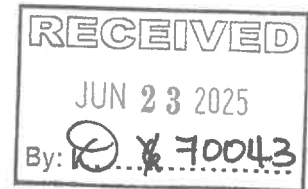




603 5th Place South
Kirkland, WA 98033
Phone: (425)827-7611
Fax: (425)827-5264



Purchase Order #63375

To: PPG Aerospace, Inc.
14126 NE 190th ST
Woodinville, WA 98072
United States

Ship Jemco
To: 603 5th Place South
Kirkland, WA 98033
United States

PO Number: 63375
Order Date: 03/26/25
Vendor Code: PPG
Vendor Phone: (425) 398-2264
Vendor FAX: (425) 398-2275
FOB: Woodinville, WA

Ship Via: FedEx Acct # 2031-6949-3
Terms: Net 30 Days
Contact: Kayla Marquez
Purchasing Agent: Kamora Lee
Date Required: 6/23/2025

Please attach with full traceability certs (RAW MATERIAL/TEST REPORT/MFG CERTS)

FEDEX ACCT: 679178660

At the time of shipment please email ALL certs associated with this PO to certs@jemcoinc.com as well as including them with the shipment. Please reference the PO Number in the subject line.

Quantity	Part Number		Date	Unit		
<u>Ordered</u>	<u>Description</u>	<u>Revision</u>	<u>Required</u>	<u>Cost</u>	<u>Unit</u>	<u>Amount</u>
1	0513X419XXIKY22K MIL-PRF-23377 Primer Type I Class C2, 1 Gallon 513x419 Military Epoxy Polyamide Primer (Base Only) JOB NUMBER(S): 30146-02 (0.166), 30146-03 (0.166), 30146-04 (0.166), 30170-01 (0.166), 30176-01 (0.166), 30224-01 (0.17) Release Detail Information: 1 by 06/23/25		06/23/25	\$554.36000	EA	\$554.36
1	Test Reports Test Report Fee JOB NUMBER(S): 30146-01 (1)		06/23/25	\$50.00000	EA	\$50.00

Order Total: \$604.36

By accepting this Purchase Order, Seller agrees to Jemco's current Supplier Terms & Conditions a time of order. (To view the supplier terms and conditions, please visit www.gojemco.com). To obtain copy of previous revision contact Purchasing agent listed above. We do track quality and on-time delivery performance. A corrective action may be issued for poor performance. Supplier must contact JEMCO for any 'Use as is', 'Concession', or 'Repair' approvals." Return all drawings & SAMPLES provided with parts.

Vendor's Authorized Signature
PPG Aerospace, Inc.

Kamora Lee

Authorized by Digital Signature
Jemco



Certificate of Conformance PACK TICKET

Page 1 of 2

PRC-DeSoto International, Inc.
A PPG Industries Company
PPG Aerospace
PRC-DeSoto International
11601 United Street
Mojave CA 93501
UNITED STATES OF AMERICA

Cage Code: 85570
Ship From: 3742US
Ship Via: FXGRD
FOB Point: MOJAVE, CA USA
Mode Of Transp:
Carrier: 20346402
Vehicle ID:
Total Pallets: 0



06/18/25 08:57:24

Sold-To:

ASC SEATTLE
PRC-DESOTO INTERNATIONAL
14126 NE 190TH STREET
WOODINVILLE WA 98072
Phone: 425-483-3999
Fax: 425-483-3993
UNITED STATES OF AMERICA

Ship-To: 00028287



JEMCO COMPONENTS
JEMCO COMPONENTS & FABRICATION INC.
603 5TH PLACE SOUTH
KIRKLAND WA 98033
UNITED STATES OF AMERICA

Sales Order	Order Date	Cust. No.	Terms	Cust. P.O.	CSR	Transaction Type	Shipment Terms	DS-PO#
D266880	03/27/25	MC900004	NETRECAP	63375				

SHIPPING INFORMATION:

FXGRD#679178660

CUSTOMER REQ'TS:

CERTS AND MSDS ARE NEEDED UPON SHIPMENT.

SHELF LIFE OF AT LEAST 75% REMAINING FOR SEALANTS AND 50% FOR COATINGS

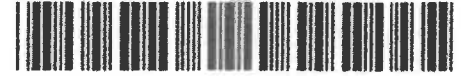
Remarks: EMT-MOJ/KM D266880

SO Ln#	Qty Ordered	UM	Description	Req Date	Perform Date	Qty Shipped
1	1	EA	0513X419XXIKY22K / 513X419/910X942 YLW 1GL KT SPEC: MIL-PRF-23377 REV K TY I CL C2 Shelf Life: 12 MONTHS FROM DATE OF MANUFACTURE (DOM) WHEN STORED AT 35 TO 115F Primary Specification : SP: MIL-PRF-23377 / PRIMER, EPOXY HIGH SOLID : yes Lot No: 67861752 ✓ DOM: 3/2025 ✓ *Location: 15S129D - 513X419 Y01 Batch: 58988298 ✓ - 910X942 004 Batch: 59824226 ✓ - CTN4GALLON Batch: - PAD-V Batch:	06/19/25	06/19/25	1
2	1	EA	TESTREPORTEAR99 TEST REPORT EAR99 Customer Item: T/R *Location: rt20	06/19/25	06/19/25	1

Certificate of Conformance

PACK LIST #: 20346402

PACK TICKET



06/18/25 08:57:24

PRC-DeSoto International, Inc.
A PPG Industries Company
PPG Aerospace
PRC-DeSoto International
11601 United Street
Mojave CA 93501
UNITED STATES OF AMERICA

Cage Code: 85570
Ship From: 3742US
Ship Via: FXGRD
FOB Point: MOJAVE, CA USA
Mode Of Transp:
Carrier: 20346402
Vehicle ID:
Total Pallets: 0

Sold-To:

ASC SEATTLE
PRC-DESOTO INTERNATIONAL
14126 NE 190TH STREET
WOODINVILLE WA 98072
Phone: 425-483-3999
Fax: 425-483-3993
UNITED STATES OF AMERICA

Ship-To: 00028287



JEMCO COMPONENTS
JEMCO COMPONENTS & FABRICATION INC.
603 5TH PLACE SOUTH
KIRKLAND WA 98033
UNITED STATES OF AMERICA

Sales Order	Order Date	Cust. No.	Terms	Cust. P.O.	CSR	Transaction Type	Shipment Terms	DS-PO#
D266880	03/27/25	MC900004	NETRECAP	63375				
SO Ln#	Qty Ordered	UM	Description	Req Date	Perform Date	Qty Shipped	000092	

Shipped by

 PPG
SHP
587

Date JUN 18 2025

PPG Aerospace/PRC DeSoto International certifies that the above material has been manufactured, tested and conforms to all requirements in accordance with applicable specifications. All test data pertaining to batch acceptance requirements defined by the specification for this material is on file and available for inspection on request. For Non-US PPG Customers, we can only offer Technical Data/Test Reports for any ITAR restricted specifications with valid US export authorization.

Quality Control

003

R822499 sofmsv03



PPG Aerospace
PRC-DeSoto International, Inc.
11601 United Street
Mojave, California 93501 USA
Telephone (661) 232-6401
www.ppgaerospace.com

MANUFACTURER'S CERTIFICATE OF CONFORMANCE AND TEST REPORT

Page 1 of 2

REFERENCE: MIL-PRF-23377 REV K TY I CL C2

This is to certify that the material described herein meets or exceeds the test requirements of the referenced specification and that all tests have been performed in accordance to the specification and there have been no formulation changes from the qualified formula.

PRIMER EPOXY HIGH SOLIDS

BASE: 513X419 BATCH: 58988298 DOM: 04/2025
ACTIVATOR: 910X942 BATCH: 59824226 DOM: 03/2025

LOT #: 67861752

IN COMPLIANCE WITH CHEMICAL REGISTRATION LAWS OF

U.S.A.

ITEM	REQUIREMENT	RESULT
Lead and Cadmium Content ASTM D3335	Cadmium: Not greater than 1 part per million (ppm)	< 1ppm
	Lead: 0.05 % by wt. maximum	< 0.0010
VOC ASTM D3960	340 g/l maximum	274
Fineness of Grind ASTM D1210	5 minimum on the Hegman scale	5
Condition in Container	Components A and B shall be free of grit, seeds, lumps, abnormal thickening or livering, and shall not show pigment flotation nor excessive settling. They shall mix to a smooth, homogeneous, and pourable condition. In addition, the containers shall exhibit no deformation.	Conforms
Color	Shall be the natural color of the corrosion inhibiting pigment used.	Conforms
Odor ASTM D1296	The odor of the admixed coating, wet or dry, shall be characteristic of the solvents used.	Conforms
Viscosity ASTM D1200	Fresh Mix: 40 seconds maximum, #4 Ford cup	17 seconds
	Pot Life: 70 seconds maximum at 4 hours, #4 Ford cup	23 seconds
Surface Appearance	The admixed primer coatings shall not sag, run, or streak. The dried film shall have a smooth, uniform surface free of grit, seeds, craters, blisters, and other irregularities. No orange peel (wavy appearance) shall be evident when viewed from at least six feet away.	Conforms
Drying Time ASTM D5895	Tack Free: 5 hours maximum	4 hours
	Dry Hard: 8 hours maximum	6 hours
Lifting	There shall be no evidence of lifting or any other film irregularity after top coating the admixed primer coatings that have air dried for 5 hours.	Conforms
Adhesion FTMS 141 Mthd. 6301	The primer coating must have a rating of no less than 4A when examined in accordance with ASTM D3359.	5A
Flexibility	The primer coatings shall exhibit an elongation of not less than 10%.	10%

The master document has been reviewed by the PPG Aerospace Export Control Department and has been determined to contain only EAR99 controlled data.

Recommendations for the use of our products are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where the product is used under conditions beyond our control. Under no circumstances will PRC-DeSoto International, Inc. be liable for consequential damages to anyone in excess of the purchase price of the products.

EAR99



PPG Aerospace
PRC DeSoto International, Inc.
11601 United Street
Mojave, California 93501 USA
Telephone (661) 232-6401
WWW.PPGAEROSPACE.COM

MANUFACTURER'S CERTIFICATE OF CONFORMANCE AND TEST REPORT

Page 2 of 2

REFERENCE: MIL-PRF-23377 REV K TY I CL C2

BATCH: 58988298

ITEM	REQUIREMENT	RESULT
Water Resistance	The top coated primer coatings shall withstand immersion in distilled water maintained at $120^{\circ}\text{F} \pm 5^{\circ}\text{F}$ for 4 days without exhibiting any evidence of wrinkling, blistering, or any other coating deficiency.	Conforms
Solvent Resistance	The primer coatings shall withstand 50 passes (25 back and forth rubs) by a cloth rag soaked in methyl ethyl ketone (MEK). Rubbing through to bare substrate constitutes failure of the primer coatings to properly cure.	Conforms
Fluid Resistance	MIL-PRF-23699 at $250^{\circ}\text{F} \pm 5^{\circ}\text{F}$: The primer coatings shall withstand immersion for 24 hours. Four hours after removal from the respective fluid, the coatings shall not exhibit any softening, blistering, loss of adhesion, nor any other coating deficiency.	Conforms
	MIL-PRF-83282 at $150^{\circ}\text{F} \pm 5^{\circ}\text{F}$: The primer coatings shall withstand immersion for 24 hours. Four hours after removal from the respective fluid, the coatings shall not exhibit any softening, blistering, loss of adhesion, nor any other coating deficiency.	Conforms
Mixing and Dilution	The components of the primer coatings shall homogeneously blend when mixed by a mechanical mixer. Within one hour of mixing, the admixed coatings shall not separate into visually distinct layers.	Conforms
Application	The admixed primer coatings shall be capable of being applied by conventional, airless, high volume/low pressure (HVLP) or electrostatic spray equipment. Application shall yield a uniform film with no runs or sags at a dry film thickness of 0.6 - 0.9 mils.	Conforms

The master document has been reviewed by the PPG Aerospace Export Control Department and has been determined to contain only EAR99 controlled data.

Juan Cendejas*

Quality Assurance
Mojave, California

AS9100 REV D & ISO 9001:2015 Registered QMS

Recommendations for the use of our products are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where the product is used under conditions beyond our control. Under no circumstances will PRC DeSoto International, Inc. be liable for consequential damages to anyone in excess of the purchase price of the products.

SAFETY DATA SHEET



Date of issue/Date of revision 21 March 2025

Version 34

Section 1. Identification

Product name : 513X419 BASE COMPONENT
Product code : 513X419 BASE COMPONENT
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.
Use of the substance/ mixture : Coating.
Uses advised against : Not applicable.

Manufacturer : PPG Aerospace PRC-DeSoto
12780 San Fernando Road
Sylmar, CA 91342
Phone: 818 362 6711

Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (inhalation) - Category 3
SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
GERM CELL MUTAGENICITY - Category 1
CARCINOGENICITY - Category 1A
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 18.8% (oral), 69.5% (dermal), 42% (inhalation)

Section 2. Hazards identification

This product contains TiO₂ which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many products, TiO₂ is utilized as a raw material in a liquid coating formulation. In this case, the TiO₂ particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO₂ when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8).

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.
Harmful if swallowed.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Toxic if inhaled.
May cause respiratory irritation.
May cause genetic defects.
May cause cancer.
Suspected of damaging fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 2. Hazards identification

Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. NTP, IARC and OSHA have classified chromium (+6) compounds as carcinogenic. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: 513X419 BASE COMPONENT

Ingredient name	%	CAS number
strontium chromate	≥20 - ≤28	7789-06-2
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥20 - ≤50	9003-36-5
crystalline silica, respirable powder (<10 microns)	≥10 - ≤20	14808-60-7
heptan-2-one	≥5.0 - ≤9.3	110-43-0
4-methylpentan-2-one	≥1.0 - ≤6.8	108-10-1
cristobalite (<10 microns)	≥1.0 - ≤5.0	14464-46-1
titanium dioxide	≥1.0 - ≤5.0	13463-67-7
cyclohexanone	≥1.0 - ≤5.0	108-94-1
toluene	≤1.9	108-88-3
butanone	≤1.6	78-93-3
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	≥1.0 - ≤5.0	2530-83-8
barium chromate	<1.0	10294-40-3
ethylbenzene	<1.0	100-41-4

SUB codes represent substances without registered CAS-Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- | | |
|---------------------|--|
| Eye contact | : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|---|
| Eye contact | : Causes serious eye damage. |
| Inhalation | : Toxic if inhaled. May cause respiratory irritation. |
| Skin contact | : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. |
| Ingestion | : Harmful if swallowed. |

Over-exposure signs/symptoms

- | | |
|---------------------|---|
| Eye contact | : Adverse symptoms may include the following:
pain
watering
redness |
| Inhalation | : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations |
| Skin contact | : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations |
| Ingestion | : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations |

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides
Formaldehyde.

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flames, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions** : Ingestion of product or cured coating may be harmful. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Strontium chromate	ACGIH TLV (United States, 1/2024) TWA 8 hours: 0.0005 mg/m ³ (measured as Cr). OSHA PEL (United States, 5/2018) [Chromium (VI) compounds] TWA 8 hours: 0.005 mg/m ³ (as Cr). OSHA PEL Z2 (United States, 2/2013) [Chromic acid and chromates] CEIL: 1 mg/10 m ³ . None.
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol crystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2024) [Silica, crystalline] TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction. OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 250 / (%SiO ₂ +5) mppcf. Form: Respirable. TWA 8 hours: 10 / (%SiO ₂ +2) mg/m ³ . Form: Respirable.
heptan-2-one	ACGIH TLV (United States, 1/2024) TWA 8 hours: 50 ppm. TWA 8 hours: 233 mg/m ³ . OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 465 mg/m ³ .
4-methylpentan-2-one	ACGIH TLV (United States, 1/2024) TWA 8 hours: 20 ppm. STEL 15 minutes: 75 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 410 mg/m ³ .
cristobalite (<10 microns)	ACGIH TLV (United States, 1/2024) [Silica, crystalline] TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.

Section 8. Exposure controls/personal protection

titanium dioxide

OSHA PEL (United States, 5/2018) [Silica, crystalline]

TWA 8 hours: 50 µg/m³. Form: Respirable dust.

OSHA PEL Z3 (United States, 6/2016)

TWA 8 hours: 250 / 2 x (%SiO₂+5) mppcf. Form: Respirable.

TWA 8 hours: 10 / 2 x (%SiO₂+2) mg/m³. Form: Respirable.

TWA 8 hours: 30 / 2 x (%SiO₂+2) mg/m³. Form: Total dust.

ACGIH TLV (United States, 1/2024)

TWA 8 hours: 2.5 mg/m³. Form: respirable fraction, finescale particles.

OSHA PEL (United States, 5/2018)

TWA 8 hours: 15 mg/m³. Form: Total dust.

ACGIH TLV (United States, 1/2024)

Absorbed through skin.

TWA 8 hours: 20 ppm.

STEL 15 minutes: 50 ppm.

OSHA PEL (United States, 5/2018)

TWA 8 hours: 50 ppm.

TWA 8 hours: 200 mg/m³.

ACGIH TLV (United States, 1/2024)

Ototoxicant.

TWA 8 hours: 20 ppm.

OSHA PEL Z2 (United States, 2/2013)

TWA 8 hours: 200 ppm.

CEIL: 300 ppm.

AMP 10 minutes: 500 ppm.

ACGIH TLV (United States, 1/2024)

Absorbed through skin.

TWA 8 hours: 75 ppm.

STEL 15 minutes: 150 ppm.

OSHA PEL (United States, 5/2018)

TWA 8 hours: 200 ppm.

TWA 8 hours: 590 mg/m³.

None.

ACGIH TLV (United States, 1/2024)

[inorganic chromium VI compounds]

TWA 8 hours: 0.0002 mg/m³ (measured as Cr). Form: Inhalable fraction.

STEL 15 minutes: 0.0005 mg/m³ (measured as Cr). Form: Inhalable fraction.

ACGIH TLV (United States, 1/2024) [Lead and inorganic compounds]

TWA 8 hours: 0.05 mg/m³ (as Pb).

OSHA PEL (United States)

TWA: 5 mg/m³.

OSHA PEL Z2 (United States, 2/2013)

[Chromic acid and chromates]

cyclohexanone

toluene

butanone

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane
barium chromate

Section 8. Exposure controls/personal protection

ethylbenzene

CEIL: 1 mg/10 m³.**ACGIH TLV (United States, 1/2024)**

Ototoxicant.

TWA 8 hours: 20 ppm.

OSHA PEL (United States, 5/2018)

TWA 8 hours: 100 ppm.

TWA 8 hours: 435 mg/m³.

Key to abbreviations

A	= Acceptable Maximum Peak
ACGIH	= American Conference of Governmental Industrial Hygienists.
C	= Ceiling Limit
F	= Fume
IPEL	= Internal Permissible Exposure Limit
OSHA	= Occupational Safety and Health Administration.
R	= Respirable
Z	= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S	= Potential skin absorption
SR	= Respiratory sensitization
SS	= Skin sensitization
STEL	= Short term Exposure limit values
TD	= Total dust
TLV	= Threshold Limit Value
TWA	= Time Weighted Average

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : butyl rubber

Section 8. Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Yellow.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 16.11°C (61°F)
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Flammability** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Evaporation rate** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.51
- Density (lbs / gal)** : 12.6

Solubility(ies)		Media	Result
		cold water	Partially soluble

- Partition coefficient: n-octanol/water** : Not applicable.

- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

- VOC** : 353 g/l

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Strontium chromate	LC50 Inhalation Dusts and mists	Rat	0.27 mg/l	4 hours
	LD50 Oral	Rat	3118 mg/kg	-
	LD50 Oral	Rat	>10000 mg/kg	-
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol heptan-2-one	LC50 Inhalation Vapor	Rat	16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
cyclohexanone	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	1800 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.3 mg/l	4 hours
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LD50 Oral	Rat	7.01 g/kg	-
barium chromate	LC50 Inhalation Dusts and mists	Rat	0.2 mg/l	4 hours

Section 11. Toxicological information

ethylbenzene	LD50 Oral	Rat	59 mg/kg	-
	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
Strontium chromate	+	1	Known to be a human carcinogen.
crystalline silica, respirable powder (<10 microns)	+	1	Known to be a human carcinogen.
4-methylpentan-2-one	-	2B	-
cristobalite (<10 microns)	+	1	Known to be a human carcinogen.
titanium dioxide	-	2B	-
cyclohexanone	-	3	-
toluene	-	3	-
barium chromate	+	1	Known to be a human carcinogen.
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Strontium chromate	Category 3	-	Respiratory tract irritation
heptan-2-one	Category 3	-	Narcotic effects
4-methylpentan-2-one	Category 3	-	Narcotic effects
cyclohexanone	Category 3	-	Respiratory tract irritation
toluene	Category 3	-	Narcotic effects
butanone	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
cristobalite (<10 microns)	Category 1	inhalation	-
toluene	Category 2	-	-
barium chromate	Category 1	-	kidneys, respiratory tract
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow.

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, the reproductive system, heart, peripheral nervous system, cardiovascular system, upper respiratory tract, immune system, skin, bones, central nervous system (CNS), ears, eye, lens or cornea, nose/sinuses.

Aspiration hazard

Name	Result
toluene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Toxic if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Section 11. Toxicological information

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

- Conclusion/Summary** : There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TiO₂ which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many products, TiO₂ is utilized as a raw material in a liquid coating formulation. In this case, the TiO₂ particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO₂ when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Section 11. Toxicological information

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : May cause genetic defects.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
513X419 BASE COMPONENT	1290.7	9471.8	131132.7	53.9	0.55
strontium chromate	500	N/A	N/A	N/A	0.27
heptan-2-one	1600	10206	N/A	16.7	1.5
4-methylpentan-2-one	2080	N/A	N/A	11	1.5
cyclohexanone	1800	1100	8000	N/A	N/A
toluene	5580	8390	N/A	49	N/A
butanone	2737	6480	N/A	N/A	N/A
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	7010	N/A	N/A	N/A	N/A
barium chromate	59	300	N/A	N/A	0.2
ethylbenzene	3500	17800	N/A	17.8	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Acute LC50 2.54 mg/l	Fish	96 hours
heptan-2-one	Acute LC50 131 mg/l	Fish	96 hours
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Acute EC50 255 mg/l Fresh water	Algae	72 hours
	Acute EC50 473 mg/l	Daphnia	48 hours

Section 12. Ecological information

ethylbenzene	Acute LC50 55 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	96 hours 48 hours -
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Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
heptan-2-one	OECD 310	69 % - Readily - 28 days	-	-
4-methylpentan-2-one	OECD 301F	83 % - Readily - 28 days	-	-
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	-	37 % - Not readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
heptan-2-one	-	-	Readily
4-methylpentan-2-one	-	-	Readily
toluene	-	-	Readily
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	-	-	Not readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low
heptan-2-one	2.26	-	Low
4-methylpentan-2-one	1.9	-	Low
cyclohexanone	0.86	-	Low
toluene	2.73	8.32	Low
butanone	0.3	-	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a

Section 13. Disposal considerations

safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(strontium chromate)	Not applicable.
Product RQ (lbs)	38.405	Not applicable.	Not applicable.
RQ substances	(strontium chromate, xylene)	Not applicable.	Not applicable.

Additional information

- DOT** : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

TSCA 12(b) - Chemical export notification:

Strontium chromate

Annual notification [Section 6]

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 2
 ACUTE TOXICITY (oral) - Category 4
 ACUTE TOXICITY (inhalation) - Category 3
 SKIN IRRITATION - Category 2
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITIZATION - Category 1
 GERM CELL MUTAGENICITY - Category 1
 CARCINOGENICITY - Category 1A
 TOXIC TO REPRODUCTION - Category 2
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
 HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Strontium chromate	≥20 - ≤28	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 2 SKIN SENSITIZATION - Category 1B GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1B TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol crystalline silica, respirable powder (<10 microns)	≥20 - ≤50	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B
heptan-2-one	≥10 - ≤20	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
4-methylpentan-2-one	≥5.0 - ≤9.3	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
	≥1.0 - ≤6.8	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2

Section 15. Regulatory information

cristobalite (<10 microns)	≥1.0 - ≤5.0	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
titanium dioxide	≥1.0 - ≤5.0	CARCINOGENICITY - Category 2
cyclohexanone	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
toluene	≤1.9	FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
butanone	≤1.6	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	≥1.0 - ≤5.0	SERIOUS EYE DAMAGE - Category 1
barium chromate	<1.0	ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 RESPIRATORY SENSITIZATION - Category 1B SKIN SENSITIZATION - Category 1B GERM CELL MUTAGENICITY - Category 1B CARCINOGENICITY - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 HNOC - Avoid contact with organic materials.
ethylbenzene	<1.0	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant

SARA 313

Chemical nameCAS numberConcentration

Section 15. Regulatory information

Supplier notification	Strontium chromate	7789-06-2	10 - 30
	4-methylpentan-2-one	108-10-1	3 - 7
	toluene	108-88-3	1 - 5
	barium chromate	10294-40-3	0.1 - 1
	ethylbenzene	100-41-4	0.1 - 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

 **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.

The customer is responsible for determining the PPE code for this material.

Date of previous issue : **12/19/2024**

Organization that prepared the SDS : **EHS**

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

■ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

SAFETY DATA SHEET



Date of issue/Date of revision 21 March 2025

Version 32

Section 1. Identification

Product name : 910X942 ACTIVATOR COMPONENT
Product code : 910X942 ACTIVATOR COMPONENT
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.
Use of the substance/ mixture : Hardener.
Uses advised against : Not applicable.

Manufacturer : PPG Aerospace PRC-DeSoto
12780 San Fernando Road
Sylmar, CA 91342
Phone: 818 362 6711

Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)

Section 2. Hazards identification

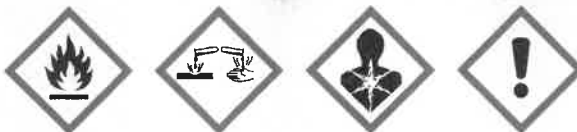
OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION - Category 1
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 18% (oral), 18% (dermal), 28.5% (inhalation)

GHS label elements

Hazard pictograms :



Signal word : Danger

Section 2. Hazards identification

Hazard statements	: Highly flammable liquid and vapor. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of causing cancer.
<u>Precautionary statements</u>	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: 910X942 ACTIVATOR COMPONENT

Ingredient name	%	CAS number
fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine	≥20 - ≤32	68071-65-8
benzyl alcohol	≥20 - ≤24	100-51-6
butanone	≥5.0 - ≤10	78-93-3
2,4,6-tris(dimethylaminomethyl)phenol	≥5.0 - ≤8.0	90-72-2
xylene	≥1.0 - ≤6.4	1330-20-7
3,6,9-triazaundecamethylenediamine	≥1.0 - ≤4.1	112-57-2
benzyl dimethylamine	≥1.0 - ≤3.8	103-83-3
butan-1-ol	≥0.10 - ≤2.4	71-36-3
ethylbenzene	<1.0	100-41-4

Section 3. Composition/information on ingredients

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- | | |
|---------------------|--|
| Eye contact | : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|---------------------|--|
| Eye contact | : Causes serious eye damage. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction. |
| Ingestion | : Harmful if swallowed. |

Over-exposure signs/symptoms

- | | |
|---------------------|---|
| Eye contact | : Adverse symptoms may include the following:
pain
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur |
| Ingestion | : Adverse symptoms may include the following:
stomach pains |

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First aid measures

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Section 6. Accidental release measures

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions** : Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.

Section 7. Handling and storage

Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine benzyl alcohol butanone	None. None. ACGIH TLV (United States, 1/2024) Absorbed through skin. TWA 8 hours: 75 ppm. STEL 15 minutes: 150 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 200 ppm. TWA 8 hours: 590 mg/m ³ .
2,4,6-tris(dimethylaminomethyl)phenol xylene	None. ACGIH TLV (United States, 1/2024) [p-xylene and mixtures containing p-xylene] Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) [Xylenes] TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m ³ .
3,6,9-triazaundecamethylenediamine benzyl dimethylamine butan-1-ol	None. None. ACGIH TLV (United States, 1/2024) TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 300 mg/m ³ .
ethylbenzene	ACGIH TLV (United States, 1/2024) Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m ³ .

Key to abbreviations

A = Acceptable Maximum Peak
ACGIH = American Conference of Governmental Industrial Hygienists.
C = Ceiling Limit
F = Fume
IPEL = Internal Permissible Exposure Limit
OSHA = Occupational Safety and Health Administration.
R = Respirable
Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S = Potential skin absorption
SR = Respiratory sensitization
SS = Skin sensitization
STEL = Short term Exposure limit values
TD = Total dust
TLV = Threshold Limit Value
TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Section 8. Exposure controls/personal protection

Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Chemical splash goggles and face shield.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

- : butyl rubber

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

- : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Amber.
Odor	: Not available.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: 79.44 to 205°C (175 to 401°F)
Flash point	: Closed cup: 5.56°C (42°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.96
Density (lbs / gal)	: 8.01

Solubility(ies)	:	Media	Result
		cold water	Partially soluble

Partition coefficient: n-octanol/water : Not applicable.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

VOC : 255 g/l

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:
oxidizing agents, strong alkalis, strong acids.

Section 10. Stability and reactivity

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:
carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine	LC50 Inhalation Vapor	Rat	>20 mg/l	4 hours
benzyl alcohol	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
butanone	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
3,6,9-triazaundecamethylenediamine	LD50 Dermal	Rabbit	0.66 g/kg	-
	LD50 Oral	Rat	0.205 g/kg	-
benzyl dimethylamine	LD50 Dermal	Rabbit	1.16 g/kg	-
	LD50 Oral	Rat	0.239 g/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Section 11. Toxicological information

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
xylene	-	3	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
butanone	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
butan-1-ol	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart, brain, central nervous system (CNS).
Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, the reproductive system, upper respiratory tract, skin, ears, eye, lens or cornea.

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Section 11. Toxicological information

Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary	: There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.
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Short term exposure

Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.

Long term exposure

Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.

Potential chronic health effects

Section 11. Toxicological information

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
910X942 ACTIVATOR COMPONENT	1465.6	2325.1	N/A	88.3	12.0
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine	2500	2500	N/A	N/A	N/A
benzyl alcohol	1200	2500	N/A	N/A	N/A
butanone	2737	6480	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
xylene	4300	1700	N/A	11	1.5
3,6,9-triazaundecamethylenediamine	500	1100	N/A	N/A	N/A
benzyl dimethylamine	500	1160	N/A	11	1.5
butan-1-ol	790	3400	N/A	24	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
butan-1-ol	Acute LC50 >100 mg/l	Fish	96 hours
ethylbenzene	Acute LC50 1376 mg/l	Fish	96 hours
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,4,6-tris(dimethylaminomethyl)phenol	OECD Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Benzyl alcohol	-	-	Readily
2,4,6-tris (dimethylaminomethyl)phenol	-	-	Not readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Benzyl alcohol	0.87	-	Low
butanone	0.3	-	Low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	Low
xylene	3.12	7.4 to 18.5	Low
benzyl dimethylamine	1.98	14.13	Low
butan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	II	II	II
Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	(Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine)	(Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine)	Not applicable.
Product RQ (lbs)	1801.3	Not applicable.	Not applicable.
RQ substances	(xylene)	Not applicable.	Not applicable.

Additional information

- DOT** : This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

Section 15. Regulatory information

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 2
 ACUTE TOXICITY (oral) - Category 4
 SKIN CORROSION - Category 1
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITIZATION - Category 1
 CARCINOGENICITY - Category 2
 HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids, tetraethylenepentamine and triethylenetetramine	≥20 - ≤32	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A
benzyl alcohol	≥20 - ≤24	ACUTE TOXICITY (oral) - Category 4 EYE IRRITATION - Category 2A
butanone	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
2,4,6-tris(dimethylaminomethyl) phenol	≥5.0 - ≤8.0	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1C
xylene	≥1.0 - ≤6.4	SERIOUS EYE DAMAGE - Category 1 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
3,6,9-triazaundecamethylenediamine	≥1.0 - ≤4.1	ASPIRATION HAZARD - Category 1 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B HNOC - Defatting irritant
benzyl dimethylamine	≥1.0 - ≤3.8	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1
butan-1-ol	≥0.10 - ≤2.4	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)

Section 15. Regulatory information

ethylbenzene	<1.0	(Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
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SARA 313

Supplier notification	Chemical name	CAS number	Concentration
	xylene	1330-20-7	3 - 7
	butan-1-ol	71-36-3	1 - 5
	ethylbenzene	100-41-4	0.1 - 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

 **WARNING:** Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.
The customer is responsible for determining the PPE code for this material.

Date of previous issue : 12/17/2024

Organization that prepared the SDS : EHS

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

■ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.