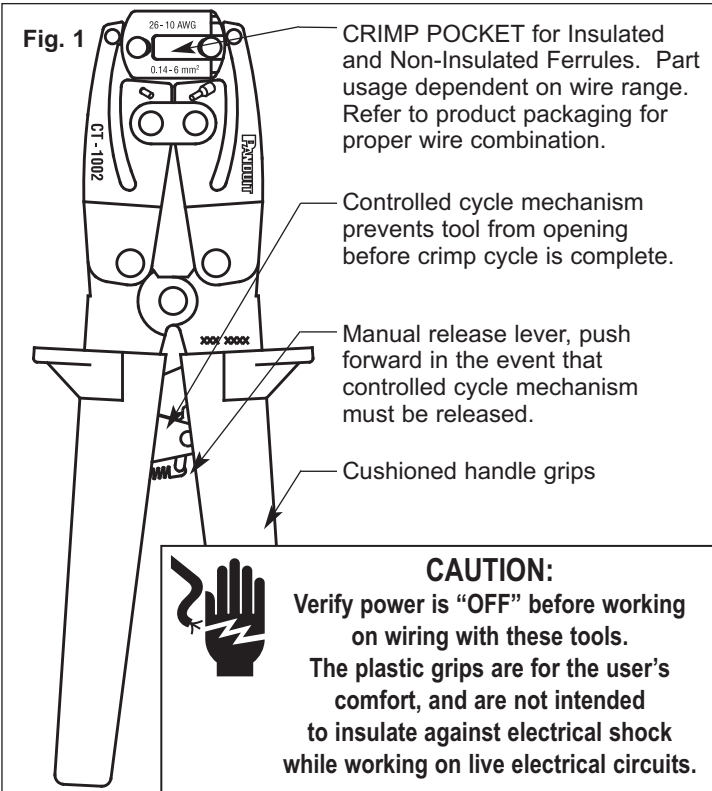


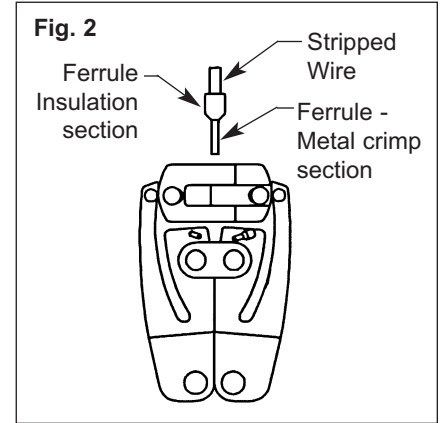
### CONTROLLED CYCLE FERRULE CRIMPING TOOLS OPERATION, INSPECTION and MAINTENANCE INSTRUCTIONS

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#### CT-1002, CT-1003 and CT-1004 TOOLS

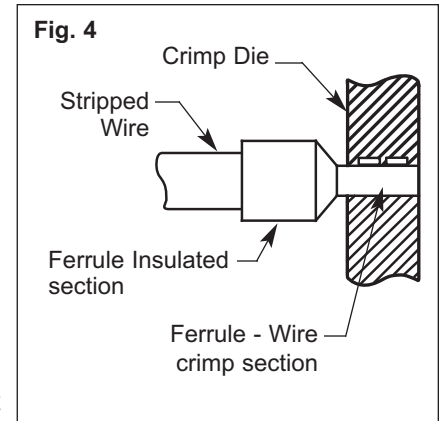
1. With the handles in the open position, insert the ferrule into the opening at the top of the tool. Make sure that the ferrule insulation or flared end is up (see Figure 2). Do not allow insulation to be inserted into crimp die. Close handles until dies just slightly crimp ferrule.



2. Insert the stripped wire into the ferrule until the wire stops. Refer to product packaging for wire strip length.
3. Crimp the ferrule by closing the handles until the controlled cycle mechanism releases. Upon release, the handles will open automatically and the crimped ferrule can be removed.

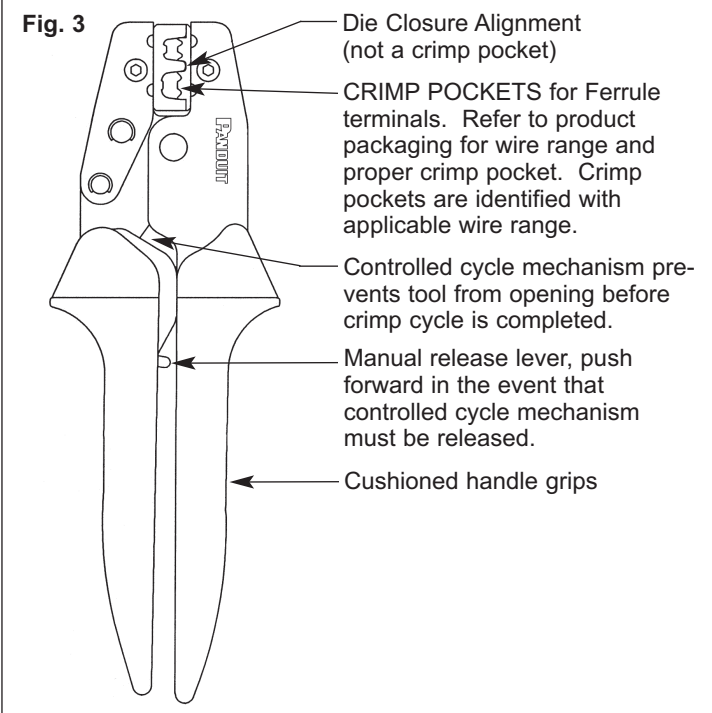
#### CT-1005 and CT-1006 TOOLS

1. With the handles in the open position, insert the ferrule into the crimp pocket. Make sure that the ferrule is inserted fully into the crimp die (see Figure 4).



2. Insert the stripped wire into the ferrule until the wire stops. Refer to product packaging for wire strip length.
3. Crimp the ferrule by closing the handles until the controlled cycle mechanism releases. Upon release, the handles will open automatically and the crimped ferrule can be removed.

**NOTE:** Crimp entire uninsulated ferrule length. This may require additional crimps.



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## **INSPECTION / MAINTENANCE**

### **NEW TOOLS - BEFORE PLACING INTO SERVICE:**

All Panduit crimping tools are inspected before they are shipped from the factory. All new tools should be inspected before being used.

New tools are shipped, factory lubricated, in protective packaging. After inspection, simply clean any excess oil from the crimping dies and place into service.

When the tool is not in use, keep the handles closed to prevent objects from becoming lodged in the crimping area. Store the tool in a clean, dry area.

### **IN SERVICE TOOLS - AFTER TOOLS HAVE BEEN IN SERVICE:**

It is recommended that each operator of the tool be made aware of - and responsible for following these maintenance steps:

In-service tools should be cleaned and inspected at least ONCE A MONTH. To clean - wipe with a clean cloth.

In-service tools should be lubricated ONCE A WEEK, and after every cleaning. Lubricate all pins, pivots and bearing surfaces with DOW CORNING® Molykote BR2 Plus.

Be sure to clean any excess oil from the crimping dies before using.

® Molykote BR2 Plus is the Registered Trademark of DOW CORNING.

## **VISUAL INSPECTION**

1. Visually inspect the tool for missing or loose pins; then close the tool and note the return action of the handles.
2. Inspect the crimping dies for worn, chipped or broken edges.
3. If parts are missing, defective or damaged; contact Panduit for information on repair or replacement of tools.
4. Check for debris in dies. Any debris will need to be removed prior to tool use.