

3M™ Scotch-Weld™ Bulk Spray Adhesives 60 CA, 92, 94 CA



Economical bonding
for HPL, foam, fabric, and more

Choice of high coverage formulations for applications success

With 3M™ Scotch-Weld™ Bulk Spray Adhesives 60 CA, 92, and 94 CA, you have a choice of production and performance characteristics for successful applications with a wide variety of substrates. All three adhesives provide:

- High solids for high coverage that gives you more usable adhesive for your money
- Uniform wide web pattern for fast consistent coverage and minimized overspray
- Fast tacking for production speed
- Choice of 5-gallon pail or 55-gallon drum



Guide to Successful Applications with 3M™ Scotch-Weld™ Bulk Spray Adhesives 60 CA, 92, 94 CA

3M™ Scotch-Weld™ Bulk General Purpose Spray Adhesive 60 CA



Product	Flammable	% Solids	California Compliant	VOCs (g/l)	Dry Time (min.)	Open Time (min.)	Temp. Rating	Spray Pattern	Color	Sizes Avail. (gal)
60 CA	Yes	43	Yes	66	2-5	2-60	165	Web	Clear	5, 55

Differentiating Features	Substrates/Markets
<ul style="list-style-type: none"> • Very high coverage for economical application • Permanent or temporary bonds • SCAQMD* Rule 1168 Compliant Adhesive 	<ul style="list-style-type: none"> • Furniture: bond soft foam, scrims, and fabric to wood or metal • Upholstery: bond foam, felt, or fabric to themselves or wood or metal • Office partitions: bond foam and fabric to wood and metal • Marine: attach carpeting and insulation • General: bond paper and corrugated

3M™ Scotch-Weld™ Bulk Hi-Strength Laminating Spray Adhesive 92



Product	Flammable	% Solids	California Compliant	VOCs (g/l)	Dry Time (min.)	Open Time (min.)	Temp. Rating	Spray Pattern	Color	Sizes Avail. (gal)
92	Yes	34	No	336	1-5	1-20	240	Web	Clear	5, 55

Differentiating Features	Substrates/Markets
<ul style="list-style-type: none"> • High strength • High temperature resistance • High solids 	<ul style="list-style-type: none"> • Woodworking and cabinetry: bond HPL for countertops, cabinets, and shelves • Specialty vehicle: bond HPL to wood and steel • Marine: bond HPL to wood and steel; attach carpeting and insulation • Furniture: bond soft foam, scrims, and fabric to wood or metal

3M™ Scotch-Weld™ Bulk Hi-Strength Postforming Spray Adhesive 94 CA



Product	Flammable	% Solids	California Compliant	VOCs (g/l)	Dry Time (min.)	Open Time (min.)	Temp. Rating	Spray Pattern	Color	Sizes Avail. (gal)
94 CA	Yes	34	Yes	0	1-5	1-15	200	Web	Clear, Red	5, 55

Differentiating Features	Substrates/Markets
<ul style="list-style-type: none"> • Postformable high strength • High temperature resistance • High solids • SCAQMD* Rule 1168 Compliant Contact Adhesive • GREENGUARD™ Certified • Available in both regular and fragrance free 	<ul style="list-style-type: none"> • Woodworking and cabinetry: bond HPL for countertops, cabinets, and shelves • Specialty vehicle: bond HPL to wood and steel; bond rubber to metal

* South Coast Air Quality Management District is known to have some of the most stringent air quality standards in the United States.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

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