

MacDermid Enthone

Safety Data Sheet

Section 1. Identification

Product name : ENTHONE® CATALYST B-13/28

Product code : 135207

Uses advised against : Consumer, private households, general public

Product type : Liquid.

Date of issue/Date of : January 27 2020.

revision

Manufacturer - Supplier	Telephone no.:	Emergency phone:
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Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4

SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

AQUATIC HAZARD (LONG-TERM) - Category 3

Section 2. Hazards identification

Hazard pictograms



Signal word

: Danger

Hazard statements

: Combustible liquid.

Harmful if swallowed, in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from flames and hot surfaces. - No smoking. Use only outdoors or in a wellventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
2,4,6-tris(dimethylaminomethyl)phenol	40-50	90-72-2
Glycol Ether.	40-50	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician.

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Section 4. First aid measures

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled.

Skin contact: Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively. or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Storage temperature: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Glycol Ether.	ACGIH TLV (United States, 3/2017). Notes: 2002 Adoption.
-	TWA: 20 ppm 8 hours.
	NIOSH REL (United States, 10/2016). Absorbed through skin.
	TWA: 24 mg/m³ 10 hours.
	TWA: 5 ppm 10 hours.
	OSHA PEL (United States, 6/2016). Absorbed through skin.
	TWA: 240 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.
	TWA: 120 mg/m³ 8 hours.

Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

: Not available.

Appearance

Boiling point

Physical state : Liquid.

Color : Amber.

Odor : Amine-like.

Odor threshold : Not available.

PH : Not available.

Melting point : Not available.

Flash point : Closed cup: 68.33°C (155°F)

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Section 9. Physical and chemical properties

Flammability (solid, gas)

: Flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure

: Not available. : Not available.

Vapor density Relative density

: 0.93

Solubility

: Not available.

VOC

: 930 a/l

Partition coefficient: n-

: Not available.

octanol/water

: Not available.

Auto-ignition temperature **Decomposition temperature**: Not available.

Viscosity

: Not available.

Aerosol product

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatibility with various substances

: Reactive or incompatible with the following materials: oxidizing materials, acids and

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Other Hazardous decomposition products

: carbon oxides (CO, CO₂), nitrogen oxides (NO, NO₂ etc.)

Hazardous polymerization

: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Routes of entry

: Dermal contact. Eye contact. Inhalation. Ingestion.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1400 mg/kg	-
(dimetry)dimetrically,,priories	LD50 Dermal LD50 Oral	Rat Rat	1280 mg/kg 1200 mg/kg	_
Glycol Ether.	LC50 Inhalation Vapor LD50 Oral	Mouse Mouse	700 ppm 1167 mg/kg	7 hours
	LD50 Oral LD50 Oral	Rabbit Rat	300 mg/kg 917 mg/kg	_
	LD50 Route of exposure unreported	Mammal - species unspecified	1500 mg/kg	-
	LD50 Route of exposure unreported	Mouse	1050 mg/kg	-

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Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,6-tris	Eyes - Severe irritant	Rabbit	-	24 hours 50	-
(dimethylaminomethyl)phenol				Micrograms	
	Skin - Mild irritant	Rat	-	0.025 Mililiters	-
	Skin - Severe irritant	Rat	-	0.25 Mililiters	_
	Skin - Severe irritant	Rabbit	-	24 hours 2	_
				milligrams	
Glycol Ether.	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				milligrams	
	Eyes - Severe irritant	Rabbit	-	100	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	500	-
				milligrams	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

No applicable toxicity data

Additional information:

Classification

Product/ingredient name	OSHA	IARC	NTP
Glycol Ether.	-	3	-

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Glycol Ether.	-	Equivocal	-	Rat - Male	Oral: 6279 mg/ kg	-
	Equivocal	-	-	Rat - Female	Inhalation: 200 ppm	6 hours per day
	-	-	Equivocal	Rat	Inhalation: 25 ppm	

Teratogenicity

Not available.

Specific target organ toxicity

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Not available.

Potential acute health effects

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Section 11. Toxicological information

Inhalation

: Harmful if inhaled.

Skin contact

: Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.

Ingestion

: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following:

watering redness

Inhalation

: No specific data.

Skin contact

: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion

: Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

Potential delayed effects

: Not available.

Potential chronic health effects

General

: Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity

: No known significant effects or critical hazards.

Mutagenicity

: No known significant effects or critical hazards. : No known significant effects or critical hazards.

Teratogenicity Developmental effects

: No known significant effects or critical hazards.

Fertility effects

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	833.3 mg/kg
Dermal	1527.8 mg/kg
Inhalation (vapors)	11 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1 -	Acute EC50 >1000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 800000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute I C50 1250000 µg/l Marine water	Fish - Menidia hervilina	96 hours

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Section 12. Ecological information

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol Glycol Ether.	0.81	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	UN3267	UN3267	UN3267	UN3267	UN3267	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N. O.S.(Primary aliphatic amine.					
Transport hazard class(es)	8	8	8	8	8	8
Packing group	III	III	III	III	111	III
Environmental hazards	No.	No.	No.	No.	No.	No.

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Section 14. Transport information

Additional information -

DOT

Classification

ERG# 153

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.

TSCA 5(a)2 final significant new use rule (SNUR): No products were found.

TSCA 12(b) one-time export notification: No products were found. TSCA 12(b) annual export notification: No products were found.

United States inventory

(TSCA 8b)

: All components are listed or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification

: Fire hazard

Immediate (acute) health hazard

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Glycol Ether.	-	40-50
Supplier notification	Glycol Ether.	-	40-50

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Canada

Canada : All components are listed or exempted.

International lists National inventory

Australia All components are listed or exempted. China : All components are listed or exempted. Europe All components are listed or exempted. : All components are listed or exempted. Japan Malaysia : All components are listed or exempted. New Zealand All components are listed or exempted. : All components are listed or exempted. **Philippines** Republic of Korea : All components are listed or exempted. Taiwan : All components are listed or exempted. **Turkey** : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Procedure used to derive the classification

Classification	Justification
Flam. Liq. 4, H227	On basis of test data
Acute Tox. 4, H302	Calculation method
Acute Tox. 4, H312	Calculation method
Acute Tox. 4, H332	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 3, H412	Calculation method

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Prepared by

: Regulatory Affairs Department

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Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.