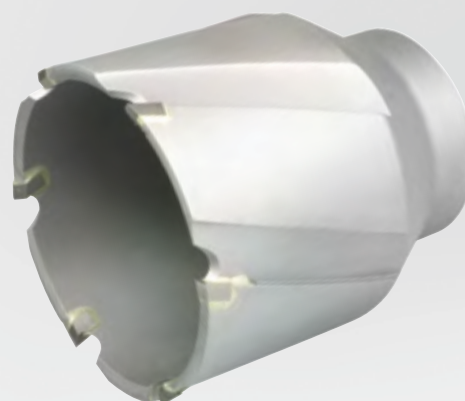


ALFRA ROTABEST® TCT CORE DRILL TYPE AL

CARBIDE-TIPPED

- Heavy industrial version **with keyway and feather key**
- Long-term tests series have shown that this specialised design with keyway and feather key has proven outstanding compared to a standard 32 mm Weldon shank. Optimal containment of high torsion forces.
- Polished section: Pre- Middle - Post cutter
- Required: Tool holder with internal cooling

AL 3	MT3	Prod.-No. 20230
AL 4	MT4	Prod.-No. 20240
AL 5	MT5	Prod.-No. 20250
- Upon request, cutting depth of 100 mm with ejector pin 8 x 160 mm Prod.-No. 2001502



Ø in mm	cutting depth 50 mm	Prod.-No.
51.0		2002051050
52.0		2002052050
53.0		2002053050
54.0		2002054050
55.0		2002055050
56.0		2002056050
57.0		2002057050
58.0		2002058050
59.0		2002059050
60.0		2002060050
61.0		2002061050
62.0		2002062050
63.0		2002063050
64.0		2002064050
65.0		2002065050
66.0		2002066050
67.0		2002067050
68.0		2002068050
69.0		2002069050
70.0		2002070050
71.0		2002071050
72.0		2002072050
73.0		2002073050
74.0		2002074050
75.0		2002075050
76.0		2002076050
77.0		2002077050
78.0		2002078050
79.0		2002079050
80.0		2002080050
81.0		2002081050
82.0		2002082050
83.0		2002083050
84.0		2002084050
85.0		2002085050
86.0		2002086050
87.0		2002087050
88.0		2002088050
89.0		2002089050
90.0		2002090050
91.0		2002091050
92.0		2002092050
93.0		2002093050
94.0		2002094050
95.0		2002095050
96.0		2002096050
97.0		2002097050
98.0		2002098050
99.0		2002099050
100.0		2002100050

Ejector pin 8 x 102 mm	2001501
Tool holder AL 2/MT 2	20220
Tool holder AL 3/MT 3	20230
Tool holder AL 4/MT 4	20240
Tool holder AL 5/MT 5	20250

Not suitable for automatic feed!



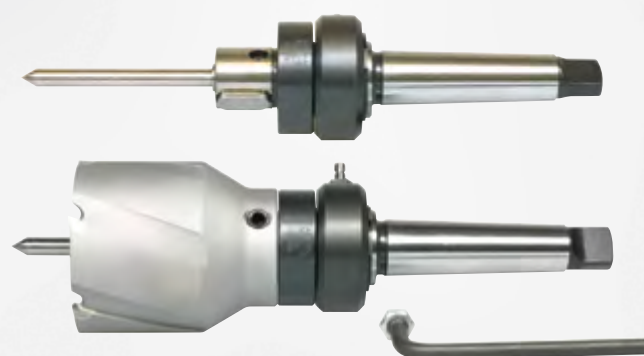
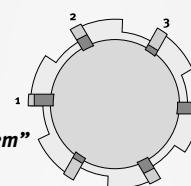
Shorter and more robust tool construction.
ALFRA design.
High concentricity.

Advantages ALFRA carbide-tipped core drills "Heavy industrial version"

- Perfect gating behaviour - even at the first drill hole
- Excellent centring properties
- Low cutting pressure - low power usage
- Vibration-free working
- Chip distribution – no chip jamming
- Drilling depth can be reached in a single operation
- Drill core can be easily ejected

ALFRA "Chip-Breaker System"

- 1 Pre-cutter
- 2 Middle cutter
- 3 Post-cutter



Prod.-No. 20230