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# AAF 1" PerfectPleat HC M8 Specifications

## 1.0 GENERAL:

The purpose of this specification is to establish performance criteria and identify physical properties that are pertinent and necessary for proper filter performance. Conformance to all items in the specifications is the responsibility of the bidder.

## 2.0 PERFORMANCE CHARACTERISTICS

Filters of the size and air flow capacity shall meet the following rated performance specifications based on the ASHRAE 52.2 test method. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8	8
Nominal Size (Width x Height x Depth)	24x24x1	24x24x1
Rated Air Flow Capacity (CFM)	1,200	2,000
Final Resistance (In W. G.)	1.0	1.0
Rated Initial Resistance (In W. G.)	0.23	0.42
Pleats per Lineal Foot	15	15

2.1 The filters shall be UL Classified and Listed by Underwriters' Laboratories, Inc. when tested according to U. L. Standard 900 and CAN 4-S111.

#### 3.0 BID ATTACHMENTS:

One (1) ASHRAE 52.2 test report from an independent, commercially operated test lab. The supplier shall grant permission to the test lab which conducts the ASHRAE tests to verbally verify the test results to the purchaser on request.

## **4.0 PHYSICAL CHARACTERISTICS:**

Each filter shall consist of an individual pleated media pack, enclosed in a clay coated Kraft die cut frame, with integral support straps.

- 4.1 The media shall be a blend of 100% virgin synthetic fibers. Media must also be self supporting in pleated form, with no metal or plastic material laminated to the media to provide pleat support.
- 4.2 The pleated media pack must be enclosed in a 1-piece, 28 pt. moisture resistant beverage carrier board frame. In addition to the perimeter frame, the filter must have three support straps bonded to the media on both sides of the filter. The support straps are to be made from 20 pt. moisture resistant beverage carrier board and must be adhered along the tips of each pleat.