



SERVICE PARTS LIST

BULLETIN NO.
54-05-0642

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-05-0641	DATE July 2010
DOUBLE INSULATED HEAT GUN			
CATALOG NO.	8975	SERIAL NUMBER	731B
		WIRING INSTRUCTION See Reverse Side	

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

★ = Part number change from
previous service parts list.

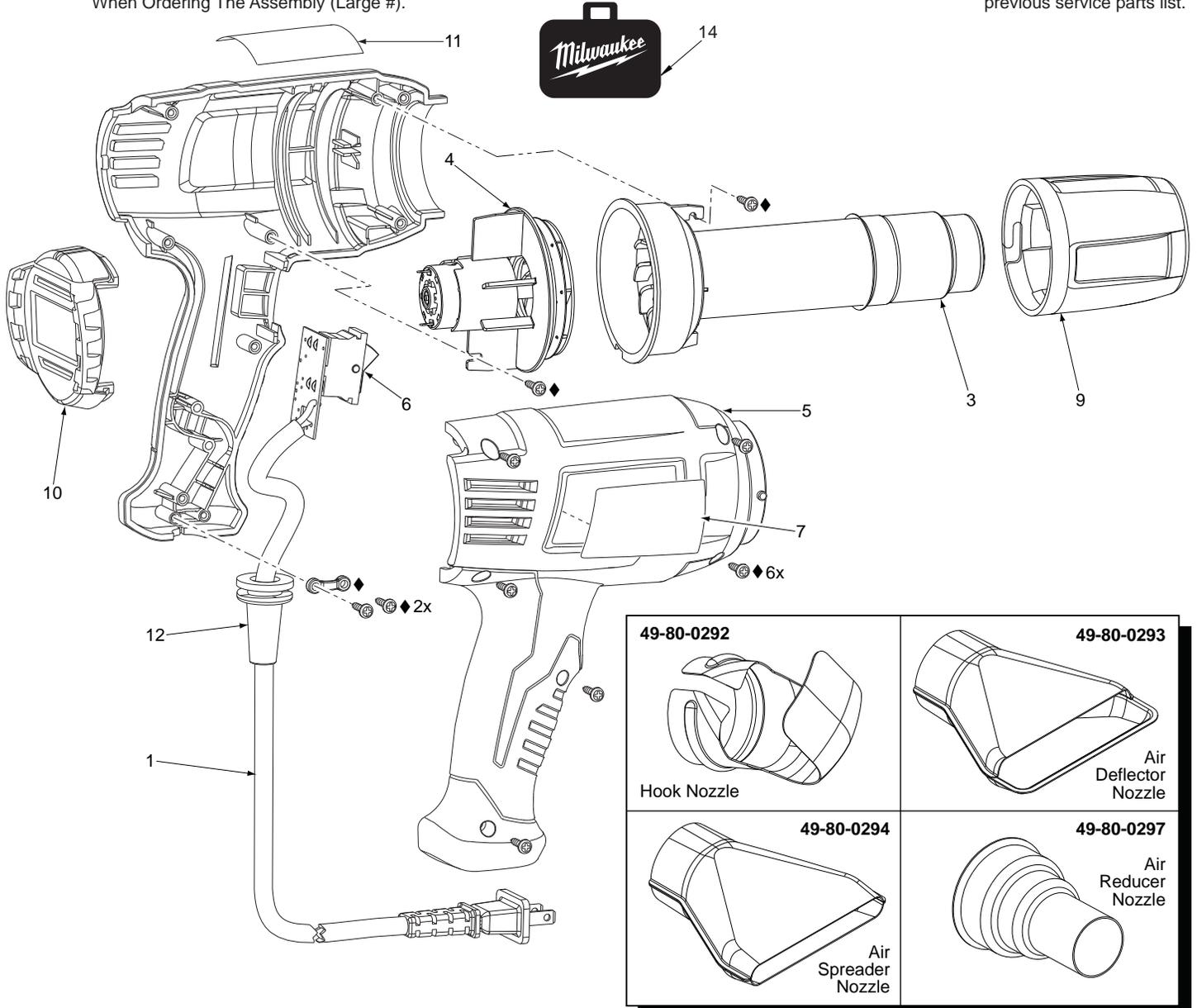
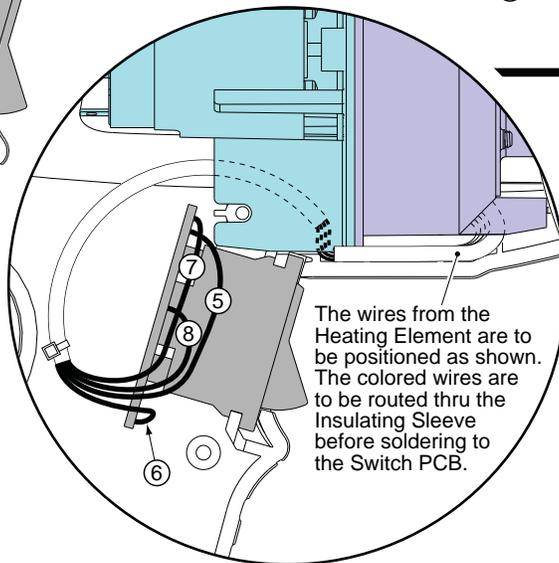
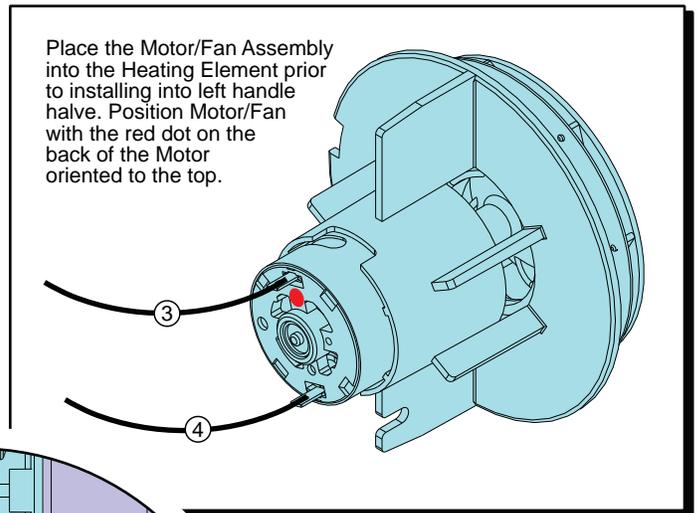
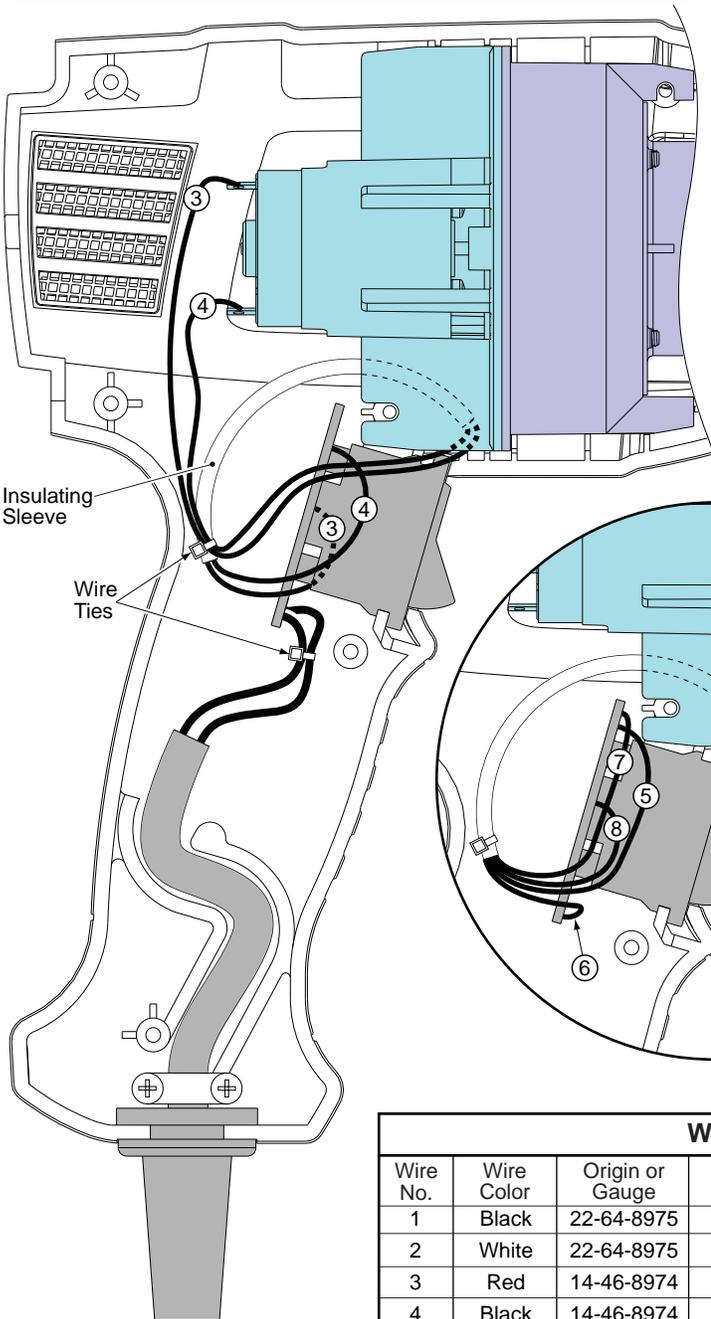
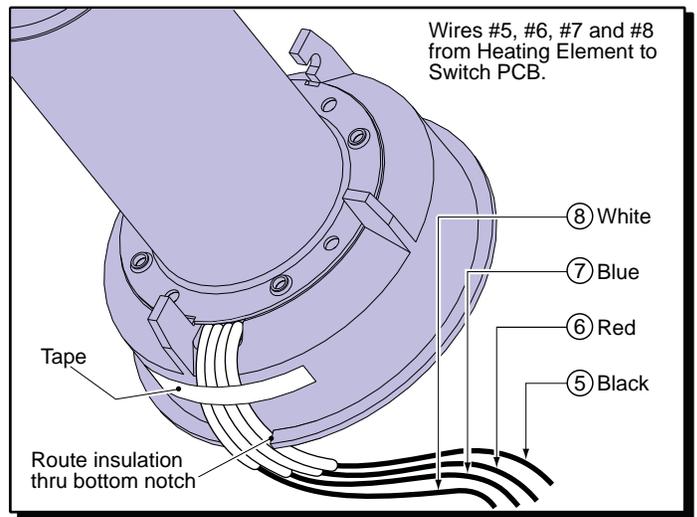
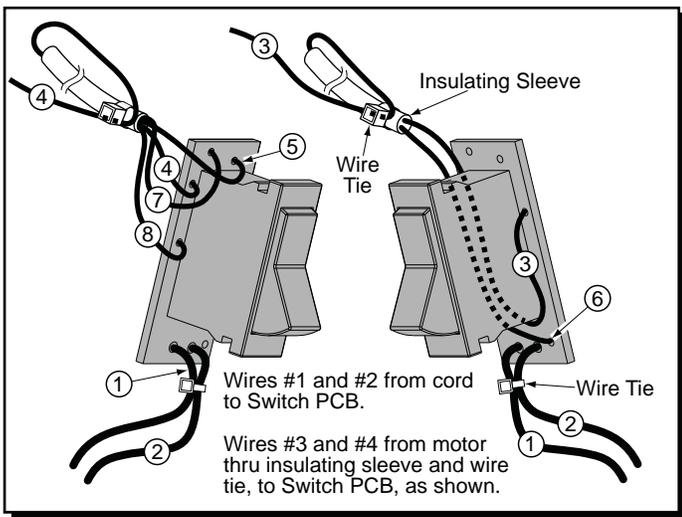


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
★ 1	22-64-8975	Cord Set	(1)
★ 3	14-46-8975	Heating Element Service Kit	(1)
★ 4	14-46-8974	Motor and Fan Service Kit	(1)
★ 5	14-46-8977	Handle Service Kit (Includes left and right handle halves, cord clamp and eight screws)	(1)
★ 6	14-46-8976	Switch Service Kit (Includes PCB assy.)	(1)
★ 7	12-20-8975	Service Nameplate Kit	(1)
★ 8	14-46-8979	Repair Service Kit (Includes all ♦ items)	(1)
★ 9	44-90-8975	Nose Shield	(1)
★ 10	31-12-8975	End Cap	(1)
★ 11	10-20-0112	Warning Label	(1)
★ 12	44-76-8975	Strain Relief	(1)
★ 13	10-20-0128	Caution Label (Not Shown)	(1)
★ 14	42-55-8975	Carrying Case	(1)



NOTE:
All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION		
Code	Part No.	Qty.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	22-64-8975	-----	Component of cord set. Solder to Switch PCB as shown.
2	White	22-64-8975	-----	Component of cord set. Solder to Switch PCB as shown.
3	Red	14-46-8974	-----	Component of Motor/Fan. Connect to Switch PCB as shown.
4	Black	14-46-8974	-----	Component of Motor/Fan. Connect to Switch PCB as shown.
5	Black	14-46-8975	-----	Component of Heating Element. Connect to Switch PCB as shown.
6	Red	14-46-8975	-----	Component of Heating Element. Connect to Switch PCB as shown.
7	Blue	14-46-8975	-----	Component of Heating Element. Connect to Switch PCB as shown.
8	White	14-46-8975	-----	Component of Heating Element. Connect to Switch PCB as shown.