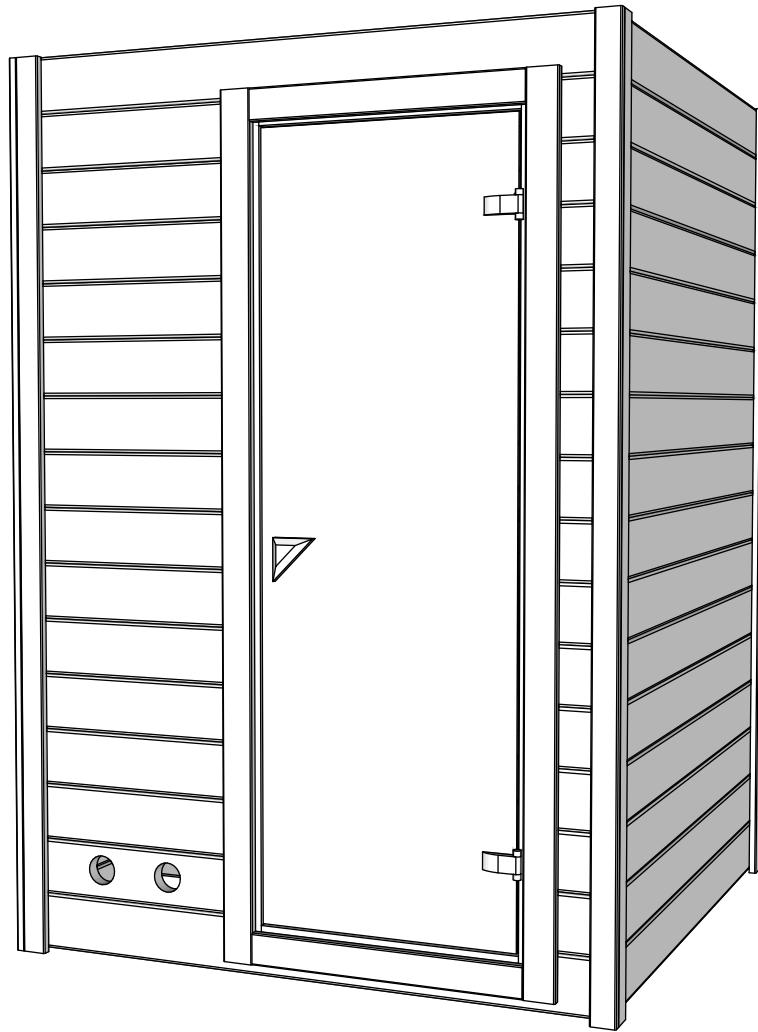


Assembly instructions



List of items needed:

Bubble level



Drill



Rubber hammer































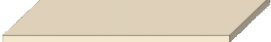







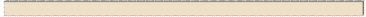






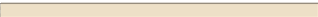

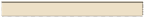






Measuring tape

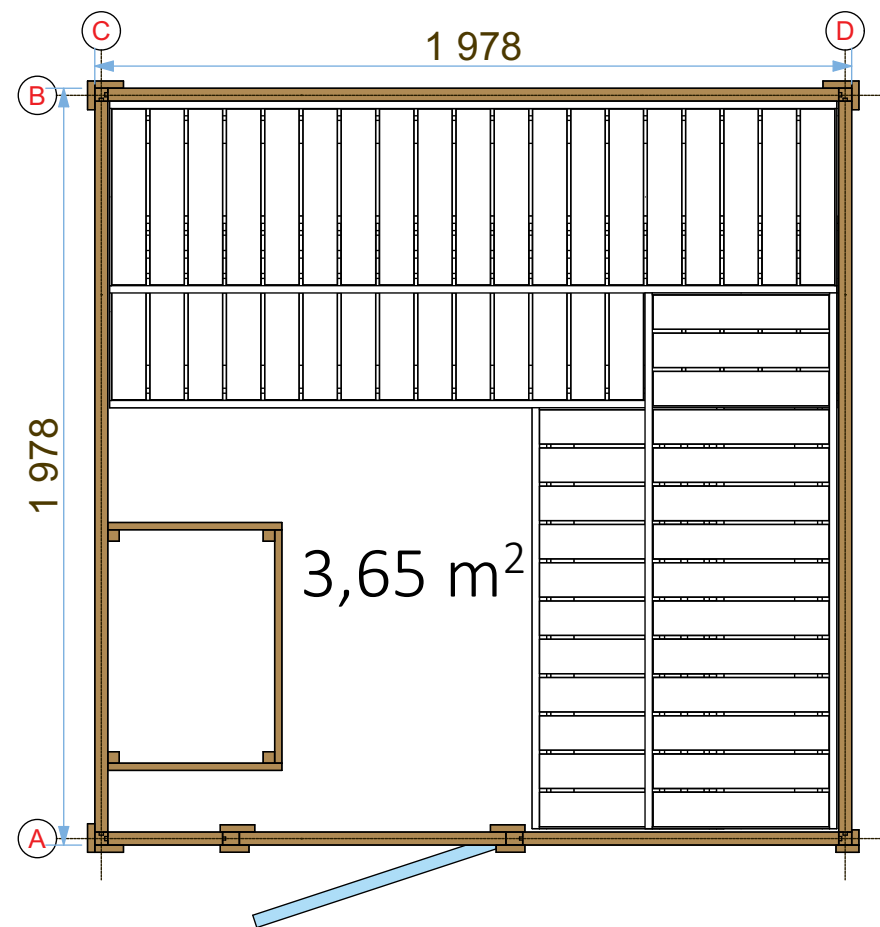


Hammer



Nauttia 1 Laurel

Name	Width	Height	Length	Quantity	3D Front Axonometry	Side view
Wall parts						
LA 1	34	135	1924	1		
LA 2	34	135	314	14		
LA 3	34	135	839	14		
LA 4	34	135	1924	43		
LA 4.1	34	135	1924	2		
LA 4 NB	34	135	1926	4		
Heater protection parts						
Heater cover	610	320	-	1		
Heater cover	455	320	-	2		
Sauna beds						
Sauna bed	500	90	1100	1		
Sauna bed	500	90	1400	1		
Sauna bed	500	90	1900	2		
Bed holders						
Bed holder	30	30	500	3		
Bed holder	30	30	800	3		
Column for sauna beds						
Column	100	70	500	3		
Roof of sauna						
Roof panels	950	50	1900	2		
Roof panel holders						
Panel holder	30	30	1835	2		
Panel holder	30	30	1895	2		
Sauna Corners						
Corners	34	34	2160	4		
Corner covers						
Covers	75	19	2160	8		
Brackets for doors						
Frame bracket	34	44	1880	2		
Wire cover						
Wire cover	140	34	1820	1		
Doors and windows						
Sauna door	686	1902	-	1		
Sauna door trim	90	19	2010	2		
Sauna door trim	90	19	615	2		
Other accessories for sauna building						
Box of screws	-	-	-	1		
Sealing tape	-	-	-	1		
Sanding sponge	To sand uneven points if needed					
Door handle						



LA4 NB			
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA2		LA3	
LA1			
	C	1 924	D

LA4 NB

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

LA4

C

1 924

D

LA4 NB	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4.1	○○
LA4	

B

1 924

A

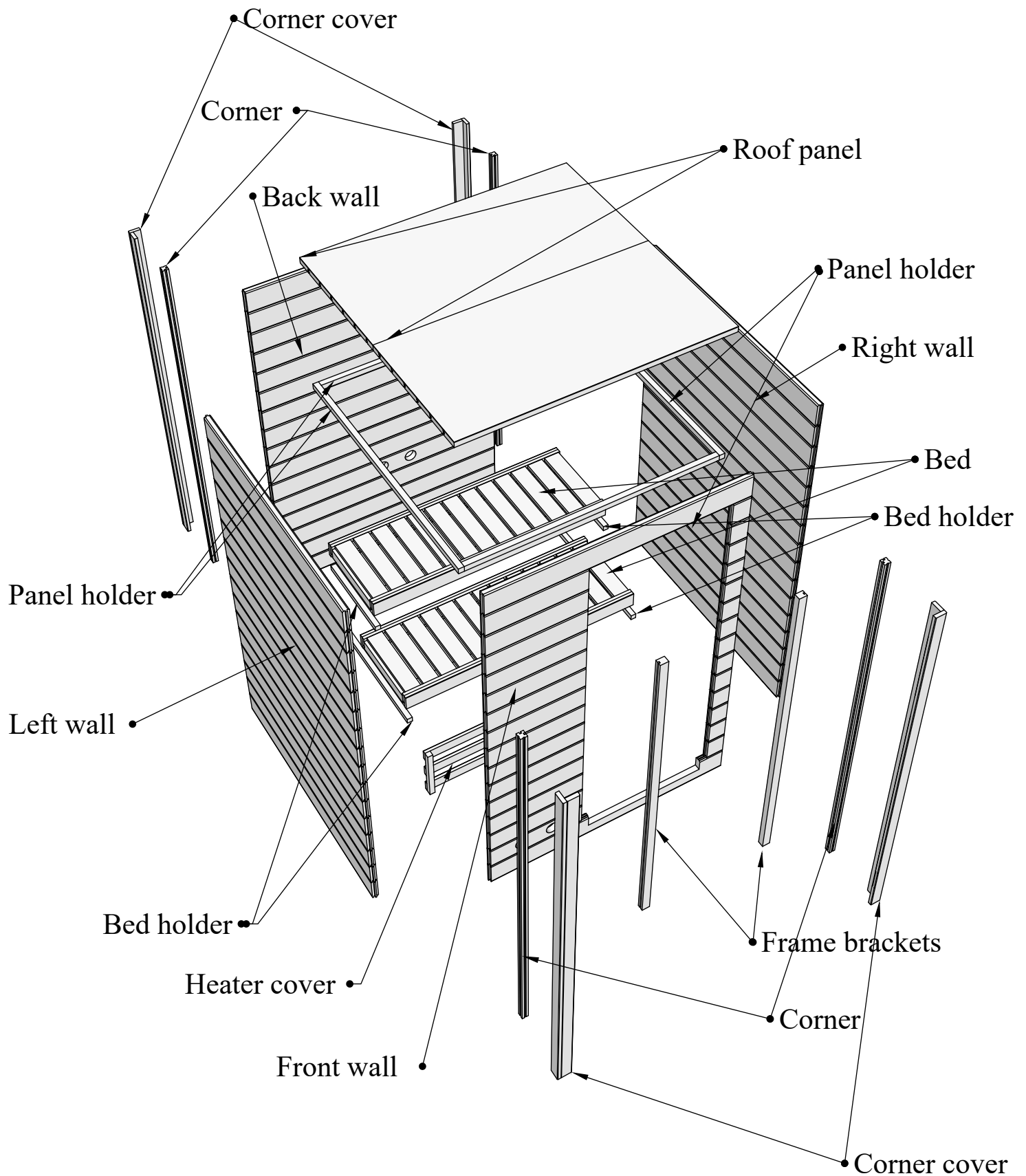
LA4 NB	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4	
LA4.1	○○
LA4	
LA4	
LA4	
LA4	

A

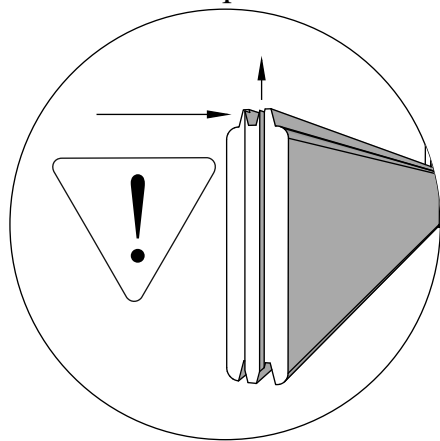
1 924

B

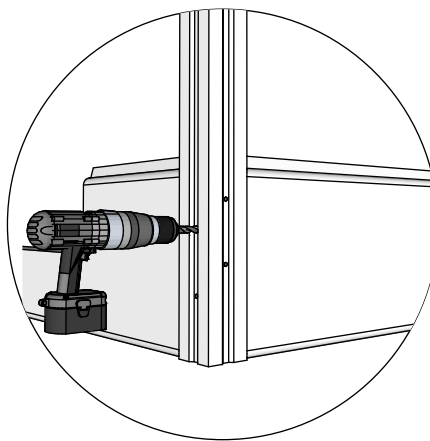
Introduction of sauna parts



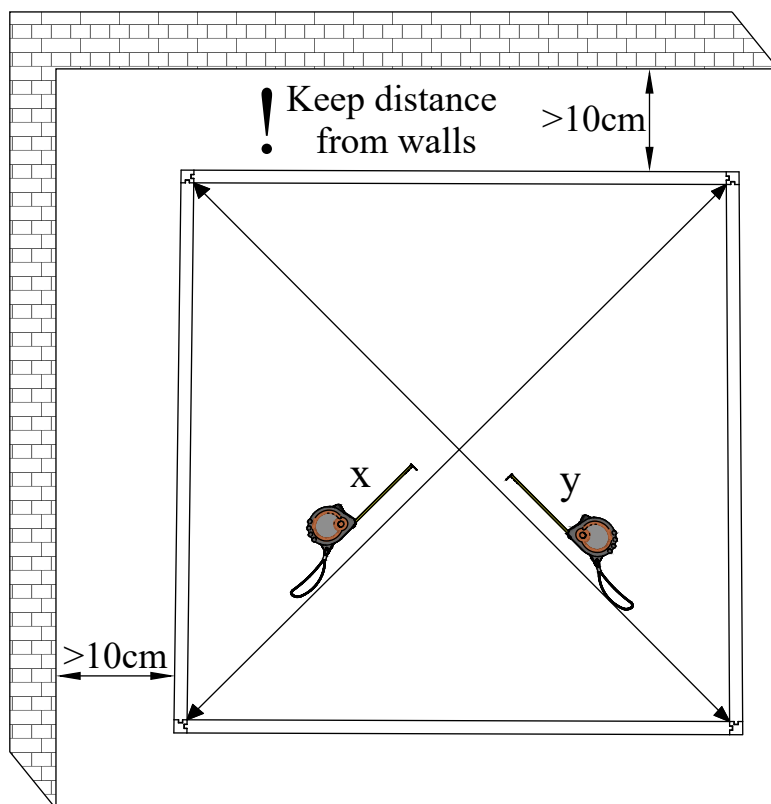
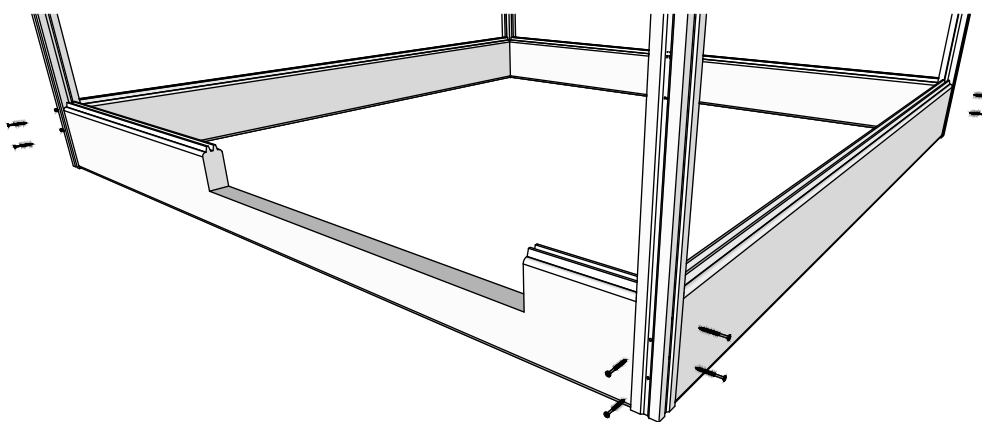
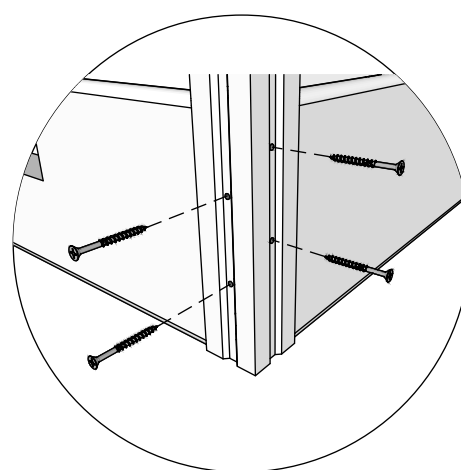
Pay attention to
the position of
the part



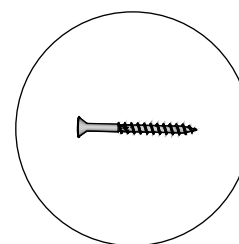
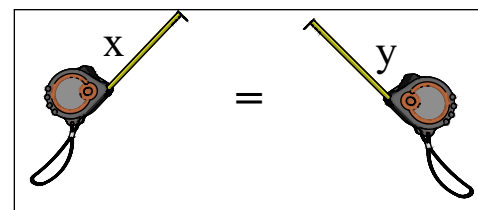
Pre-drill holes
for screws



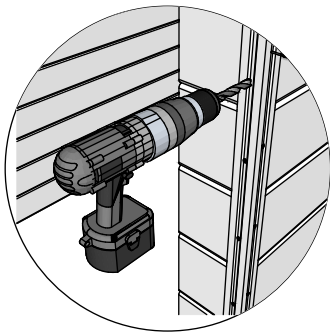
Drive the screw in pre-
drilled holes



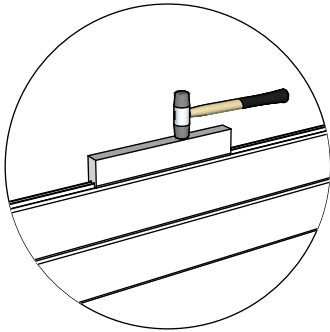
Make sure the length is the same



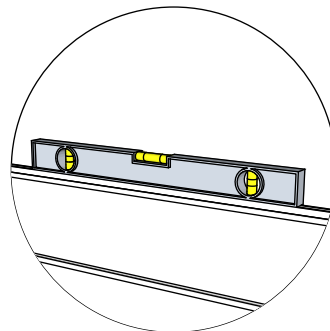
100mm for fastening
corners to walls



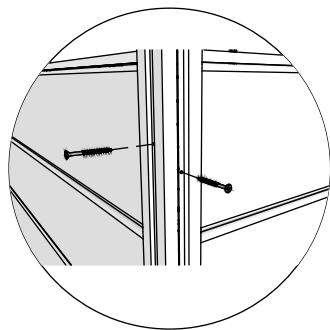
Pre-drill holes
for screws



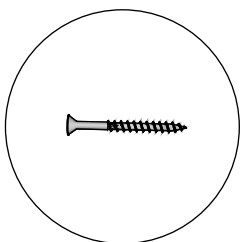
Use rubber hammer
for wall parts



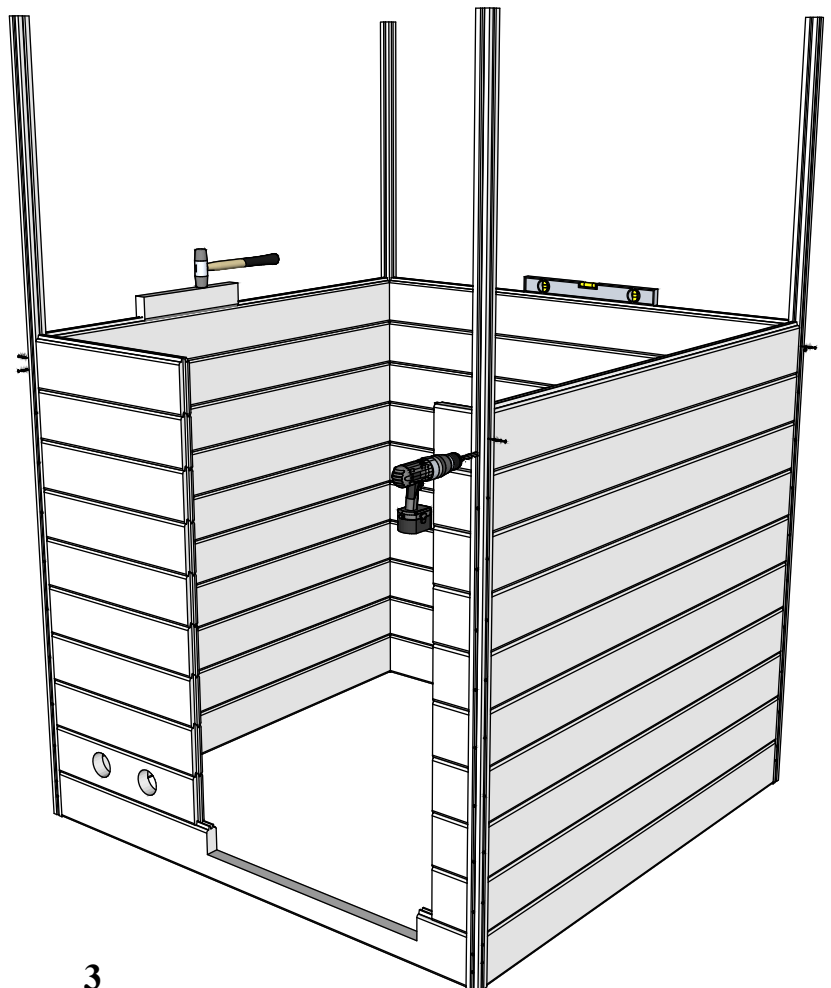
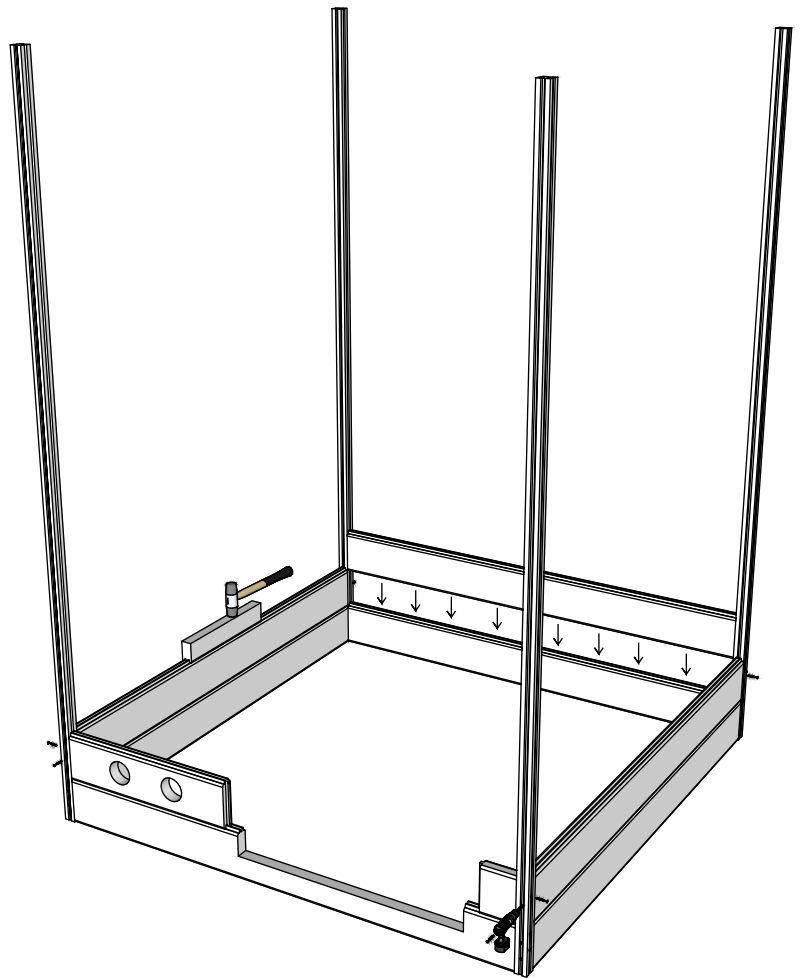
Make sure to level for
better building accuracy

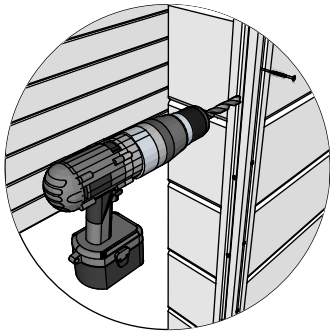


Drive the screw in pre-
drilled holes

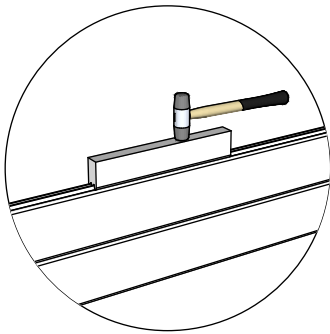


100mm for fastening
corners to walls

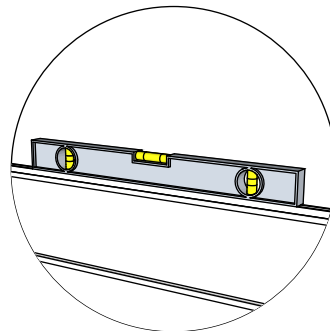




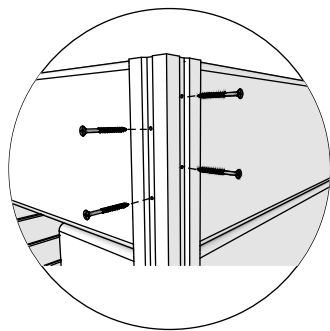
Pre-drill holes
for screws



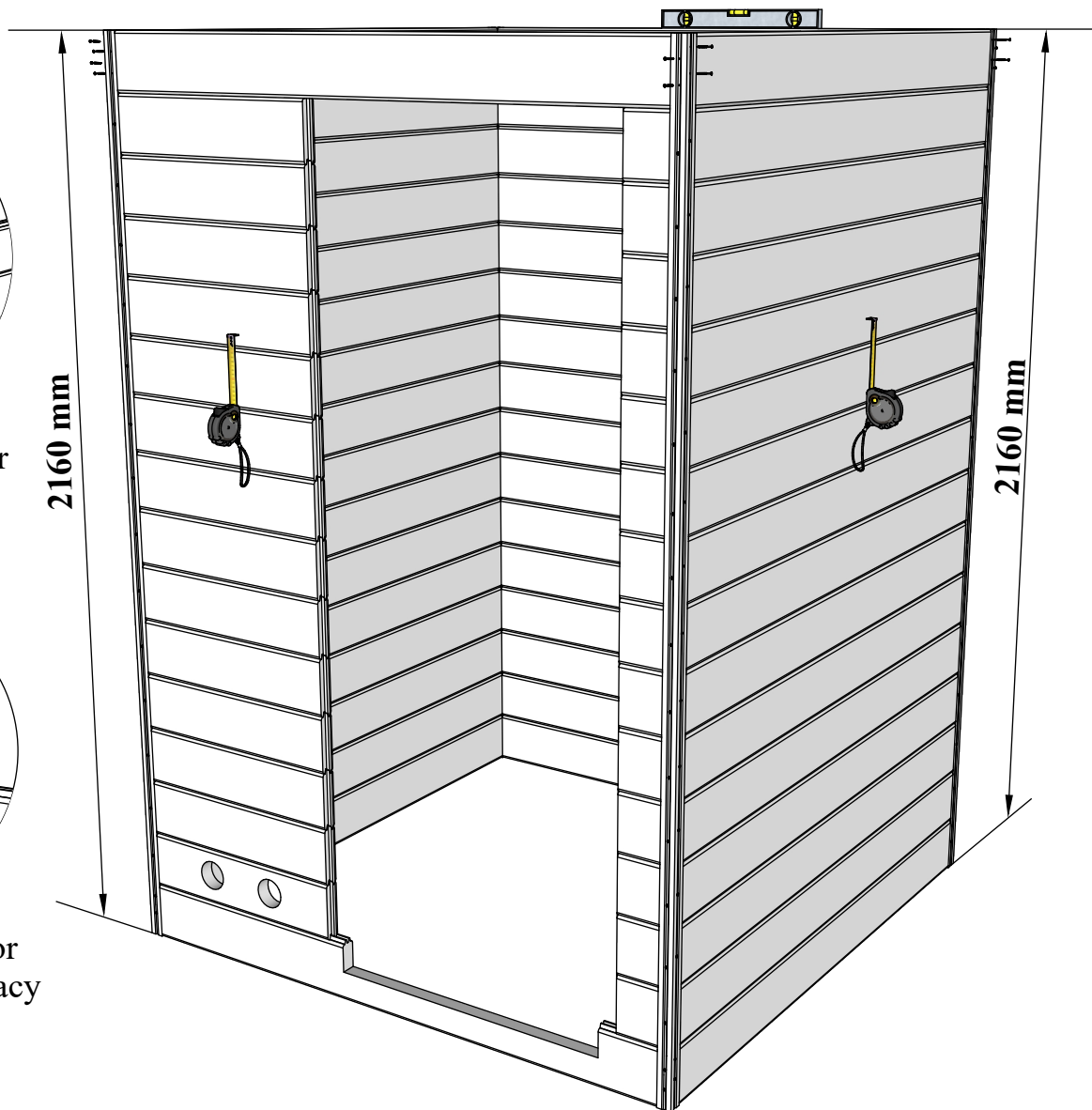
Use rubber hammer
for wall parts



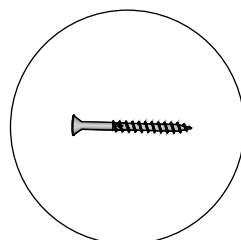
Make sure to level for
better building accuracy



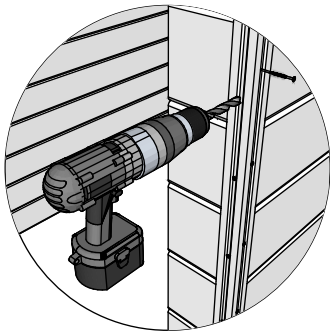
Drive the screw in pre-
drilled holes



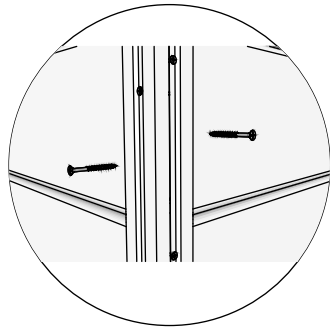
Make sure that the height of the sauna is 2160 mm



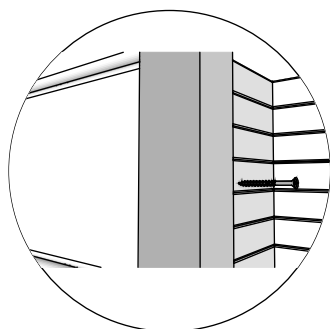
100mm for fastening corners
to walls



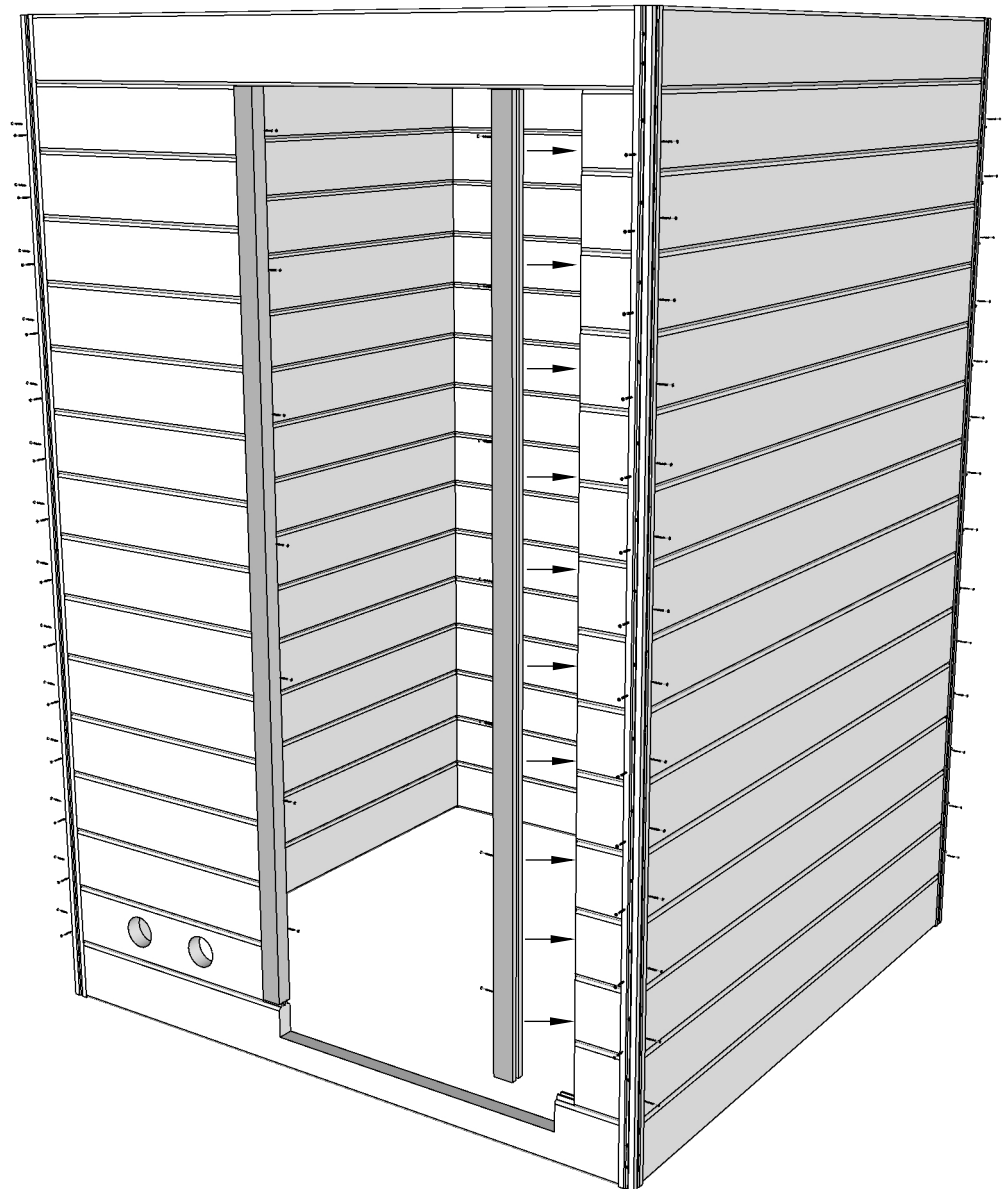
Pre-drill holes
for screws



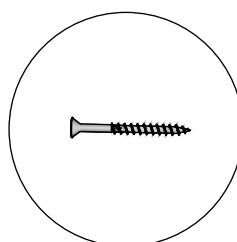
Drive the screw in pre-
drilled hole



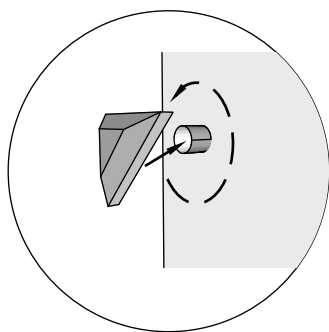
Drive the screw in pre-drilled
holes on the door frame brackets



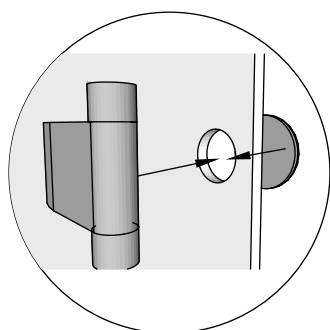
- 1. Insert the door frame brackets into the existing
hole**
- 2. Pre-drill holes for screws**
- 3. Drive the screw in pre-drilled hole**



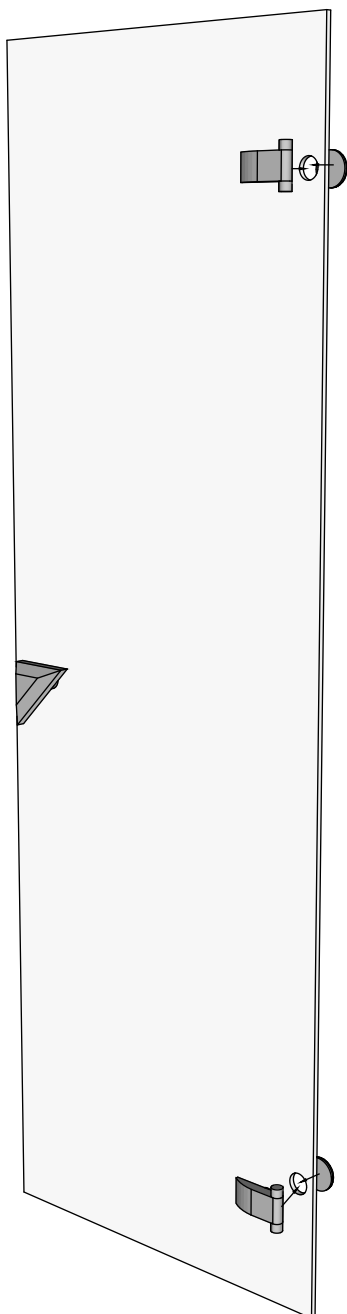
100mm for fastening corners to walls
60mm for door frame brackets



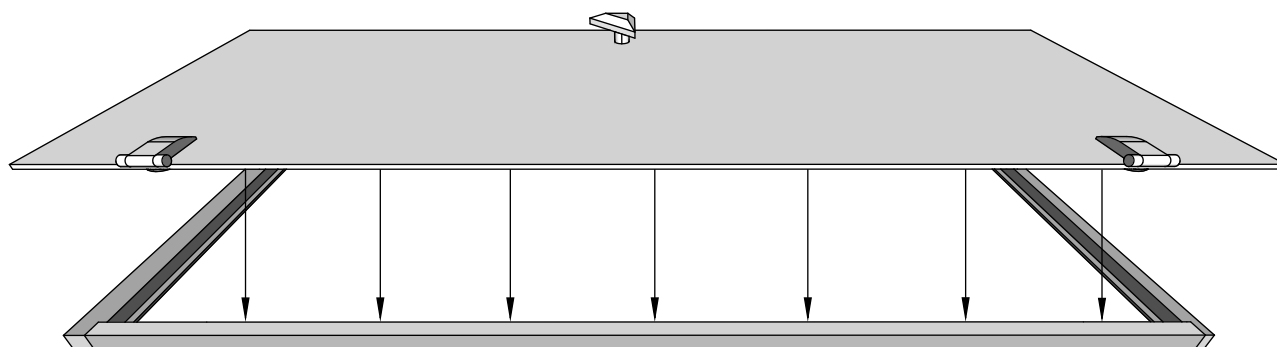
Screw in sauna handle

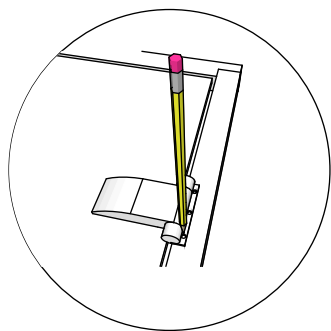


Insert the hinges into the
door glass

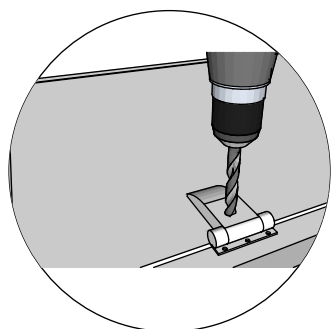


- 1. Insert the hinges into the door glass.**
- 2. After that put the door glass in the door frame that is factory assembled**

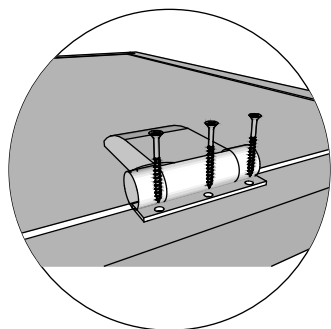




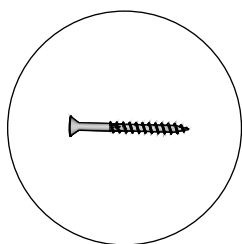
Mark places for drilling



Drill the marked points
for the hinges

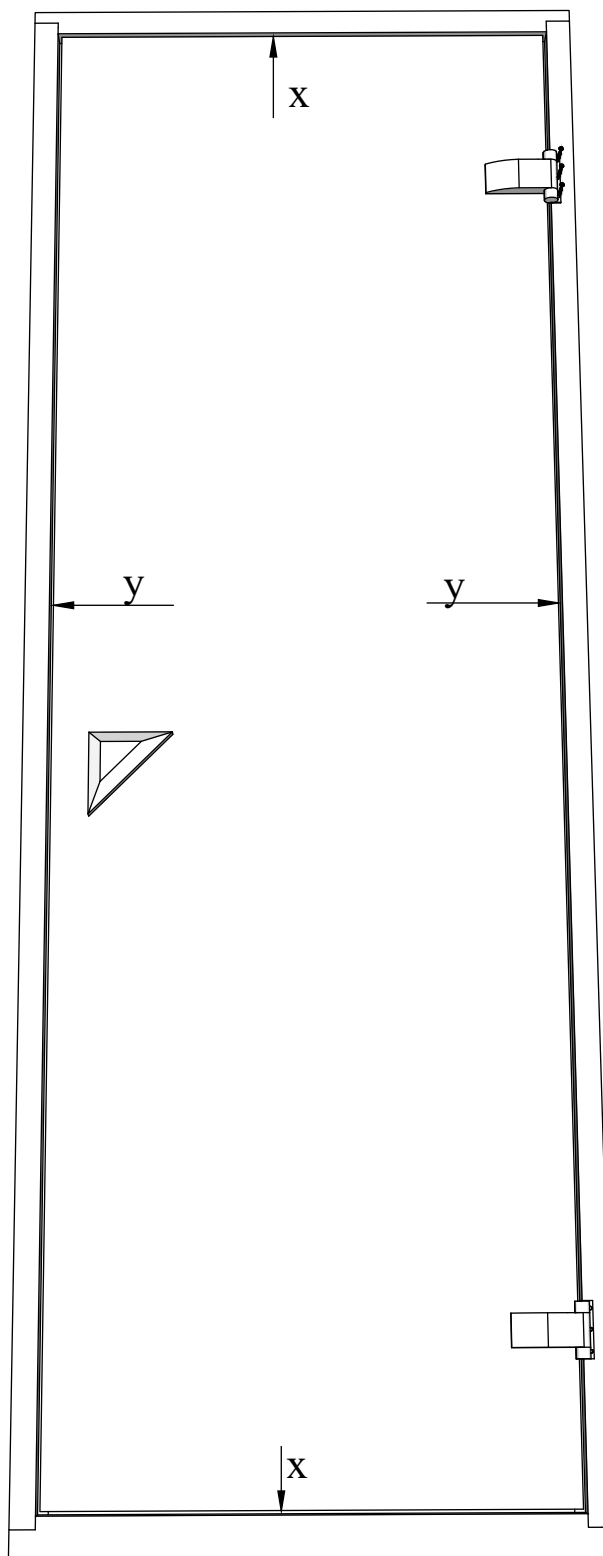


Screw hinges to door
frame



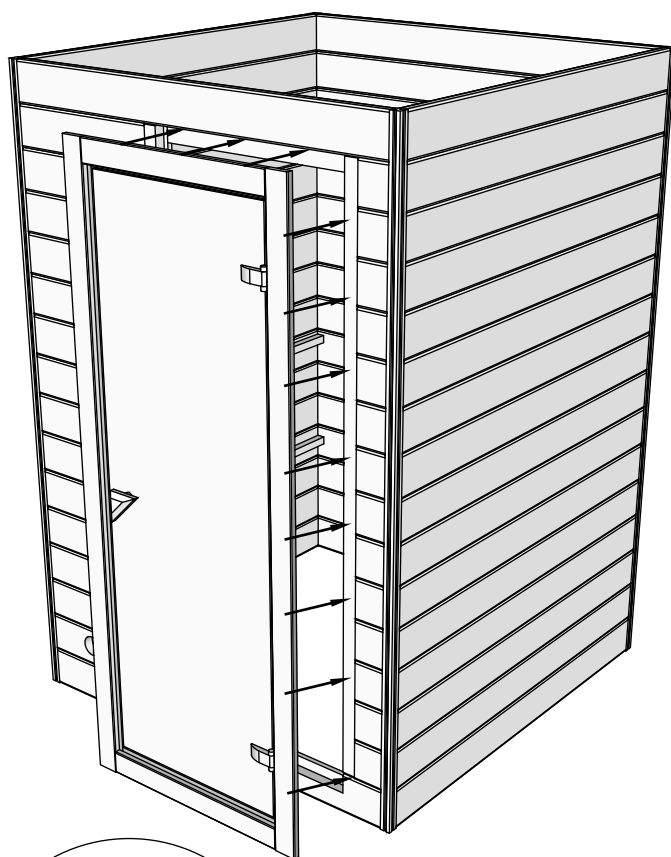
30mm for fastening
hinges

! Make sure the glass is centered between the door frame



x=x

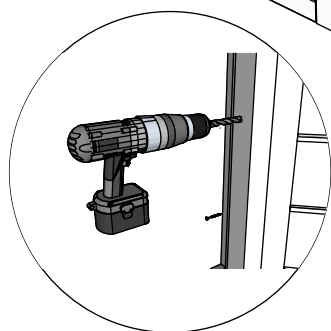
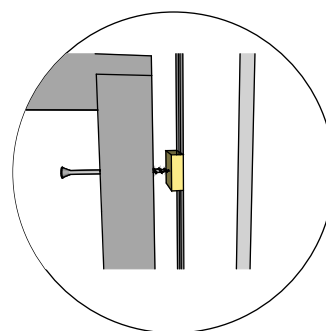
y=y



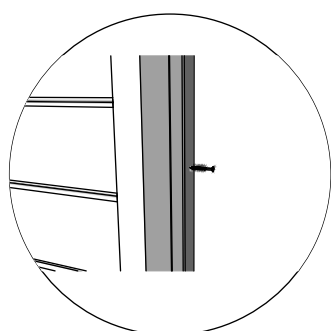
Place the door and window in between the frame you attached earlier

Level the door frame with a spirit level.

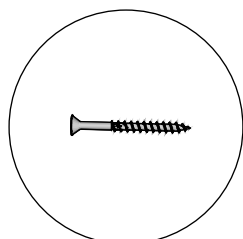
To prevent the door from warping, insert a spacer between the rotating screw.



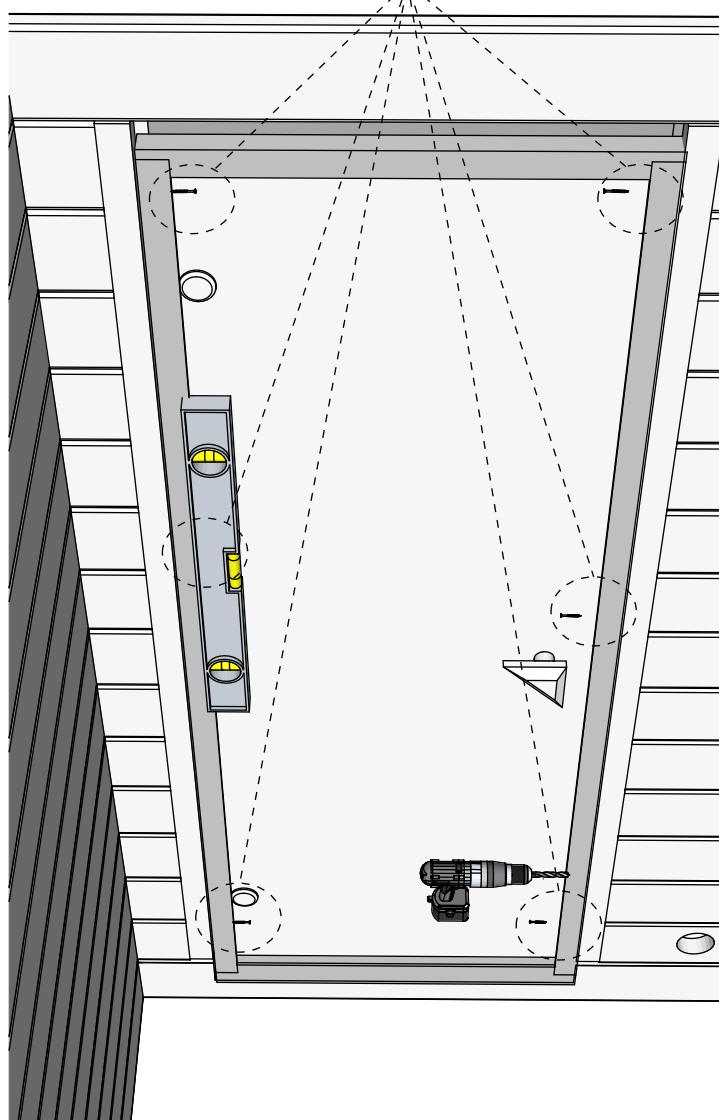
Pre-drill holes for screws

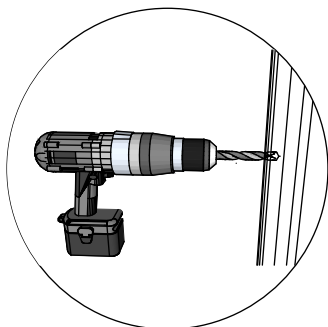


Drive the screw in pre-drilled hole

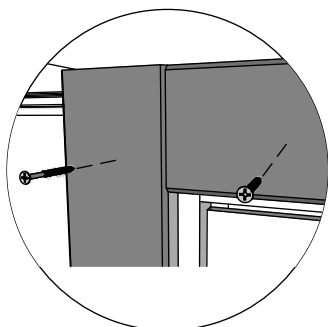


5x100mm for fastening door frame

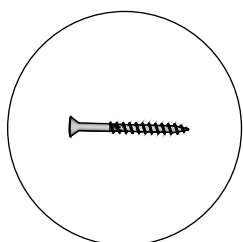




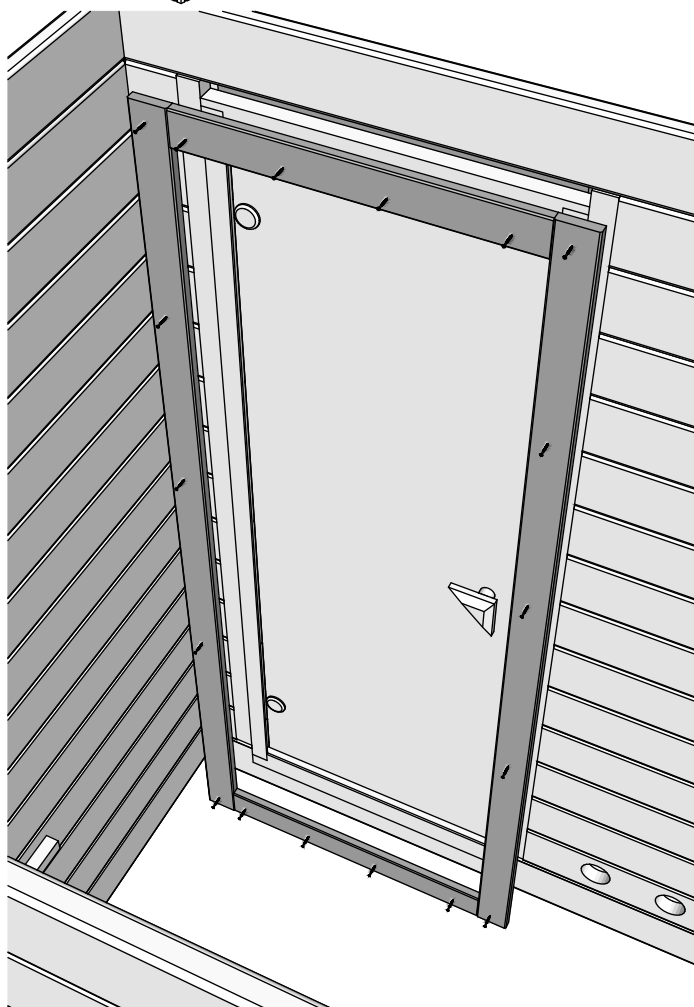
Pre-drill holes
for screws

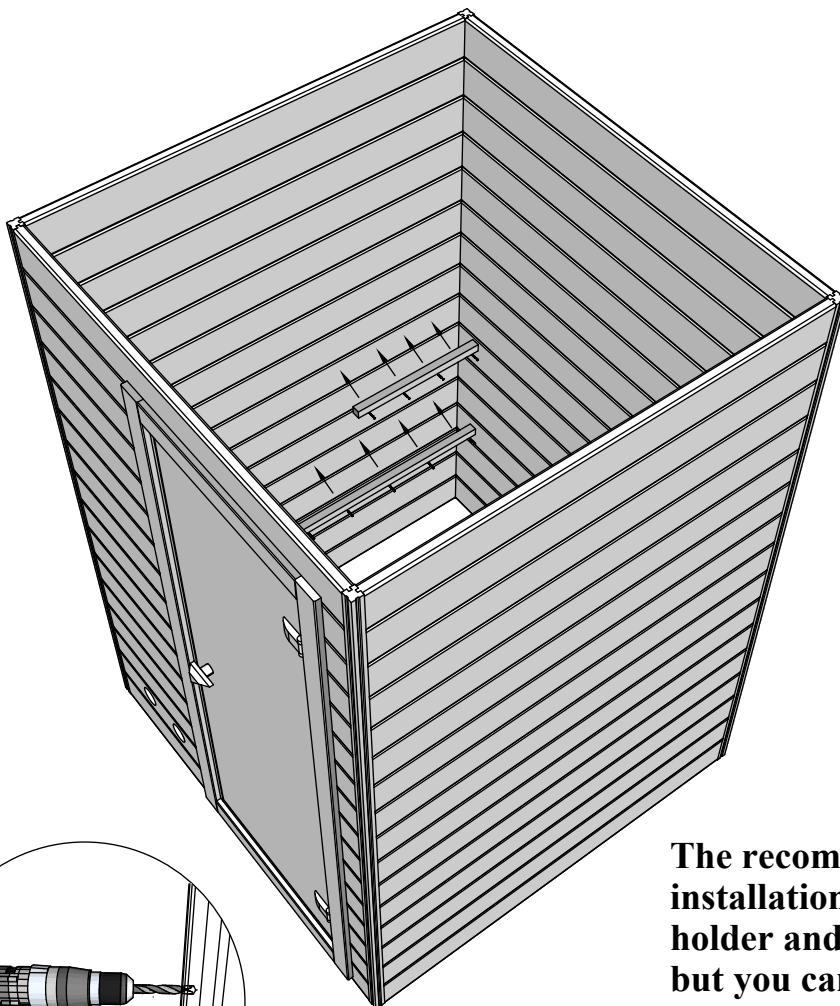


Drive the screw in pre-
drilled hole

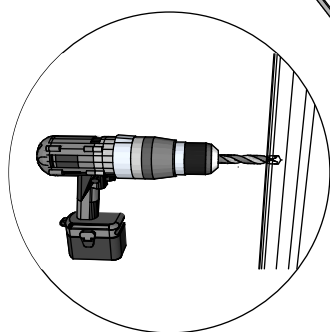


35mm for fastening door frame
covers

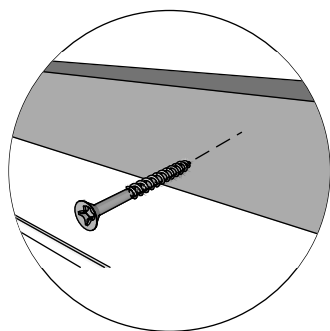




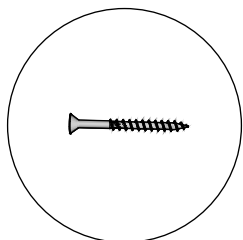
The recommended height for bed holder installation is 700mm for upper bed holder and 400mm for lower bed holder, but you can customize it according to you



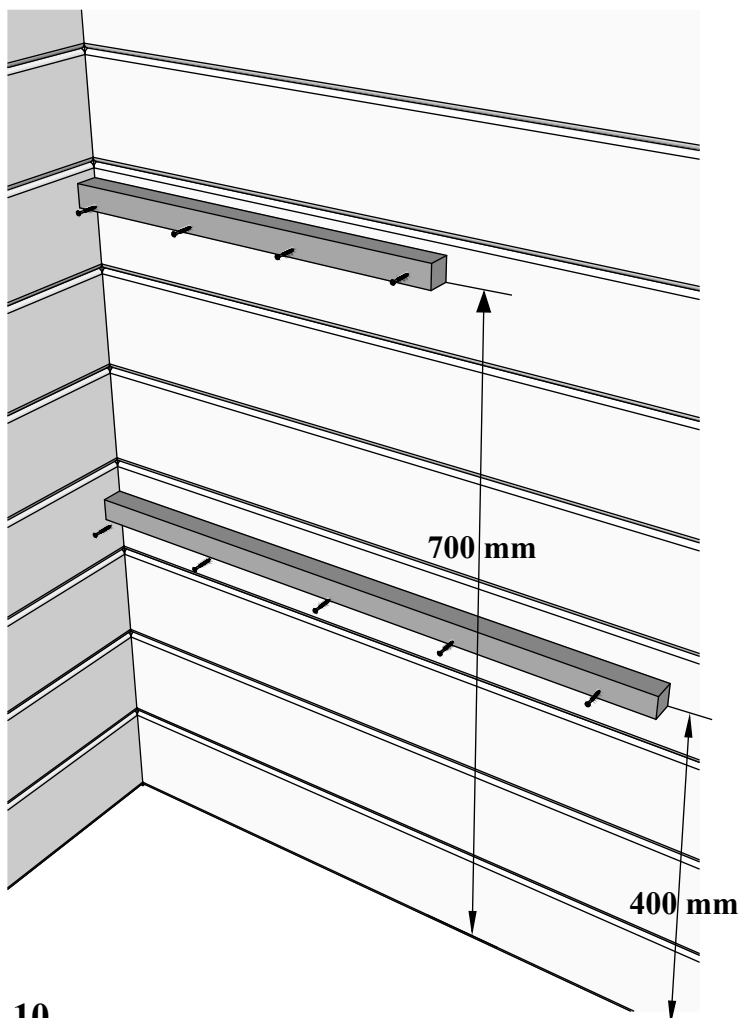
**Pre-drill holes
for screws**

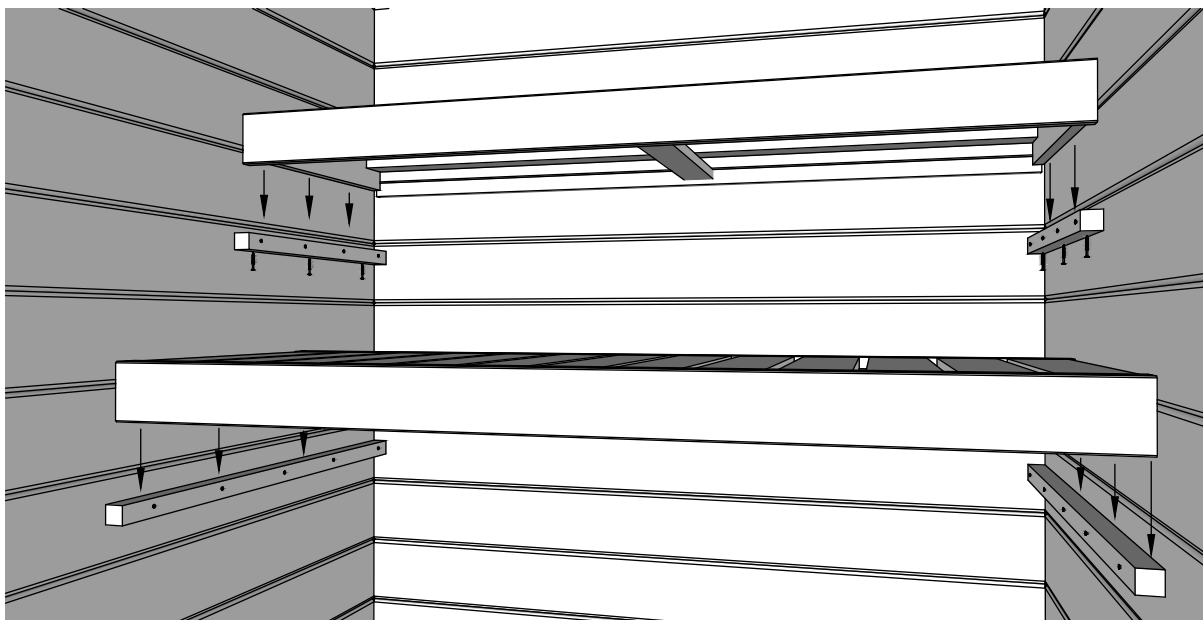


**Drive the screw in pre-
drilled hole**

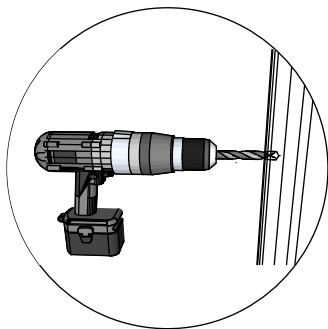


50mm for fastening bed holders

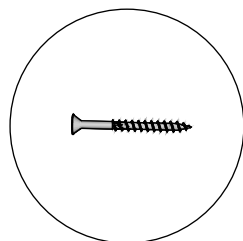




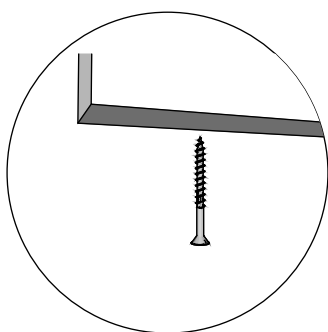
**Place the upper sauna bed on the holder and fasten with screws.
We recommend to leave the lower sauna bed loose so you can adjust it
if needed**



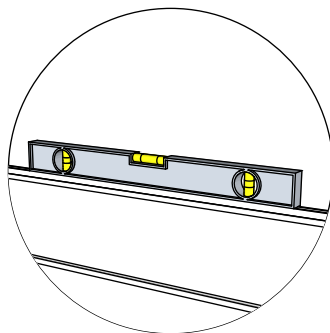
**Pre-drill holes
for screws**



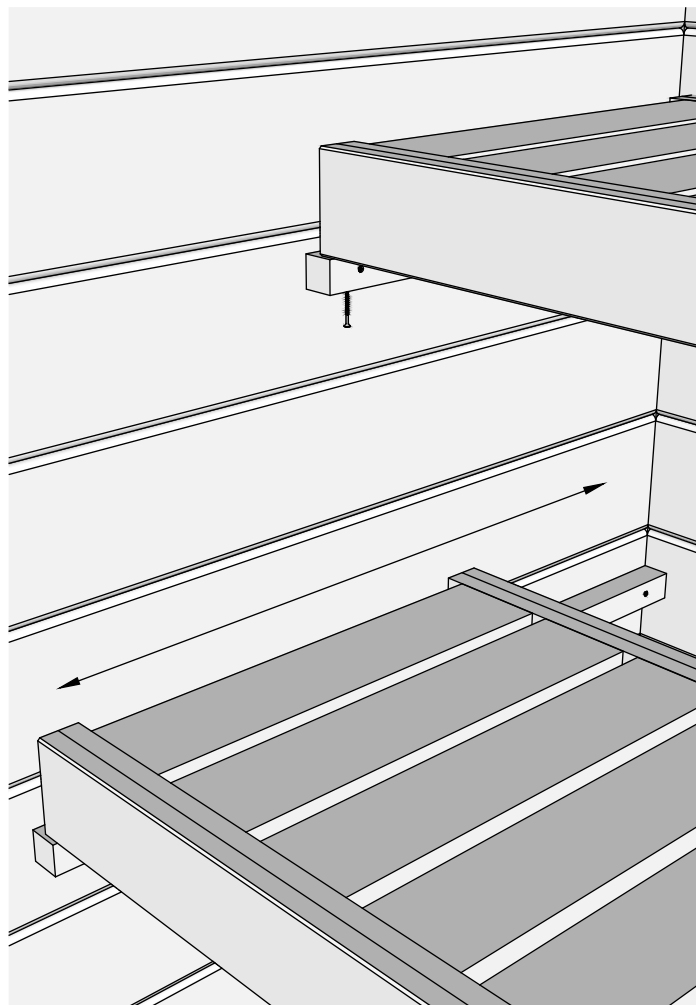
**100mm for
fastening sauna
beds**



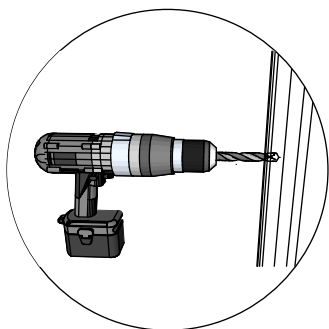
**Use screws to fasten sauna
bed in pre-drilled holes**



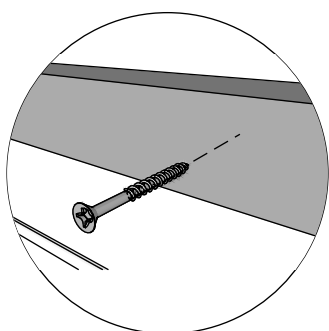
**Make sure to level
when installing bed
holders**



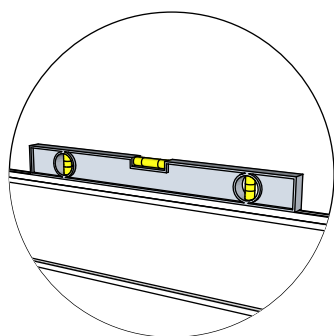
Sauna heater protection assemble and installation



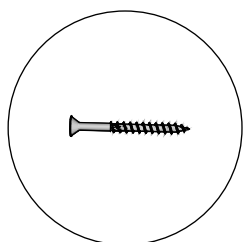
Pre-drill holes
for screws



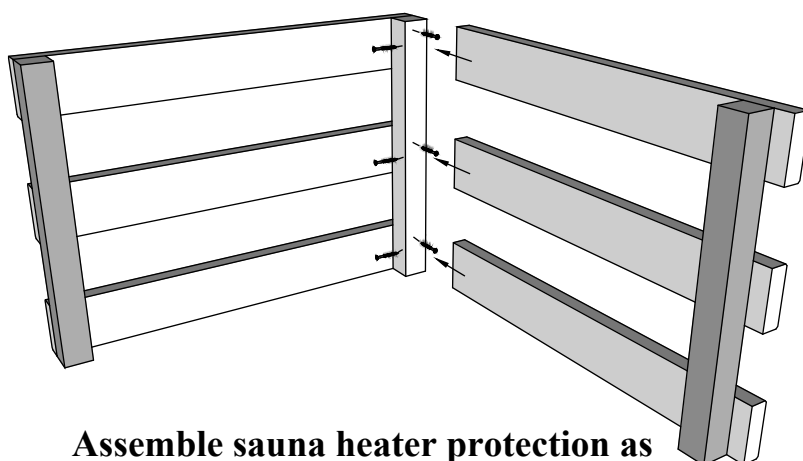
Drive the screw in pre-
drilled hole



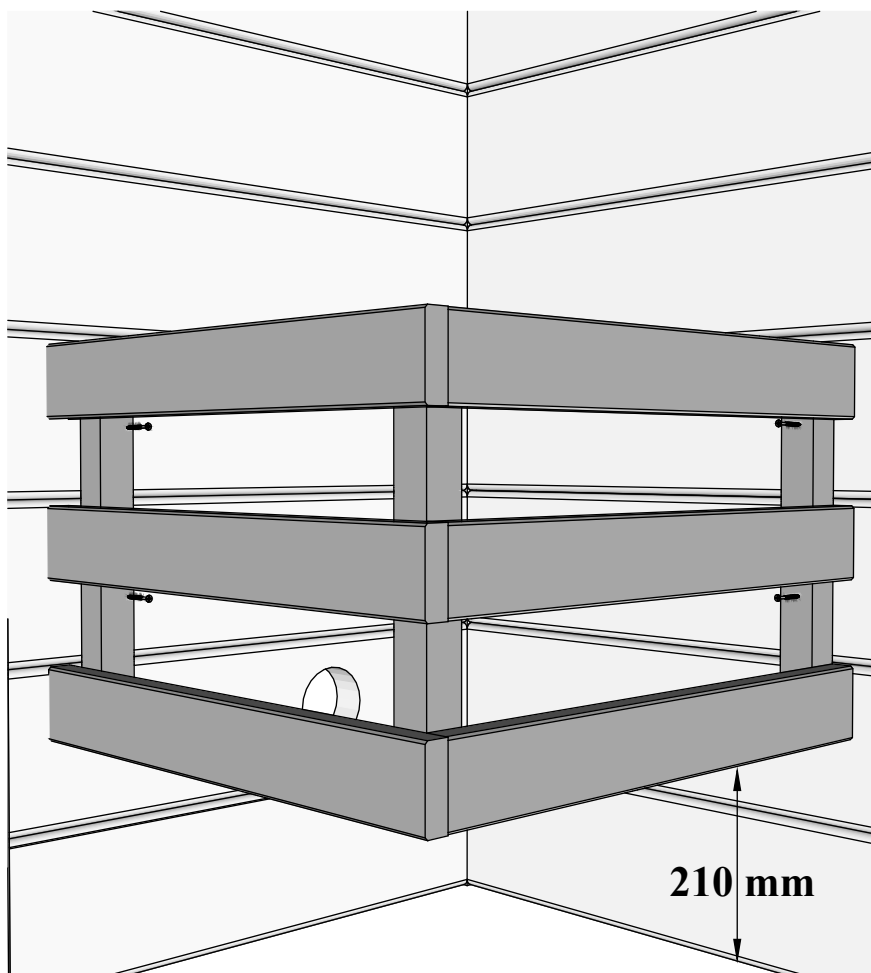
Make sure to level when
installing heater protection



40mm for fastening sauna heater
protection
50mm for fastening sauna heater
protection to wall

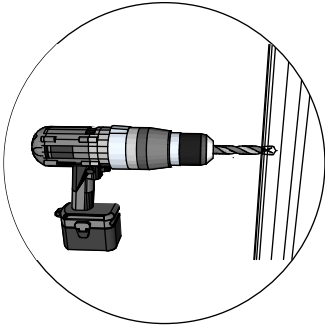


**Assemble sauna heater protection as
shown in the picture above**

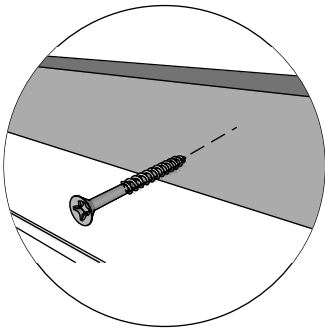


**If possible, adjust the height of the heater protection
according to the heater purchased. If not use default
installation height.**

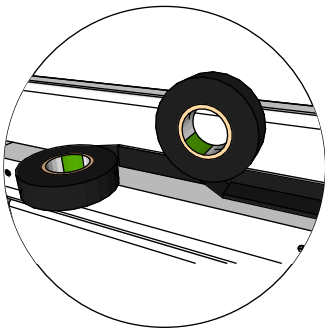
**Default installation height of heating protection is
210 mm above floor level.**



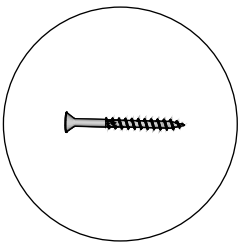
Pre-drill holes
for screws



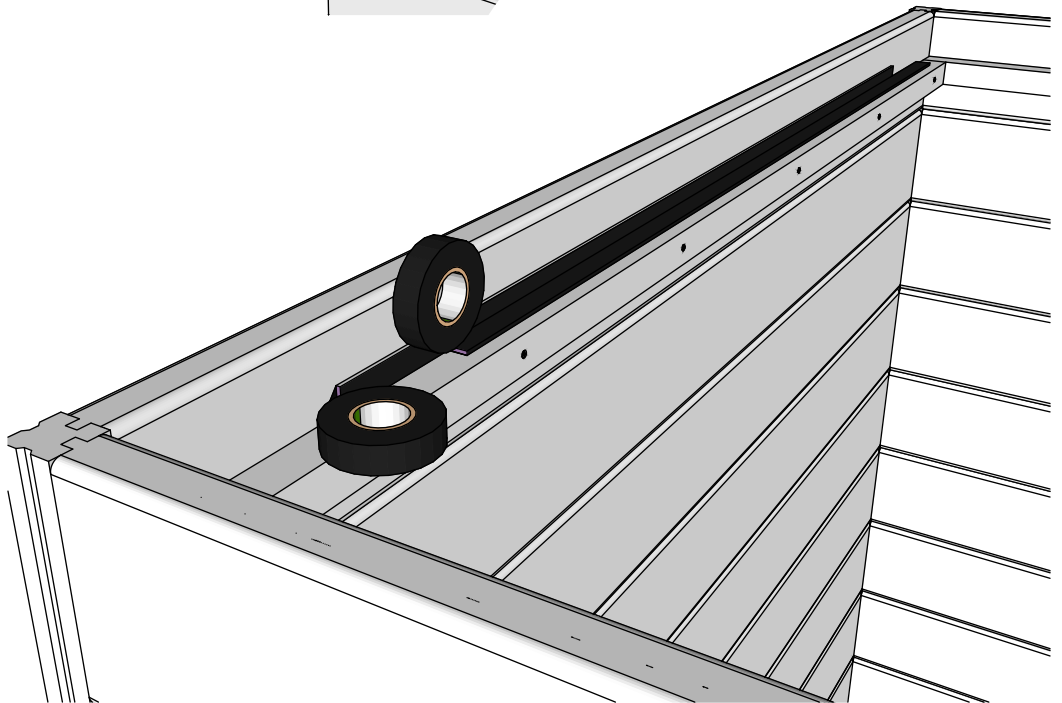
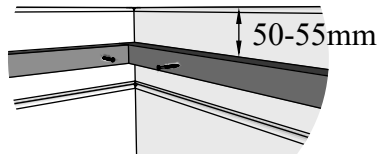
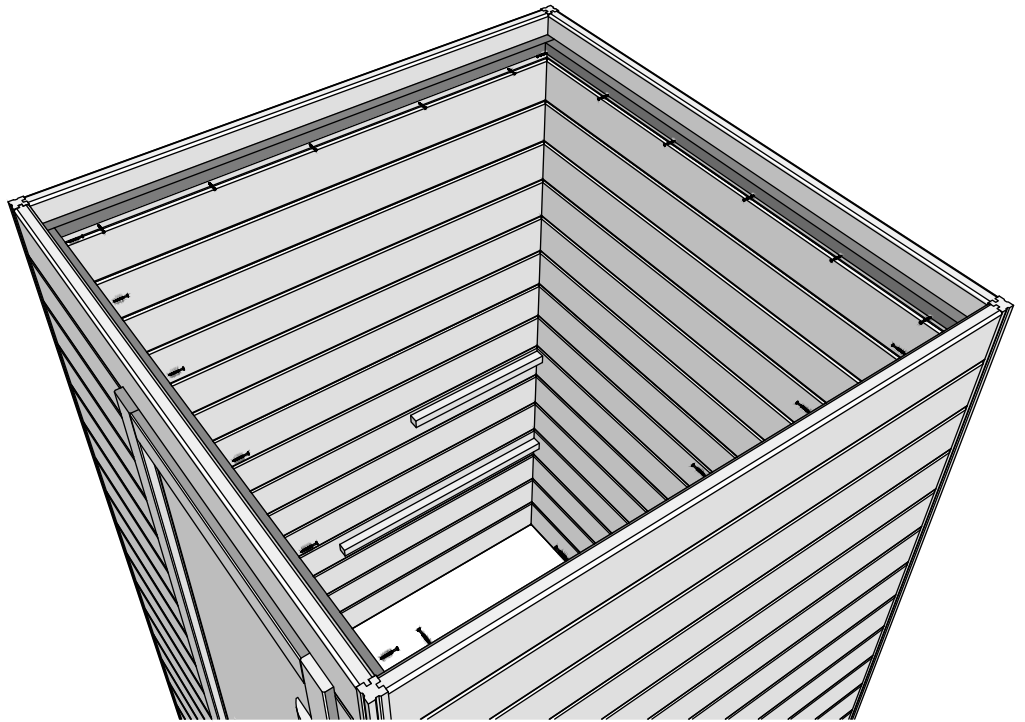
Drive the screw in pre-
drilled hole

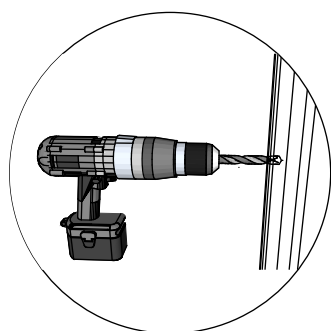
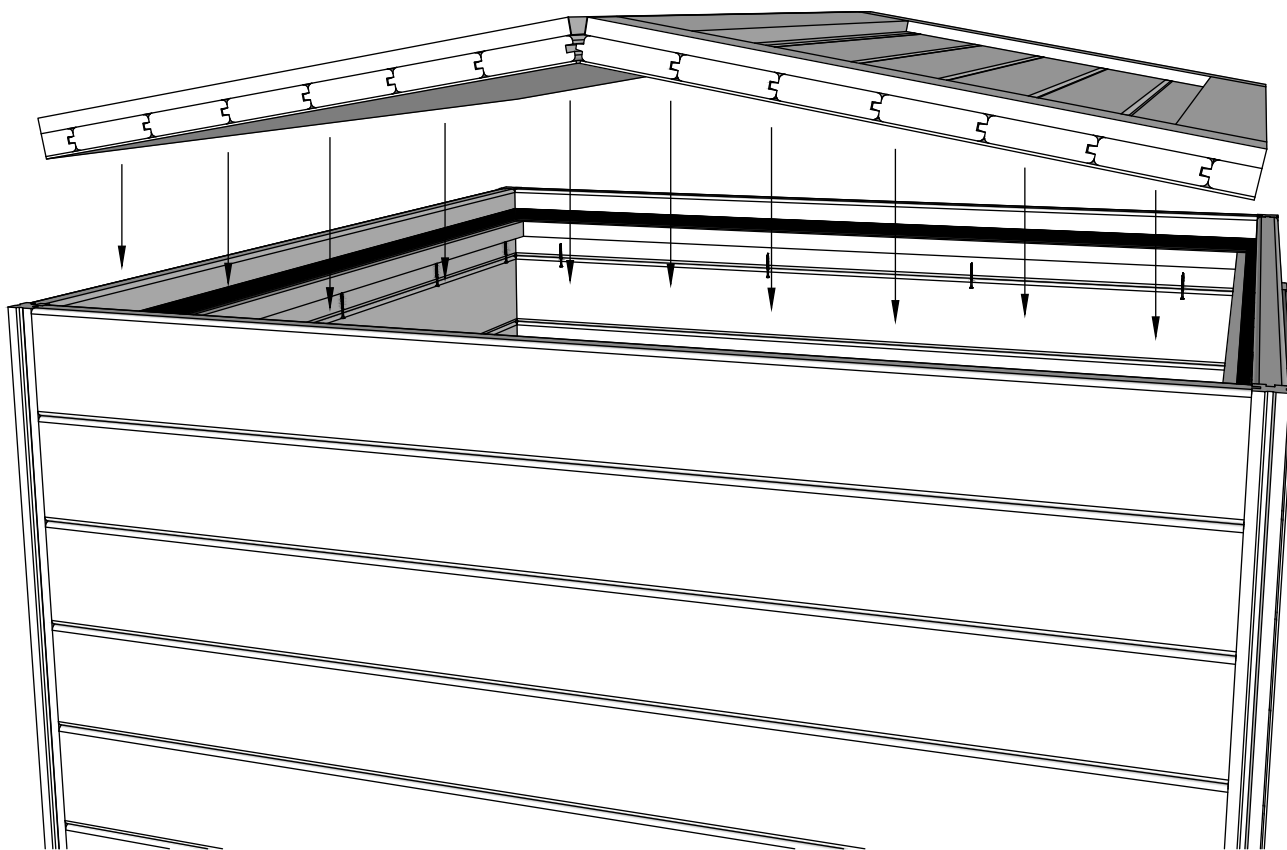


Apply sealing tape on
roof panel holders

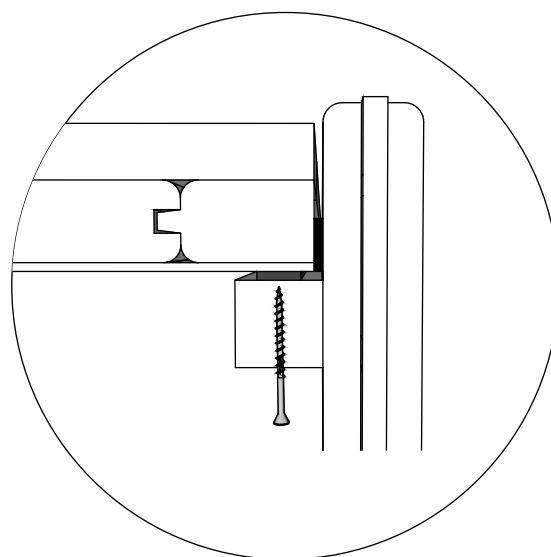


50mm for fastening panel holders

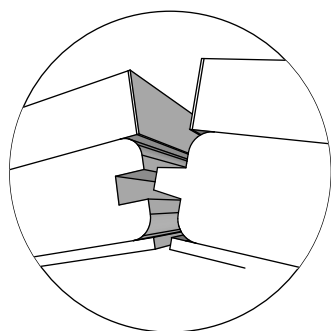




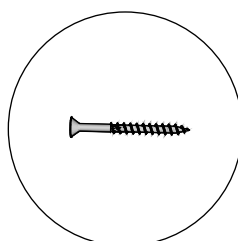
Pre-drill holes
for screws



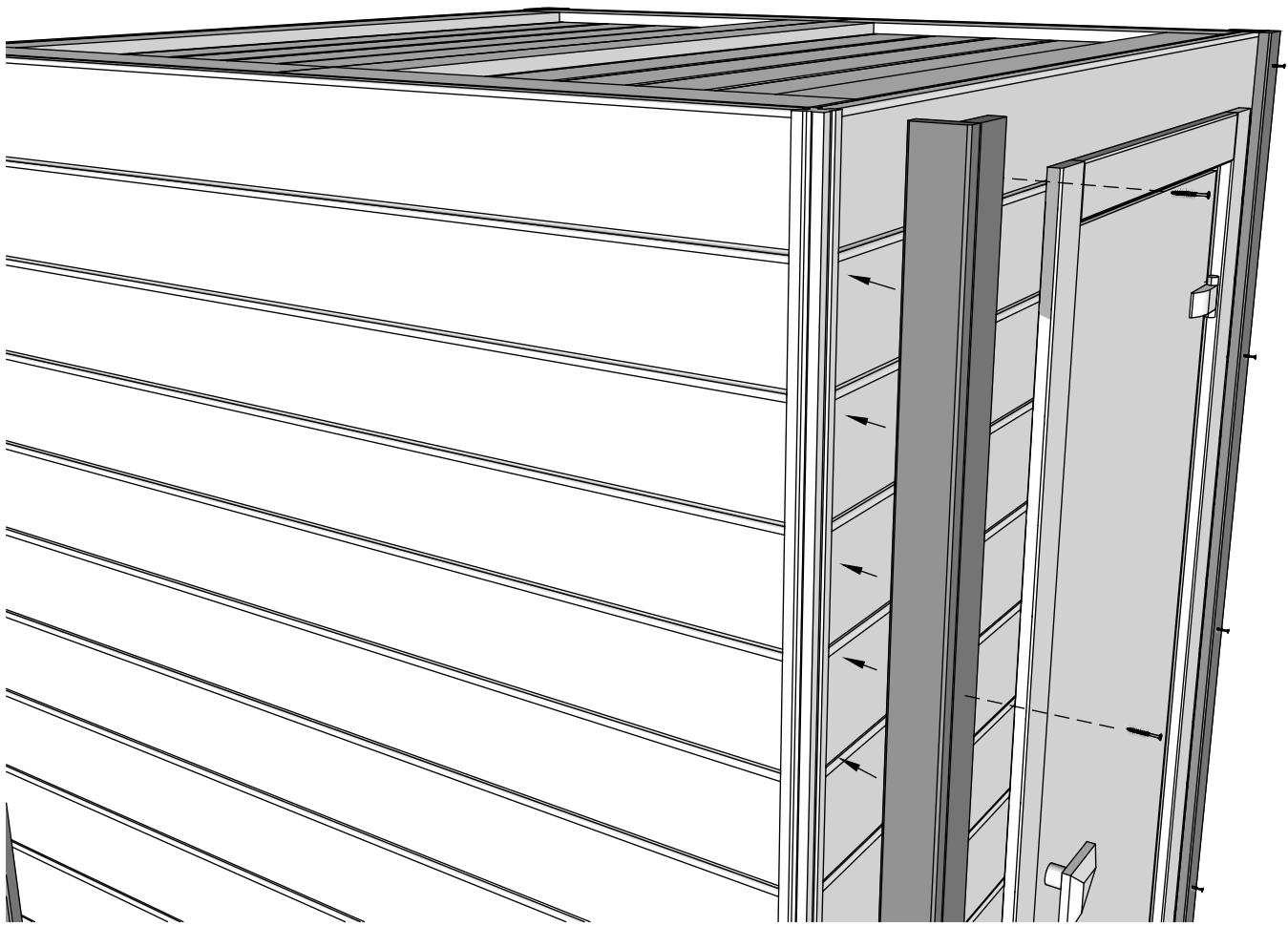
Drive the screws into the pre-drilled
holes for the panel holder in the roof
panel



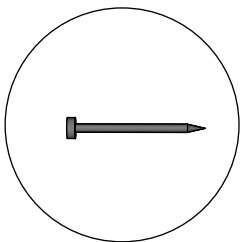
Connect roof panels as
shown above



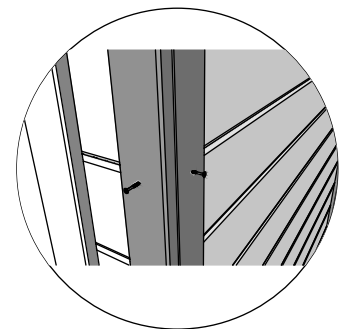
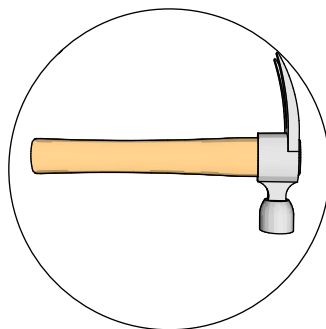
60mm for fastening roof panels



Place corner covers as shown on picture above



30mm for corner covers



Nail the corner covers to hide screws