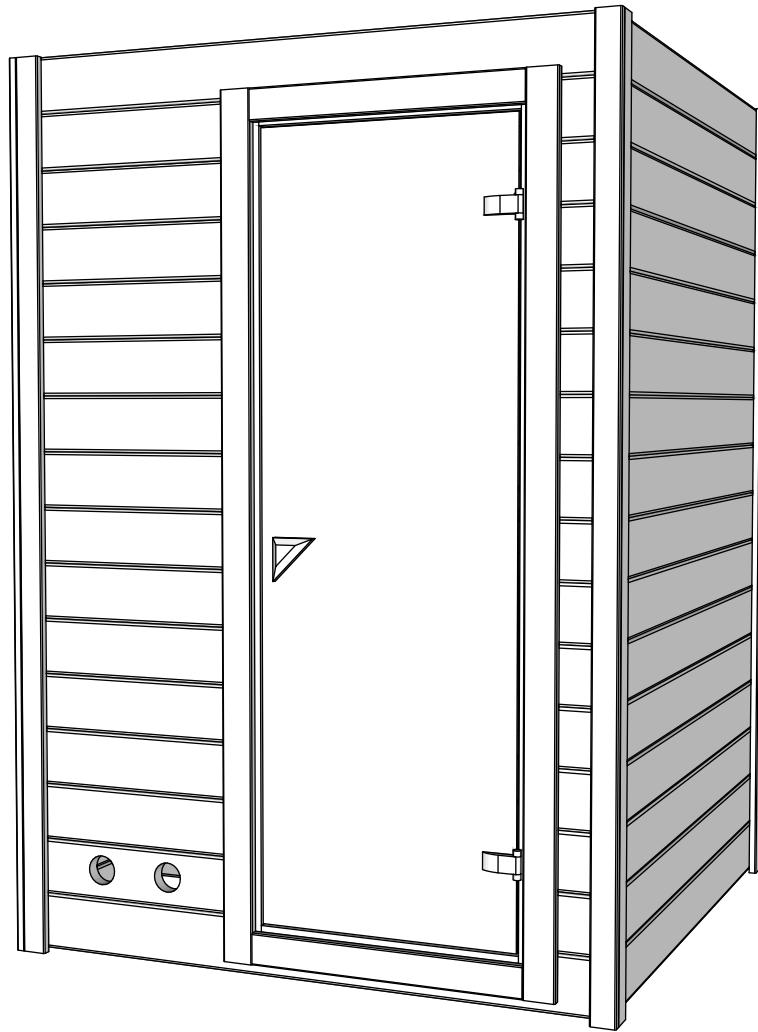


# *Assembly instructions*



## **List of items needed:**

Bubble level



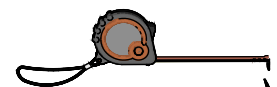
Drill



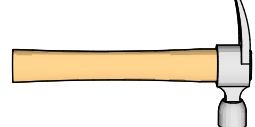
Rubber hammer

















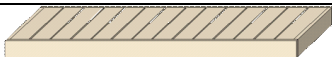





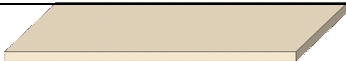

















Measuring tape














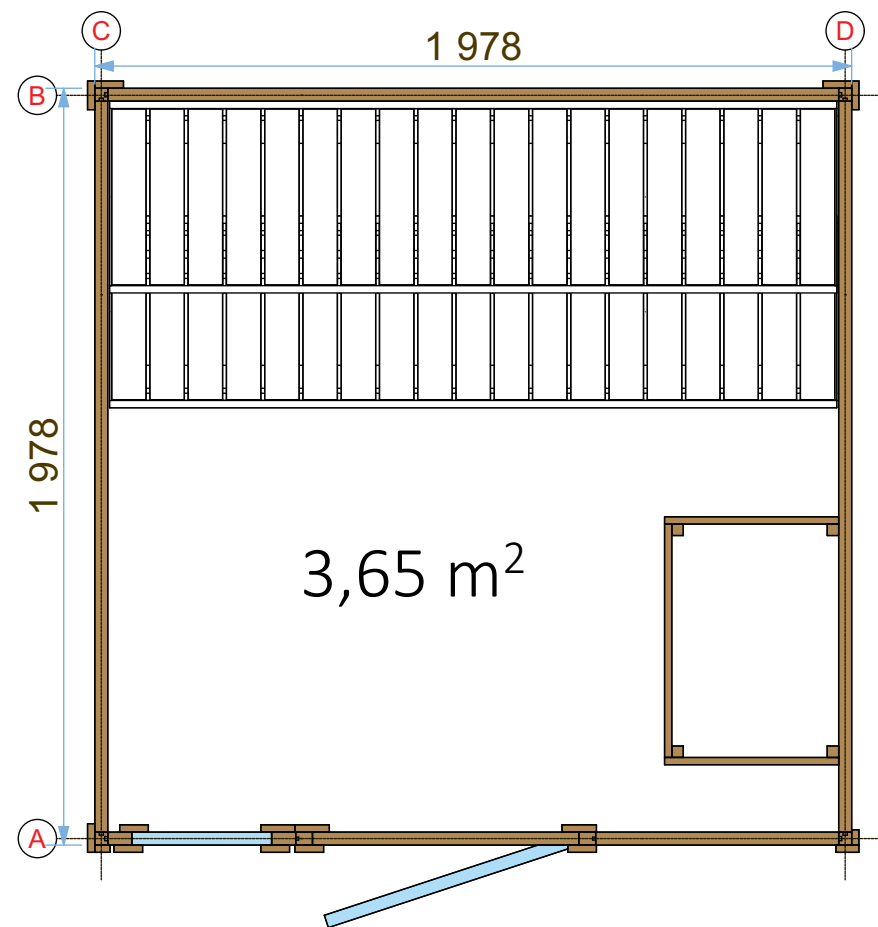
Hammer



**Hikki (Kananga)**

Name	Width	Height	Length	Quantity	3D Front Axonometry	Side view
<b>Front wall</b>						
KA 1	34	135	1924	1		
KA 2	34	135	649	14		
KA 3	34	135	1924	43		
KA 3.1	34	135	1924	2		
KA 3 NB	34	135	1924	4		
<b>Heater protection parts</b>						
Heater cover	610	320	-	2		
Heater cover	455	320	-	1		
<b>Sauna beds</b>						
Sauna bed	500	90	1900	2		
<b>Bed holders</b>						
Bed holder	30	30	500	2		
Bed holder	30	30	800	2		
<b>Roof of sauna</b>						
Roof panels	950	50	1900	2		
<b>Roof panel holders</b>						
Panel holder	30	30	1835	2		
Panel holder	30	30	1895	2		
<b>Sauna Corners</b>						
Corners	34	34	2160	4		
<b>Corner covers</b>						
Covers	40	19	2160	1		
Covers	75	19	2160	7		
<b>Brackets for doors and windows</b>						
Frame bracket	34	44	1880	2		
Window bracket	34	70	1880	2		
<b>Wire cover</b>						
Wire cover	140	34	1820	1		

Doors and windows					
Sauna door	686	1902	-	1	
Sauna window	357	1874	-	1	
Sauna door trim	90	19	2010	2	
Sauna door trim	90	19	615	2	
Sauna window trim	90	19	1975	1	
Sauna window trim	75	19	1975	1	
Sauna window trim	90	19	280	2	
Other accessories for sauna building					
Box of screws	-	-	-	1	
Sealing tape	-	-	-	1	
Sanding sponge	To sand uneven points if needed				
Door handle					





**KA3 NB**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA2**

**KA1**

**C**

1 924

**D**

KA3 NB	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3.1	○○
KA3	
KA3	
KA3	
KA3	

C

1 924

D

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A

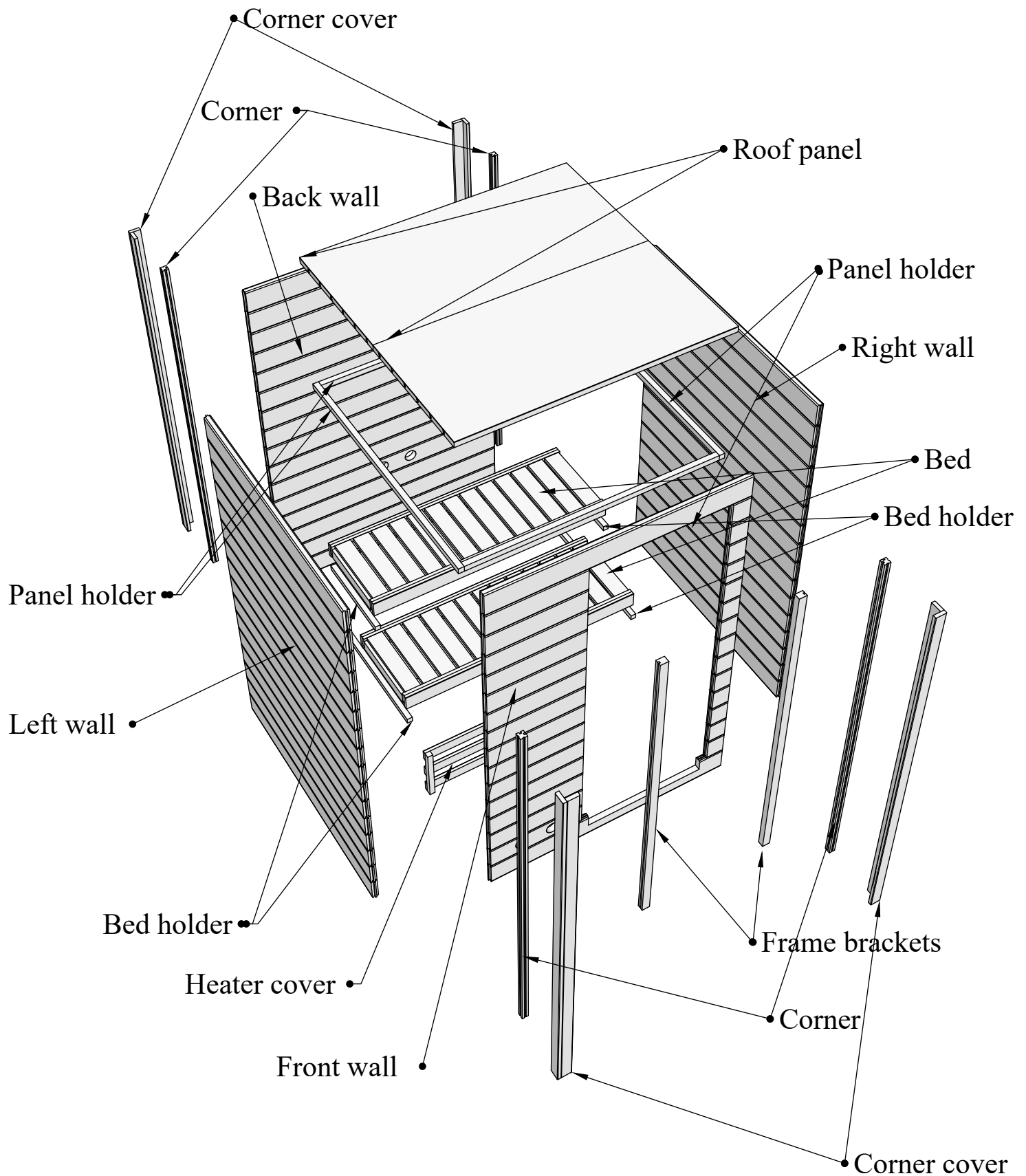
KA3 NB	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3	
KA3.1	○○
KA3	

A

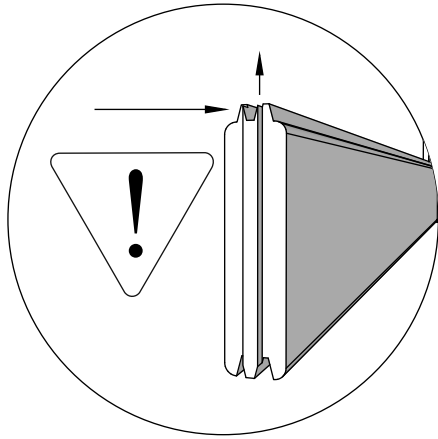
1 924

B

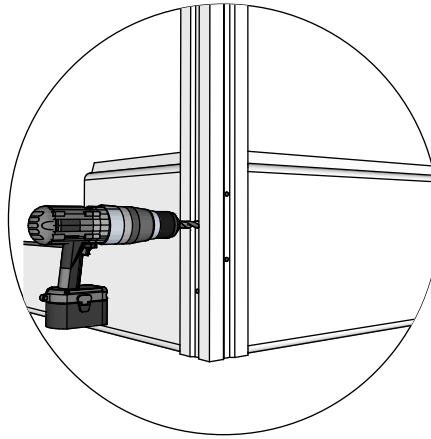
## *Introduction of sauna parts*



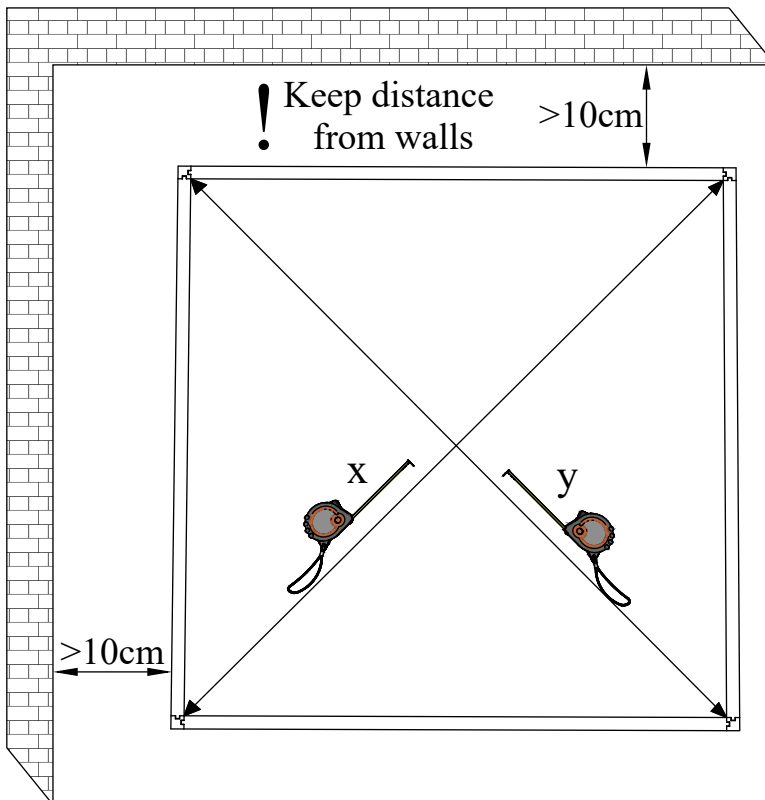
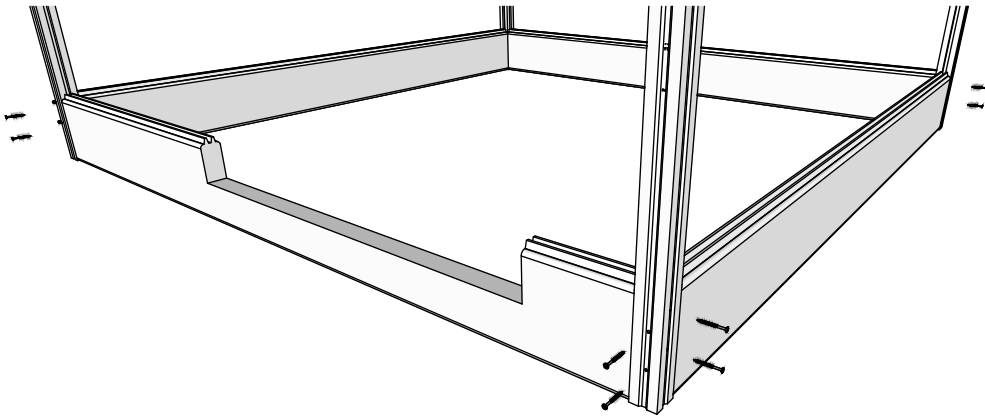
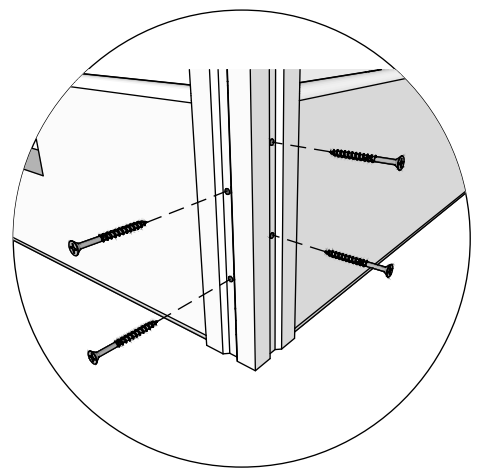
Pay attention to  
the position of  
the part



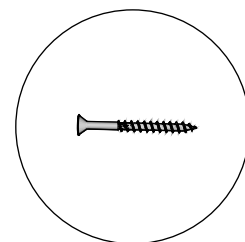
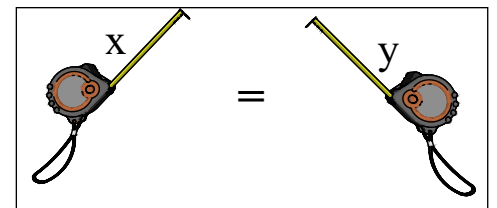
Pre-drill holes  
for screws



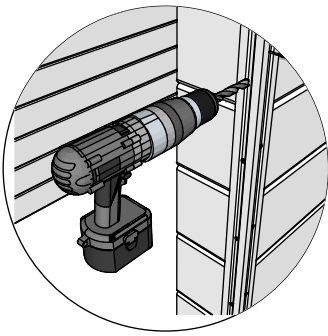
Drive the screw in pre-  
drilled holes



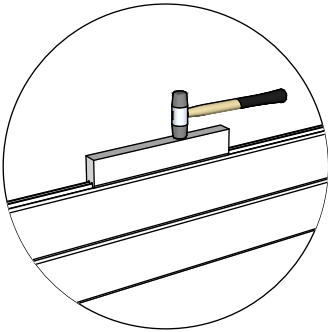
Make sure the length is the same



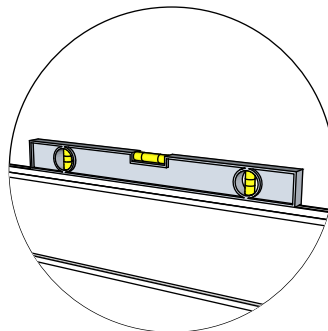
100mm for fastening  
corners to walls



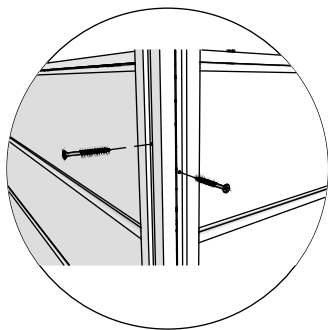
Pre-drill holes  
for screws



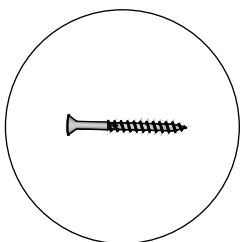
Use rubber hammer  
for wall parts



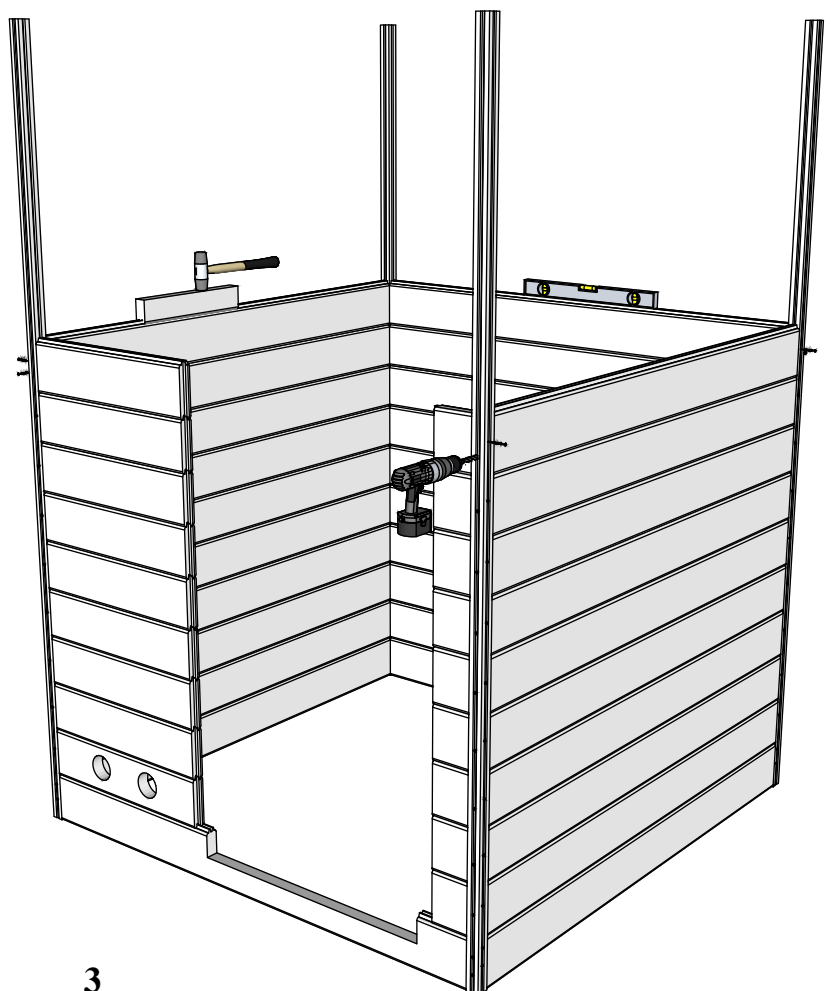
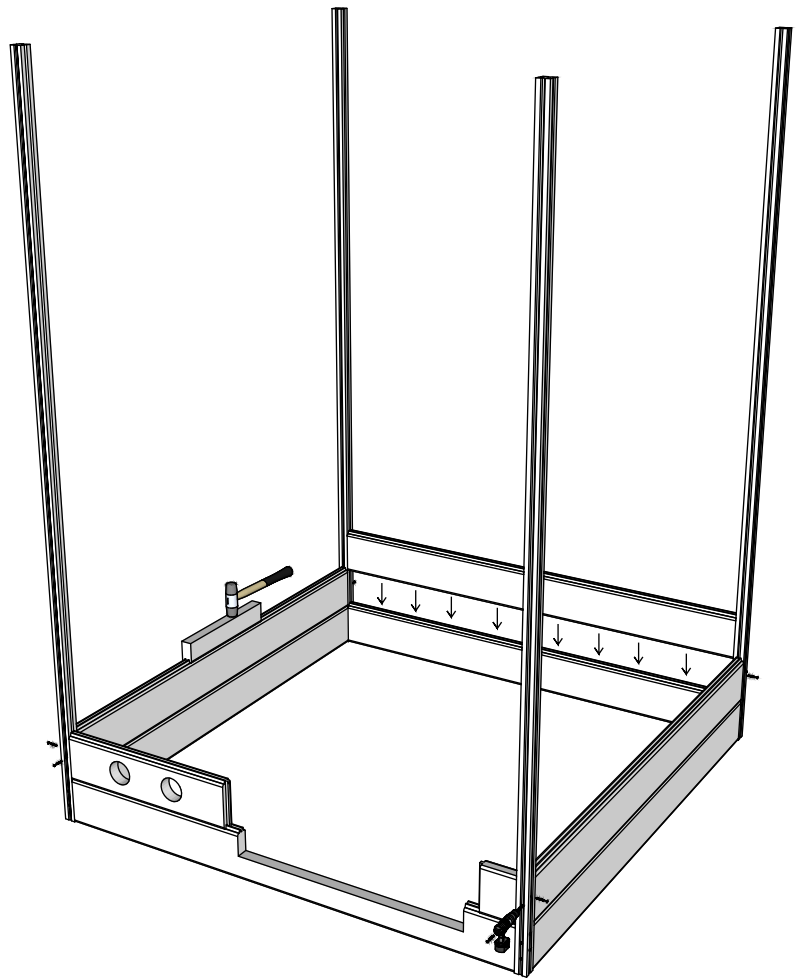
Make sure to level for  
better building accuracy

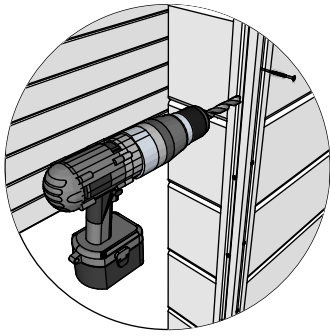


Drive the screw in pre-  
drilled holes

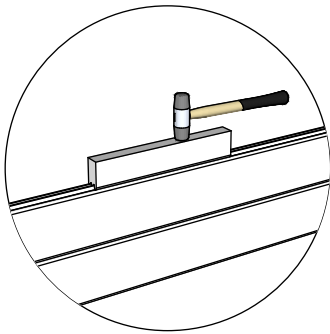


100mm for fastening  
corners to walls

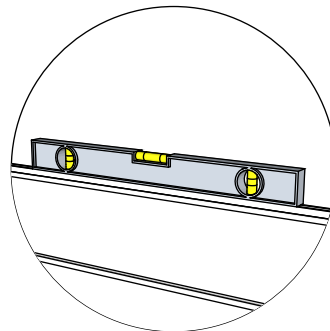




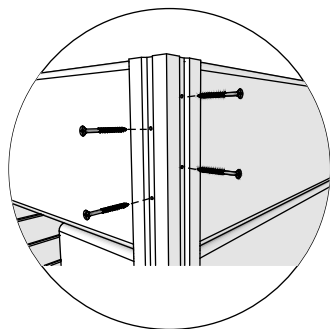
Pre-drill holes  
for screws



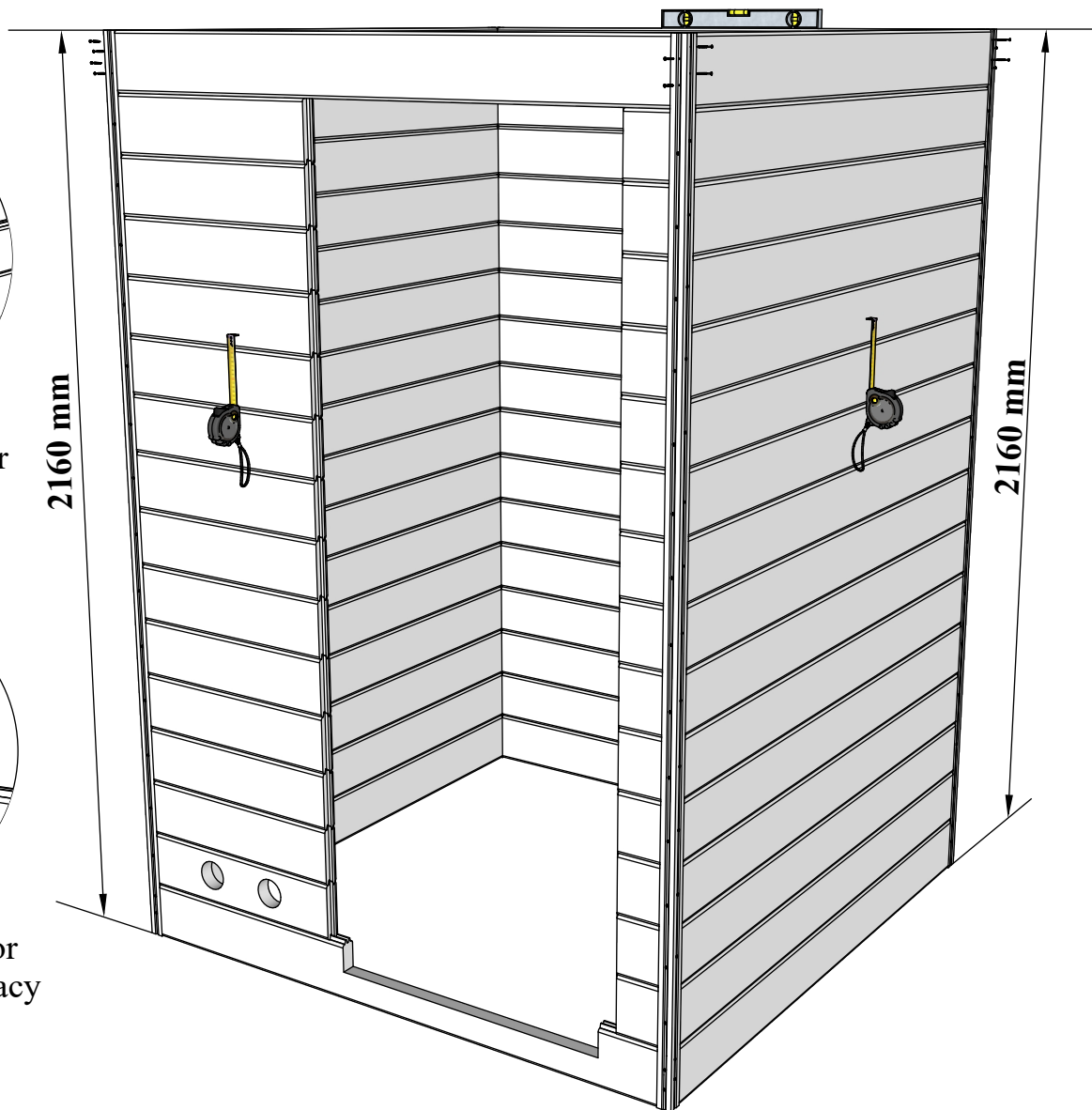
Use rubber hammer  
for wall parts



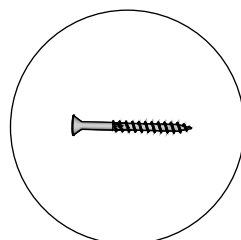
Make sure to level for  
better building accuracy



Drive the screw in pre-  
drilled holes

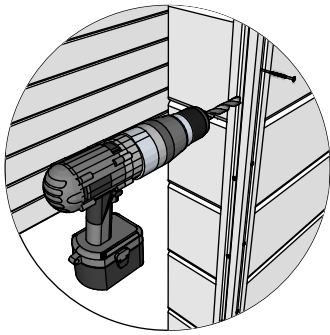


**Make sure that the height of the sauna is 2160 mm**

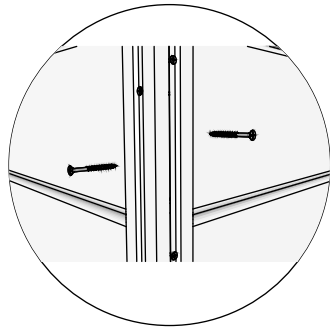


100mm for fastening corners  
to walls

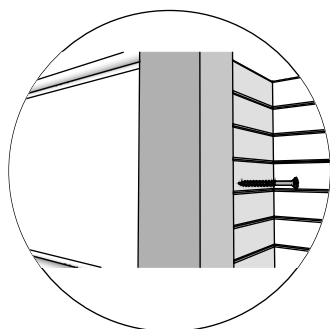




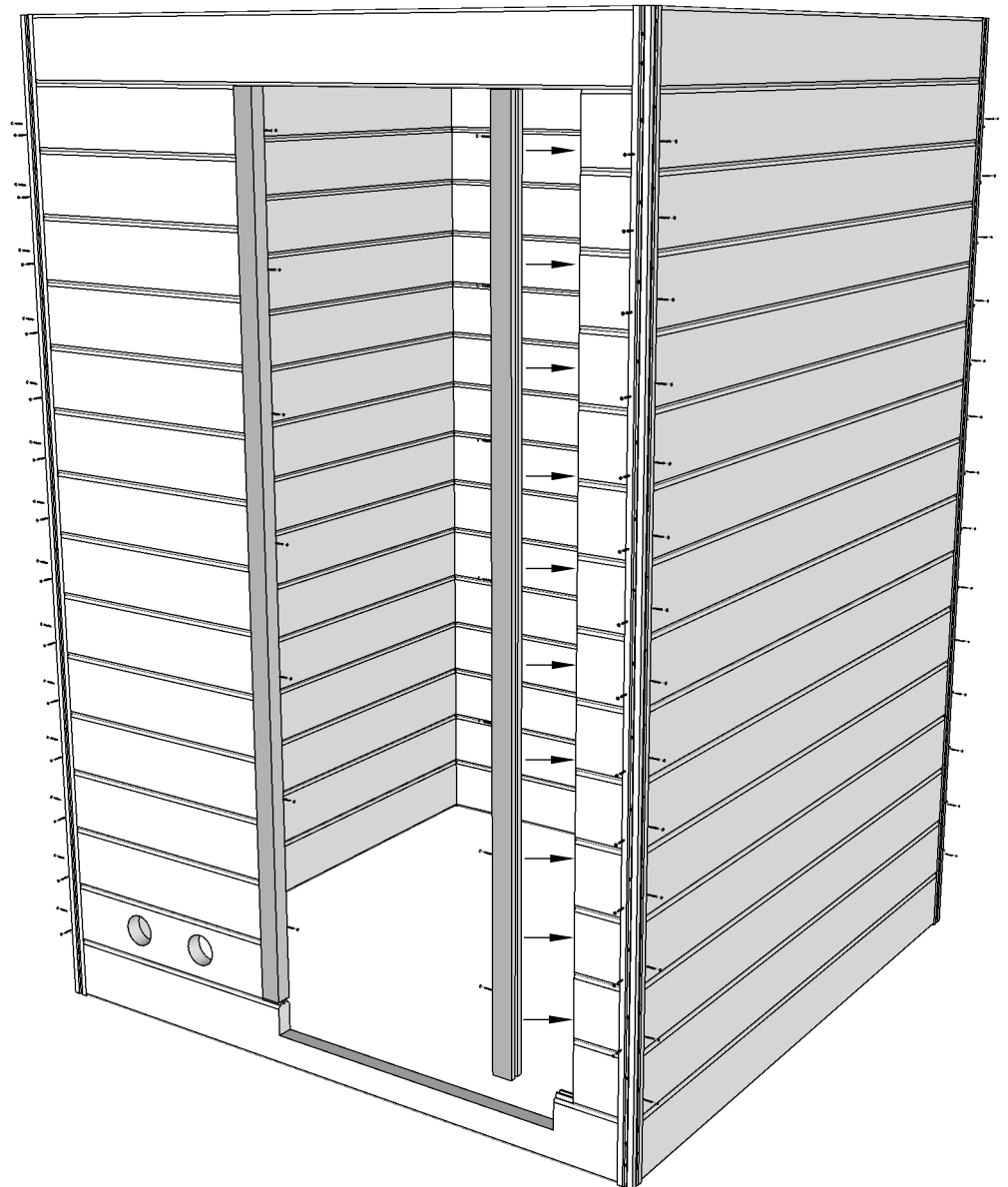
Pre-drill holes  
for screws



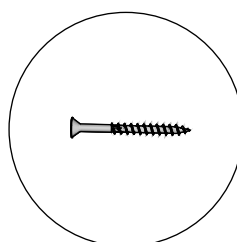
Drive the screw in pre-  
drilled hole



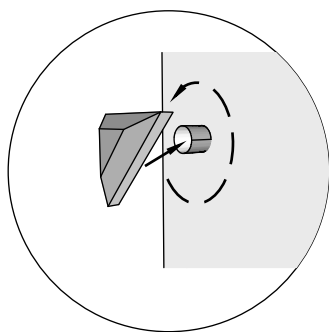
Drive the screw in pre-drilled  
holes on the door frame brackets



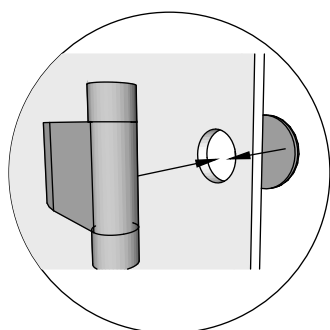
- 1. Insert the door frame brackets into the existing hole**
- 2. Pre-drill holes for screws**
- 3. Drive the screw in pre-drilled hole**



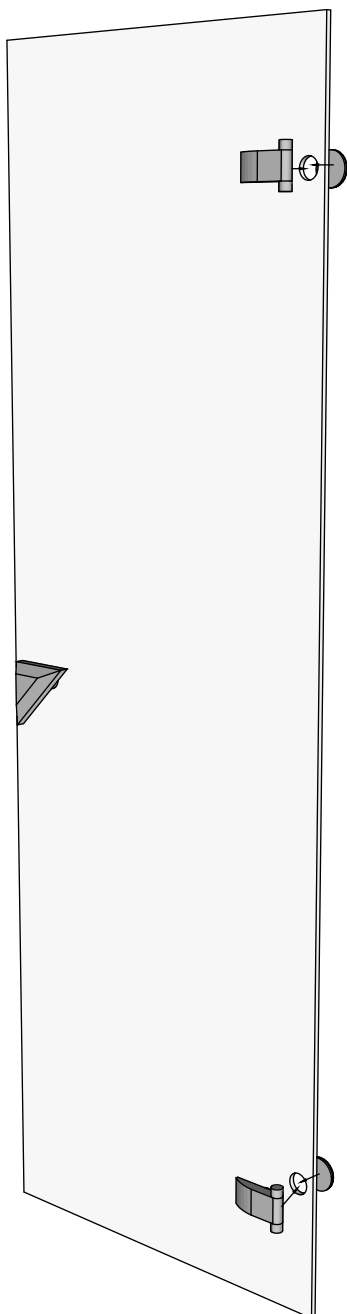
100mm for fastening corners to walls  
60mm for door frame brackets



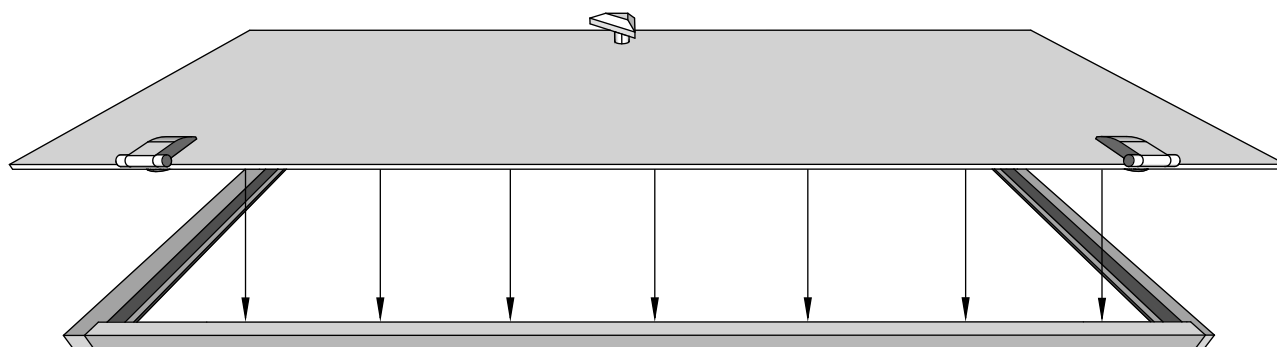
Screw in sauna handle

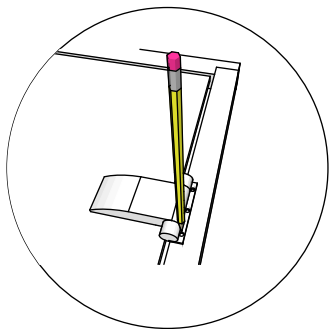


Insert the hinges into the  
door glass

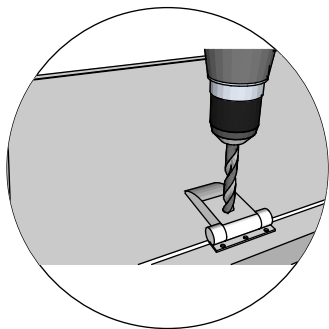


- 1. Insert the hinges into the door glass.**
- 2. After that put the door glass in the door frame that is factory assembled**

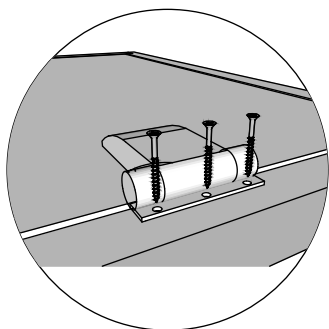




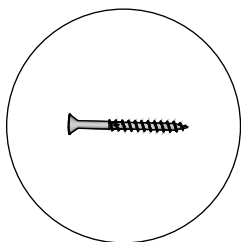
Mark places for drilling



Drill the marked points  
for the hinges

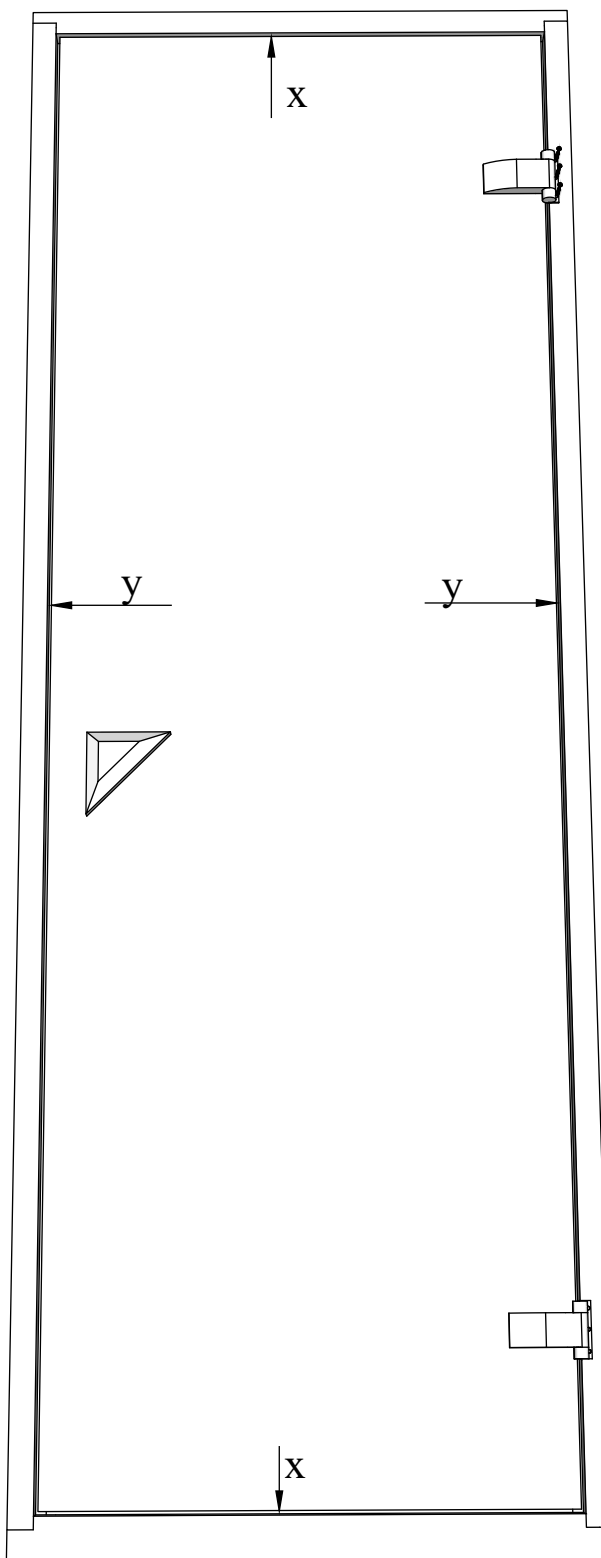


Screw hinges to door  
frame



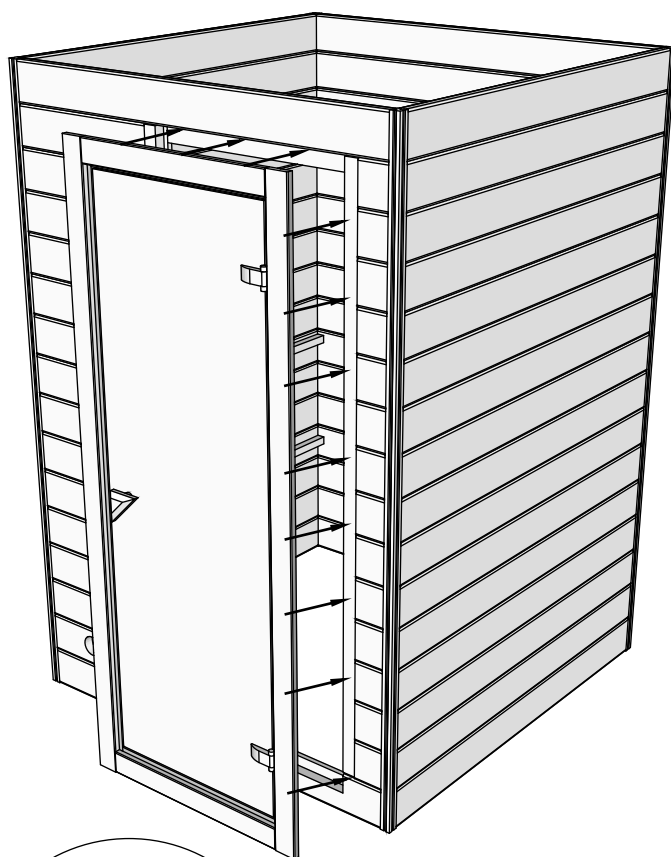
30mm for fastening  
hinges

**! Make sure the glass is centered between the door frame**



$x=x$

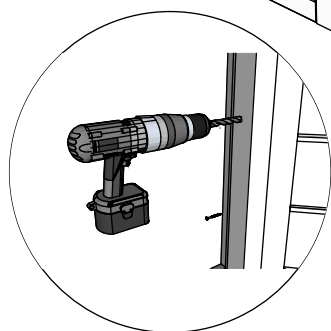
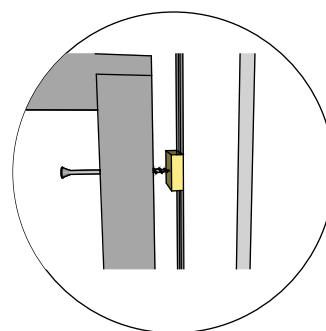
$y=y$



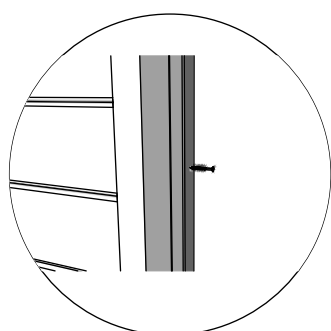
**Place the door and window in between the frame you attached earlier**

**Level the door frame with a spirit level.**

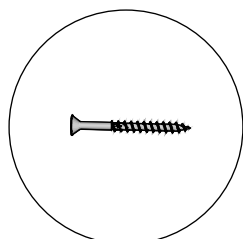
**To prevent the door from warping, insert a spacer between the rotating screw.**



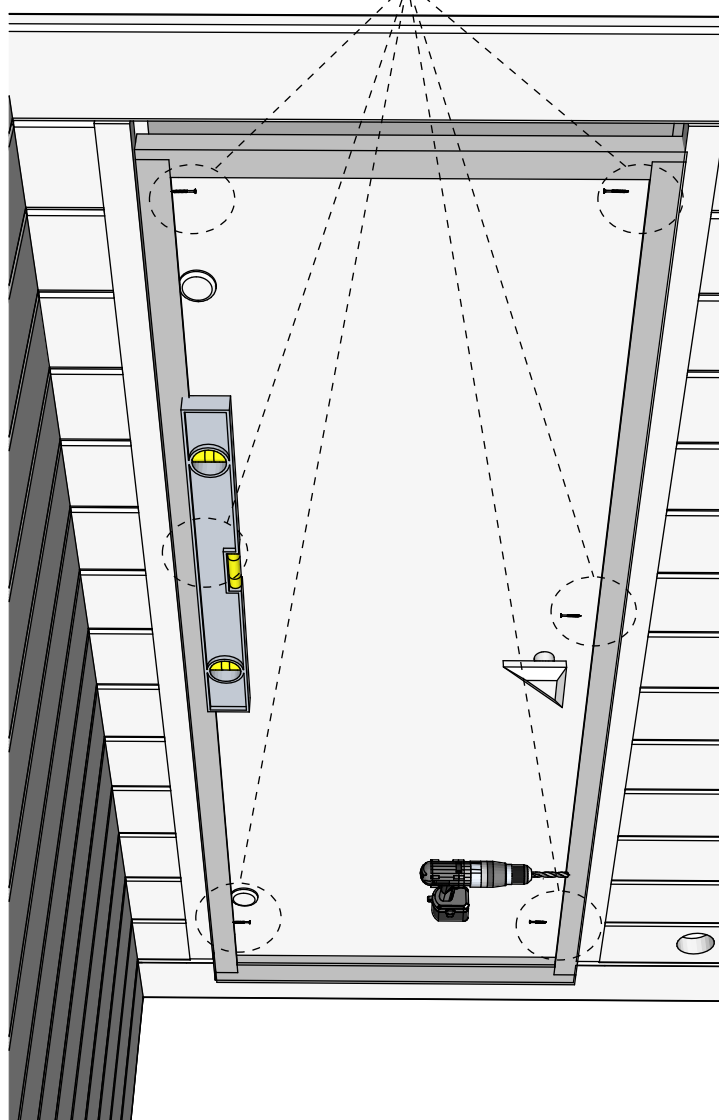
**Pre-drill holes for screws**

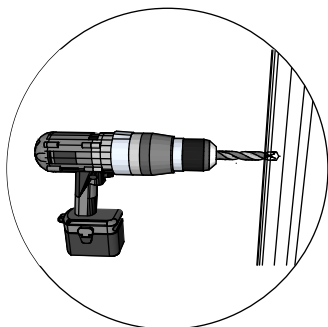


**Drive the screw in pre-drilled hole**

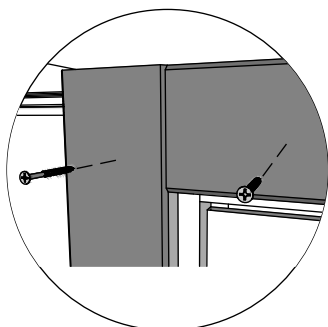


**5x100mm for fastening door frame**

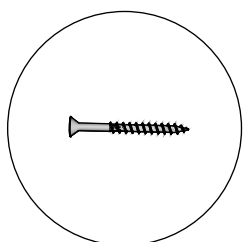




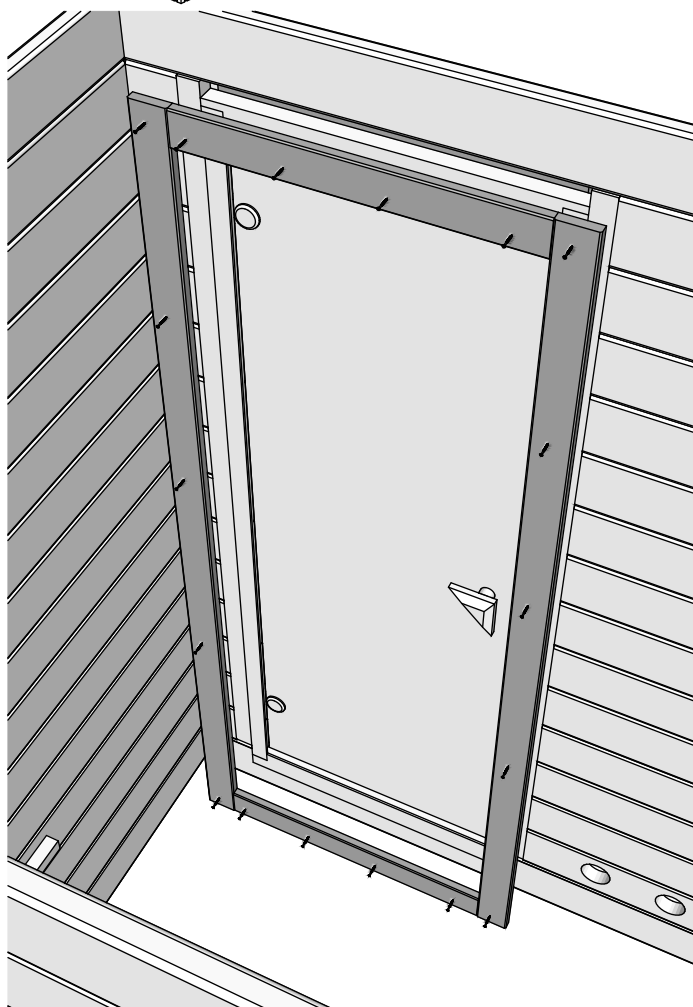
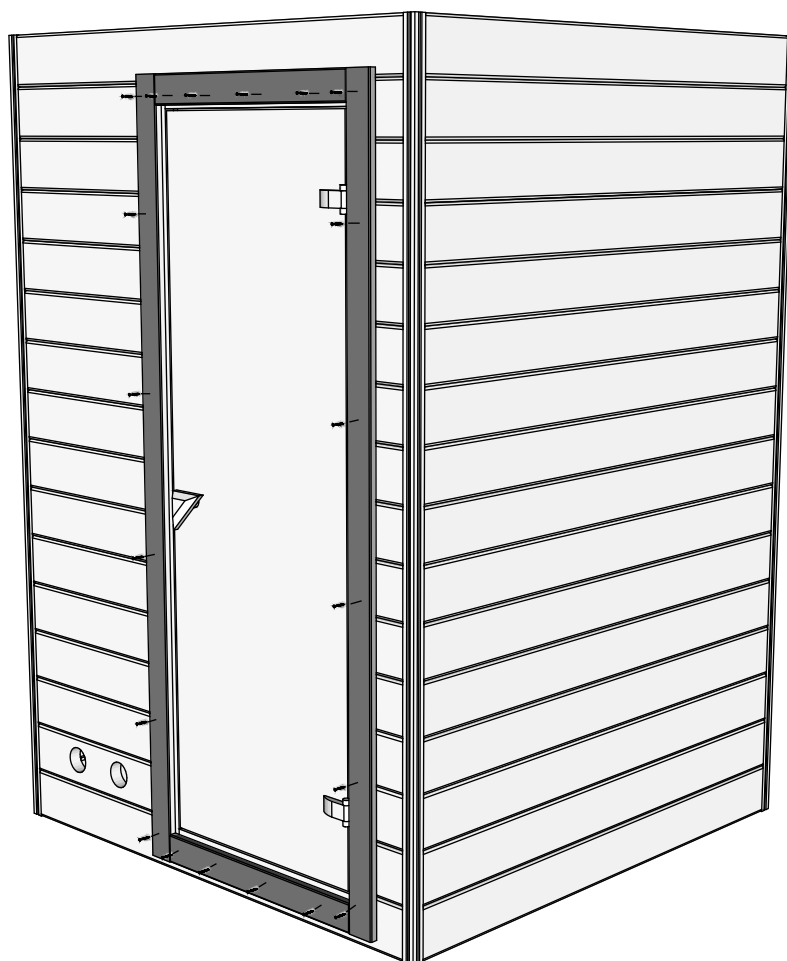
Pre-drill holes  
for screws

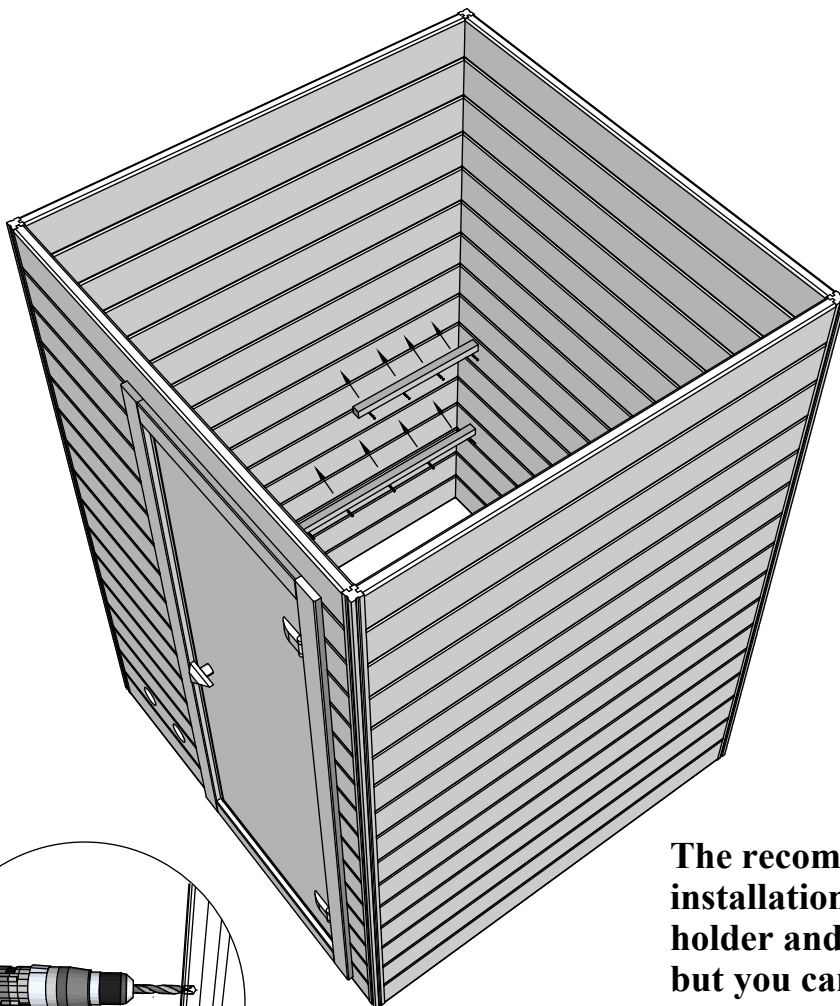


Drive the screw in pre-  
drilled hole

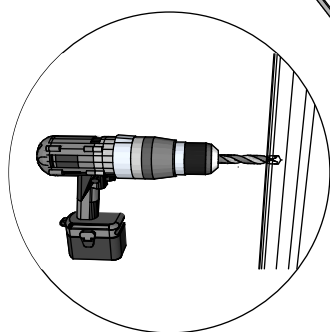


35mm for fastening door frame  
covers

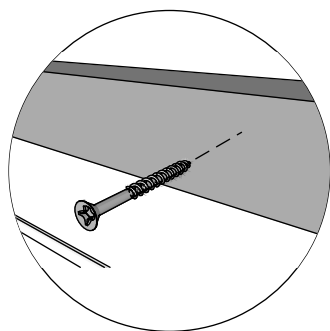




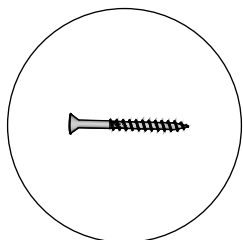
**The recommended height for bed holder installation is 700mm for upper bed holder and 400mm for lower bed holder, but you can customize it according to you**



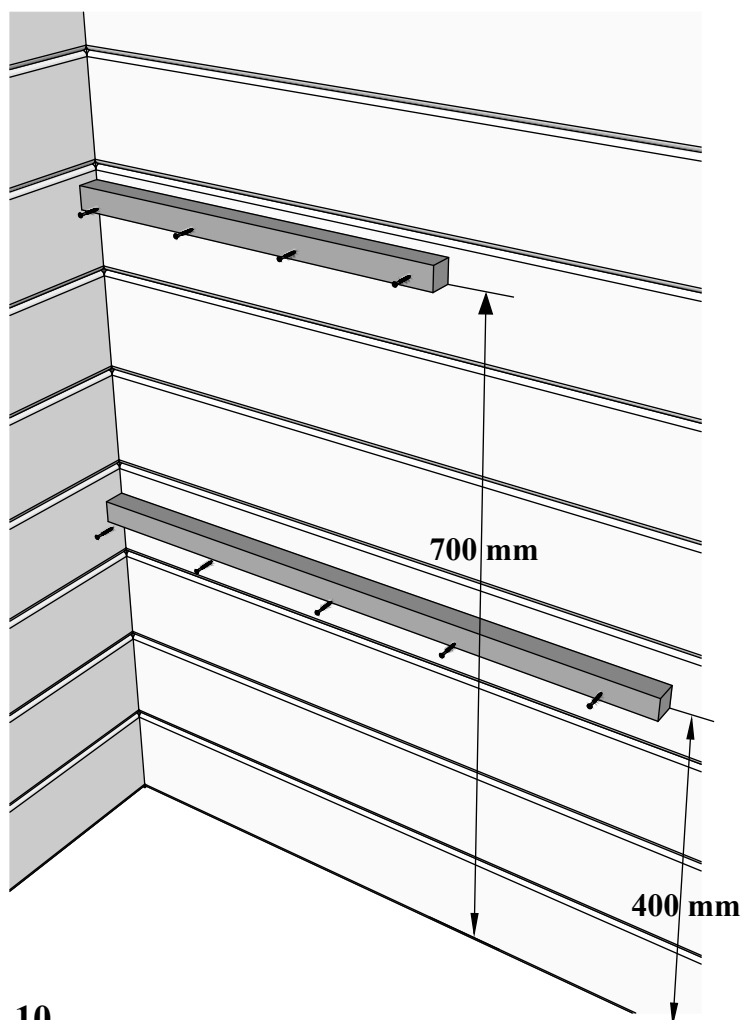
**Pre-drill holes  
for screws**

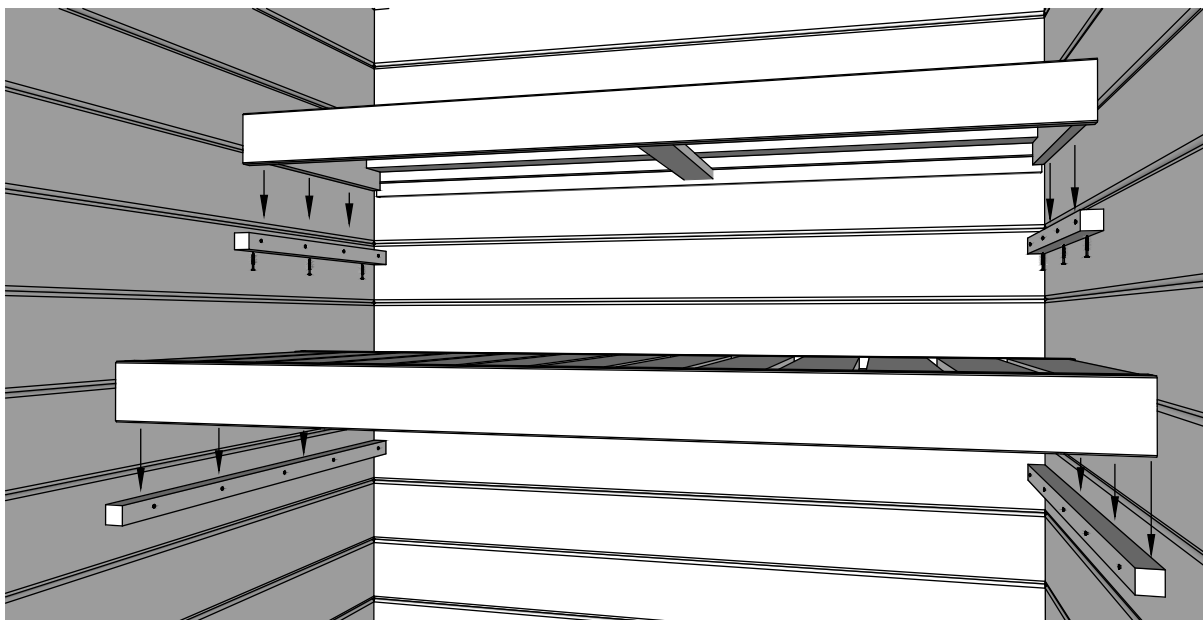


**Drive the screw in pre-  
drilled hole**

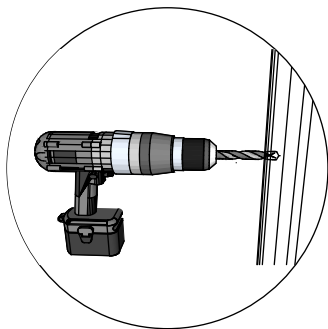


**50mm for fastening bed holders**

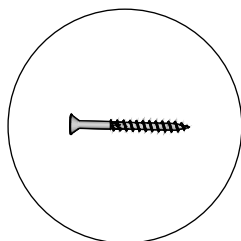




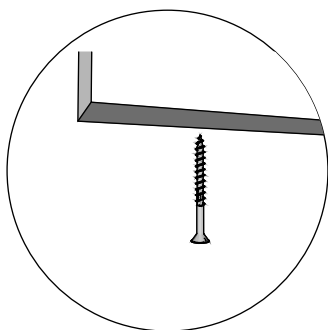
**Place the upper sauna bed on the holder and fasten with screws.  
We recommend to leave the lower sauna bed loose so you can adjust it  
if needed**



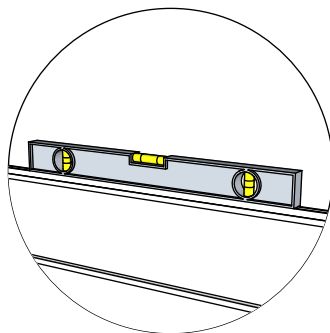
Pre-drill holes  
for screws



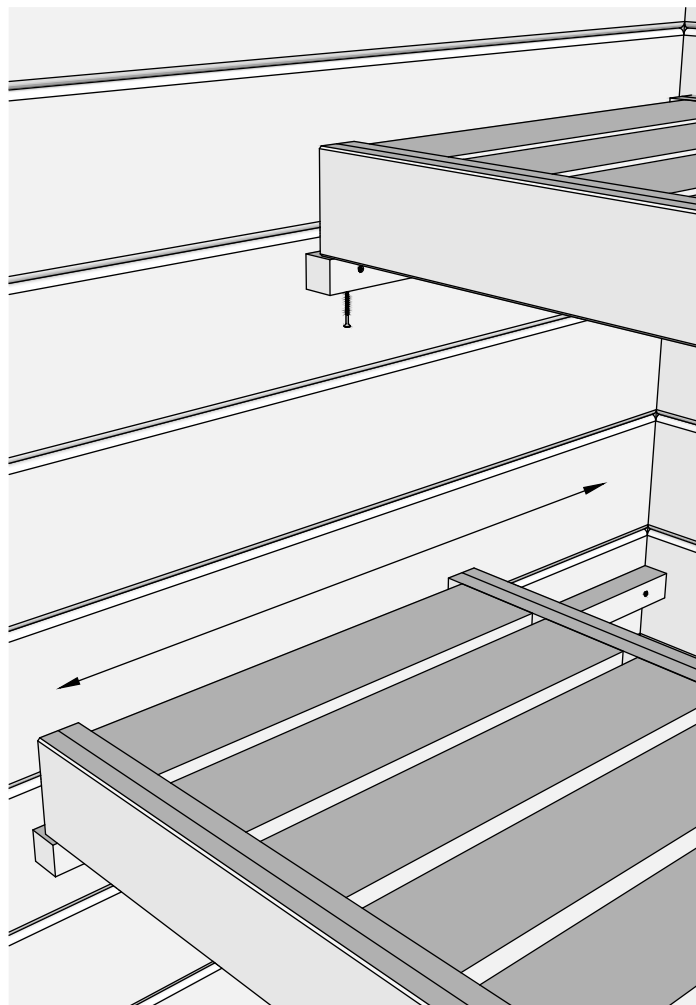
100mm for  
fastening sauna  
beds



Use screws to fasten sauna  
bed in pre-drilled holes

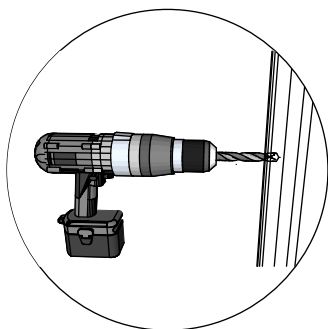


Make sure to level  
when installing bed  
holders

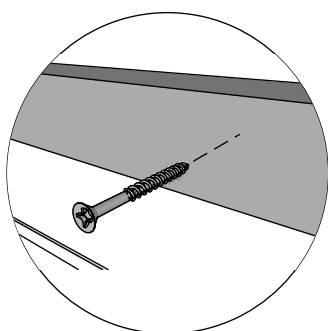




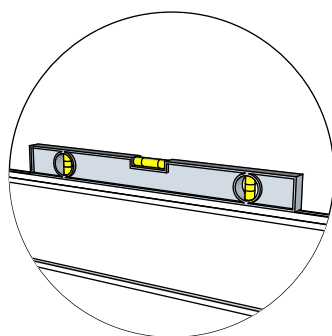
## Sauna heater protection assemble and installation



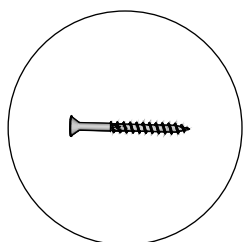
Pre-drill holes  
for screws



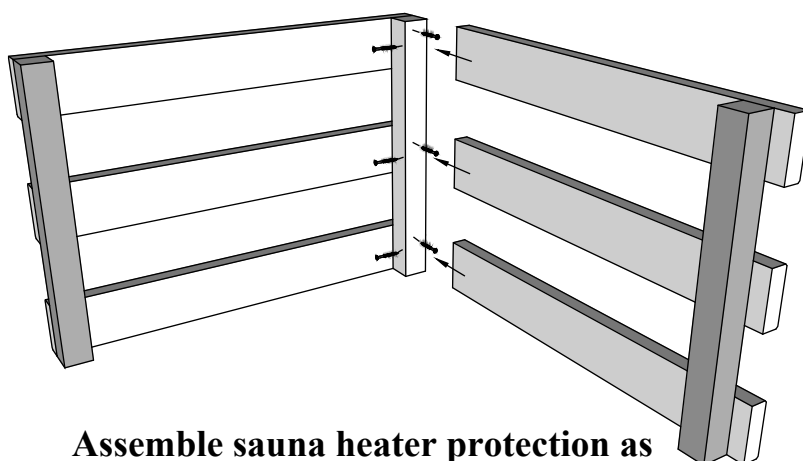
Drive the screw in pre-  
drilled hole



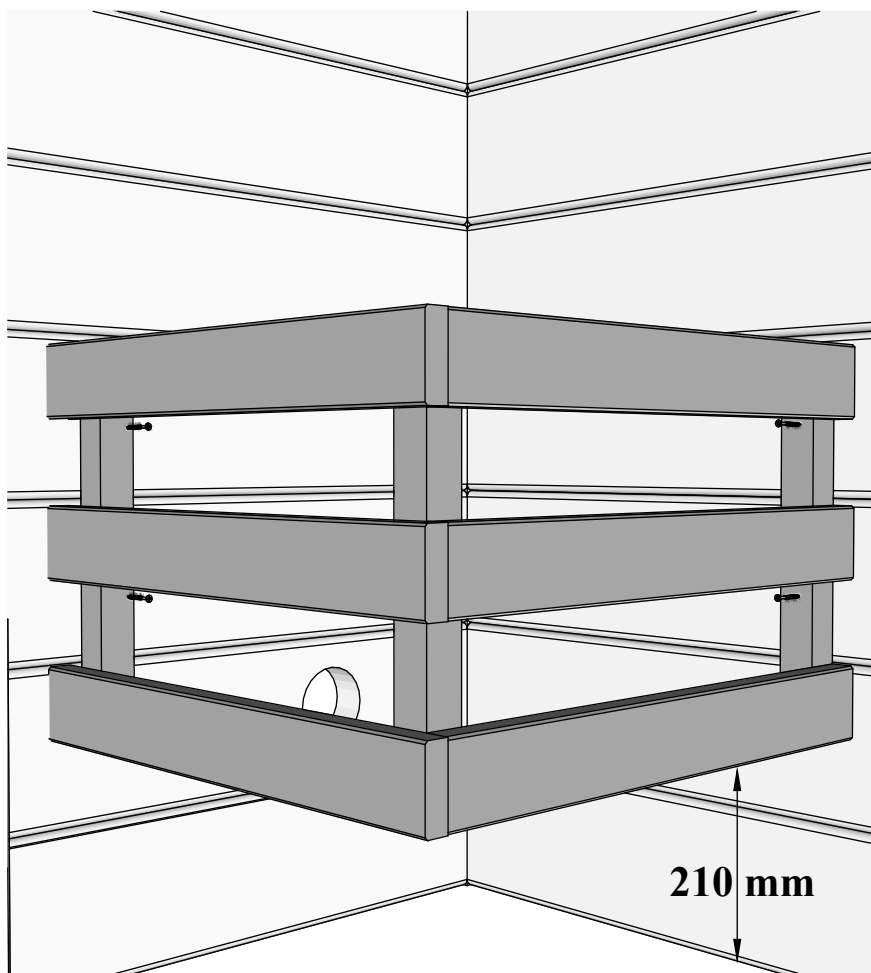
Make sure to level when  
installing heater protection



40mm for fastening sauna heater  
protection  
50mm for fastening sauna heater  
protection to wall



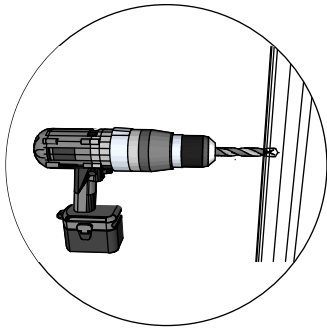
**Assemble sauna heater protection as  
shown in the picture above**



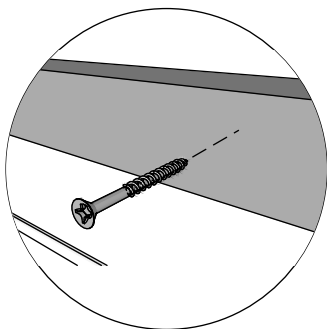
**If possible, adjust the height of the heater protection  
according to the heater purchased. If not use default  
installation height.**

**Default installation height of heating protection is  
210 mm above floor level.**

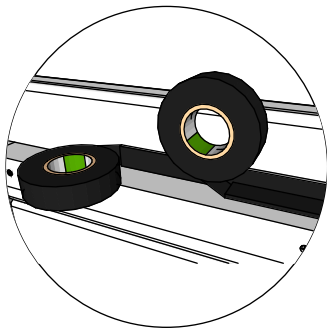




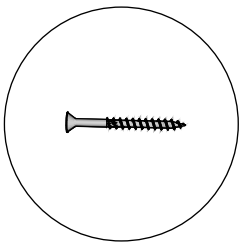
Pre-drill holes  
for screws



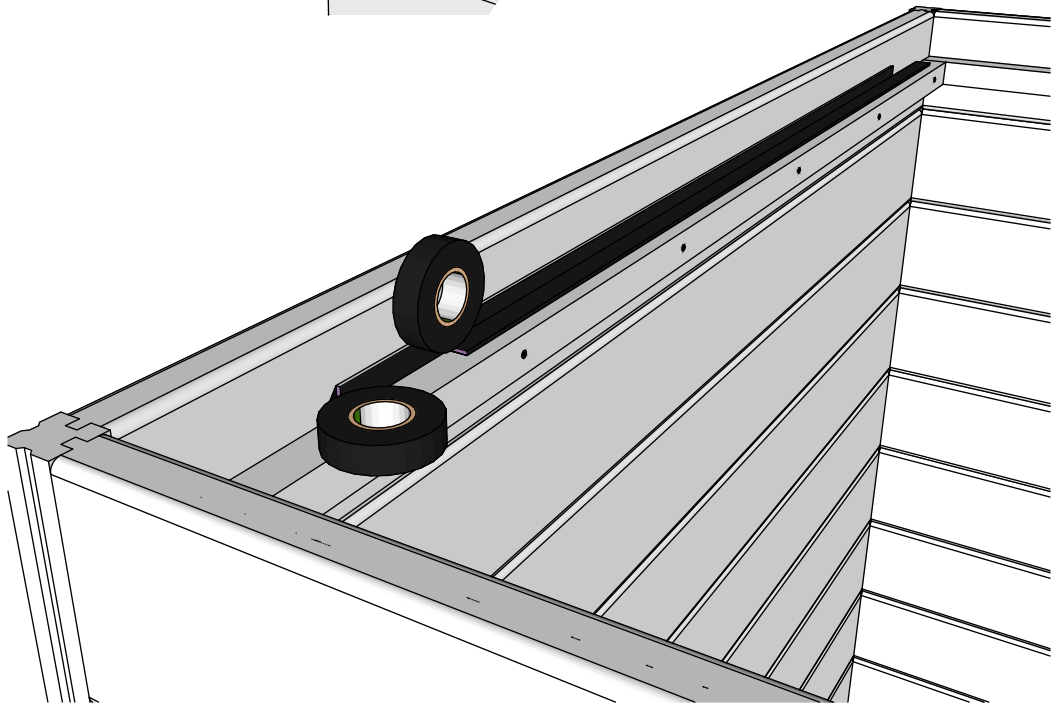
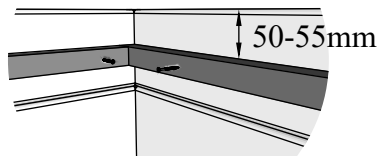
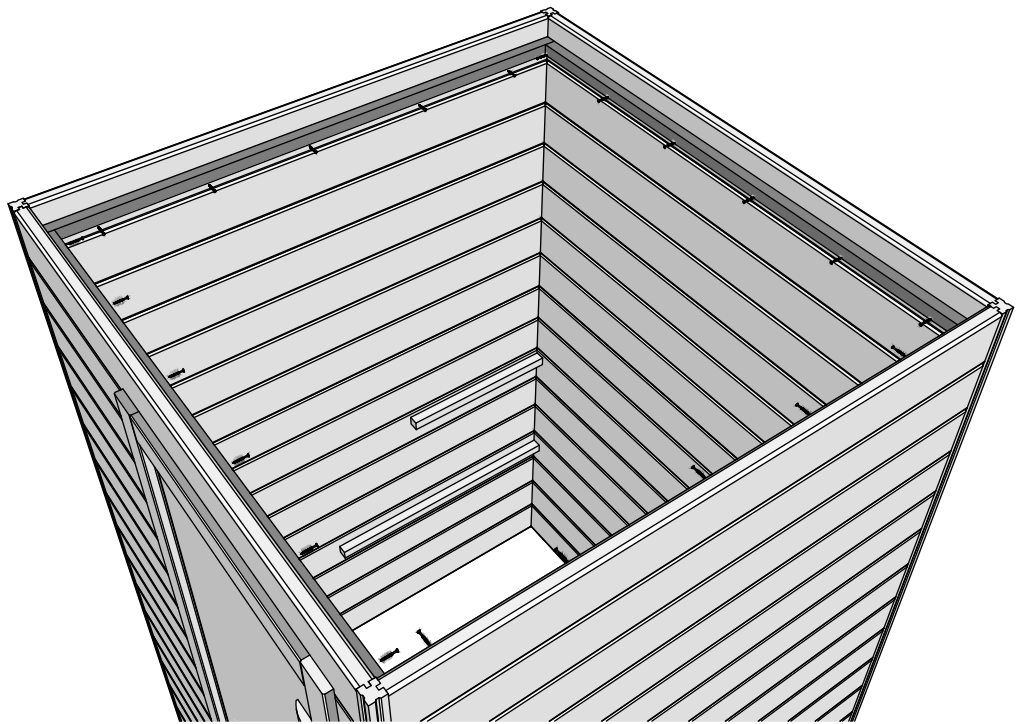
Drive the screw in pre-  
drilled hole

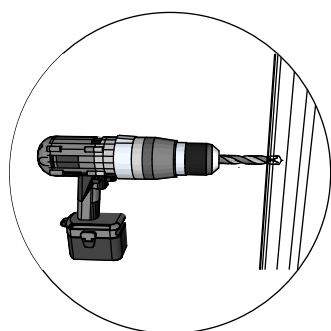
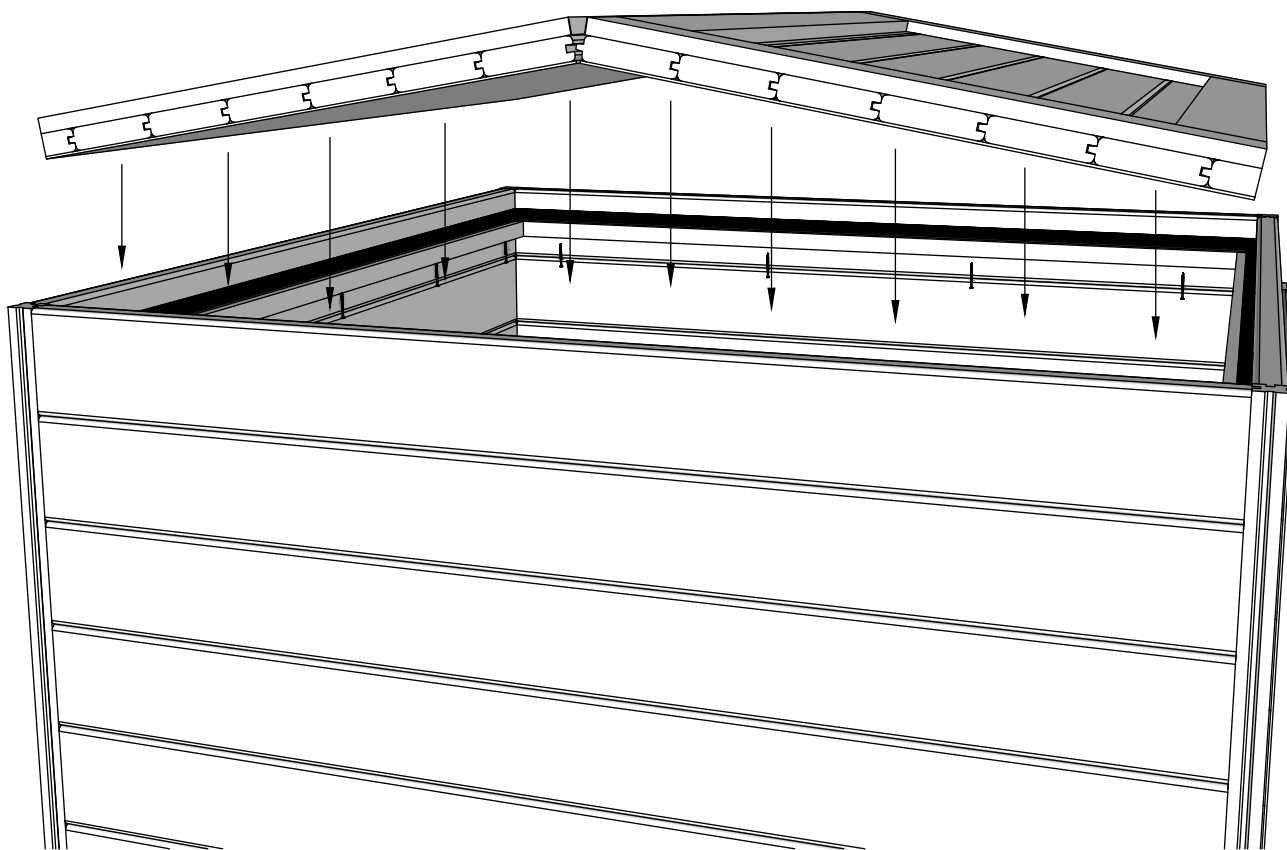


Apply sealing tape on  
roof panel holders

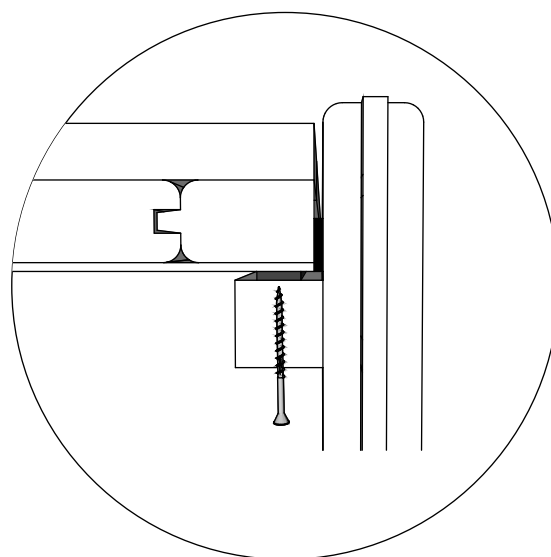


50mm for fastening panel holders

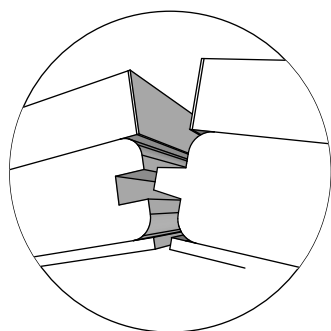




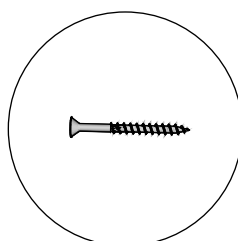
Pre-drill holes  
for screws



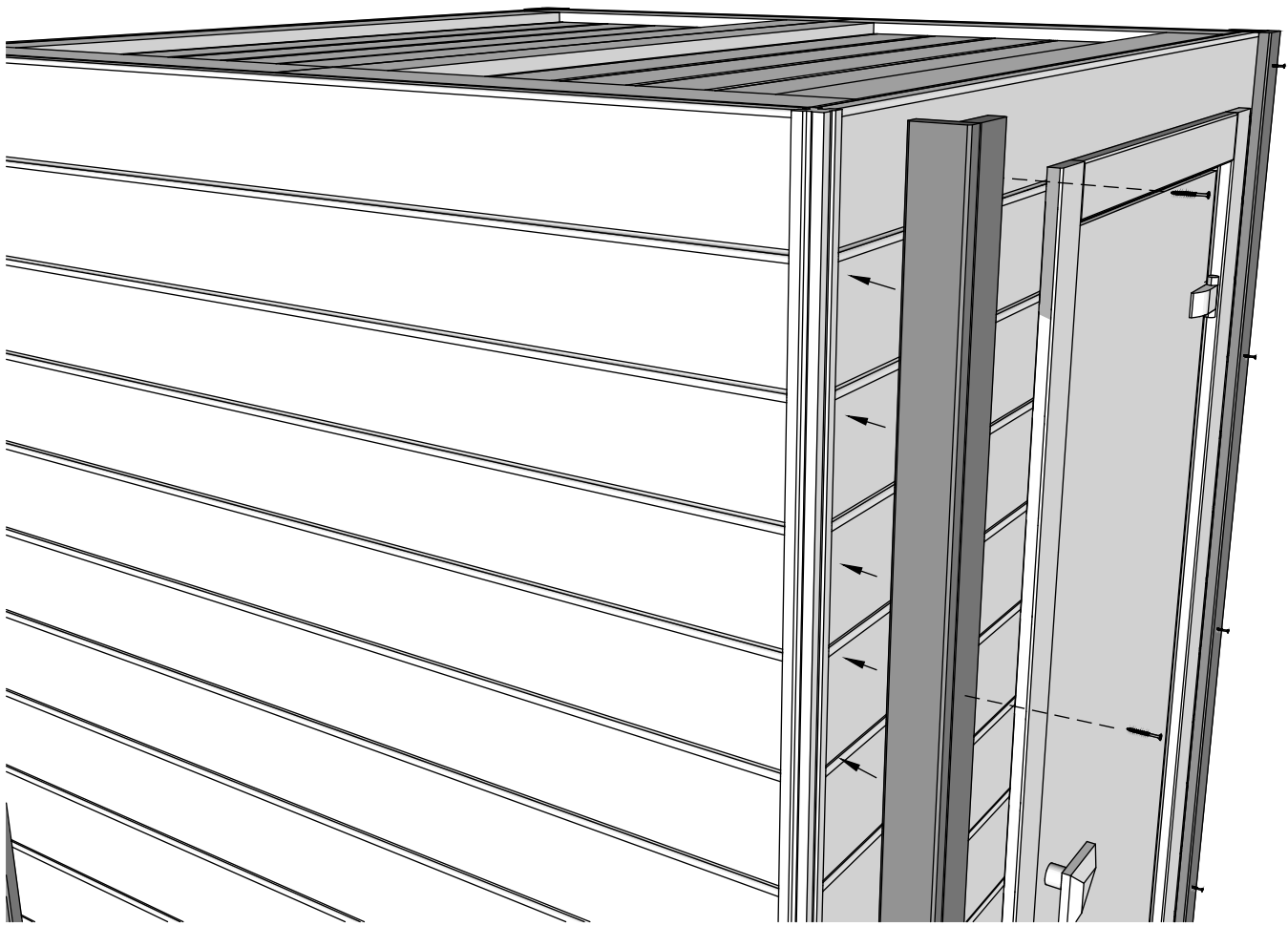
Drive the screws into the pre-drilled  
holes for the panel holder in the roof  
panel



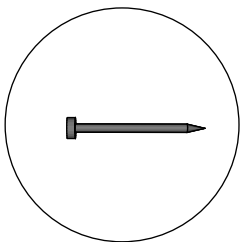
Connect roof panels as  
shown above



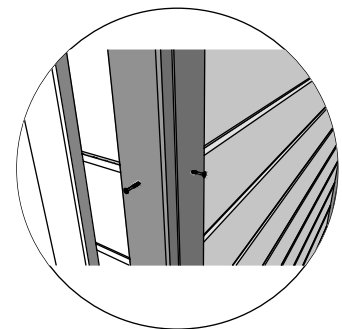
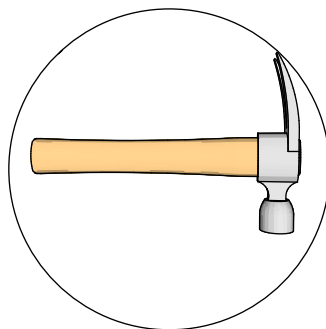
60mm for fastening roof panels



**Place corner covers as shown on picture above**



**30mm for corner covers**



**Nail the corner covers to hide screws**