SECTION 01 73 19

INSTALLATION

PART 1 – GENERAL

1.1 DESCRIPTION

- A. Scope:
 - 1. This Section describes general requirements for installing materials and equipment. Additional installation requirements are included in the Specification Sections in Divisions 03 through 46.

1.2 QUALITY ASSURANCE

- A. General:
 - 1. Provide appropriate quality assurance for installing materials and equipment, and provide quality control over Suppliers, materials and equipment, services, Site conditions, and workmanship, to provide Work of the required quality.
- B. Qualifications:
 - 1. Installer: Installers shall be experienced in the types of Work required.
- C. Regulatory Requirements: Comply with the following:
 - 1. 29 CFR 1910, OSHA.

PART 2 – MATERIALS AND EQUIPMENT

2.1 EQUIPMENT DRIVE GUARDS

- A. Equipment Drive Guards General:
 - 1. Unless otherwise shown or indicated, provide all-metal guards complying with 29 CFR 1910, Subpart O, with equipment driven by open shafts, belts, chains, pulleys, sheaves, or gears. Guards shall enclose drive and driven mechanism.
 - 2. If material of guards is not otherwise specified, guards shall be galvanized sheet steel, galvanized woven wire, or expanded metal set in a frame of galvanized steel members, as appropriate.
 - 3. Secure guards in position by steel braces or straps, securely fastened to frame of equipment, floor, or wall as required.
 - 4. Fastenings shall allow removal of guards for servicing equipment.

2.2 MISCELLANEOUS MATERIALS

A. Shims shall be Type 304L stainless steel, clean and free of slag.

PART 3 – EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Installation Instructions and Requirements:
 - a. Install materials and equipment in accordance with approved Shop Drawings and other approved CONTRACTOR submittals, the Contract Documents, and manufacturer's installation instructions. When manufacturer's installation instructions conflict with the Contract Documents, obtain interpretation or clarification from ENGINEER before proceeding.
 - b. Manufacturer's installation instructions includes manufacturer's written instructions; drawings; illustrative, wiring and schematic diagrams; diagrams identifying external connections, terminal block numbers and internal wiring; and other such information pertaining to installation of materials and equipment. Included are all of manufacturer's printed installation instructions, including those that may be attached to equipment.
 - 2. Prior to installing materials and equipment, complete preparation of surfaces on which materials and equipment are to be installed. Prior to installing materials and equipment on new concrete, concrete shall achieve sufficient compressive strength to support the materials and equipment.
 - 3. Maintain the work area in a broom-clean condition while installing materials and equipment.
 - 4. Use proper tools to assemble materials and equipment. Do not deform or mar surface of shafts, nuts, and other parts.
 - 5. Do not support rigging from building or structure without written permission of ENGINEER. CONTRACTOR is responsible for and shall repair damage to building or structure resulting from CONTRACTOR's operations.
 - 6. During installation, maintain materials and equipment in neutral position and do not exert undue stress on materials and equipment.
 - 7. Tighten connections requiring gaskets evenly all around to ensure uniform stress over entire gasket.
 - 8. Use only an oil bath heater to expand couplings, gears, and other mechanical components to be expanded for installation. Do not force or drive couplings, gears, and other mechanical components onto equipment shafts, or subject such items to open flame or torch.
 - 9. Do not alter or repair materials and equipment and do not burn or weld materials and equipment unless required in the Contract Documents or allowed by ENGINEER.

- 10. Provide plugs in lubrication holes to prevent entry of foreign matter.
- B. Setting and Erection:
 - 1. Wedging is not allowed. During installation, use the minimum number of shims required in leveling equipment. Provide shims, filling pieces, keys, packing, grout of the type required by the Contract Documents, and other materials and equipment necessary to properly align, level, and secure apparatus in place. Install materials and equipment plumb, level, true, and free of rack unless otherwise specified, and demonstrate plumbness and level to ENGINEER. Bring parts to proper bearing after installation and erection.
 - 2. Using experienced millwrights, carefully set and align equipment on foundations, after equipment soleplates or baseplates, as applicable, have been shimmed to true alignment at anchorages. Set anchorages in place and tighten nuts against shims. Check bedplates or wing feet of equipment after securing to foundations and, after confirming alignments, grout soleplates or baseplates, as applicable, in place in accordance with the Contract Documents.
 - 3. Anchorages:
 - a. Provide anchorage setting drawings in time to coordinate with fabrication of materials and equipment and the Work.
 - b. Anchorages shall comply with Section 05 05 33, Anchor Systems. Requests for approval of substitution materials or methods of anchorage shall be in accordance with the General Conditions, and Supplementary Conditions.
 - 4. Ream misaligned holes. Do not "force" bolts or keys.
 - 5. Where applicable, properly align equipment with associated piping and utility connections, without exerting undue stress on connecting piping and utilities.
- C. Alignment and Leveling:
 - 1. Verify that all shafts, couplings, and sheaves are properly aligned and adjust to required tolerances.
 - 2. Align couplings while equipment is free from external loads.
 - 3. Check angular and parallel alignment and record actual alignment and submit to ENGINEER. Alignment shall be within tolerances specified in Contract Documents and as recommended by Supplier of the material or equipment item.
 - 4. Use laser indicators or dial indicators for checking angular and parallel alignment. Using dial indicators requires that, during rotation of half couplings in performance of test, dial indicator shall be maintained in same relative position, and dial indicator readings taken at same place on circumference of coupling.
- D. Threaded Connections:
 - 1. Apply a molybdenum disulfide, anti-seize compound to threads in stainless steel mechanical connections such as bolts, studs, cap screws, tubing, and other threads.

3.2 FIELD QUALITY CONTROL

- A. Supplier's Services:
 - 1. When specified, provide competent, qualified representatives of material or equipment Supplier to provide services required, including: supervising installation, checking the completed installation, adjusting, testing of materials and equipment, and where required instructing operations and maintenance personnel in the use and care of materials and equipment.

+ + END OF SECTION + +