SAFETY DATA SHEET (SDS)



DATE ISSUED :	5/25/2021
SDS REF. No:	100B62

MIL-PRF-85285E Ty.I Cl.H #37038 Black Polyurethane

1. PRODUCT AND COMPANY INFORMATION

PRODUCT NAME: MIL-PRF-85285E Ty.I Cl.H #37038 Black Polyurethane

PRODUCT CODE: 100B62

MANUFACTURER INFORMATION

24 HR. EMERGENCY TELEPHONE NUMBER

Intrepid Coatings CHEMTREC (US Transportation): 1(800)424-9300 1910 East Riverview Drive **CHEMTREC (International Transportation)**: +1(703)741-5970

Phoenix, AZ 85034 Phone: (602)243-3293

Fax: (602)268-6801

Contact: Robert D. Commisso

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Hazard Classification: Flammable Liquid, Category 2

Acute Toxicity (Oral), Category 4 Eve Damage/Irritation, Category 2 Skin Corrosion/Irritation, Category 2 Sensitization - Skin, Category 1 Specific Target Organ Toxicity (Single Exposure - Respiratory Tract Irritation, Narcosis), Category 3

Specific Target Organ Toxicity (Repeated Exposure), Category 2

PHYSICAL APPEARANCE: Liquid

IMMEDIATE CONCERNS: DANGER! Flammable liquid and vapor. May cause eye, skin and respiratory tract irritation. May cause asphyxiation, or brain, lung or other organ injury if inhaled, swallowed or absorbed by the skin.

HAZARDOUS WARNING LABEL: DANGER! FLAMMABLES! Highly flammable liquid and vapour.

Harmful if swallowed.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause drowsiness and dizziness.

May cause damage to organs through prolonged or repeated exposure.







PRECAUTIONARY STATEMENTS: Obtain special instructions before use. Ground / bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. se only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do no eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a wellventilated area. Wear protective gloves/protective clothing/eye protection/face protection, IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Get medical advice/attention if you feel unwell. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing and rinse skin with water/shower. IF IN EYES: Rinse cautiously with water for several minutes and remove contact lenses, if present and easy to do. Continue rinsing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing, Rinse mouth, If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. In case of fire: Use chemical extinguisher or chemical foam extinguisher for extinction. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up. Dispose of contents/container to proper regulations.

POTENTIAL HEALTH EFFECTS

EYES: Liquid is severely irritating to the eyes. High vapor concentrations are also irritating. **SKIN:** Liquid is moderately irritating to the skin. Prolonged or repeated contact can result in drying of the skin which may result in skin irritation and dermatitis (rash). Liquid may be absorbed through the skin.

INGESTION: Ingestion may cause headache, dizziness, fatigue, and central nervous system depression along with gastrointestinal disturbances.

INHALATION: Vapors may be irritating to the nose, throat, and respiratory tract. Exposure to high vapor concentrations may cause central nervous system (CNS) depression. Aspiration of liquid may cause pneumontitis, pulmonary edema, and hemorrhaging.

CHRONIC: No chronic health concerns known.

CARCINOGENICITY: This material is not currently known to have carcinogenic properties. **MUTAGENICITY:** This material is not know to have mutagenic effects on genetic material. **IRRITANCY:** This material may cause irritation to the eyes, skin, and respiratory tract. Use correct PPE when handling this material.

REPRODUCTIVE TOXICIITY

REPRODUCTIVE EFFECTS: This material is not known to cause any reproductive system damage.

TERATOGENIC EFFECTS: This material is not known to contain any teratogenic substances.

3. COMPOSITION/CHEMICAL INFORMATION

Chemical Name	CAS Number	Weight %
Talc	14807-96-6	25% to 50%
Methyl n-Amyl Ketone	110-43-0	25% to 50%
Limestone	1317-65-3	5% to 10%
Acetone	67-64-1	5% to 10%
Polyester Resin Solids	NONE	5% to 10%
2-methoxy-1-methylethyl acetate	108-65-6	1% to 5%
*1-methoxypropan-2-ol	107-98-2	1% to 5%
*Methyl Ethyl Ketone	78-93-3	1% to 5%
Carbon Black	1333-86-4	1% to 5%
Butyl Acetate	123-86-4	1% to 5%
Silicon dioxide, chemically prepared	112945-52-5	0.01% to 1%
Dibutyltin Dilaurate	77-58-7	0% to 0.01%

^{*} Toxic chemical subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water for at least 15 minutes while holding eyelids open. Seek medical aid if irritation persists.

SKIN: Flush skin with soap and water while removing contaminated clothing. If irritation occurs, seek immediate medical attention. Do not reuse clothing or shoes until thoroughly cleaned.

INGESTION: Do not induce vomiting, and seek immediate medical attention. Do not attempt to give any liquids if victim is unconscious.

INHALATION: Immediately remove victim to fresh air. If victim is not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Seek immediate medical attention.

NOTES TO PHYSICIAN: If the victim is a child, give no more than 1 glass of water and 15cc (1 tablespoon) syrup of ipecac. If symptoms such as loss of gag reflex, convulsions, or unconsciousness occur before emesis, gastric lavage should be considered following intubation with a cuffed endotracheal tube.

5. FIRE FIGHTING MEASURES

FLASH POINT AND METHOD: 78 degrees Fahrenheit Tagliabue Closed Cup (TCC)

FLAMMABLE LIMITS: 1.7% to 12.8%

AUTOIGNITION TEMPERATURE: No data available.

GENERAL HAZARD : Carbon monoxide and unidentified organic compounds may be formed during combustion.

EXTINGUISHING MEDIA: Use water fog, "alcohol" foam, dry chemical, or CO2.

FIRE FIGHTING PROCEDURES: WARNING! Flammable Liquid. Clear the fire area of unprotected personnel. Do not enter confined fire space without full bunker gear; including a positive pressure NIOSH approved SCBA. Cool fire exposed containers with water. If water is used, fog nozzles are preferred

EXPLOSION HAZARD: When heated above the flash point, this material emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

6. ACCIDENTAL RELEASE MEASURES

GENERAL PROCEDURES: WARNING. Flammable. Ventilate area of leak or spill for at least 24 hours or until it has been declared safe. Remove all sources of ignition. Stop the leak if there is no risk involved. Clean-up personnel require protective clothing and respiratory protection from vapors. Absorb liquid with inert material. Only specially trained or qualified personnel should handle the emergency.

ENVIRONMENTAL PRECAUTIONS

WATER SPILL: Keep material out of storm sewers and ditches which lead to waterways.

LAND SPILL: Contact applicable authorities and determine applicable regulations based on MSDS information.

AIR RELEASE: Contact applicable authorities and determine applicable regulations based on MSDS information.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Keep away from heat, sparks, and flame. Surfaces that are hot may ignite liquid even in the absence of sparks or flame. Extinguish pilot lights, cigarettes, and turn off all other sources of ignition prior to use, and until all vapors are gone. Keep containers tightly closed and upright to prevent leakage.

COMMENTS: KEEP OUT OF REACH OF CHILDREN! Empty containers retain product residue and can be dangerous. Do not pressurize, cut weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks static electricity, or other sources of ignition.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE GUIDELINES:

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200)

CHEMICAL NAME	EXPOSURE LIMITS			
	OSHA PEL		ACGIH TLV	
	ppm	mg/m ₃	ppm	mg/m ₃

TWA	N/A	20 mppcf	N/A	2
STEL	N/A	NL	N/A	NL
TWA	100	465	100	465
STEL	NL	NL	NL	NL
TWA	N/A	15	N/A	10
STEL	N/A	NL	N/A	NL
TWA	1000	2400	250	590
STEL	NL	NL	NL	NL
TWA	NL	NL	100	360
STEL	NL	NL	150	540
TWA	200	590	200	590
STEL	NL	NL	300	885
TWA	N/A	3.5	N/A	3.5
STEL	N/A	NL	N/A	NL
TWA	150	710	150	710
STEL	NL	NL	200	950
TWA	N/A	80	N/A	6
STEL	N/A	NL	N/A	NL
	STEL TWA	STEL N/A TWA 100 STEL NL TWA N/A STEL N/A TWA 1000 STEL NL TWA NL STEL NL TWA 200 STEL NL TWA N/A STEL N/A TWA 150 STEL NL TWA N/A	STEL N/A NL TWA 100 465 STEL NL NL TWA N/A 15 STEL N/A NL TWA 1000 2400 STEL NL NL TWA NL NL TWA NL NL TWA 200 590 STEL NL NL TWA N/A 3.5 STEL N/A NL TWA 150 710 STEL NL NL TWA N/A 80	STEL N/A NL N/A TWA 100 465 100 STEL NL NL NL TWA N/A 15 N/A STEL N/A NL N/A TWA 1000 2400 250 STEL NL NL NL TWA NL NL 100 STEL NL NL 150 TWA 200 590 200 STEL NL NL 300 TWA N/A 3.5 N/A STEL N/A NL N/A TWA 150 710 150 STEL NL NL 200 STEL NL NL 200 TWA N/A 80 N/A

OSHA TABLE COMMENTS:

NL = Not Listed

Ca = "WARNING: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM."

ENGINEERING CONTROLS: Provide exhaust ventilation sufficient to keep the airborne concentration of this product below its exposure limits. Exhaust air may need to be cleaned by scrubbers or filters to reduce environmental contamination.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Use chemical safety goggles and/or full face shield where splashing is possible. Contact lenses should not be worn when working with this material. Maintain eye wash fountain and quick-drench facilities in work areas.

SKIN: Wear resistant gloves (consult your safety equipment supplier). To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

RESPIRATORY: If exposure may or does exceed occupational exposure limits (Section 8) use a NIOSH approved respirator to prevent overexposure. In accord with 29 CFR 1910.134, use either an atmosphere-supplying respirator or an air-purifying respirator for organic vapors.

HYGIENIC WORK PRACTICES: Use good personal hygiene when handling this product. Wash hands after use, before eating, drinking, smoking, or using the toilet.

OTHER USE PRECAUTIONS: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

COMMENTS: May be harmful or fatal if swallowed. May irritate body tissues. Use with adequate ventilation. Avoid breathing vapor. Do not get in eyes, on skin, on clothing. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid **ODOR:** Typical paint odor.

pH: Not Applicable

BOILING POINT: 133 Degrees Fahrenheit to 244 Degrees Fahrenheit

FREEZING POINT: No data available

VOLATILE ORGANIC COMPOUNDS: 257 G/L (2.14 Lbs/Gal)

(VOC Theoretical - As Packaged)

HAZARDOUS AIR POLLUTANTS (HAP's): 80 G/L (0.66 Lbs/Gal)

(HAP's Theoretical - As Packaged)

SOLUBILITY IN WATER: Soluble in most organic solvents. Not soluble in water.

EVAPORATION RATE: No data available

DENSITY: 10.02 (Lbs/Gal)

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: Will not occur

CONDITIONS TO AVOID : Avoid heat, sparks, flame and contact with strong oxidizing agents. Prevent vapor accumulation.

POLYMERIZATION: Avoid heat, flame, and other sources of ignition.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide and unidentified organic compounds may be formed during combustion.

INCOMPATIBLE MATERIALS: Strong oxidizers.

11. TOXICOLOGICAL INFORMATION

GENERAL COMMENTS: None identified.

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: Keep out of waterways.

13. DISPOSAL INFORMATION

DISPOSAL METHOD: This material is a US EPA defined ignitable hazardous waste. The preferred options for disposal are to send to licensed reclaimers, or to permitted incinerators. Any disposal practice must be in compliance with federal, state, and local regulations. Do not dump into sewers, ground, or any body of water.

EMPTY CONTAINER: KEEP OUT OF REACH OF CHILDREN! Empty containers retain product residue and can be dangerous. Do not pressurize, cut weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks static electricity, or other sources of ignition.

RCRA/EPA WASTE INFORMATION: Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification

determination are listed in 40 CFR. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: UN1263, Paint, Class 3, PG III

(UN#, Proper Shipping Name, Class, Packing Group)

*** Intrepid Coatings verifies that the material was supplied and shipped in the proper packages in accordance with DOT and federal regulations that are applicable to the mode of transportation selected. The shipper must verify that the packaging supplied is acceptable to be re-shipped in per the federal regulations applicable to the mode of transportation for re-shipment. Regulations may change depending on mode of transportation selected.***

15. REGULATORY INFORMATION

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

311/312 HAZARD CATEGORIES: This product should be reported as an immediate (acute) health hazard, delayed (chronic) health hazard, and a fire hazard.

FIRE: Yes

PRESSURE GENERATING : No

REACTIVITY: No

ACUTE: Yes **CHRONIC:** Yes

313 REPORTABLE INGREDIENTS: To the best of our knowledge, this product is not listed as a toxic chemical.

302/304 EMERGENCY PLANNING

EMERGENCY PLAN: To the best of our knowledge, this material is not listed as an extremely hazardous substance.

16. OTHER INFORMATION

APPROVED BY: Robert D. Commisso

TITLE: President / QC Manager

HMIS RATING				
Health:	2			
Flammability:	3			
Reactivity:	0			
Personal Protection :	G			



MANUFACTURER DISCLAIMER: To the best of Intrepid Coatings, Inc.'s knowledge, all information, recommendations, and suggestions appearing herein concerning this product are taken from raw material sources or based upon data believed to be reliable. Although reasonable care has been taken in the preparation of this information, Intrepid Coatings, Inc. extends no guarantees, express or implied, makes no representations and assumes no responsibility as to the accuracy, reliability or completeness of the information presented. Intrepid Coatings, Inc. assumes no liability arising out of the use of the product by others.

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The conditions or methods of handling, storage, use and disposal of the product are beyond Intrepid Coatings, Inc.'s control. The information provided herein may not be valid for this product if it is used in combination with any other materials or process. It is the user's responsibility to determine the suitability of the product, review the information provided herein, assess the safety and toxicity of the product and to comply with all applicable laws and regulations. For this and other reasons, Intrepid Coatings, Inc. does not assume responsibility and expressly disclaims liability for any loss damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.

SAFETY DATA SHEET (SDS)



DATE ISSUED : 3/26/2025 **SDS REF. No :** 100V143

MIL-PRF-85285E Ty. I Cl. H Catalyst (1:1 Mix)

1. PRODUCT AND COMPANY INFORMATION

PRODUCT NAME: MIL-PRF-85285E Ty. I Cl. H Catalyst (1:1 Mix)

PRODUCT CODE: 100V143

MANUFACTURER INFORMATION

24 HR. EMERGENCY TELEPHONE NUMBER

Intrepid Coatings CHEMTREC (US Transportation): 1(800)424-9300

1910 East Riverview Drive CHEMTREC (International Transportation): +1(703)741-5970 Phoenix, AZ 85034

Phone: (602)243-3293 **Fax:** (602)268-6801

Contact: Robert D. Commisso

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Hazard Classification: Flammable Liquid, Category 2

Acute Toxicity (Oral), Category 4
Eye Damage/Irritation, Category 2
Skin Corrosion/Irritation, Category 2
Sensitization - Skin, Category 1
Sensitization - Respiratory, Category 1

Specific Target Organ Toxicity (Single Exposure - Respiratory Tract

Irritation, Narcosis), Category 3

Specific Target Organ Toxicity (Repeated Exposure), Category 2

PHYSICAL APPEARANCE : Liquid

IMMEDIATE CONCERNS: DANGER! Flammable liquid and vapor. May cause eye, skin and respiratory tract irritation. May cause asphyxiation, or brain, lung or other organ injury if inhaled, swallowed or absorbed by the skin.

HAZARDOUS WARNING LABEL: DANGER! FLAMMABLES! Highly flammable liquid and

vapour.

Harmful if swallowed.

Causes serious eve irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause respiratory sensitization.

May cause drowsiness and dizziness.

May cause damage to organs through prolonged or repeated exposure.







PRECAUTIONARY STATEMENTS: Obtain special instructions before use. Ground / bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. se only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do no eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a wellventilated area. Wear protective gloves/protective clothing/eve protection/face protection. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Get medical advice/attention if you feel unwell. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing and rinse skin with water/shower. IF IN EYES: Rinse cautiously with water for several minutes and remove contact lenses, if present and easy to do. Continue rinsing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing, Rinse mouth, If skin irritation occurs: Get medical advice/attention, Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. In case of fire: Use chemical extinguisher or chemical foam extinguisher for extinction. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up. Dispose of contents/container to proper regulations.

POTENTIAL HEALTH EFFECTS

EYES: Liquid is severely irritating to the eyes. High vapor concentrations are also irritating. **SKIN:** Liquid is moderately irritating to the skin. Prolonged or repeated contact can result in drying of the skin which may result in skin irritation and dermatitis (rash). Liquid may be absorbed through the skin.

INGESTION: Ingestion may cause headache, dizziness, fatigue, and central nervous system depression along with gastrointestinal disturbances.

INHALATION: Vapors may be irritating to the nose, throat, and respiratory tract. Exposure to high vapor concentrations may cause central nervous system (CNS) depression. Aspiration of liquid may cause pneumontitis, pulmonary edema, and hemorrhaging.

CHRONIC: No chronic health concerns known.

CARCINOGENICITY: This material is not currently known to have carcinogenic properties. **MUTAGENICITY:** This material is not know to have mutagenic effects on genetic material. **IRRITANCY:** This material may cause irritation to the eyes, skin, and respiratory tract. Use correct PPE when handling this material.

REPRODUCTIVE TOXICITY

REPRODUCTIVE EFFECTS: This material is not known to cause any reproductive system damage.

TERATOGENIC EFFECTS: This material is not known to contain any teratogenic substances.

3. COMPOSITION/CHEMICAL INFORMATION

Chemical Name	CAS Number	Weight %		
Acetone	67-64-1	25% to 50%		
*Hexane, 1,6-Diisocyanato-, Homopolymer	28182-81-2	25% to 50%		
Butyl Acetate	123-86-4	20% to 25%		
*Xylenes, Mixed Isomers	1330-20-7	5% to 10%		

^{*} Toxic chemical subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water for at least 15 minutes while holding eyelids open. Seek medical aid if irritation persists.

SKIN: Flush skin with soap and water while removing contaminated clothing. If irritation occurs, seek immediate medical attention. Do not reuse clothing or shoes until thoroughly cleaned.

INGESTION: Do not induce vomiting, and seek immediate medical attention. Do not attempt to give any liquids if victim is unconscious.

INHALATION: Immediately remove victim to fresh air. If victim is not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Seek immediate medical attention.

NOTES TO PHYSICIAN: If the victim is a child, give no more than 1 glass of water and 15cc (1 tablespoon) syrup of ipecac. If symptoms such as loss of gag reflex, convulsions, or unconsciousness occur before emesis, gastric lavage should be considered following intubation with a cuffed endotracheal tube.

5. FIRE FIGHTING MEASURES

FLASH POINT AND METHOD: 60 degrees Fahrenheit Tagliabue Closed Cup (TCC)

FLAMMABLE LIMITS: 1.0% to 12.8%

AUTOIGNITION TEMPERATURE: No data available.

GENERAL HAZARD: Carbon monoxide and unidentified organic compounds may be formed during combustion.

EXTINGUISHING MEDIA: Use water fog, "alcohol" foam, dry chemical, or CO2.

FIRE FIGHTING PROCEDURES: WARNING! Flammable Liquid. Clear the fire area of unprotected personnel. Do not enter confined fire space without full bunker gear; including a

positive pressure NIOSH approved SCBA. Cool fire exposed containers with water. If water is used, fog nozzles are preferred

EXPLOSION HAZARD: When heated above the flash point, this material emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

6. ACCIDENTAL RELEASE MEASURES

GENERAL PROCEDURES: WARNING. Flammable. Ventilate area of leak or spill for at least 24 hours or until it has been declared safe. Remove all sources of ignition. Stop the leak if there is no risk involved. Clean-up personnel require protective clothing and respiratory protection from vapors. Absorb liquid with inert material. Only specially trained or qualified personnel should handle the emergency.

ENVIRONMENTAL PRECAUTIONS

WATER SPILL: Keep material out of storm sewers and ditches which lead to waterways.

LAND SPILL: Contact applicable authorities and determine applicable regulations based on MSDS information.

AIR RELEASE: Contact applicable authorities and determine applicable regulations based on MSDS information.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Keep away from heat, sparks, and flame. Surfaces that are hot may ignite liquid even in the absence of sparks or flame. Extinguish pilot lights, cigarettes, and turn off all other sources of ignition prior to use, and until all vapors are gone. Keep containers tightly closed and upright to prevent leakage.

COMMENTS: KEEP OUT OF REACH OF CHILDREN! Empty containers retain product residue and can be dangerous. Do not pressurize, cut weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks static electricity, or other sources of ignition.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE GUIDELINES:

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200)

	EXPOSURE LIMITS				
CHEMICAL NAME		OSHA PEL		ACGIH TLV	
		ppm	mg/m ₃	ppm	mg/m ₃
Acetone	TWA	1000	2400	250	590
	STEL	NL	NL	NL	NL
*Hexane, 1,6-Dilsocyanato-,	TWA	NL	NL	0.01	0.11
Homopolymer	STEL	NL	NL	NL	NL
Butyl Acetate	TWA	150	710	150	710
	STEL	NL	NL	200	950
*Xylenes, Mixed Isomers	TWA	100	435	100	435
	STEL	NL	NL	150	635

OSHA TABLE COMMENTS:

NL = Not Listed

Ca = "WARNING: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM."

ENGINEERING CONTROLS: Provide exhaust ventilation sufficient to keep the airborne concentration of this product below its exposure limits. Exhaust air may need to be cleaned by scrubbers or filters to reduce environmental contamination.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Use chemical safety goggles and/or full face shield where splashing is possible. Contact lenses should not be worn when working with this material. Maintain eye wash fountain and quick-drench facilities in work areas.

SKIN: Wear resistant gloves (consult your safety equipment supplier). To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

RESPIRATORY: If exposure may or does exceed occupational exposure limits (Section 8) use a NIOSH approved respirator to prevent overexposure. In accord with 29 CFR 1910.134, use either an atmosphere-supplying respirator or an air-purifying respirator for organic vapors.

HYGIENIC WORK PRACTICES: Use good personal hygiene when handling this product. Wash hands after use, before eating, drinking, smoking, or using the toilet.

OTHER USE PRECAUTIONS: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

COMMENTS: May be harmful or fatal if swallowed. May irritate body tissues. Use with adequate ventilation. Avoid breathing vapor. Do not get in eyes, on skin, on clothing. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid **ODOR:** Typical paint odor.

pH: Not Applicable

BOILING POINT: 244 Degrees Fahrenheit to 280 Degrees Fahrenheit

FREEZING POINT: No data available

VOLATILE ORGANIC COMPOUNDS: 280 G/L (2.34 Lbs/Gal)

(VOC Theoretical - As Packaged)

HAZARDOUS AIR POLLUTANTS (HAP's): 105 G/L (0.88 Lbs/Gal)

(HAP's Theoretical - As Packaged)

SOLUBILITY IN WATER: Soluble in most organic solvents. Not soluble in water.

EVAPORATION RATE: No data available

DENSITY: 7.61 (Lbs/Gal)

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: Will not occur

CONDITIONS TO AVOID : Avoid heat, sparks, flame and contact with strong oxidizing agents. Prevent vapor accumulation.

POLYMERIZATION: Avoid heat, flame, and other sources of ignition.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide and unidentified organic compounds may be formed during combustion.

INCOMPATIBLE MATERIALS: Strong oxidizers.

11. TOXICOLOGICAL INFORMATION

GENERAL COMMENTS: None identified.

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: Keep out of waterways.

13. DISPOSAL INFORMATION

DISPOSAL METHOD: This material is a US EPA defined ignitable hazardous waste. The preferred options for disposal are to send to licensed reclaimers, or to permitted incinerators. Any disposal practice must be in compliance with federal, state, and local regulations. Do not dump into sewers, ground, or any body of water.

EMPTY CONTAINER: KEEP OUT OF REACH OF CHILDREN! Empty containers retain product residue and can be dangerous. Do not pressurize, cut weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks static electricity, or other sources of ignition.

RCRA/EPA WASTE INFORMATION: Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: UN1263, Paint, Class 3, PG II

(UN#, Proper Shipping Name, Class, Packing Group)

*** Intrepid Coatings verifies that the material was supplied and shipped in the proper packages in accordance with DOT and federal regulations that are applicable to the mode of transportation selected. The shipper must verify that the packaging supplied is acceptable to be re-shipped in per the federal regulations applicable to the mode of transportation for re-shipment. Regulations may change depending on mode of transportation selected.***

15. REGULATORY INFORMATION

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
311/312 HAZARD CATEGORIES: This product should be reported as an immediate (acute) health hazard, delayed (chronic) health hazard, and a fire hazard.

100V143

MIL-PRF-85285E Ty. I Cl. H Catalyst (1:1 Mix)

FIRE: Yes

PRESSURE GENERATING : No

REACTIVITY: No

ACUTE: Yes **CHRONIC:** Yes

313 REPORTABLE INGREDIENTS: To the best of our knowledge, this product is not listed as a toxic chemical.

302/304 EMERGENCY PLANNING

EMERGENCY PLAN: To the best of our knowledge, this material is not listed as an extremely hazardous substance.

16. OTHER INFORMATION

APPROVED BY: Robert D. Commisso

TITLE: President / QC Manager

HMIS RATIN	١G
Health :	3
Flammability :	3
Reactivity:	1
Personal Protection :	G



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