# FASeal™ Frame

### **INSTALLATION INSTRUCTIONS**

### **Overview:**

FASeal frames use built-in stainless-steel spring catches to hold different types of filters securely in place. The catches press evenly against the EPDM rubber gasket, keeping the filter tight and eliminating the need for clips. Frames come in stainless or galvanized steel and are available in multiple sizes. Follow the steps below to install the filter correctly.



Fig. 1

24"x24" FASeal Frame



FASeal® Frame with VariCel® VXL

Spring Steel Compression Catch

Fig. 2

Typical Filter Installation

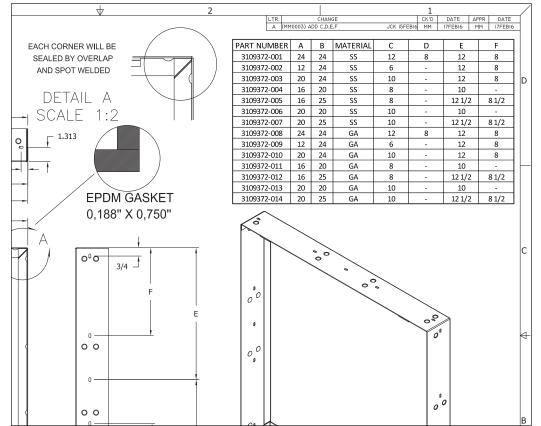


Fig. 3

Frame Part Numbers and Dimensions



## FASeal™ Frame

### **INSTALLATION INSTRUCTIONS**

#### **Installaion Notes:**

- **1.** Stiffeners, block-offs, caulking, and mounting hardware to be supplied by others.
- **2.** Installer is responsible for the sealing integrity of the filter frame bank.
- 3. For proper sealing and integrity:
  - Install fasteners through all mounting holes provided, five per side.
  - Caulking is required between all frame joints to prevent bypass;
     between all frame-to-frame connections as well as between frames and all block-offs, housings, etc.
- **4.** Stiffener strips should be utilized between every other column on filter frame banks 4 high x 3 wide and larger.

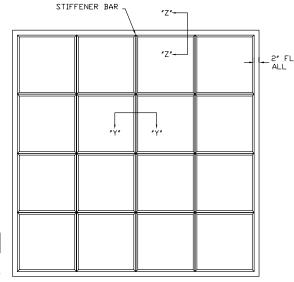
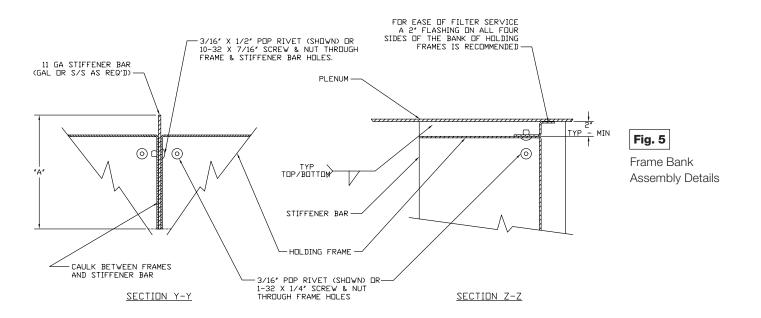


Fig. 4

4 High x 4 Wide Filter Frame Bank



No. of FRAMES HIGH	"A" BAR WIDTH
4 FRAMES	3 1/2"
5 FRAMES	4"
6 FRAMES	4 1/2"
7 FRAMES	5″
8 FRAMES	5 1/2"

Fig. 6

Stiffener Bar Width vs. Filter Bank Size

 $\frac{\text{NDTE:}}{\text{NDT}}$  STIFFENER BARS, SCREW, NUTS, AND OR RIVETS NOT SUPPLIED BY FLANDERS CORPORATION.



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