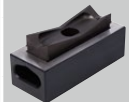
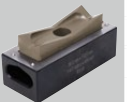
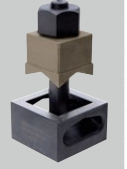
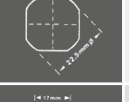
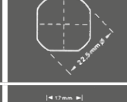
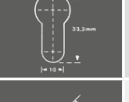
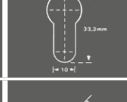
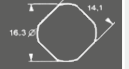
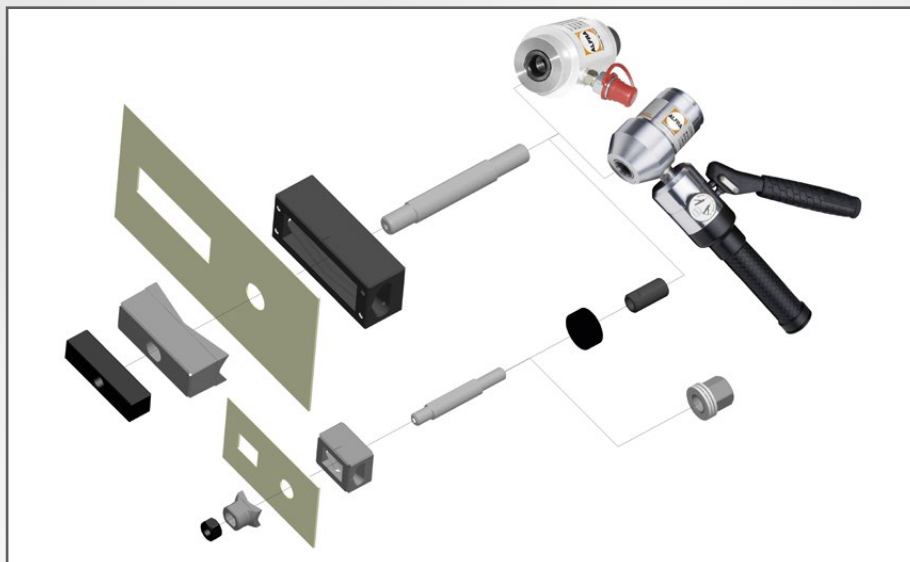


DE ALFRA BLECHLOCHER® FormCut® für Stahlblech (S235) | EN sheet steel | FR acier vormal | ES acero suave
ALFRA BLECHLOCHER® FormCut+® für Edelstahl (VA) | stainless steel | acier inox | acero inoxidable

FormCut®		mm	Anzahl Pole / Number of pole	FormCut+®				
	mm				mm			mm
	2,0	17,0 x 19,0			1,5	●	●	14
	2,0	21,8 x 25,8			1,5	●	●	17
	2,0	22,0 x 30,0			1,5	●	●	17
	2,0	22,0 x 42,0			1,5	●	●	17
	2,0	25,0 x 50,0			1,5	●	●	17
	2,0	45,0 x 92,0			2,0		●	24
	2,0	46,0 x 92,0			2,0		●	24
	3,0	68,0 x 138,0			2,0		●	30
	2,0	36,0 x 52,0	6		2,0		●	24
	2,0	36,0 x 65,0	10		2,0		●	24
	2,0	36,0 x 86,0	16		2,0		●	24
	2,0	36,0 x 91,0			2,0		●	24
	2,0	36,0 x 112,0	24		2,0		●	24
	2,0	46,0 x 86,0			2,0		●	24
	2,0	46,0 x 112,0			2,0		●	30
	1,75	12,7 x 12,7			1,25	●	●	10
	1,75	15,8 x 15,8			1,25	●	●	10
	2,0	19,0 x 19,0			1,5	●	●	14
	2,0	22,2 x 22,2			1,5	●	●	14
	2,0	24,0 x 24,0			1,5	●	●	14
	2,0	25,4 x 25,4			1,5	●	●	17
	3,0	45,5 x 45,5			2,0		●	20
	3,0	46,0 x 46,0			2,0		●	20
	3,0	50,8 x 50,8			2,0		●	24
	3,0	68,0 x 68,0			2,0		●	24
FormCut®		mm	Anzahl Pole / Number of pole	FormCut+®				
	mm				mm			mm
	3,0	92,0 x 92,0			2,0		●	30
	3,0	125,0 x 125,0			2,0		●	30
	3,0	138,0 x 138,0			2,0		●	30
	2,0	19,8 x 11,3	9		1,5	●	●	10
	2,0	28,2 x 11,3	15		1,5	●	●	10
	1,75	41,9 x 11,3	25		1,25	●	●	10
	1,75	58,4 x 11,3	37		1,25	●	●	10
	1,65	55,7 x 13,9	50		1,0	●	●	10
	2,0	Ø 22,5 mit 3 mm Nase with 3 mm lug			1,5	●	●	14
	2,0	Ø 22,5 2-seitig abgeflacht auf 18,5 mm Flattened to 18.5 mm on 2 sides			1,5	●	●	14
	2,0	Ø 22,5 4-seitig abgeflacht auf 20,1 mm Flattened to 20.1 mm on 4 sides			1,5	●	●	14
	2,0	33,3 x 17,0 x 10,0 Profilzylinder Profile cylinder			1,5	●	●	14
	1,75	Ø 16,3 4-seitig abgeflacht auf 14,1 mm Flattens to 14.1 mm on 4 sides			1,0	●	●	11



- DE** Achtung: - Gewinde der Zugschrauben immer gut ölen.
- Aufsetzen der Stempelspitzen auf dem Matrizenboden vermeiden.
- EN** Attention: - Threads always to be greased sufficiently.
- Punch tips must not touch die bottom.
- FR** Attention: - Toujours bien huiler le filetage des vis de traction.
- Éviter de poser la pointe du poinçon sur l'outil inférieur.
- ES** Atención: - Mantenga las roscas de los tornillos de ajuste siempre bien aceitadas.
- Evite la colocación de las puntas del troquel sobre el plato de la matriz.

