

PRODUCT DATA SHEET

INDUSTRISEMENT

CEM I 52,5 R

LAST VERSION JULY 2016

The cement satisfies the requirements according to NS-EN 197-1:2011 for Portland cement CEM I 52.5 R.

Properties		Declared values	Requirements according to NS-EN 197-1:2011
Fineness (Blaine m ² /kg)		550	
Specific weight (kg/dm ³)		3.13	
Soundness (mm)		1	≤ 10
Initial setting time (min)		110	≥ 45
Compressive strenght (MPa)	24 hrs	33	
	48 hrs	41	≥ 30
	7 days	50	
	28 days	59	≥ 52.5
Sulfate (% SO ₃)		≤ 4.0	≤ 4.0
Chloride (% Cl ⁻)		≤ 0.085	≤ 0.10
Water soluble chromium (ppm Cr ⁶⁺)		≤ 2	≤ 2 ¹
Alkalies (% Na ₂ O _{ekv})		1,3	
Clinker (%)		96	95-100
Minor additional components (%)		4	0-5

1. According to EU regulation REACH Annex XVII point 47 Chromium VI compounds.

NORCEM
HEIDELBERG CEMENT Group

Norcem AS, P.O.Box 142, Lilleaker, NO-0216 Oslo
Tlf. 22 87 84 00 firmapost@norcem.no www.norcem.no