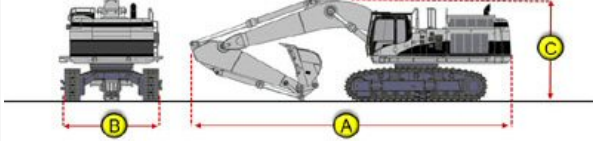


Inspection Report (Excavator)

General Info

Year	2021
Make	CAT
Model	308 CR
Serial Number	JGG801957
Hour Meter Reading	450 Hrs.
Previous Application (e.g., earth moving, mining, demolition, etc)	Landscape/Rock Removal

Dimensions

Measurement Guide	
-------------------	--

Features and Configuration

Control Station Type	Cab
Bucket	Yes
Bucket Size (in inches)	60
Blade	Yes
Additional Attachment(s)	No
Hydraulic Coupler	Yes
Auxiliary Hydraulics	Yes
Hydraulic Thumb	Yes
Heat	Yes
A/C	Yes
Radio	Yes
Backup Camera	Yes
OMM (Operator & Maintenance Manual)	Yes
Telematics	No

OMM Specifications

OMM Specifications

Detail Specifications	Take photos of the detailed spec pages included in the operator's manual
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Inspection Report (Excavator)

OMM Spec Photos

308.5 Excavator

Table 6

Boom	308.5 Excavator	
	Standard Stick 1820 mm (6 ft)	Long Stick 2350 mm (7 ft 9 in)
2350 mm (7 ft 9 in)	2652 mm (8 ft 9 in)	2652 mm (8 ft 9 in)
2574 mm (8 ft 6 in)	2574 mm (8 ft 6 in)	2574 mm (8 ft 6 in)
735 mm (2 ft 5 in)	735 mm (2 ft 5 in)	735 mm (2 ft 5 in)
2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)
716 mm (2 ft 4 in)	716 mm (2 ft 4 in)	716 mm (2 ft 4 in)
963 mm (3 ft 2 in)	963 mm (3 ft 2 in)	963 mm (3 ft 2 in)
503 mm (1 ft 6 in)	503 mm (1 ft 6 in)	503 mm (1 ft 6 in)
450 mm (1 ft 6 in)	450 mm (1 ft 6 in)	450 mm (1 ft 6 in)
2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)
349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)
370 mm (1 ft 2.3 in)	370 mm (1 ft 2.3 in)	370 mm (1 ft 2.3 in)
1218 mm (4 ft)	1218 mm (4 ft)	1218 mm (4 ft)
Machine Minimum Weight ⁽¹⁾	8115 kg (17981 lb)	8115 kg (17981 lb)
Machine Maximum Weight ⁽¹⁾	8751 kg (19292 lb)	8751 kg (19292 lb)

⁽¹⁾ Weight is with no Bucket, Coupler, or Work Tool.
Consult your Cat dealer for specifications that are not included.

308 CR Excavator (Variable Angle Boom)

Table 5

Boom	308 CR Excavator	
	Swing Boom, Variable Angle Boom	Long Stick
2350 mm (7 ft 9 in)	2671 mm (8 ft 8 in)	2671 mm (8 ft 8 in)
2520 mm (8 ft 3 in)	2520 mm (8 ft 3 in)	2520 mm (8 ft 3 in)
735 mm (2 ft 5 in)	735 mm (2 ft 5 in)	735 mm (2 ft 5 in)
2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)
599 mm (1 ft 9.7 in)	599 mm (1 ft 9.7 in)	599 mm (1 ft 9.7 in)
963 mm (3 ft 2 in)	963 mm (3 ft 2 in)	963 mm (3 ft 2 in)
503 mm (1 ft 6 in)	503 mm (1 ft 6 in)	503 mm (1 ft 6 in)
450 mm (1 ft 6 in)	450 mm (1 ft 6 in)	450 mm (1 ft 6 in)
2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)
349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)
349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)
3042 mm (10 ft)	3042 mm (10 ft)	3042 mm (10 ft)
Machine Minimum Weight ⁽¹⁾	8561 kg (18941 lb)	8561 kg (18941 lb)
Machine Maximum Weight ⁽¹⁾	9483 kg (20908 lb)	9483 kg (20908 lb)

⁽¹⁾ Weight is with no Bucket, Coupler, or Work Tool.
Consult your Cat dealer for specifications that are not included.

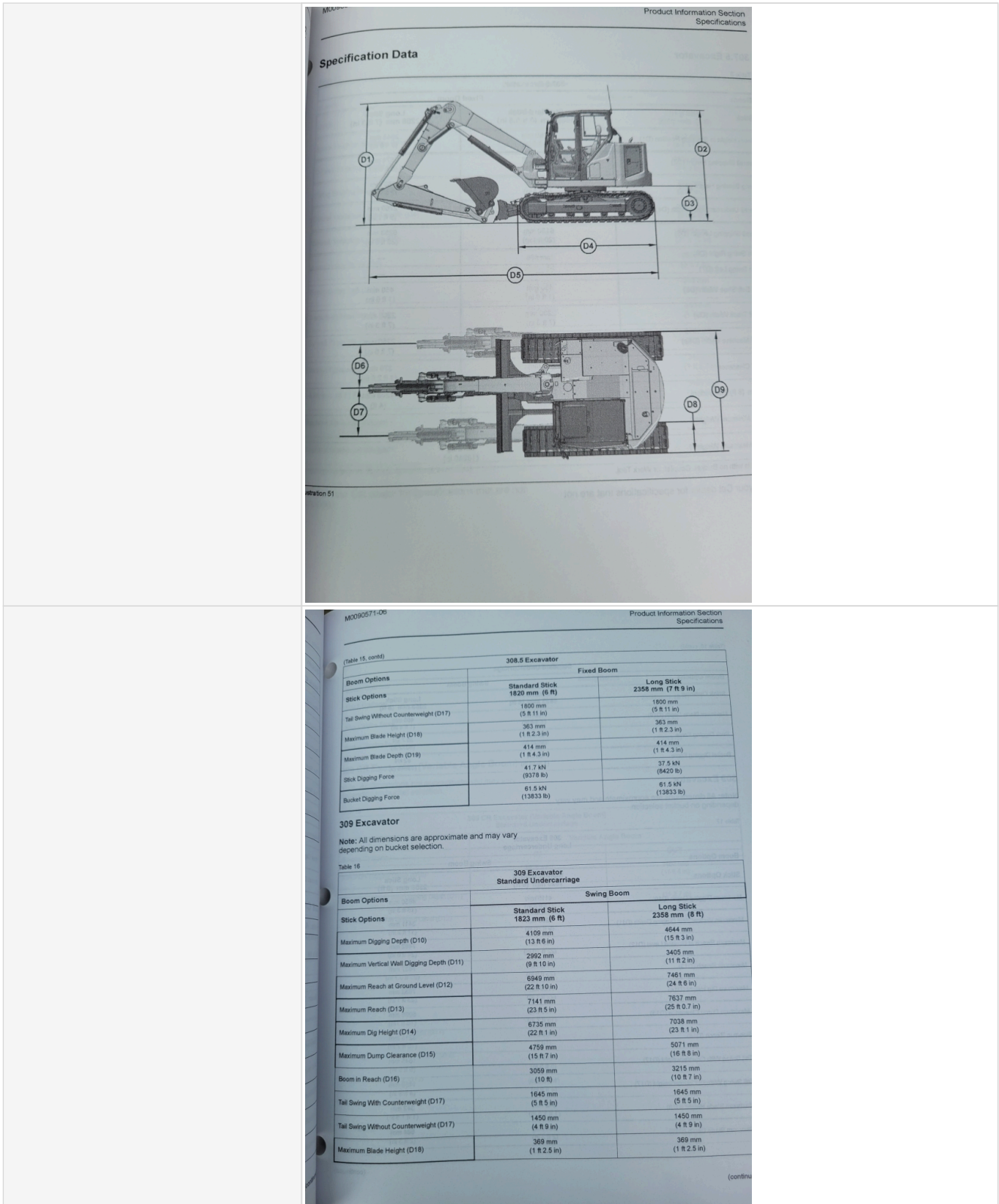
308 CR Excavator

Table 6

Boom	308 CR Excavator	
	Standard Stick 1820 mm (6 ft)	Long Stick 2350 mm (7 ft 9 in)
2350 mm (7 ft 9 in)	2652 mm (8 ft 9 in)	2652 mm (8 ft 9 in)
2574 mm (8 ft 6 in)	2574 mm (8 ft 6 in)	2574 mm (8 ft 6 in)
735 mm (2 ft 5 in)	735 mm (2 ft 5 in)	735 mm (2 ft 5 in)
2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)	2880 mm (9 ft 6 in)
716 mm (2 ft 4 in)	716 mm (2 ft 4 in)	716 mm (2 ft 4 in)
963 mm (3 ft 2 in)	963 mm (3 ft 2 in)	963 mm (3 ft 2 in)
503 mm (1 ft 6 in)	503 mm (1 ft 6 in)	503 mm (1 ft 6 in)
450 mm (1 ft 6 in)	450 mm (1 ft 6 in)	450 mm (1 ft 6 in)
2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)	2300 mm (7 ft 7 in)
349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)	349 mm (1 ft 1.7 in)
370 mm (1 ft 2.3 in)	370 mm (1 ft 2.3 in)	370 mm (1 ft 2.3 in)
1218 mm (4 ft)	1218 mm (4 ft)	1218 mm (4 ft)
Machine Minimum Weight ⁽¹⁾	8145 kg (17960 lb)	8145 kg (17960 lb)
Machine Maximum Weight ⁽¹⁾	9380 kg (20776 lb)	9380 kg (20776 lb)

⁽¹⁾ Weight is with no Bucket, Coupler, or Work Tool.
Consult your Cat dealer for specifications that are not included.

Inspection Report (Excavator)



Inspection Report (Excavator)

Product Information Section Specifications

(Table 14, cont'd)

Boom Options	308 CR Excavator Variable Angle Boom	
	IN	OUT
Boom in Reach (D16)	2853 mm (9 ft 4 in)	2995 mm (9 ft 10 in)
Tail Swing With Counterweight (D17)	1645 mm (5 ft 5 in)	1645 mm (5 ft 5 in)
Tail Swing Without Counterweight (D17)	1450 mm (4 ft 9 in)	1450 mm (4 ft 9 in)
Maximum Blade Height (D18)	389 mm (1 ft 2.5 in)	359 mm (1 ft 2.5 in)
Maximum Blade Depth (D19)	408 mm (1 ft 4 in)	408 mm (1 ft 4 in)
Stick Digging Force	40.9 kN (9205 lb)	40.9 kN (9205 lb)
Bucket Digging Force	61.8 kN (20906 lb)	61.8 kN (20906 lb)

308.5 Excavator

Note: All dimensions are approximate and may vary depending on bucket selection.

(Table 15)

Boom Options	308.5 Excavator Fixed Boom	
	Standard Stick 1820 mm (6 ft)	Long Stick 2358 mm (7 ft 9 in)
Maximum Digging Depth (D10)	4202 mm (13 ft 9 in)	4589 mm (15 ft 1 in)
Maximum Vertical Wall Digging Depth (D11)	3375 mm (11 ft 1 in)	4060 mm (13 ft 4 in)
Maximum Reach at Ground Level (D12)	6214 mm (20 ft 5 in)	6659 mm (21 ft 10 in)
Maximum Reach (D13)	6370 mm (20 ft 11 in)	6805 mm (22 ft 4 in)
Maximum Dig Height (D14)	7374 mm (24 ft 2 in)	7818 mm (25 ft 8 in)
Maximum Dump Clearance (D15)	5339 mm (16 ft 6 in)	5770 mm (18 ft 11 in)
Boom in Reach (D16)	1978 mm (6 ft 6 in)	2265 mm (7 ft 5 in)
Tail Swing With Counterweight (D17)	1995 mm (6 ft 6.5 in)	1995 mm (6 ft 6.5 in)

(Table 13, cont'd)

Boom Options	308 CR Excavator Swing Boom, Fixed Boom	
	Standard Stick 1823 mm (6 ft)	Long Stick 2358 mm (8 ft)
Maximum Dig Height (D14)	6735 mm (22 ft 1 in)	7038 mm (23 ft 1 in)
Maximum Dump Clearance (D15)	4759 mm (15 ft 7 in)	5071 mm (16 ft 7.6 in)
Boom in Reach (D16)	3059 mm (10 ft)	3215 mm (10 ft 7 in)
Tail Swing With Counterweight (D17)	1645 mm (5 ft 5 in)	1645 mm (5 ft 5 in)
Tail Swing Without Counterweight (D17)	1450 mm (4 ft 9 in)	1450 mm (4 ft 9 in)
Maximum Blade Height (D18)	389 mm (1 ft 2.5 in)	359 mm (1 ft 2.5 in)
Maximum Blade Depth (D19)	408 mm (1 ft 4 in)	408 mm (1 ft 4 in)
Stick Digging Force	42.3 kN (9509 lb)	35.7 kN (8032 lb)
Bucket Digging Force	62 kN (13946 lb)	62 kN (13946 lb)

308 CR Excavator (Variable Angle Boom)

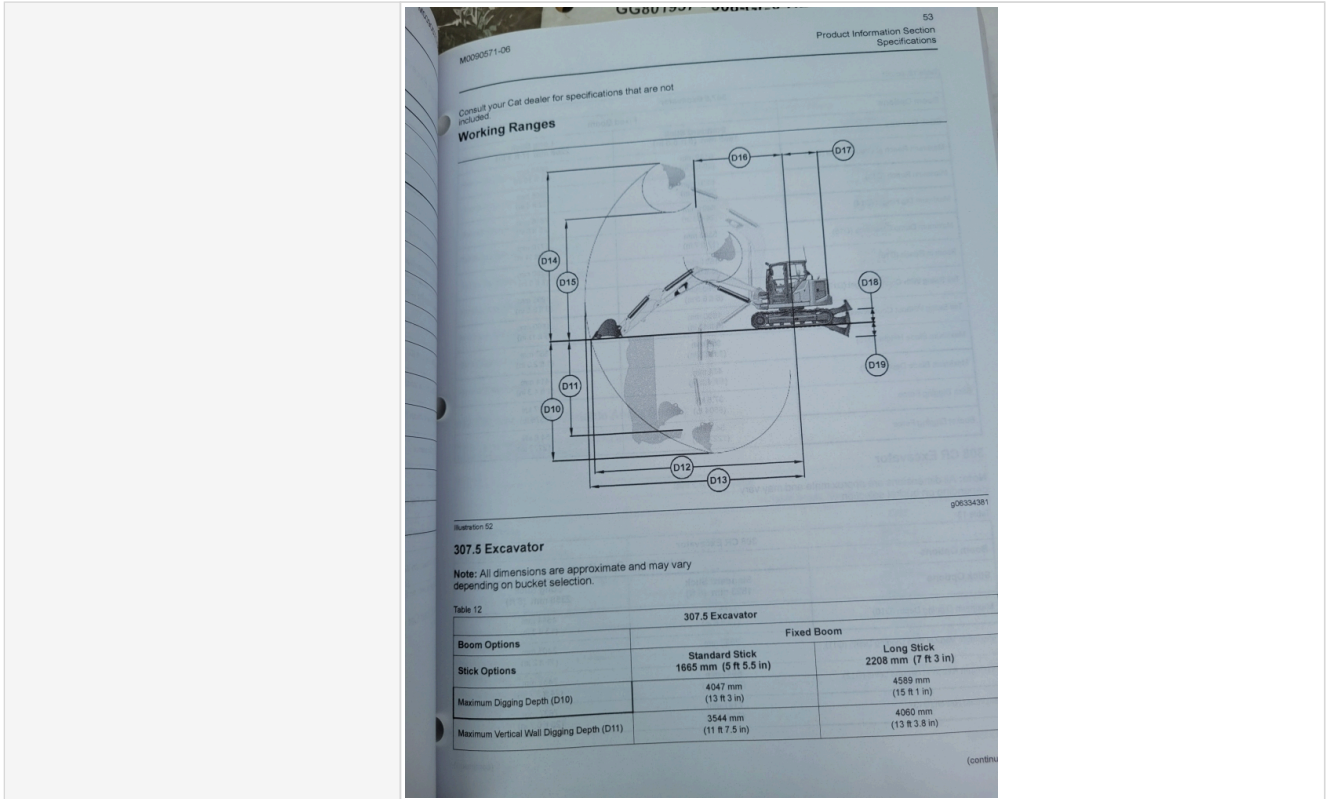
Note: All dimensions are approximate and may vary depending on bucket selection.

(Table 14)

Boom Options	308 CR Excavator Variable Angle Boom	
	IN	OUT
Maximum Digging Depth (D10)	3925 mm (12 ft 10.5 in)	3462 mm (11 ft 4 in)
Maximum Vertical Wall Digging Depth (D11)	3388 mm (11 ft 1 in)	3518 mm (11 ft 6.5 in)
Maximum Reach at Ground Level (D12)	6402 mm (21 ft)	7750 mm (25 ft 5 in)
Maximum Reach (D13)	6612 mm (21 ft 8 in)	7919 mm (26 ft)
Maximum Dig Height (D14)	5500 mm (18 ft 1 in)	8177 mm (26 ft 10 in)
Maximum Dump Clearance (D15)	3649 mm (12 ft)	6396 mm (20 ft 11.8 in)

(contin)

Inspection Report (Excavator)



Exterior Walkaround Photos

Exterior 360 Walkaround

Exterior Walkaround Photos



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)



General Appearance Inspection Points

General Appearance

Close-up Exterior Photos



Inspection Report (Excavator)



Inspection Report (Excavator)



Panel dented





Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)

	
	 <p>Minor Panel Misalignment</p>
Body Panels	3 - Normal Wear & Tear
Body Panel Condition	No visible damage, good paint condition and panel fitment, Some panel misalignment observed
Comments	R/S Radiator/Air Filter Door Panel slightly bent
Doors / Canopy Latches	3 - Normal Wear & Tear
Doors / Canopy Latches Condition	No visible damage
Steps / Ladders	3 - Normal Wear & Tear
Steps / Ladders Condition	Steps/ladders are fully intact and appear structurally sound
Handrails	3 - Normal Wear & Tear
Handrails Condition	Handrails are fully intact and appear structurally sound
Glass	3 - Normal Wear & Tear
Glass Condition	Glass intact, no visible damage
Mirrors	3 - Normal Wear & Tear
Mirror Condition	Mirrors present and intact, no visible damage
Exterior Lights	4 - Like New, Recently Replaced
Exterior Lights Condition	No visible damage, lighting system is operational

Inspection Report (Excavator)

Control Station Inspection Points

Control Station

Serial Number Plate Photo



Control Station Photos



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)




Inspection Report (Excavator)



Inspection Report (Excavator)






Inspection Report (Excavator)

	
Control Station Overall Rating	4 - Like New, Recently Replaced
Control Station Overall Condition	Good cabin appearance, solid floors, panels, and ceiling
Operator Seat	4 - Like New, Recently Replaced
Operator Seat Condition	Seat(s) in good condition, no stains or tears in upholstery, Other (see comments)
Comments	Operator Seat is heat equipped
Cabin Lights	4 - Like New, Recently Replaced
Cabin Lights Condition	Cabin lights are installed with all light covers in place, bulbs are installed and working properly
Safety Lock Out / Stop	4 - Like New, Recently Replaced
Safety Lock Out / Stop Condition	Safety lock out device is present, in good condition, and functional
Controls & Switches	4 - Like New, Recently Replaced
Controls & Switches Condition	All switches are installed and functional
Hour Meter Activity	4 - Like New, Recently Replaced
Hour Meter Condition	Hour meter is functional and in good condition
Other Gauge Activity	4 - Like New, Recently Replaced
Other Gauge Condition	All cockpit gauges are functional and in good condition
Heater & A/C	4 - Like New, Recently Replaced
Heater & A/C Condition	Heater and A/C work as expected
Travel Alarm	4 - Like New, Recently Replaced
Travel Alarm Condition	Travel alarm is installed and functioning as expected
Horn	4 - Like New, Recently Replaced
Horn Condition	Horn is installed and functioning as expected
Backup Camera	4 - Like New, Recently Replaced
Backup Camera Condition	Back up camera is installed and functioning as expected

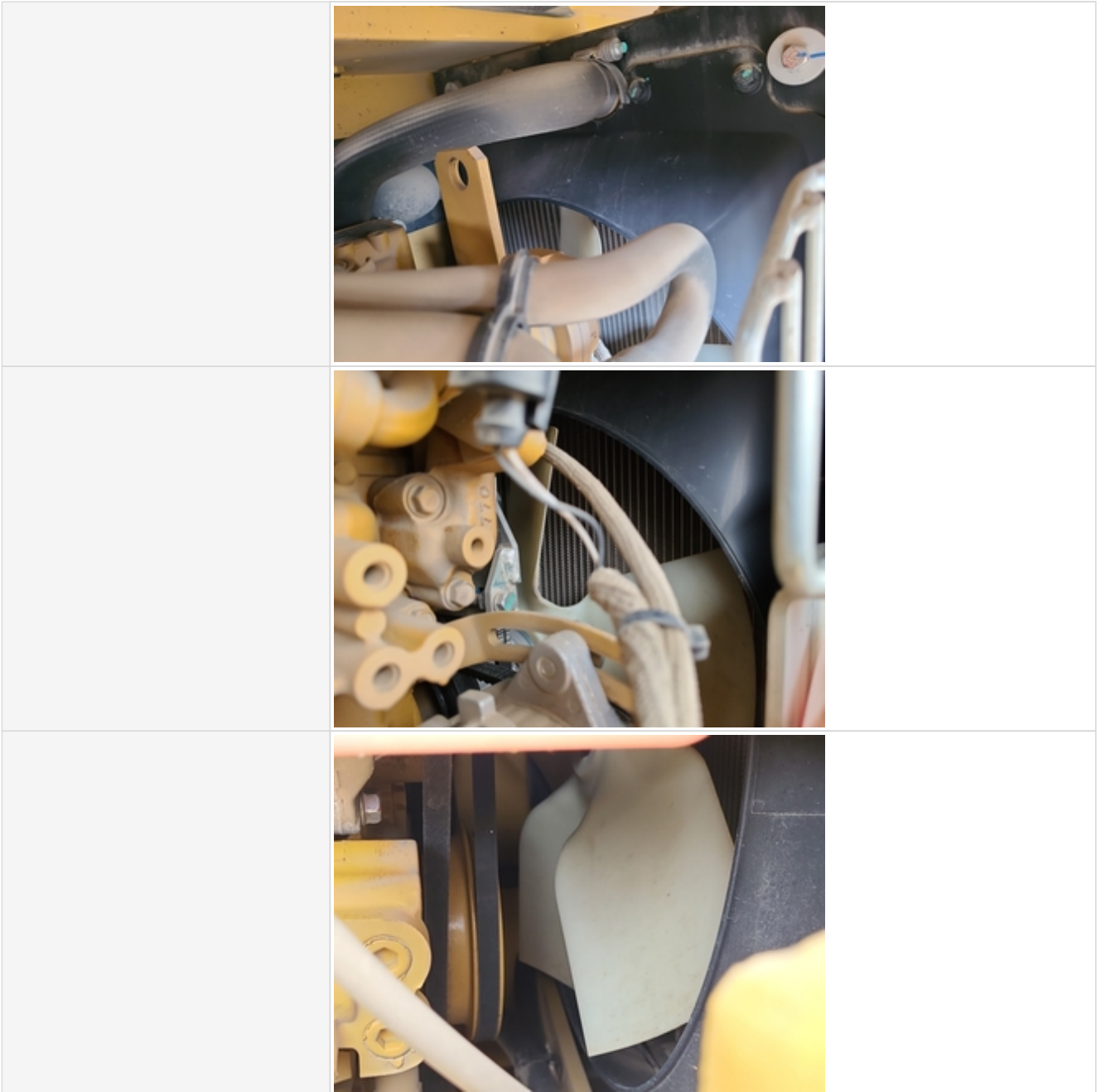
Engine Inspection Points

Engine

Inspection Report (Excavator)

Engine Type (Make, Model, Cylinders, Hp)	CAT - 3.3L - 4Cyl. - 73HP
Emissions Tier	Tier 4F
Engine Serial Number	N/A
Engine Fuel Type	Diesel
Engine Photos	 <p>EMISSION CONTROL INFORMATION (SUPPLEMENTAL LABEL) THIS ENGINE MEETS 2019 Tier4 EMISSION REGULATIONS FOR U.S. EPA AND CALIFORNIA NONROAD CI ENGINES. CATERPILLAR INC. MODEL : C3.3B-CR-1-EP05 ENGINE DISP. : 3.3L FAMILY : KKBXL03.3EKD POWER : 54.6kW/2200rpm CATEGORY : 37-56kW VALVE CLEARANCE (COLD) : IN 0.15mm EX 0.15mm EDS : EM, DFI, TC, EGR, ECM, PTOX, OC ULTRA LOW SULFUR DIESEL FUEL ONLY DEL ASSY 2019/03 171845</p>
	
	



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)

		
		
Blow-by (Visual Observation Check)	No	
Unusual Noises (Upon Start-up, Idle, Shutdown)	No	
Unusual Noise Notes	No unusual noises heard	
Engine Smoke (Upon Start-up, Idle, Shutdown)	No	
Engine Smoke Notes	No engine smoke issues observed	
Engine Exhaust Color	Clear	
Battery	3 - Normal Wear & Tear	
Battery Condition	Like new, recently replaced	
Radiator	4 - Like New, Recently Replaced	
Radiator Condition	Radiator fins & components appear to be in good working order, no signs of damage or leaks	
Belts	3 - Normal Wear & Tear	
Belt Condition	Belts appear in good condition & alignment with proper tension	
Hoses	3 - Normal Wear & Tear	
Hose Condition	Firm, pliant hoses with no signs of wear or leaks	

Inspection Report (Excavator)


Water Pump	3 - Normal Wear & Tear
Water Pump Condition	No unusual pump noises heard
Cooling System Leaks	No
Coolant Color / Appearance	4 - Like New, Recently Replaced
Coolant Color/Appearance Notes	Normal Translucent appearance, no visual signs of contamination
Oil Leaks	No
Oil Color / Appearance	3 - Normal Wear & Tear
Oil Color / Appearance Notes	Clean oil appearance, no signs of cross contamination, Appropriate oil level
Fuel Leaks	No
Equipped with DPF (Diesel Particulate Filter)	Yes
DPF Condition	4 - Like New, Recently Replaced
DPF Condition Notes	Filter housing is intact with no signs of damage or malfunction, DPF indicator is not illuminated
Requires DEF (Diesel Exhaust Fluid)	No
Overall Engine Appearance	Clean & dry, Dusty & dry
Overall Engine Comments	Overall engine in great condition with no issues observed. Minor, dried up, fuel buildup around fuel filter base

Drivetrain Inspection Points

Drivetrain

Drivetrain	Take close-up photos of the drivetrain components including transmission housing, drive shaft, drive motors, fittings, and hoses. Note any damage or wear.
Drivetrain Photos	

Inspection Report (Excavator)

	
Hydrostatic Transmission?	Yes
2 Speed?	Yes
Hydrostatic Drive Configuration	Split Transmission
Transmission Components	3 - Normal Wear & Tear
Transmission Condition	Good forward and reverse function
Drive Motors	3 - Normal, Operating as Expected
Comments	Drive motors covered and no oil leakage seen
Parking Brake	4 - Operating Within Factory Specs
Parking Brake Function	Good brake function
Overall Drivetrain Comments	Machine travels well in all directions and in all speeds.

Chassis Inspection Points

Boom Condition	3 - Normal Wear & Tear
Boom Photos	




Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)

		
		
		
<p>Stick Condition</p>	<p>3 - Normal Wear & Tear</p>	

Inspection Report (Excavator)




Stick Photos






Inspection Report (Excavator)



Inspection Report (Excavator)

		
		
Boom Base Pin & Bushings	4 - Like New, Recently Replaced	
Boom to Stick Pin & Bushings	4 - Like New, Recently Replaced	
Stick to Bucket Pin & Bushings	4 - Like New, Recently Replaced	
Turntable Bearing	4 - Like New, Recently Replaced	
Turntable Bearing Photos		

Inspection Report (Excavator)

		
Bottom Covers	3 - Normal Wear & Tear	
Comments	Some scuff marks and minor dents observed.	
Bottom Covers Photos		
		

Inspection Report (Excavator)



Bottom cover dented



Inspection Report (Excavator)

		
Overall Chassis	3 - Normal Wear & Tear	
Overall Chassis Comments	Main frame and implements in great condition.	

Undercarriage Inspection Points

Undercarriage Overall Condition	3 - Normal Wear & Tear	
Undercarriage Overall Photos		
		




Inspection Report (Excavator)






Inspection Report (Excavator)



Inspection Report (Excavator)

	
Pin & Bushings	3 - Normal Wear & Tear
Pin & Bushings Photos	
	
Tracks	3 - Normal Wear & Tear
Comments	Bolt-on Rubber Track Pads have normal wear and tear but still have plenty of life left

Inspection Report (Excavator)

<p>Tracks Photos</p>		
		
		

Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)



Inspection Report (Excavator)

	
	
Left Side: Link Bushings / Drive Sprocket / Shoe Condition	3 - Normal Wear & Tear
Left Side: Upper & Lower Roller / Front Idler Condition	3 - Normal Wear & Tear
Comments	Steel Tracks at 90% and/or above
Track Condition: Left Front	90%
Track Condition: Left Rear	90%
Undercarriage Left Side Photo Instructions	Take photos of the undercarriage of this piece of equipment. Must have shots to capture: <ul style="list-style-type: none"> - Roller Frame (left) - Track Tensioner (left) - Track Pads (left) - Grouser Height (left) - Track Links (left) - Track Bushings (left) - Carrier Rollers (left) - Track Rollers (left) - Idler (left) - Sprocket (left)

Inspection Report (Excavator)

Undercarriage Left Side Photos



Inspection Report (Excavator)

		
Right Side: Link Bushings / Drive Sprocket / Shoe Condition	3 - Normal Wear & Tear	
Comments	Steel Tracks at 90% and/or above	
Right Side: Upper & Lower Roller / Front Idler Condition	3 - Normal Wear & Tear	
Track Condition: Right Front	90%	
Track Condition: Right Rear	90%	
Undercarriage Right Side Photo Instructions	Take photos of the undercarriage of this piece of equipment. Must have shots to capture: <ul style="list-style-type: none"> - Roller Frame (right) - Track Tensioner (right) - Track Pads (right) - Grouser Height (right) - Track Links (right) - Track Bushings (right) - Carrier Rollers (right) - Track Rollers (right) - Idler (right) - Sprocket (right) 	
Undercarriage Right Side Photos		

Inspection Report (Excavator)





Inspection Report (Excavator)



Hydraulics Overall Inspection Points

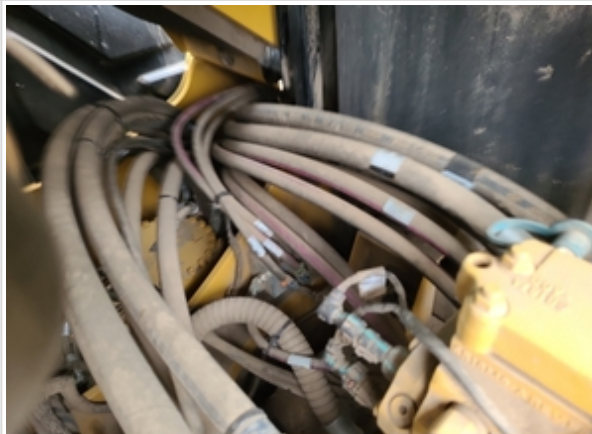
Hydraulics Overall

Hydraulic System	Take close-up photos of the hydraulic components including the pump, lines, fittings, controls, and levers. Note any damage, wear, or leaks.
Hydraulic System Photos	 <p>Main Hydraulic Pump</p>
	


Inspection Report (Excavator)




Main Control Valve






Inspection Report (Excavator)

		
	Swing Motor/Drive Unit	
Wet or Damp Hydraulic Lines / Fittings	No	
Appearance of Hydraulic Lines / Fittings	3 - Normal Wear & Tear	
Hydraulic Lines / Fittings Condition	Hydraulic lines & fittings are clean and in good condition	
Unusual Noises (Hydraulic Pump)	No	
Hydraulic Pump Notes	No unusual noises heard during operation	




Hydraulics Cylinders Inspection Points

Boom Cylinder	Check the boom cylinder. Note any wear, pitting, discoloration, etc. Take photos.	
Boom Cylinder: Mounting Pin	4	
Boom Cylinder: Oil Leaks	No	
Boom Cylinder Photos		




Inspection Report (Excavator)

		
		
Stick Cylinder	Check the stick cylinder. Note any wear, pitting, discoloration, etc. Take photos.	
Stick Cylinder: Mounting Pin	3	
Stick Cylinder: Oil Leaks	No	
Stick Cylinder Photos		




Inspection Report (Excavator)

	
	
Bucket Cylinder	Check the bucket cylinder. Note any wear, pitting, discoloration, etc. Take photos.
Bucket Cylinder: Mounting Pin	3
Bucket Cylinder: Oil Leaks	No
Comments	Minor Score marks observed on chrome rod
Bucket Cylinder Photos	 <p>Score Marks</p>

Inspection Report (Excavator)

		
		
Blade	Check the blade. Note any wear, pitting, discoloration, etc. Take photos.	
Blade	3	
Comments	90" Wide	
Blade Photos		




Inspection Report (Excavator)

Bucket Inspection Points

Bucket Condition	3 - Normal Wear & Tear
Comments	Normal wear and tear

Inspection Report (Excavator)

<p>Bucket Photos</p>	
	
	

Inspection Report (Excavator)



Inspection Report (Excavator)






Blade Inspection Points

Blade Condition	3 - Normal Wear & Tear
Blade Photos	
	

Inspection Report (Excavator)



Inspection Report (Excavator)

		
Blade Edge	3 - Normal Wear & Tear	
Blade Edge Photos		
		

Additional Attachment Inspection Points

Additional Attachment(s)

Additional Attachments

Attachment Type	Hydraulic Thumb
Attachment Make	CAT
Attachment Condition	3 - Normal Wear & Tear
Comments	Thumb in good working condition

Inspection Report (Excavator)

Attachment Photos	
	

Functional Test

Forward & Reverse	4 - Operating Within Factory Spec
Swing Table Rotation	4 - Operating Within Factory Spec
Boom Lift / Angle / Tilt	4 - Operating Within Factory Spec
Blade Functionality	4 - Operating Within Factory Spec
Overall Functional Test Comments	All machine's main functions working like new. All operator cab controls also functioning well.

Overall Assessment

Overall Assessment

Exterior Rating	3 - Normal Wear & Tear
Interior Rating	4 - Like New, Recently Replaced
Safety Rating	4 - Like New, Recently Replaced
Quality Rating	4 - Like New, Recently Replaced
Functionality Rating	4 - Operating Within Factory Spec
Overall Rating	4 - Like New, Recently Replaced
What's Great About the Machine	Machine has low hours and working as expected. Machine equipped with Hydraulic Quick coupler and Hydraulic Thumb.
What Needs Work	Minor Cosmetic Damage to some panels.
Date/Time	05-31-2023