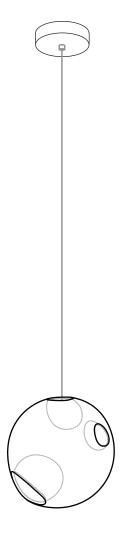


# BOCCI28



adjustable
up to 3000mm (10')
standard
adjustable
up to 30500mm (100')
custom



± 165mm (6.5")

116mm (4.5")

PENDANTS: one

CANOPY: deep canopy 116mm (4.5") diameter 40mm (1.6") deep

LAMPING: 20w xenon or 1.5w LED

LENGTH OF COAX: 3000mm (10') standard / 30550mm (100') maximum

INSTALLATION: strain relief (pendant light site adjustable)

MATERIALS: blown glass, braided metal coaxial cable, electrical components,

brushed nickel canopy

WEIGHT: approximately 1.3kg (3lb)

TRANSFORMERS: direct mounted (transformer is mounted in the canopy)

#### **DESCRIPTION**

The deep canopy in this 28 variant refers to the canopy size depth capable of accomodating the transformer inside (standard outside of North America and Latin America). The deep canopy is  $116 \mathrm{mm}$  ( $4.5^{\circ}$ ) in diameter and  $40 \mathrm{mm}$  ( $1.6^{\circ}$ ) deep. It is designed for surface mounted applications that cannot make use of a junction box or ceiling cavity. The canopy is completely enclosed by a backplate, which houses the transformer.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28.1 is recommended for applications where a single or small grouping of clusters are hung in a room, or many single chandeliers hung throughout.

Popular residential and commercial applications include clusters over tables in dining rooms and restaurants, accessory lighting in living rooms and baths, linear configurations over bars and kitchen islands, as well as single pendants as points of interest.

#### NOTES

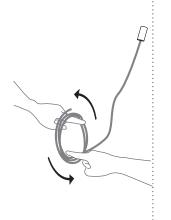
+ Purchase replacement lamps online at www.bocci.ca/lamps

US patent #D628,740 Canadian industrial design patent #134238

Made in Vancouver, Canada

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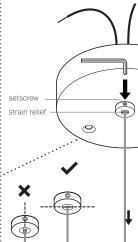
1

Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable. Use patience: allow the cable to uncoil completely to avoid kinks.



2

Thread the coaxial cable through the canopy.



3

Determine the overall drop for the pendant fixture. Use the Allen key provided to loosen the setscrew in the canopy and gently feed the cable through the canopy until you have reached your desired drop length. Use Allen key to tighten the setscrew to hold the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

Note: The strain relief is a black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable.

- RISK OF ELECTRIC SHORT!

4

black

black (110V)

brown (230V

blue (230V)

Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.



5

Tuck the transformer and wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface. Affix canopy cover with fasteners provided.



20W Bocci 24.1 long life xenon bipin or 1.5W 24.2 LED

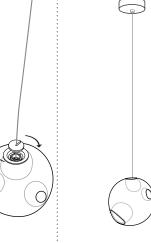
Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.



7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

-

For additional assistance, please contact Bocci:

# **BOCCI** Vancouver

info@bocci.ca www.bocci.ca

## **BOCCI** Berlin

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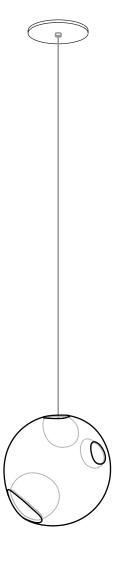
Made in Vancouver, Canada

Approved to UL standards by CSA



 $\epsilon$ 





adjustable
up to 3000mm (10')
standard
adjustable
up to 30500mm (100')
custom

± 165mm (6.5")

116mm (4.5")

PENDANTS: on

CANOPY: shallow canopy 116mm (4.5") diameter

LAMPING: 20w xenon

LENGTH OF COAX: 3000mm (10') standard / 30550mm (100') maximum

INSTALLATION: strain relief (pendant light site adjustable)

MATERIALS: blown glass, braided metal coaxial cable, electrical components,

brushed nickel canopy

WEIGHT: approximately 1.3kg (3lb)

TRANSFORMERS: direct mounted (fixture hooks directly into a junction box)

## DESCRIPTION

The shallow canopy in this 28 variant refers to the thin canopy size. The shallow canopy is 116mm (4.5") in diameter and 7mm (0.3") deep. It is designed to cover a conventional North American junction box, which houses the transformer.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28.1 is recommended for applications where a single or small grouping of clusters are hung in a room, or many single chandeliers hung throughout.

Popular residential and commercial applications include clusters over tables in dining rooms and restaurants, accessory lighting in living rooms and baths, linear configurations over bars and kitchen islands, as well as single pendants as points of interest.

## NOTES

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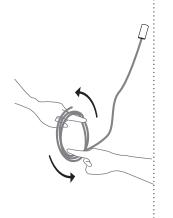
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SHALLOW CANOPY



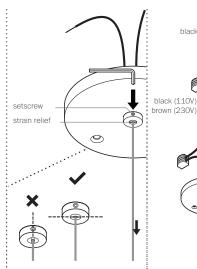


1

Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable. Use patience: allow the cable to uncoil completely to avoid kinks.



Thread the coaxial cable through the canopy.



3

Determine the overall drop for the pendant fixture. Use the Allen key provided to loosen the setscrew in the canopy and gently feed the cable through the canopy until you have reached your desired drop length. Use Allen key to tighten the setscrew to hold the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

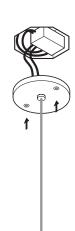
Note: The strain relief is a black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable. - RISK OF ELECTRIC SHORT!

4

black (110V)

Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Once all the coaxial connections are made. lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.



5

white (110V) blue (230V)

> Tuck the transformer and wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface. Affix canopy cover with: fasteners provided.



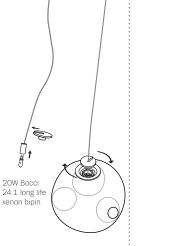
Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant, Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.



7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

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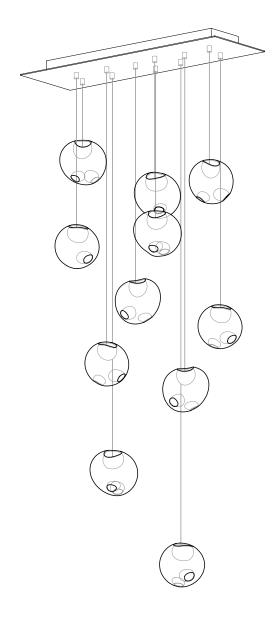
europe@bocci.ca www.bocci.ca

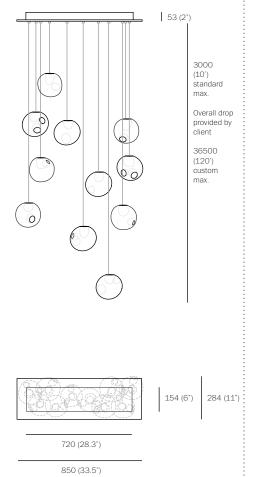
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Made in Vancouver, Canada









Approved to UL standards by CSA

approx. 28 kg (62lb)

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior glass cavities. Custom 28's are possible with infinite versatility in colour compositions, sizes and shapes.

#### **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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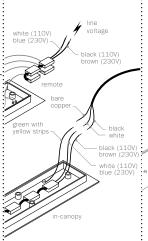
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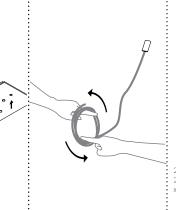
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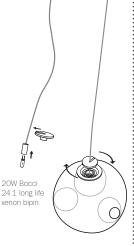
RECTANGLE

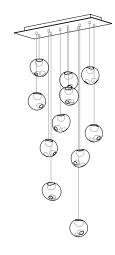
850 (33.5") 720 (28.3")

704 (27.7") 138  $\bigcirc$ plywood dimensions fasteners (provided) fasteners (by client) all dimensions in mm 2 3









1

Measure and mark out the chandelier canopy position on the ceiling.

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

Connect transformers inside the canopy to line voltage. 110 V or 230 V depending on transformer.

For 110 V. connect black wire to the black wire and white wire to the white wire.

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

compliance with the code.

Anchor canopy into the plywood backing using the fasteners provided.

4

coaxial cable, then hold the roll vertically and insert your index fingers from opposite sides and rotate your fingers

5

Remove the twist ties from the : Each pendant terminates

6

Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

the center cap on to the assembly.

7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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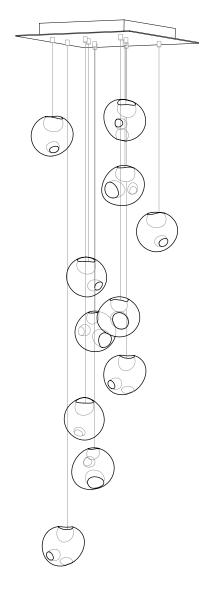
Note: As an option, Bocci recommends mounting transformers remotely in hidden location for ease

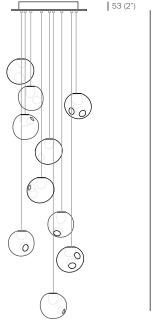
a close, accessible and of long term maintenance. Installation to be done by certified personnel to insure in a spool like manner around each other to unravel the cable without kinks.

in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring that it is adequately tightened.

Install 28 pendant by sliding coaxial cable then tightening by hand. Do not over tighten. Remove protective film after

Note: when using a dimmer for xenon, use low voltage electronic dimmer.





369 (14.5") 508 (20") 3000 (10') standard max.

Overall drop provided by client

36500 (120') custom max

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior glass cavities. Custom 28's are possible with infinite versatility in colour compositions, sizes and shapes.

#### **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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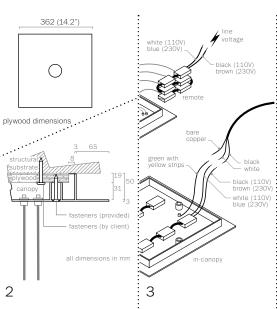


approx. 29 kg (64lb)

508 (20") 369 (14.5")

1

Measure and mark out the chandelier canopy position on the ceiling.



Note: The client is responsible

Connections from the plywood

to the structural substrate

are the client's responsibility.

Measure the plywood so that

it fits within the canopy side

Anchor the plywood backing to

the structural ceiling substrate.

walls (refer to detail above).

for providing a robust 3/4"

(19mm) plywood backing or

wood blocking to securely

anchor to the structural

substrate

Connect transformers inside the canopy to line voltage. 110 V or 230 V depending on transformer.

For 110 V. connect black wire to the black wire and white wire to the white wire.

to the brown wire and white wire to the blue wire.

For the ground connection, yellow stripe to the bare copper wire or green wire in

Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term maintenance. Installation to be done by compliance with the code.

For 230 V, connect black wire

connect the green wire with the junction box.

certified personnel to insure



5

Remove the twist ties from the : Each pendant terminates coaxial cable, then hold the roll vertically and insert your index fingers from opposite sides and rotate your fingers in a spool like manner around each other to unravel the cable without kinks.

> Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

in a "headphone jack" type

connector, which plugs into

a receiving receptacle in the

pendant, turn the threaded

canopy. After plugging in each

sheathing into place ensuring

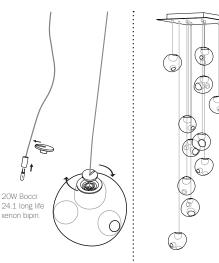
that it is adequately tightened.

6

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap on to the coaxial cable then tightening by hand. Do not over tighten. Remove protective film after assembly.

Note: when using a dimmer for xenon, use low voltage electronic dimmer.



Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

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## **BOCCI** Berlin

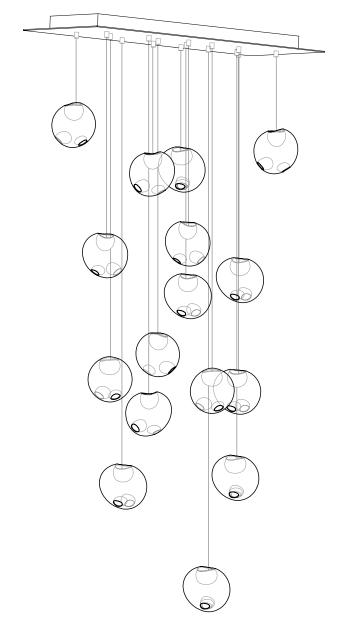
infoeu@bocci.ca www.bocci.ca

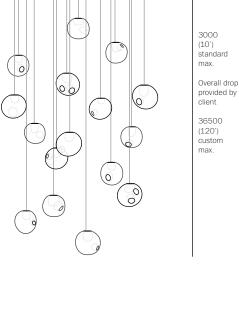
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970 (38.1")

1100 (43")

Overall drop

**MATERIALS** 

**APPLICATIONS** 

the 14's.

compositions, sizes and shapes.

28 in existence.

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon. 28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins

Standard 28's are made with clear glass exterior spheres and milk white

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Suitable for residential and commercial use. CSA, CE approved; approved to

UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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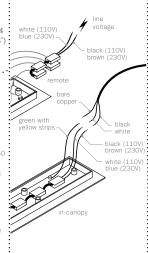
approx. 38 kg (84lb) :

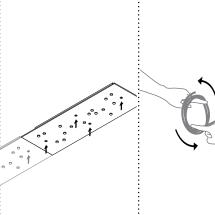
240 (9.4") 370 (14.5")

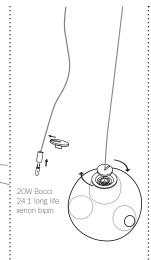
RECTANGLE

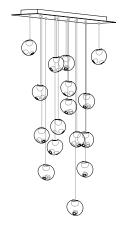
1100 (43") 970 (38.1") 70 (14.5")

954 (37.5") 0 224: plywood dimensions fasteners (by client) all dimensions in mm 2 3









1

Measure and mark out the chandelier canopy position on the ceiling.

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

Connect transformers inside the canopy to line voltage. 110 V or 230 V depending on transformer.

For 110 V. connect black wire to the black wire and white wire to the white wire.

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to insure compliance with the code.

Anchor canopy into the fasteners provided.

4

plywood backing using the

coaxial cable, then hold the roll vertically and insert your index fingers from opposite sides and rotate your fingers in a spool like manner around each other to unravel the

cable without kinks.

5

Remove the twist ties from the : Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring that it is adequately tightened.

6

Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap on to the coaxial cable then tightening by hand. Do not over tighten. Remove protective film after assembly.

Note: when using a dimmer for xenon, use low voltage electronic dimmer.

7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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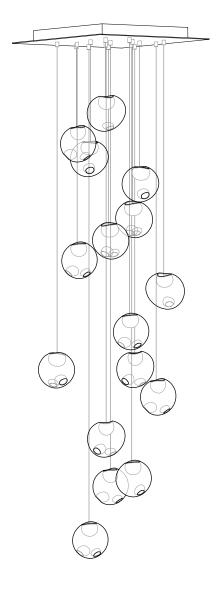
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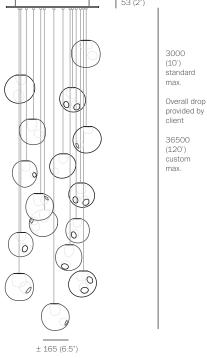


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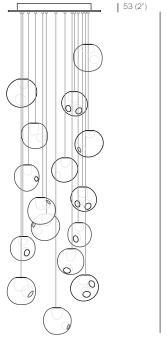
BOCCI







approx 39.5kg (87 lb)





470 (18.5")

600 (23.5")

Sixteen

White powder-coated square canopy 600 x 600 (23.5" x 23.5")

LAMPING: 20w xenon

LENGTH OF COAX: 3000 (10') standard / 30500 (100') maximum

INSTALLATION: Jack-connected (lengths set during production)

Blown glass, braided metal coaxial cable, electrical components,

powder coated steel hardware and

white-powder coated steel canopy

WEIGHT: Approximately 39.5kg (87lb)

#### DESCRIPTION

28 is an exploration of specificity in manufacturing. Instead of designing form itself, here the intent was to design a system of making that yields form. Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of imploded inner shapes, one of which acts as a shade for a low voltage (12V, 20W) xenon light source.

28.16 is a random configuration of sixteen 28 pendants hung from a square canopy. The drop lengths of the pendants are randomized between a client specified range of heights to variously cluster and scatter. The result is an ambient chandelier or field of light.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the

Standard 28's are made with clear glass exterior spheres and milk white interior lamp holder cavities. 28's are possible with infinite versatility in colour compositions, sizes and shapes.

## **APPLICATIONS**

Suitable for residential and commercial use, CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

# NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

US patent # D687,740 Worldwide patents issued and pending. Made in Vancouver. Canada

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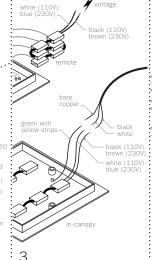
sales@bocci.ca : www.bocci.ca

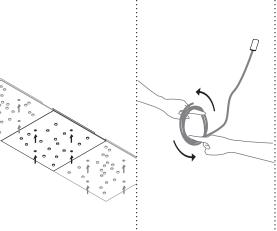
europe@bocci.ca www.bocci.ca



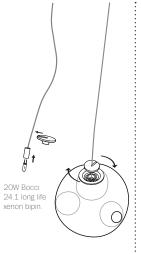
600 (23.5") 470 (23.5")

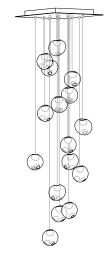
454 (17.8") plywood dimensions fasteners (by client) all dimensions in mm 2





5





1

Measure and mark out the chandelier canopy position on the ceiling.

for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

Connect transformers inside the canopy to line voltage. 110 V or 230 V depending on transformer.

For 110 V, connect black wire to the black wire and white

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

connect the green wire with copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to insure compliance with the code.

Anchor canopy into the plywood backing using the fasteners provided.

4

spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Very carefully uncoil the

braided coaxial cable in a

Use patience: allow the cable to uncoil completely to avoid kinks.

6

Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring that it is adequately tightened.

Bocci 24.1.2 long life bipin xenon lamps are included. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

the center cap on to the coaxial cable then tightening by hand. Do not over tighten. Remove protective film after assembly.

Note: when using a dimmer for xenon, use low voltage

7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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Note: The client is responsible

wire to the white wire.

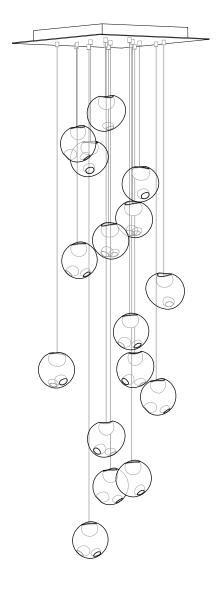
For the ground connection, yellow stripe to the bare

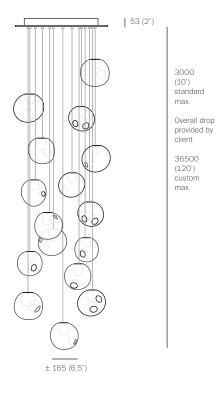
Plug the lamp into the socket.

Install 28 pendant by sliding

electronic dimmer.

SQUARE







470 (18.5")

600 (23.5")

approx 39.5kg (87 lb)



OPY: white powder-coated square canopy 600 x 600 (23.5" x 23.5")

LAMPING: 20w xenon or 1.5w LED

LENGTH OF COAX: determined by client 30550 (100') standard maximum

INSTALLATION: jack-connected (lengths set during production)

TERIALS: blown glass, braided metal coaxial cable, electrical components,

powder coated steel hardware and white-powder coated steel canopy

GHT: approximately 39.5kg (87lb)

## DESCRIPTION

28.16 is a random configuration of sixteen 28 pendants hung from a square canopy. The drop lengths of the pendants are randomized between a client specified range of heights to variously cluster and scatter. The result is an ambient chandelier or field of light.

28 is an exploration of specificity in manufacturing. Instead of designing form itself, here the intent was to design a system of making that yields form. Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of imploded inner shapes, one of which acts as a shade for a low voltage (12V, 20W) xenon or LED light source.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior lamp holder cavities. 28's are possible with infinite versatility in colour compositions, sizes and shapes.

# **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

# NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

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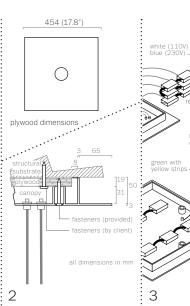




600 (23.5") 470 (23.5")

1

Measure and mark out the chandelier canopy position on the ceiling.



Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

the canopy to line voltage. 110 V or 230 V depending on transformer.

to the black wire and white wire to the white wire.

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

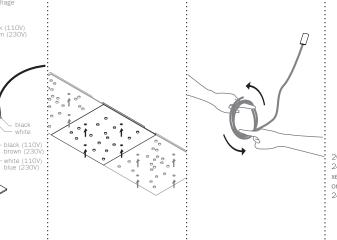
Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term maintenance. Installation to be done by compliance with the code.



black (110V) brown (230V)

For 110 V, connect black wire

certified personnel to insure



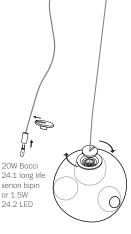
Anchor canopy into the plywood backing using the fasteners provided.

4

braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll

5

Use patience: allow the cable to uncoil completely to avoid kinks.



6

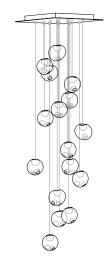
Very carefully uncoil the Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded then rotate your fingers around each other to unroll sheathing into place ensuring the coaxial cable. that it is adequately tightened.

> Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap on to the coaxial cable then tightening by hand. Do not over tighten. Remove protective film after assembly.

Note: when using a dimmer for xenon, use low voltage electronic dimmer.



7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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# **BOCCI** Berlin

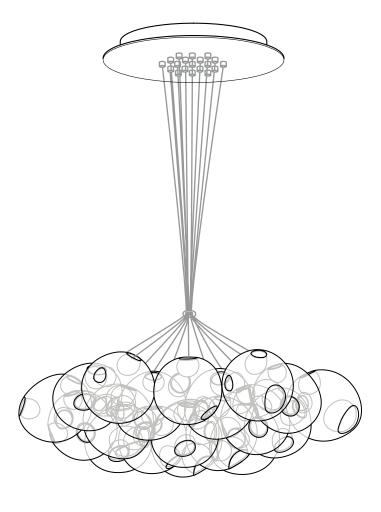
europe@bocci.ca www.bocci.ca

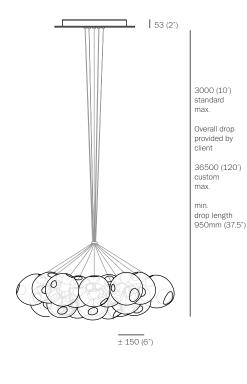
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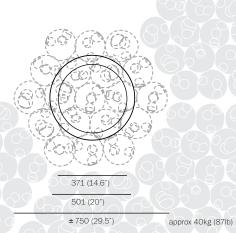
Made in Vancouver, Canada











28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior glass cavities. Custom 28's are possible with infinite versatility in colour compositions, sizes and shapes.

#### **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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501 (20°) 371 (14.6°)

Measure and mark out the

on the ceiling.

chandelier canopy position

plywood dimensions

3 65

Structural

Substrate

plywood

fasteners (by Bocci)

fasteners (by client)

all dimensions in mm

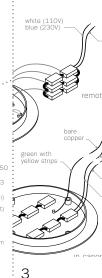
355 (14")

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate.

2

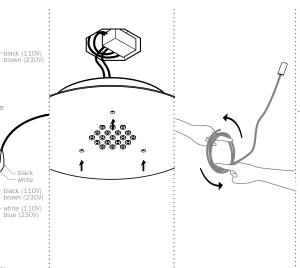
Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.



Connect transformers inside the canopy to line voltage, ensuring to match black wire to black wire and white to white. For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close by, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to ensure code compliance.

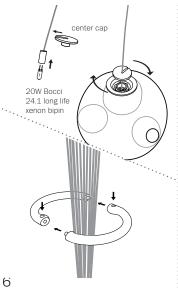


5

Anchor canopy into the plywood backing using the fasteners provided.

Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Use patience: allow the cable to uncoil completely to avoid kinks.



Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. Plug in each pendant and turn the threaded sheathing into place by hand ensuring that it is adequately tightened. Tools are not required.

Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pedant, then tighten the center cap connection by hand. Do not over tighten. Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon use only low voltage electronic dimmer.

Prior to installing the ring around the coaxial cables, ensure that the pendants are composed in their intended hexagonal formation.

Gather the coaxial cables then install the ring with setscrews provided.

Note: setscrews face up.



7

Adjust stainless steel ring to desired height.

Clean fingerprints from glass surfaces.

Turn fixture on.

\*

Purchase online for replacement lamps at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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## **BOCCI** Berlin

infoeu@bocci.ca www.bocci.ca

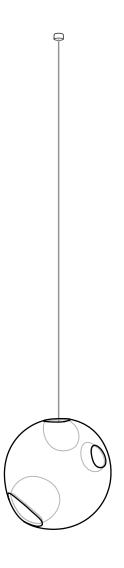
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BOCCI



# 165mm (6.5')

i12mm (0.5')

adjustable up to 3000mm (10') standard

adjustable up to 30500mm (100') custom



29mm (1")

PENDANTS: 0

CANOPY: mini canopy 29mm (1") diameter

LAMPING: 20w xenon or 1.5w LED

LENGTH OF COAX: 3000mm (10') standard / 30550mm (100') maximum

INSTALLATION: strain relief (pendant light site adjustable)

MATERIALS: blown glass, braided metal coaxial cable, electrical components,

brushed nickel canopy

WEIGHT: approximately 1.1kg (2.5lb)

TRANSFORMERS: remote mounted (fixture does not hook directly to a junction box)

1 transformer sent for every 3 pendants

## DESCRIPTION

The 'm' designation in this 28 variant refers to the mini canopy size. The mini canopy is just over 1" (29mm) in diameter and 0.5" (13mm) deep, which creates a subtle profile that will essentially disappear into the application surface.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28.1m is recommended for new build applications where the intent is to create a cluster or cloud of 28 pendants in a room, without causing a negative visual impact on the ceiling plane.

Popular residential and commercial applications include clusters over tables in dining rooms and restaurants, accessory lighting in living rooms and baths, linear configurations over bars and kitchen islands, large clusters in foyers and lobbies in both private and public spaces, as well as single pendants as points of interest.

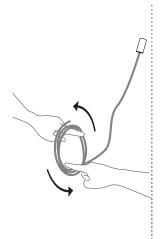
#### NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted unless otherwise specified
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 pendants.

US patent #D628,740 Canadian industrial design patent #134238

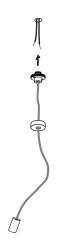
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1

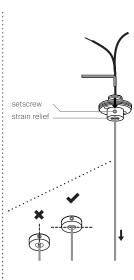
Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable. Use patience: allow the cable to uncoil completely to avoid kinks.



2

Drill a 9mm diameter hole in ceiling material. Pull low voltage house wire through the hole.

Note: This low voltage wire will run to a remote mounted transformer.



3

Determine the overall drop for the pendant fixture. Use the Allen key provided to loosen the setscrew in the canopy and gently feed the cable through the canopy until you have reached your desired drop length. Use Allen key to tighten the setscrew to hold the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

Note: The strain relief is a black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable.

- RISK OF ELECTRIC SHORT!

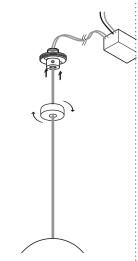
black (110V) white (110V) blue (230V) house low voltage

4

Connect the house wires to the coaxial cable using #16 butt splices (stagger the splices). Use raw butt splices and heat shrink to simplify the installation.

## LED:

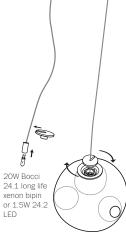
Note: Insulated core is positive and braided exterior is negative.



6

Affix mini-canopy to ceiling surface with fasteners provided. Twist the threaded canopy cover plate into place.

5



Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

-

For additional assistance, please contact Bocci:

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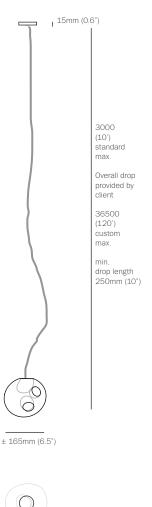
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PENDANTS:

CANOPY: mini copper canopy 58mm (2.8") diameter 15mm (0.6") deep

LAMPING: 20w xenon or 1.5w LED

LENGTH OF COAX: 3000mm (10') standard / 30550mm (100') maximum

INSTALLATION: length specified at time of ordering (pendant light not adjustable)

MATERIALS: blown glass, braided metal coaxial cable, electrical components,

copper tubing, copper canopy.

WEIGHT: approximately 1.6kg (3.5lb)

TRANSFORMERS: remote mounted (fixture does not hook directly to a junction box)

1 transformer sent for every 3 pendants

#### DESCRIPTION

The 'mc' designation in this variation on the 28 refers to its mini copper canopy with flexible copper tubing suspension method. The surface light has a 15mm (0.6") deep by 58mm (2.3") in diameter copper mounting plate designed to be mounted on walls as well as ceilings. Because the copper is meant to be composed on site, specified lengths come with 10-25% extra copper length for sculptural composition.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28mc is designed to be used as a ceiling mounted fixture for a wide range of environments. It consists of a single illuminated 28 pendant wired to a flexible copper extension tube, which is intended to be manipulated and formed to create a desired projection aesthetic.

Popular residential and commercial applications include clusters over tables in dining rooms and restaurants, accessory lighting in living rooms and baths, linear configurations over bars and kitchen islands, as well as single pendants as points of interest.

# NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted unless otherwise specified
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 pendants.

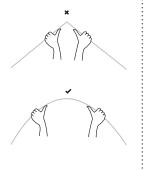
US patent #D628,740 Canadian industrial design patent #134238

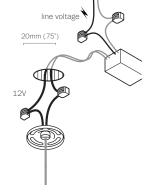
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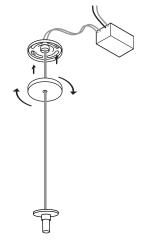
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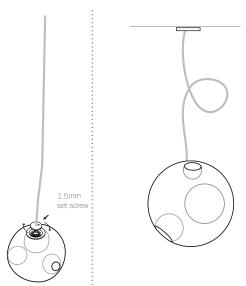












1

Very carefully uncoil the copper tube bit by bit with both hands to avoid kinking.

2

Mount transformer remotely. Route output wiring from transformer to fixture location.

Join transformer wiring to mini canopy wiring using the wagos provided. Connect the transformer leads to line voltage.

Xenon/Halogen/LED:
Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformer.
Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Note: Standard junction boxes are not compatible with the 28c mini canopy. Bocci recommends mounting transformers remotely in a close by, accessible and hidden location for ease of long term maintenance.

Note: Up to 3 mini canopies may be connected to a single class 2 transformer.

3

Affix mini-canopy to surface with fasteners provided. Twist the threaded canopy cover plate into place.

4

Compose the copper tubing according to the intended design aesthetic.

Note: be very careful not to overbend the copper tubes as it will leave a permanent kink that can not be removed.

5

20W Bocci 24.1.2 long life xenon bipin.

Bocci 24.1.2 long life bi-pin xenon lamps are included. Plug the lamp into the socket.

Do not touch the lamp with your bare hands.

Install 28 pendant by inserting the socket into the opening and then threading the knurled cap into the pendant by hand. Do not over tighten. Tighten set screw in cap with included allen key.

Note: once the pendant is added, it will pull the copper downwards. The pendant will try to hang directly below the canopy as the copper is not rigid enough for long horizontal cantillers.

6

Clean fingerprints from glass surfaces.

Turn chandelier on.

+

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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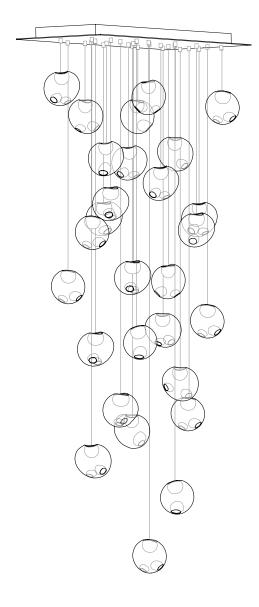
BOCCI Berlin

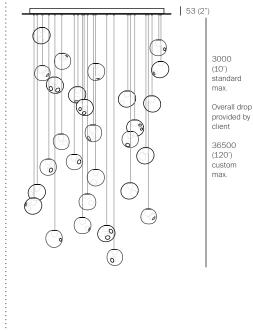
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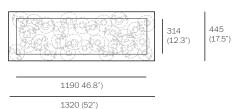
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Approved to UL standards by CSA



approx. 66.8 kg (147lb) :

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

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## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

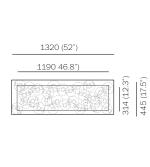
Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

Worldwide patents issued and pending. Made in Vancouver, Canada

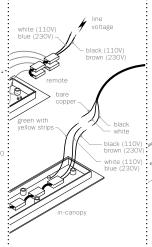
For additional information, please contact:

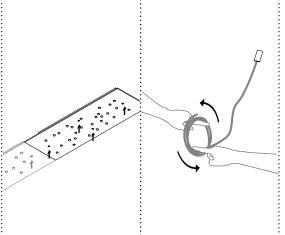
BOCCI Vancouver BOCCI Berlin info@bocci.ca infoeu@bocci.ca www.bocci.ca www.bocci.ca

RECTANGLE

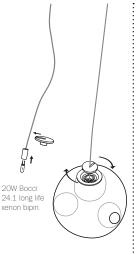


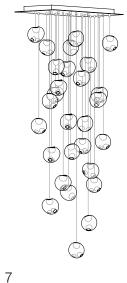
1174 (46.2") 0 plywood dimension fasteners (by client) all dimensions in mm 2 3





5





1

Measure and mark out the chandelier canopy position on the ceiling.

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

Connect transformers inside the canopy to line voltage. 110 V or 230 V depending on transformer.

For 110 V. connect black wire to the black wire and white wire to the white wire.

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to insure compliance with the code.

Anchor canopy into the plywood backing using the fasteners provided.

4

Remove the twist ties from the : Each pendant terminates coaxial cable, then hold the roll vertically and insert your index fingers from opposite sides and rotate your fingers in a spool like manner around each other to unravel the cable without kinks.

to the public, or made available in whole or in part without prior permission. Any inquiries should be directed to the following email address: admin@bocci.ca.

in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring that it is adequately tightened.

6

Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap on to the coaxial cable then tightening by hand. Do not over tighten. Remove protective film after assembly.

Note: when using a dimmer for xenon, use low voltage electronic dimmer.

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

## **BOCCI** Vancouver

info@bocci.ca www.bocci.ca

# **BOCCI** Berlin

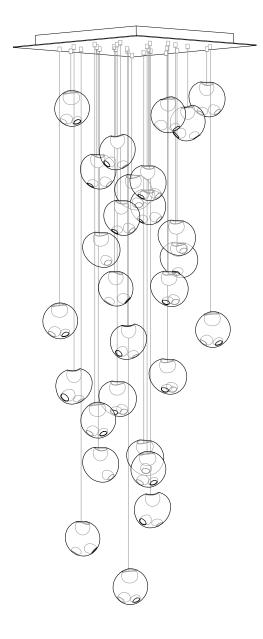
infoeu@bocci.ca www.bocci.ca

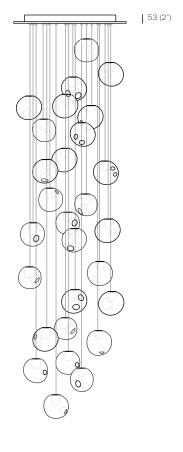
Worldwide patents issued and pending.

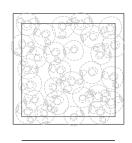
Made in Vancouver, Canada











625 (24.6")

755 (29.7")

approx. 65 kg (143lb) :

3000

(10')

client

36500

(120')

custom max.

standard max.

Overall drop provided by 28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

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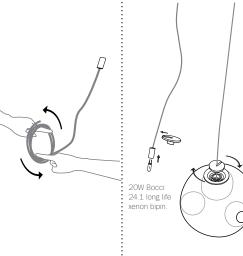
SQUARE

755 (29.7") 625 (24.6")

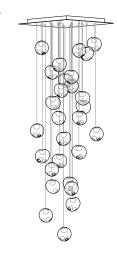


609 (2.3") 0 plywood dimensions. yellow strips fasteners (by client) all dimensions in mm 2

black (110V) brown (230V) black (110V) brown (230V) white (110V) blue (230V)



6



1

Measure and mark out the chandelier canopy position on the ceiling.

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

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4

coaxial cable, then hold the roll vertically and insert your index fingers from opposite sides and rotate your fingers in a spool like manner around

5

Remove the twist ties from the : Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring

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Note: when using a dimmer for xenon, use low voltage electronic dimmer.

7

Clean fingerprints from glass surfaces.

Turn fixture on.

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Approved to UL standards by CSA

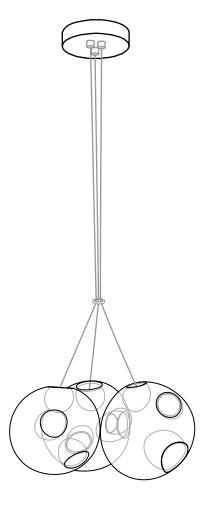


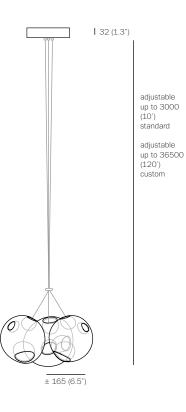


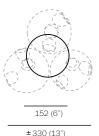


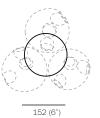
certified personnel to insure

SQUARE









approx 3.5kg (7.5 lb)

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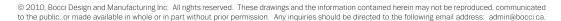
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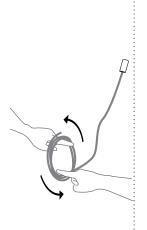
Approved to UL standards by CSA







BOCCI

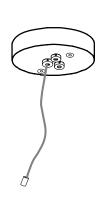




Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

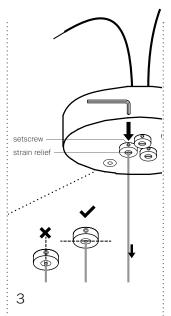
1

Use patience: allow the cable to uncoil completely to avoid kinks.



Determine the overall drop

for the pendant fixture.



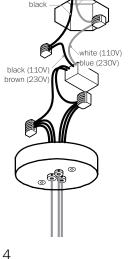
To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

Thread the remaining coaxial cables through the canopy in the same manner.

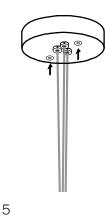
Note: The strain relief is the black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable.

- RISK OF ELECTRIC SHORT!

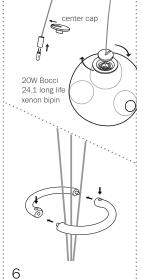


Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.



Tuck the transformer and wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface. Affix canopy cover with fasteners provided.



Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pendant, then tighten the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

Gather all the coaxial cables then install the ring with setscrews provided.

Note: setscrews face up.



7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

F

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**BOCCI** Berlin

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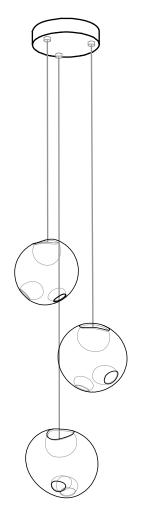
Worldwide patents issued and pending.

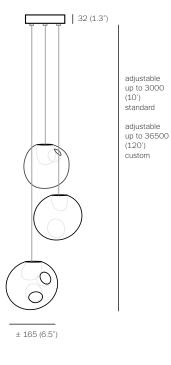
Made in Vancouver, Canada

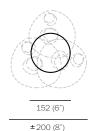












approx 3.5kg (7.5 lb)

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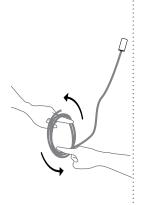
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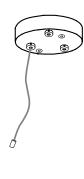


2

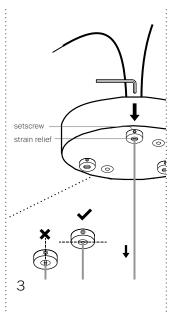
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1

Use patience: allow the cable to uncoil completely to avoid kinks.



Determine the overall drop for the pendant fixture.

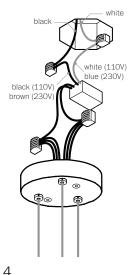


To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

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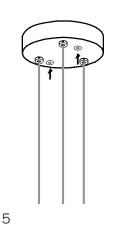
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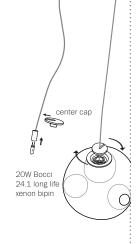


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:

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6

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

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7

Clean fingerprints from glass surfaces.

Turn fixture on.

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F

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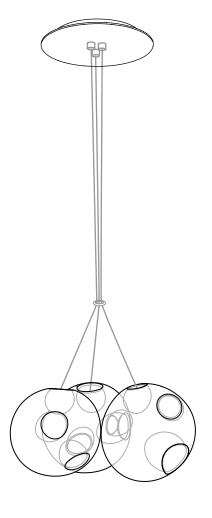
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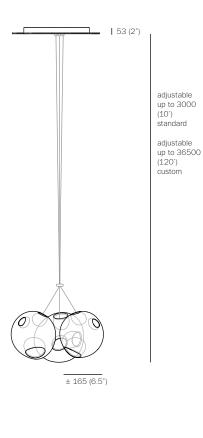
Made in Vancouver, Canada

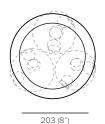












333 (13") ±300 (13")

approx 6.5kg (14 lb)

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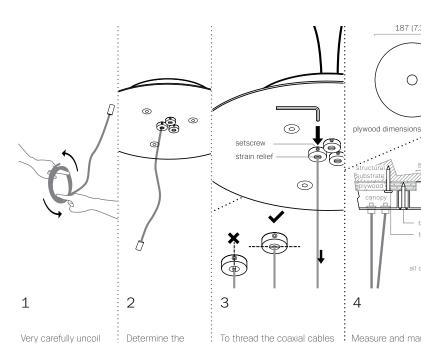
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cable at its new length.

Thread the remaining coaxial cables through the canopy in the same manner.

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Measure and mark the chandelier canopy position on the ceiling.

fasteners (by Bocci) fasteners (by client)

all dimensions in mm

187 (7.3")

0

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black

black (110V

brown (230V

5

white (110V)

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the

Anchor canopy into the plywood backing using the fasteners provided.

6

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center cap

20W Bocci

24.1 long life

xenon bipin

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Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pendant, then tighten the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

Gather all the coaxial cables then install the ring with setscrews provided.

Note: setscrews face up.



Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

**BOCCI** Vancouver

info@bocci.ca www.bocci.ca

**BOCCI** Berlin

infoeu@bocci.ca www.bocci.ca

Worldwide patents issued and pending.

Made in Vancouver, Canada

Approved to UL standards by CSA







the Allen key to tighten the setscrew against the strain relief to secure the coaxial

DO NOT OVERTIGHTEN.

appropriate terminal block.

Design by Omer Arbel

the braided coaxial

cable in a spool like

manner. Insert your

opposite sides of the

roll then rotate your

fingers around each

other to unroll the

Use patience: allow

the cable to uncoil

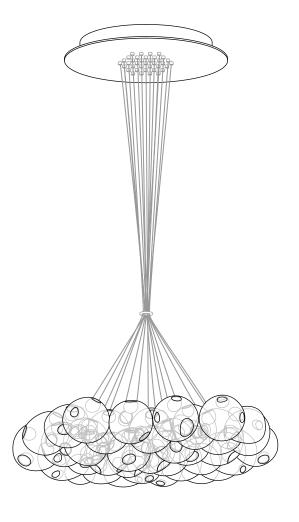
coaxial cable

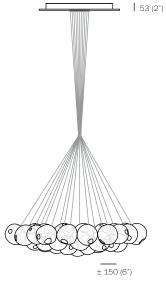
completely to

avoid kinks.

ROUND

index fingers into







± 1050 (41")

3000 (10') standard max.

Overall drop provided by client

36500 (120') custom max.

min. drop length 1300mm (51") 28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior glass cavities. Custom 28's are possible with infinite versatility in colour compositions, sizes and shapes.

#### **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: Preset pedant lengths may have a variance of ±50mm (2")

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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infoeu@bocci.ca www.bocci.ca



approx 71.5kg (157lb) :

600 (23.5") 470 (18.5")

Measure and mark out the chandelier canopy position on the ceiling.

0 plywood dimensions fasteners (by Bocci fasteners (by client) all dimensions in mn

Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate.

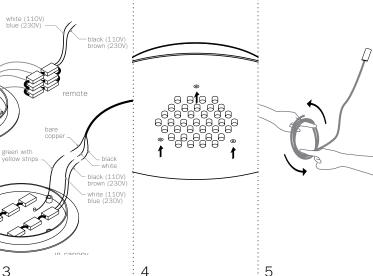
Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

454 (17.8") 2

> Connect transformers inside the canopy to line voltage. ensuring to match black wire to black wire and white to white. For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close by, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to ensure code compliance.



Anchor canopy into the plywood backing using the fasteners provided.

> then rotate your fingers around each other to unroll the coaxial cable. Use patience: allow the cable to uncoil completely to avoid kinks.

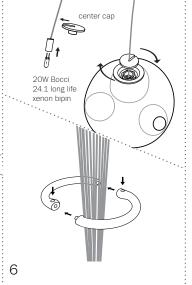
Very carefully uncoil the

braided coaxial cable in a

spool like manner. Insert

opposite sides of the roll

your index fingers into



Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. Plug in each pendant and turn the threaded sheathing into place by hand ensuring that it is adequately tightened. Tools are not required.

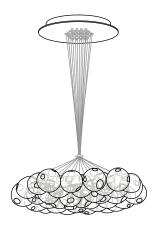
Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pedant, then tighten the center cap connection by hand. Do not over tighten. Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon use only low voltage electronic dimmer.

Prior to installing the ring around the coaxial cables, ensure that the pendants are composed in their intended hexagonal formation.

Gather the coaxial cables then install the ring with setscrews provided. Note: setscrews face up.



Adjust stainless steel ring to desired height.

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase online for replacement lamps at www.bocci.ca/lamps

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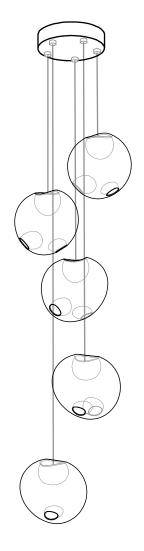
Worldwide patents issued and pending.

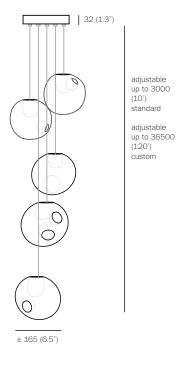
Made in Vancouver, Canada

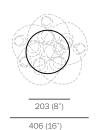
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BOCCI







Approved to UL standards by CSA

approx 6kg (12 lb)

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## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a brushed nickel canopy.

Note: As an alternative to a built-in transformer. Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

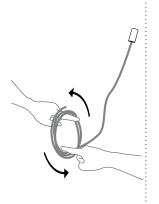
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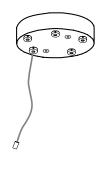
Design by Omer Arbel



1

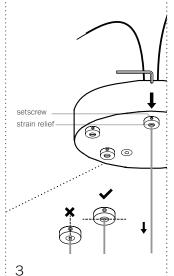
Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Use patience: allow the cable to uncoil completely to avoid kinks.



2

Determine the overall drop for the pendant fixture.



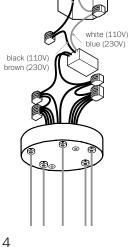
To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

Thread the remaining coaxial cables through the canopy in the same manner.

Note: The strain relief is the black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable.

- RISK OF ELECTRIC SHORT!

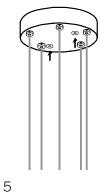


black

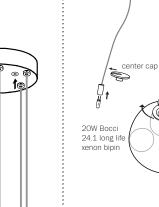
Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.

short will occur.



Tuck the transformer and wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface. Affix canopy cover with fasteners provided.



6

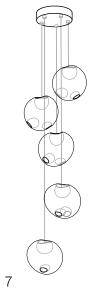
Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.



Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

F

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**BOCCI** Berlin

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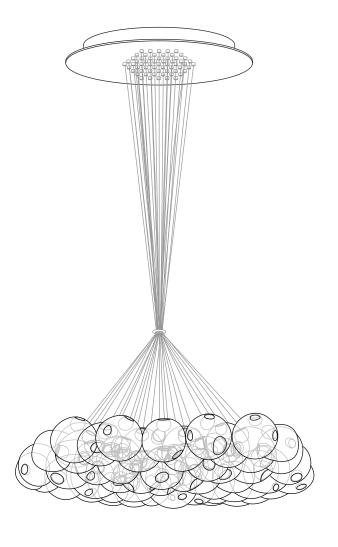
Worldwide patents issued and pending.

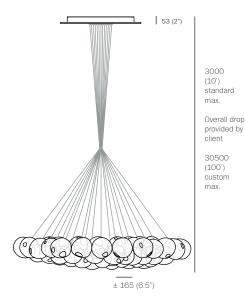
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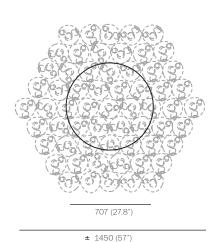












approx 81.6kg (180lb)

Sixty-one

White powder-caoted round canopy 707 (27.8") diameter

20w xenon

3000 (10') standard / 30500 (100') maximum

Jack-connected (lengths set during production)

Cast glass, braided metal coaxial cable, electrical components, powder coated steel hardware and

white-powder coated steel canopy

Approximately 81.6kg (180lb)

Integral

#### DESCRIPTION

28 is an exploration of specificity in manufacturing. Instead of designing form itself, here the intent was to design a system of making that yields form. Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of imploded inner shapes, one of which acts as a shade for a low voltage (12V, 20W) xenon light source.

28.61 is a cluster of sixty one 28 pendants hung from a round canopy. The pendants hang in shape of a hexagonal bouquet, bundled together by an adjustable ring, which changes the curvature of the piece and its proportional reading.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins

Standard 28's are made with clear glass exterior spheres and milk white interior lamp holder cavities. 28's are possible with infinite versatility in colour compositions, sizes and shapes.

## **APPLICATIONS**

Suitable for residential and commercial use, CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **NOTES**

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

US patent # D687,740 Worldwide patents issued and pending. Made in Vancouver, Canada

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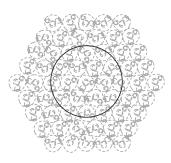
europe@bocci.ca www.bocci.ca





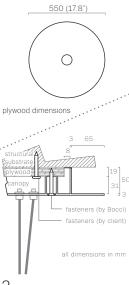
1350 (53")

707 (27.8")



1

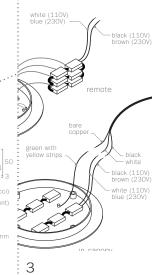
Measure and mark out the chandelier canopy position on the ceiling.



Note: The client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate.

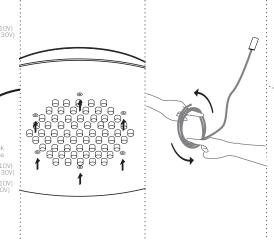
Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.



Connect transformers inside the canopy to line voltage, ensuring to match black wire to black wire to black wire and white to white. For the ground connection, connect the green wire with yellow stripe to the bare copper wire or green wire in the junction box.

Note: As an option, Bocci recommends mounting transformers remotely in a close by, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to ensure code compliance.

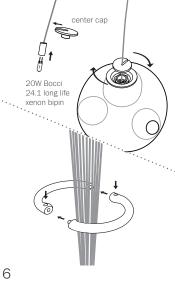


5

Anchor canopy into the plywood backing using the fasteners provided.

Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Use patience: allow the cable to uncoil completely to avoid kinks.



Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. Plug in each pendant and turn the threaded sheathing into place by hand ensuring that it is adequately tightened. Tools are not required.

Bocci 24.1.2 long life bipin xenon lamps are included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

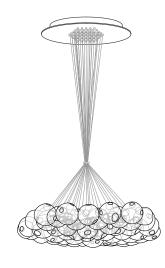
Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pedant, then tighten the center cap connection by hand. Do not over tighten. Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon use only low voltage electronic dimmer.

Prior to installing the ring around the coaxial cables, ensure that the pendants are composed in their intended hexagonal formation.

Gather the coaxial cables then install the ring with setscrews provided.

Note: setscrews face up.



7

Adjust stainless steel ring to desired height.

Clean fingerprints from glass surfaces.

Turn fixture on.

\*

Purchase online for replacement lamps at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

### **BOCCI** Vancouver

info@bocci.ca www.bocci.ca

### **BOCCI** Berlin

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US patent # D687,740 Worldwide patents issued and pending.

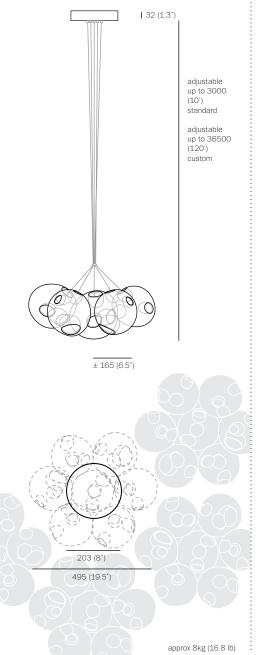
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28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

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#### **APPLICATIONS**

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## MATERIALS

Blown glass, braided metal coaxial cable, electrical components and a brushed nickel canopy.

Note: As an alternative to a built-in transformer. Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

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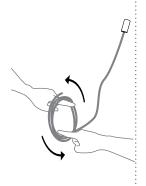
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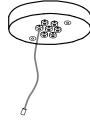
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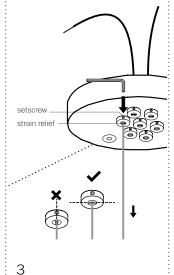
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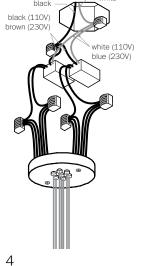


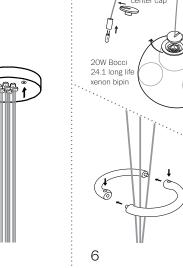


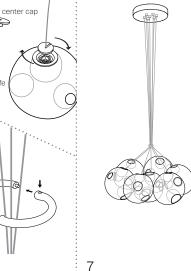












Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Use patience: allow the cable to uncoil completely to avoid kinks.

Determine the overall drop for the pendant fixture.

To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

## DO NOT OVERTIGHTEN.

Thread the remaining coaxial cables through the canopy in the same manner.

Note: The strain relief is the black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable. - RISK OF ELECTRIC SHORT!

Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.

Tuck the transformer and wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface.

Affix canopy cover with

fasteners provided.

5

Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant.

Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pendant, then tighten the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

Gather all the coaxial cables then install the ring with setscrews provided.

Note: setscrews face up.

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance. please contact Bocci:

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# **BOCCI** Berlin

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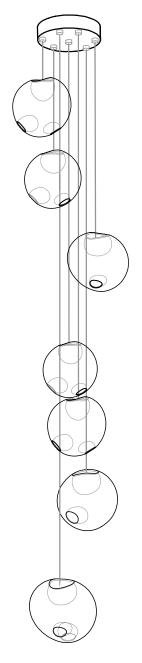
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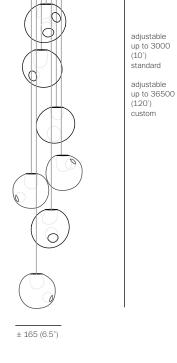




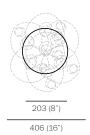








32 (1.3")



approx 8kg (16.8 lb)

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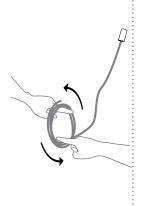
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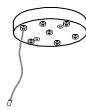
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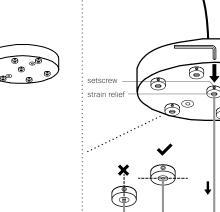
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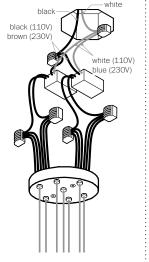
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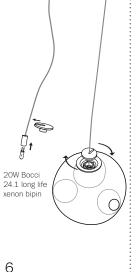


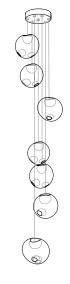












1

Very carefully uncoil the braided coaxial cable in a spool like manner. Insert your index fingers into opposite sides of the roll then rotate your fingers around each other to unroll the coaxial cable.

Use patience: allow the cable to uncoil completely to avoid kinks.

Determine the overall drop for the pendant fixture.

To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

### DO NOT OVERTIGHTEN.

Thread the remaining coaxial cables through the canopy in the same manner.

Note: The strain relief is the black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable.

- RISK OF ELECTRIC SHORT!

Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

4

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.

Tuck the transformer and

wiring into the octagonal box, if available, and place canopy cover plate, lining up the fastener holes or connect directly to structural ceiling surface. Affix canopy cover with fasteners provided.

5

Bocci 24.1.2 long life bipin xenon lamps included. Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Remove the center cap from 28 pendant. Install 28 pendant by sliding the center cap onto the coaxial cable gently inserting the lamp into the pendant, and then tightening the center cap connection by hand.

Do not over tighten.

Remove the protective film from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

7

Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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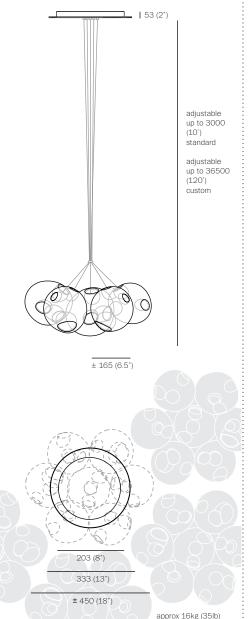
Made in Vancouver, Canada











28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pendants result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted spherical shape with a composed collection of inner shapes, one of which is made of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 pendants are designed to cluster in hexagonal shapes which nestle into each other to create patterns as dictated by the needs of the interior. They may also be clustered or composed in an ambient manner similar to their distant cousins the 14's.

Standard 28's are made with clear glass exterior spheres and milk white interior glass cavities. Custom 28's are possible with infinite versatility in colour compositions, sizes and shapes.

#### **APPLICATIONS**

Suitable for residential and commercial use. CSA, CE approved; approved to UL standard by CSA. Popular applications to date include clusters over tables in residential dining rooms and restaurants, accessory lighting in living rooms, decorative lighting, linear configurations or clusters over bars and kitchen islands, and large chandeliers in building lobbies and other public spaces.

## **MATERIALS**

Blown glass, braided metal coaxial cable, electrical components and a white powder coated canopy.

Note: As an alternative to a built-in transformer. Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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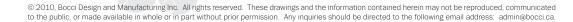
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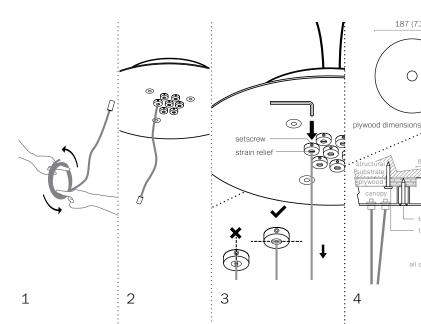


ROUND

Design by Omer Arbel PRODUCT SPECIFICATION



BOCCI



Determine the overall drop for the pendant fixture.

To thread the coaxial cables through the canopy, use the Allen key provided to loosen the setscrew in the canopy and gently feed the first cable through the canopy until you have reached your desired drop length. Use the Allen key to tighten the setscrew against the strain relief to secure the coaxial cable at its new length.

#### DO NOT OVERTIGHTEN.

Thread the remaining coaxial cables through the canopy in the same manner.

Note: The strain relief is the black plastic collar around the coaxial cable. There is a single slot opening on the side of the strain relief component. It is essential that this opening is oriented at 90 degrees to set screw chamber. There can be no contact between the set screw and the cable. RISK OF ELECTRIC SHORT!

Measure and mark the chandelier canopy position on the ceiling.

fasteners (by Bocci) fasteners (by client)

all dimensions in mm

5

187 (7.3")

0

Note: the client is responsible for providing a robust 3/4" (19mm) plywood backing or wood blocking to securely anchor to the structural substrate

Connections from the plywood to the structural substrate are the client's responsibility. Measure the plywood so that it fits within the canopy side walls (refer to detail above).

Anchor the plywood backing to the structural ceiling substrate.

Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformers. Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

black (110V) brown (230V)

> white (110V) olue (230V)

Once all the coaxial connections are made, lift the fixture into position and connect the line voltage to the open slot in the appropriate terminal block.

6

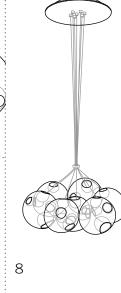
Bocci 24.1.2 long life bipin from 28 pendant.

> Install 28 pendant by sliding the center cap onto the coaxial cable, gently insert the lamp into the pendant, then tighten the center cap connection by hand.

from the center cap after assembly.

Note: when using a dimmer for xenon, use only low voltage electronic dimmer.

Gather all the coaxial cables then install the ring with setscrews provided.



Clean fingerprints from glass surfaces.

Turn fixture on.

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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Anchor canopy into the plywood backing using the fasteners provided.

center cap

20W Bocci 24.1 long life

xenon bipin

Remove the center cap

Do not over tighten.

Remove the protective film

Note: setscrews face up.

ROUND

Very carefully uncoil

the braided coaxial

cable in a spool like

manner. Insert your

opposite sides of the

roll then rotate your

fingers around each

other to unroll the

Use patience: allow

the cable to uncoil

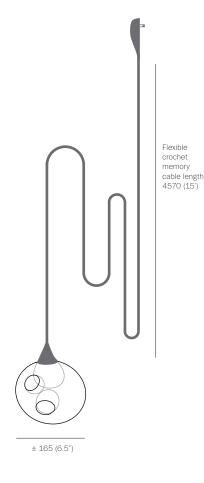
coaxial cable

completely to

avoid kinks.

index fingers into





built-in flexibility, resulting in a unique shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

Individual 28 pieces result from a complex glass blowing technique whereby air pressure is intermittently introduced into and then removed from a glass matrix which is intermittently heated and then rapidly cooled. The result is a distorted

of opaque milk glass and houses a low voltage (12V, 20W) xenon.

28 is an exploration of fabrication process, which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a system of making with

The 28d fixture is designed to sit on a horizontal surface (a desk, table, shelf, or even the floor). It consists of a single illuminated 28 piece wired to a flexible grey crochet memory cable. The cable is intended to be coiled into a sculptural pattern to provide a cushioned surface on which the glass sits.

spherical shape with a composed collection of inner shapes, one of which is made

### **APPLICATIONS**

Suitable for residential and commercial use. Popular applications include single pieces or clusters in residential or office environments, accessory lighting in living rooms and public spaces, decorative lighting, and giftware.

Note: As an alternative to a built-in transformer, Bocci recommends mounting transformers remotely in an easily accessible and hidden location for ease of long-term maintenance.

Purchase replacement lamps online at www.bocci.ca/lamps

Unless otherwise noted when ordering, all chandeliers will be outfitted to be xenon compatible.

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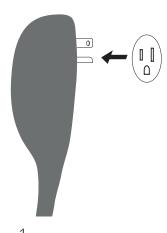
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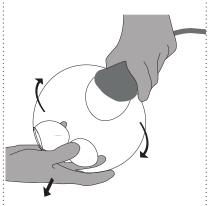






Your 28d comes with lamp (bulb) already in place. These are relamping instructions only.

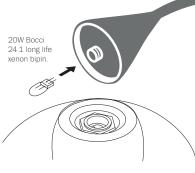
Unplug the 28d.



Holding onto the lampholder, spin the glass off the crochet memory

2

Note: do not dangle the glass from the memory crochet cable.

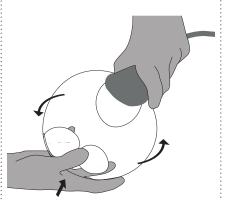


Re-lamp using Bocci 24.1.2 long life bipin xenon.

3

Do not touch the lamp with your bare hands.

Purchase replacement lamps online at www.bocci.ca/lamps



Spin the glass back onto the memory crochet cable.



6

If necessary, re-coil the memory crochet cable into a sculptural pattern to provide a cushioned surface on which the glass sits.

Clean fingerprints from glass surfaces.

Plug fixture into the wall outlet and turn on.

For additional assistance, please contact Bocci:

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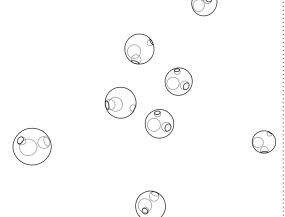
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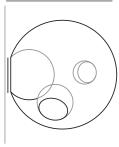


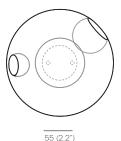






±165 (6.5")





approx 1kg (2lb):

MOUNTING: white powder-coated mounting plate 55mm (2.2") diameter

LAMPING: 20w xenon or 1.5w LED

INSTALLATION: threaded on - wall or ceiling mount

MATERIALS: blown glass, electrical components, white powder-coated steel

mounting plate

WEIGHT: approximately 1kg (2lb)

TRANSFORMERS: remote mounted (fixture does not hook directly to a junction box)

1 transformer sent for every 3 pendants

#### DESCRIPTION

The 's' designation in this variation on the 28 refers to it being surface-mounted, with transformers mounted remotely. This surface light has a discrete 55mm (2.2") in diameter mounting plate designed to be mounted on walls as well as ceilings.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28s surface mounted light is designed to be used as a wall and ceiling treatment for a wide range of environments. Use it as accessory lighting in living rooms, hallways or as decorative lighting in building lobbies and other spaces. Individual 28 surface mounted lights gain tremendous strength when clustered and multiplied.

### NOTES

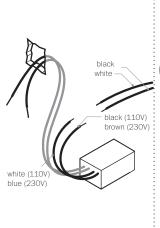
- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted.
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 surface lights.

US patent #D628,740 Canadian industrial design patent #134238

Made in Vancouver, Canada

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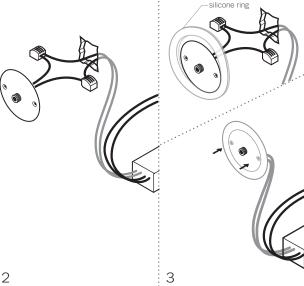
Mount transformer remotely and route output wiring from transformer to surface mounted light location.

Note: Up to 5 surface mounted lights may be connected to a single transformer.

For 110 V. connect black wire to the black wire and white to the white wire.

For 230 V. connect black wire to the brown wire and white wire to the blue wire.

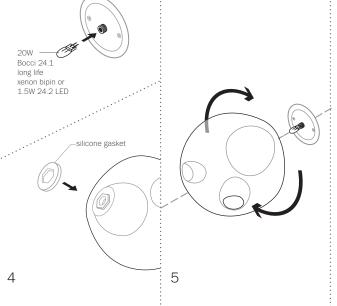
Note: Standard junction boxes are not compatible with the 28s. The surface mounted light cover plate mounts directly to the wall. Transformers must be remote mounted in a close by, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to insure compliance with the code.



Join transformer wiring to cover plate

wiring using connectors provided.

Tuck wiring into wall opening and affix the cover plate with fasteners provided.



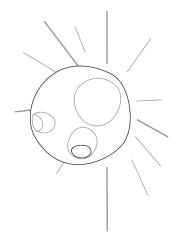
Lamp fixture using Bocci 24.1 long life bipin xenon lamp,.

Plug the lamp into the socket. Do not touch the lamp with your bare hands.

Purchase replacement lamps onlnine at www.bocci.ca/lamps

Please note: when using a dimmer use only low voltage electronic dimmers to ensure the fixture works properly.

Gently thread the glass onto cover plate. Do not tighten past the point of contact.



6

Clean fingerprints from glass surfaces.

Turn fixture on.

For additional assistance, please contact

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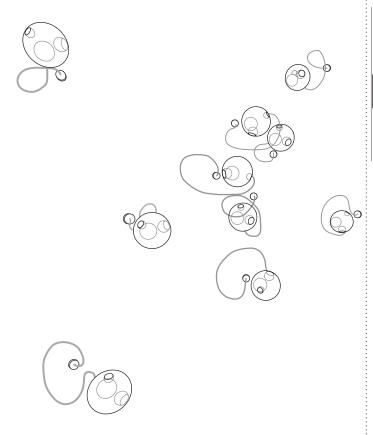
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PENDANTS: one

CANOPY: copper canopy 58mm (2.3") diameter

LAMPING: 20w xenon or 1.5w LED

COPPER LENGTH: 500mm (19.5")

INSTALLATION: preset length, composed during installation

MATERIALS: blown glass, flexible copper tubing,

electrical components, brushed copper mounting plate

WEIGHT: approximately 1.2kg (2.6lb)

TRANSFORMERS: remote mounted (fixture does not hook directly to a junction box)

1 transformer sent for every 3 pendants

#### DESCRIPTION

The 'sc' designation in this variation on the 28 refers to it being surface-mounted with flexible copper tubing. The surface light has a 15mm (0.6") deep by 58mm (2.3") in diameter copper mounting plate designed to be mounted on walls as well as cellings.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28sc is designed to be used as a wall and ceiling treatment for a wide range of environments. It consists of a single illuminated 28 pendant wired to a flexible copper extension tube, which is intended to be manipulated and formed to create a desired projection aesthetic.

Use it as accessory lighting in living rooms, bedrooms, hallways, stairwells or as decorative lighting in building lobbies and other spaces. Individual 28 surface mounted copper lights gain tremendous strength when clustered and multiplied.

#### NOTES

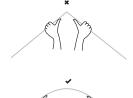
- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted unless otherwise specified
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 surface lights.

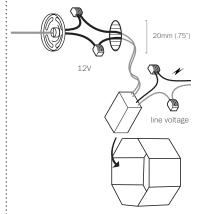
US patent #D628,740 Canadian industrial design patent #134238

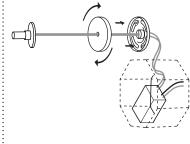
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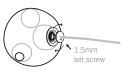


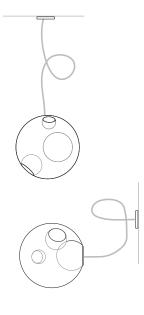












Very carefully uncoil the copper tube bit by bit with both hands to avoid kinking.

2

Mount transformer remotely. Route output wiring from transformer to fixture location.

Join transformer wiring to mini canopy wiring using the wagos provided. Connect the transformer leads to line voltage.

Xenon/Halogen/LED:
Connect the coaxial cable to the open slots in the terminal block on the 12V side of the transformer.
Ensure that the braided outer wires are all connected to one 12V output wire and all inner insulated wires are connected to the other or a short will occur.

Note: Standard junction boxes are not compatible with the 28sc. Bocci recommends mounting transformers remotely in a close by, accessible and hidden location for ease of long term maintenance.

Note: Up to 3 pendants may be connected to a single class 2 transformer.

3

Affix wall-plate to surface with fasteners provided. Twist the threaded canopy cover plate into place and tighten the set screw with the allen key provided.

4

Compose the copper tubing according to the intended design aesthetic.

Note: be very careful not to overbend the copper tubes as it will leave a permanent kink that can not be removed.

5

Bocci 24.1.2 long life bi-pin xenon lamps are included. Plug the lamp into the socket.

Do not touch the lamp with your bare hands.

Install 28 pendant by inserting the socket into the opening and then threading the knurled cap into the pendant by hand. Do not over tighten. Tighten set screw in cap with included 1.5mm allen key.

Note: once the pendant is added, it will pull the copper downwards. The pendant will try to hang directly below the canopy as the copper is not rigid enough for long horizontal cantiliers.

6

Clean fingerprints from glass surfaces.

Turn chandelier on.

+

Purchase replacement lamps online at www.bocci.ca/lamps

For additional assistance, please contact Bocci:

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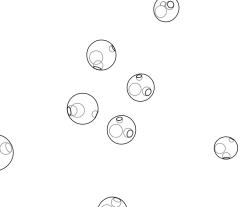
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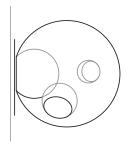


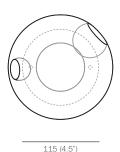


Approved to UL standards by CSA



±165 (6.5")





approx 1kg (2lb)

CANOPY: white powder-coated, paintable steel 115mm (4.5") diameter

LAMPING: 20w xenon or 1.5w LED

INSTALLATION: threaded on - wall or ceiling mount

MATERIALS: blown glass, electrical components, white powder-coated steel

mounting plate

WEIGHT: approximately 1kg (2lb)

TRANSFORMERS: direct mounted (fixture connects directly to a junction box)

1 transformer sent for every 3 pendants

#### DESCRIPTION

The 'sp' designation in this variation on the 28 refers to it being surface-mounted, paintable and connects directly to a junction box. This surface light has a 115mm (4.5") in diameter mounting plate designed to be mounted on walls as well as ceilings.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28sp surface mounted light is designed to be used as a wall and ceiling treatment for a wide range of environments. Use it as accessory lighting in living rooms, hallways or as decorative lighting in building lobbies and other spaces. Individual 28 surface mounted lights gain tremendous strength when clustered and multiplied.

#### NOTES

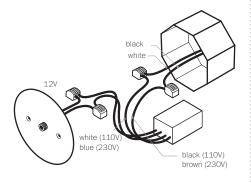
- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted unless otherwise specified
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 surface lights.

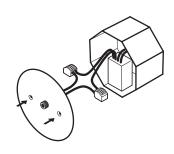
US patent #D628,740 Canadian industrial design patent #134238

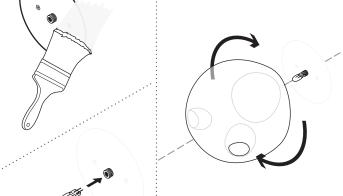
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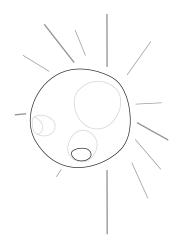
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The 28sp can be directly mounted to a junction box.

For 110 V, connect black wire to the black wire and white to the white wire.

For 230 V, connect black wire to the brown wire and white wire to the blue wire.

Join transformer wiring to cover plate wiring using connectors provided.

Tuck the transformer and wiring into the octagonal box. Lining up the fastener holes. Affix surface mounted plate with fasteners provided.

Paint over the cover plate to match the wall finish.

3

Bocci 24.1 long life xenon bipin or

1.5w 24.2 LED

Note: as an option, drywall putty or paintable silicone can be used to smooth the transition between the edge of the cover plate and the wall. Use paintable silicone for outdoor installation.

Bocci 24.1 long life bipin xenon lamp included.

Plug the lamp into the socket.

Do not touch the lamp with your bare hands.

Purchase replacement lamps onlnine at www.bocci.ca/lamps

Please note: when using a dimmer use only low voltage electronic dimmers to ensure the fixture works properly.

4

Gently thread the glass onto cover plate. Do not tighten past the point of contact.

5

Clean fingerprints from glass surfaces.

Turn fixture on.

For additional assistance, please contact Bocci:

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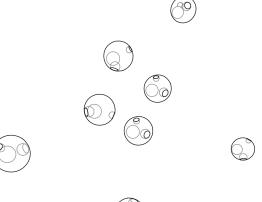








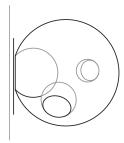


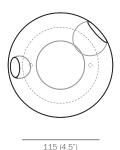




ved to UL standards by CSA COULS

±165 (6.5")





approx 1kg (2lb)

CANOPY: white powder-coated, paintable steel 115mm (4.5") diameter

LAMPING: 20w xenon or 1.5w LED

INSTALLATION: threaded on - wall or ceiling mount

MATERIALS: blown glass, electrical components, white powder-coated steel

mounting plate

WEIGHT: approximately 1kg (2lb)

TRANSFORMERS: remote mounted (fixture does not hook directly to a junction box)

1 transformer sent for every 3 pendants

#### DESCRIPTION

The 'sp' designation in this variation on the 28 refers to it being surface-mounted, paintable and connects directly to a junction box. This surface light has a 115mm ( $4.5^{\circ}$ ) in diameter mounting plate designed to be mounted on walls as well as ceilings.

28 is an exploration of fabrication process which is part of Arbel's quest for specificity in manufacturing. Instead of designing form itself, here the intent was to design a system that produces form. Arbel developed a method that has loose parameters built into it which produce a different shape in every iteration of the fabrication procedure. Thus, every 28 made is formally different from any other 28 in existence.

#### **APPLICATIONS**

The 28sp surface mounted light is designed to be used as a wall and ceiling treatment for a wide range of environments. Use it as accessory lighting in living rooms, hallways or as decorative lighting in building lobbies and other spaces. Individual 28 surface mounted lights gain tremendous strength when clustered and multiplied.

#### NOTES

- + Purchase replacement lamps online at www.bocci.ca/lamps
- + Requires transformers to be remote mounted unless otherwise specified
- + Unless otherwise specified, a single class 2 transformer will be sent with every 3 surface lights.

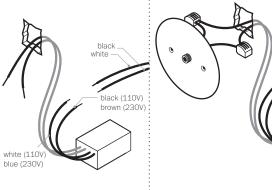
US patent #D628,740 Canadian industrial design patent #134238

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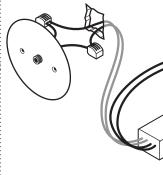
Mount transformer remotely and route output wiring from transformer to surface mounted light location.

Note: Up to 5 surface mounted lights may be connected to a single transformer.

For 110 V. connect black wire to the black wire and white to the white wire.

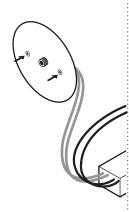
For 230 V. connect black wire to the brown wire and white wire to the blue wire.

Note: Standard junction boxes are not compatible with the 14s. The surface mounted light cover plate mounts directly to the wall. Transformers must be remote mounted in a close by, accessible and hidden location for ease of long term maintenance. Installation to be done by certified personnel to insure compliance with the code.



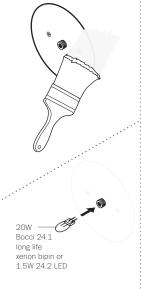
2

Join transformer wiring to cover plate wiring using connectors provided.



3

Tuck wiring into wall opening and affix the cover plate with fasteners provided.



Paint over the cover plate to match the wall finish.

Note: as an option, drywall putty or paintable silicone can be used to smooth the transition between the edge of the cover plate and the wall. Use paintable silicone for outdoor installation.

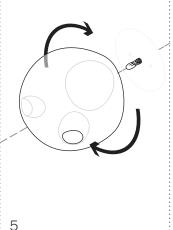
Bocci 24.1 long life bipin xenon lamp included.

Plug the lamp into the socket.

Do not touch the lamp with your bare hands.

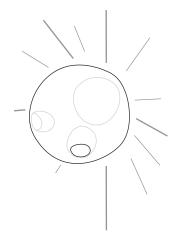
Purchase replacement lamps onlnine at www.bocci.ca/lamps

Please note: when using a dimmer use only low voltage electronic dimmers to ensure the fixture works properly.



Gently thread the glass onto cover plate. Do not tighten past the point of

contact.



6

Clean fingerprints from glass surfaces.

Turn fixture on.

For additional assistance, please contact Bocci:

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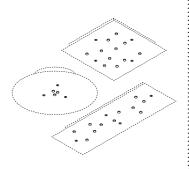
Worldwide patents issued and pending.

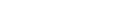
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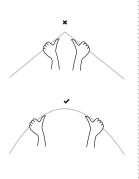






Install canopy as described in the specific instructions for the chandelier. This includes the requisite 3/4" (19mm) plywood backing and adequate anchoring to the ceiling substrate, wiring transformers to line voltage, and anchoring the canopy to the plywood backing with the supplied fasteners.

Throughout installation refer to specific instructions for pendant as well as these copper suspension option instructions.



# 2

Very carefully uncoil the copper tube bit by bit with both hands to avoid kinking.



## 3

Each pendant terminates in a "headphone jack" type connector, which plugs into a receiving receptacle in the canopy. After plugging in each pendant, turn the threaded sheathing into place ensuring that it is adequately tightened.

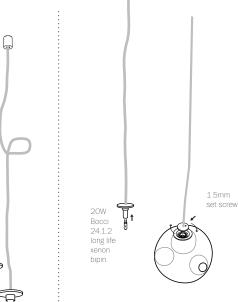
note: it is easiest to install all the copper jack connections working from the middle of the canopy towards the outside.



# 4

Compose the copper tubing according to the intended design aesthetic.

Note: be careful not to overbend the copper tubes as it will leave a permanent kink that can not be removed.



# 5

Bocci 24.1.2 long life bi-pin xenon lamps are included. Plug the lamp into the socket.
Do not touch the lamp with your bare hands.

Install 28 pendant by inserting the socket into the opening and then threading the knurled cap into the pendant by hand. Do not over tighten. Tighten set screw in cap with included 1.5mm allen key.

Note: once the pendant is added, it will pull the copper downwards. The pendant will try to hang directly below the canopy as the copper is not rigid enough for long horizontal cantillers.



# 6

Clean fingerprints from glass surfaces.

Turn chandelier on.

\*

Purchase replacement lamps online at www.bocci.ca/lamps

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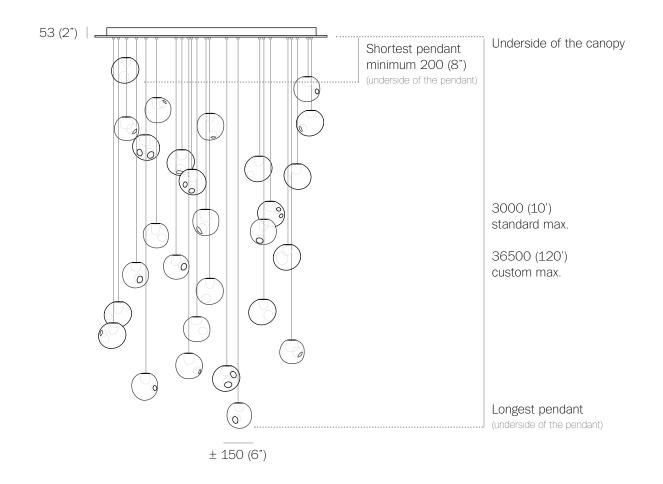
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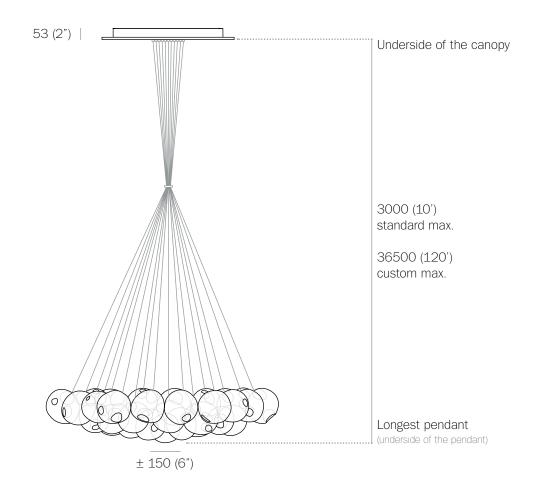
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Design by Omer Arbel JACK ADAPTED LENGTH SPECIFICATION



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