# THE WORLD LEADER IN CLEAN AIR SOLUTIONS

# AmerFrame® and RenuFrame™

# FILTER MEDIA HOLDING FRAMES

Reduce filter maintenance cost with an AAF pad and frame system. Pad holding frames are permanent metal frames designed to contain replaceable filter media pads. When the pads become fully loaded with dirt, they are inexpensively replaced with clean pads. AAF fiberglass or synthetic media pads can be replaced at a far lower cost than framed disposable panel filters. The cost of the frames is quickly recovered after only a few changeouts.

### AmerFrame<sup>®</sup> Filter Media Holding Frame

For Standard Commercial Service

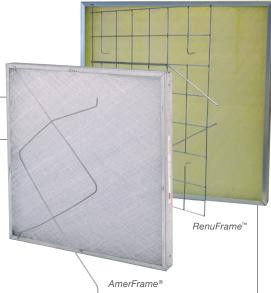
- 22-gauge, galvanized steel
  U-channel cell sides
- Expanded metal support grid
- 9-gauge hinged retainer gate
- 1" and 2" thicknesses
- Sized to fit in standard universal holding frames

The cell sides are made from a single piece of 22-gauge, galvanized steel U-channel. They are available in 1" and 2" thicknesses sized to fit inside 2" deep universal holding frames, or in 1" and 2" side access housing tracks.

A galvanized steel expanded metal grid welded to the air leaving side provides complete support for the media pad at high velocity or under turbulent conditions.

#### Sealing Integrity

The pads cannot sag or blow out, even when heavily loaded. The U-channel cell sides also form a seat around the entire perimeter of the frame to contain the pad and prevent leakage. These features prevent dirty air bypass.



### Frame Strength

U-channel cell sides with a welded, expanded metal retainer result in a unitized, rigid construction that maintains square alignment over years of use without racking.

### Fast, Easy Pad Changing

AmerFrame holding frames have a 9-gauge hinged retainer grid for easy access to the pads. The retainer can be easily opened. Permanently attaching the retainer to the cell sides prevents the grid from getting lost or damaged while changing pads.

### <sup>(1)</sup>Standard Sizes

Nominal Size	Actual Size	
(inches)	(inches)	
12 x 24 x 1	117/16 x 237/16 x <sup>13</sup> /16	
16 x 20 x 1	157/16 x 197/16 x <sup>13</sup> /16	
16 x 25 x 1	157/16 x 247/16 x <sup>13</sup> /16	
20 x 20 x 1	197/16 x 197/16 x <sup>13</sup> /16	
20 x 25 x 1	197/16 x 247/16 x <sup>13</sup> /16	
24 x 24 x 1	237/16 x 237/16 x <sup>13</sup> /16	
12 x 24 x 2	117/16 x 237/16 x <sup>13</sup> /16	
16 x 20 x 2	157/16 x 197/16 x 13/4	
16 x 25 x 2	157/16 x 247/16 x 13/4	
20 x 20 x 2	197/16 x 197/16 x 134	
20 x 24 x 2	197/16 x 237/16 x 134	
20 x 25 x 2	197/16 x 247/16 x 134	
24 x 24 x 2	237/16 x 23/16 x 13/4	

(1) Special size AmerFrame® holding frames are available from 6" x 6" minimum size to 99" perimeter maximum size.



# AmerFrame® and RenuFrame™

# RenuFrame<sup>™</sup> Filter Media Holding Frame

### For Heavy-Duty Industrial Service

- 18-gauge, galvanized steel U-channel cell sides
- 11-gauge wire retainers (both sides)
- Retainer with pad locking spikes
- Sized to fit in standard universal holding frames

The cell sides are made from 18-gauge, galvanized steel U-channel with full overlap corners for durable, rigid construction.

### Engineered Tough

Designed for very heavy dirt loading in the toughest operating conditions, RenuFrame holding frames are sized to fit inside 2" deep universal holding frames and 2" side access housing tracks. They may also be bolted together into frame banks without the use of universal holding frames.

A retainer grid made of 11-gauge, galvanized steel wire rods is welded to the air leaving side to provide full support for the pad under all operating conditions. The U-channel cell sides also form a seat around the entire perimeter of the frame to contain the pad and prevent leakage. These features prevent dirty air bypass. Heavy-duty U-channel cell sides with welded retainers maintain square alignment over years of use without racking. Cell sides are pre-drilled to allow bolting or riveting the frames together.

# <sup>(1)</sup>Standard Sizes

Nominal Size	Actual Size	
(inches)	(inches)	
12 x 24 x 2	11 <sup>15</sup> / <sub>32</sub> x 23 <sup>15</sup> / <sub>32</sub> x 1 <sup>3</sup> / <sub>4</sub>	
16 x 20 x 2	15 <sup>15</sup> / <sub>32</sub> x 19 <sup>15</sup> / <sub>32</sub> x 1 <sup>3</sup> / <sub>4</sub>	
16 x 25 x 2	15 <sup>15</sup> / <sub>32</sub> x 24 <sup>15</sup> / <sub>32</sub> x 1 <sup>3</sup> / <sub>4</sub>	
20 x 20 x 2	19 <sup>1</sup> 5⁄32 x 19 <sup>1</sup> 5⁄32 x 1¾	
20 x 24 x 2	19 <sup>1</sup> 5⁄32 x 23 <sup>1</sup> 5⁄32 x 1¾	
20 x 25 x 2	19 <sup>1</sup> 5⁄32 x 24 <sup>1</sup> 5⁄32 x 1¾	
24 x 24 x 2	23 <sup>15</sup> / <sub>32</sub> x 23 <sup>15</sup> / <sub>32</sub> x 1 <sup>3</sup> / <sub>4</sub>	

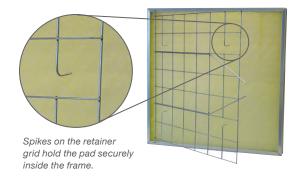
(1) Special size RenuFrame holding frames are not available. Use AmerFrame holding frames for special sizes.

 $\textit{AmerFrame}^{\otimes}$  is a registered trademark of AAF International in the U.S. and other countries.

# Pad Locking Spikes Prevent Sagging

### **Rugged Construction**

The retainer grid on the air entering side is also made of 11-gauge wire rods with four rods bent in to form spikes that penetrate the pad when the grid is closed. These pointed spikes secure the pad inside the frame to prevent moving, sagging or buckling, even in turbulent conditions. The retainer is hinged for easy access to the pad. Permanently attaching the retainer to the cell sides prevents the grid from getting lost or damaged while changing pads.



### Select from a Wide Variety of AAF Air Filter Media

Meet the air cleaning performance and cost considerations of any filtration application with one of AAF's full line of fiberglass or synthetic media. AAF pad and frame filter media selection offers versatility, performance, and economy.

Media Type	Application	Media Thickness	
FrontLine <sup>™</sup> Fiberglass			
Gold	Extra heavy dirt loading top-of-the-line performance	1″, 2″	
PolyKlean <sup>™</sup> Synthetic			
Gold	Extra heavy dirt loading (Antimicrobial)	1″, 2″	
Blue	Extra to heavy dirt loading	1⁄2″, 1″, 2″	
Green	Light to medium dirt loading	1⁄2″, 1″, 2″	
Specialized Applications			
AG-28 Fiberglass	Paint overspray/Coatings collection	2″	
SureStop™ Expanded Paper	Paint overspray/Coatings collection	1″	
AmerKool <sup>®</sup> (M-81) Fiberglass	Sensible moisture	3″	
AmerKleen™ (M-80) Fiberglass	Extremely heavy dirt loading	4″	



AAF has a policy of continuous product research and improvement. We reserve the right to change design and specifications without notice.

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ISO Certified Firm