## HOWARD MILLER®

## 680603/680604 INSTRUCTIONS FOR GLASS DOOR ASSEMBLY



- Slide the lower pivot hinge over the clear urethane pads on the corners of the glass doors.
- The side of hinge with visible screws should be on the *inside of the cabinet* after assembly is complete.
- Snug hinge screws. Do not over tighten.
- 5. To attach the door to the cabinet, one person should place the lower pivot pin into the receiving hole of the cabinet. Use one large washer as illustrated.
- 6. The second person inserts the top pivot hinge into the upper receiving hole and holds in place while the first person pivots the door into the upper hinge and snugs the set screw. Do not over tighten.
- 7. Align and adjust the door so it can pivot without interference.
- 8. Repeat steps 4-7 to install the second glass door.
- 9. Assemble the handle on each glass door. Snug each screw. Do not over tighten.
- 10. Insert a foam pad in the metal strike plate and install onto the glass door. Align the four strike plates so they make contact with the magnet catch as illustrated.