

## Installation Instructions for Increased Safety Breather Drain

These installation instructions give general instructions for safety and installation of Hoffman Breather Drains. These breather drains should only be used in applications and environments as detailed in these instructions.

nVent will not take responsibility for any damage, injury or form of loss caused where products are not installed or used as detailed in these instructions.

### Product Information

Catalog No.	Approval Nos.	Basic IP/CSA NEMA	Impact Resistance	Operating Temp
EXEBDM	Sira 13ATEX3354U, IECEx SIR 13.0138U	IP66/4X	20 Nm	-50°C to +86 °C

### Product Certification

Catalog No.	Material	CENELEC Certification	CSA/Aex Certification
EXEBDM	316SS	I M2 II 2DG EExC I/II	CLi, Zn 1, Exe II, CLi Div 2, Gp A, B,C,D

### Selection

- Products should be selected in accordance with all relevant Standards and Codes of Practice.
- Ensure that the Breather Drain is certified to the same method of protection as the equipment to which it is to be installed. The Breather Drain is EExe approved for Gp I Cat M2, Gp II Cat 2DG.
- Ensure that the correct size Breather Drain is selected for the entry hole of the enclosure. If the entry hole is threaded ensure that the correct threadform is selected.
- Ensure that the Breather Drain material is suitable to the enclosure material and to the surrounding environmental conditions.
- Ensure that the surrounding conditions do not exceed the stated Operating Temperatures of -50°C to +85°C.
- Ensure that the Breather Drain is certified to the same Ingress Protection levels as the equipment into which it is to be installed. Breather Drain is IP66 and NEMA 4X.
- Ensure that the impact resistance of the Breather Drain is suitable to that of the equipment to which it is to be installed. Breather Drain has Impact Resistance of 20 Nm.

### Installation

- All Breather Drains should be installed in accordance with all relevant Installation Standards and Codes of Practice. BS EN 60079-14: 1997. Electrical Installations in hazardous areas (other than mines).
- Installation of the product should only be carried out by an engineer trained in cable gland installation.
- Positioning - The Breather Drain is to be fitted onto the bottom face at the lowest point to facilitate optimum drainage.
- Clearance Holes – Clearance holes should be 0.3 mm to 0.5 mm larger than the major diameter of the thread size being used. Breather Drains located in clearance holes must be secured with the castellated locknut.
- Threaded Entries – Breather Drains can be fitted directly into a threaded entry without the castellated locknut although the locknut is recommended for additional security.
- Maintaining IP Rating – In order to ensure the effectiveness of the 'O' ring seal and to maintain the IP Rating of the component, the surface of the enclosure should be clean and free from dust or moisture before assembly. The installer should also ensure that the 'O' ring seal is seated in the groove provided.
- Assembly and Recommended Installation Torque – In order to maintain the integrity of the enclosure it is important to ensure that the 'O' ring seal is properly seated in the groove provided. An installation torque as detailed in the table below should then be applied.

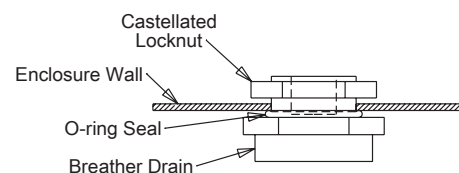
### Product Information

Thread Size	Recommended Installation Torque
M20	32.5 Nm
M25	47.5 Nm

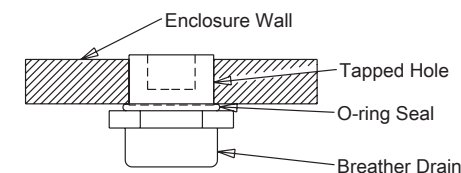
### Assembly

The Breather Drain should be installed as shown in Fig 1. (Clearance Holes) and Fig 2. (Threaded Entries).

**Fig. 1** Assembly arrangement for Clearance Holes



**Fig. 2** Assembly arrangement for Threaded Entries



### Routine Checking and Maintenance

The component should be checked during routine maintenance of the enclosure. Any surface debris that may accumulate on the internal dust seal should be removed with compressed air. Should the exterior drainage holes become blocked, then again this can be cleared with compressed air.