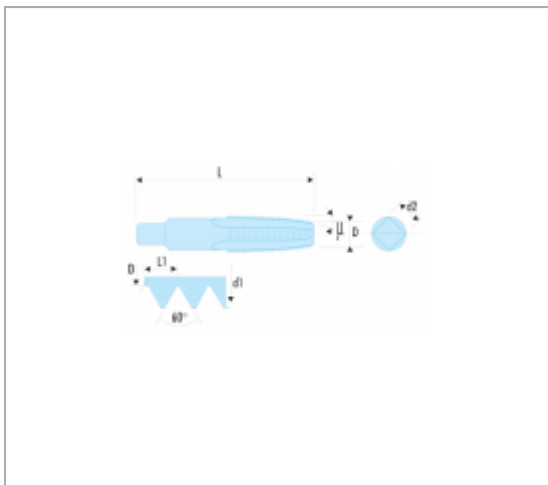


## 227 - TARAUDS STANDARDS




### Normes :


NF ISO 529, NFEN 22857, ISO 529, ISO 2857

### Description :

- Acier HSS.
- 227.T3 : Jeux de 3 tarauds (ébaucheur, intermédiaire et finisseur).
- 227.T2 : Jeux de 2 tarauds (ébaucheur et finisseur).

### Références :

|  | D1 [MM] | D2 [MM] | L [MM] | L1 [MM] | CONTENU | [G] |
|---|---------|---------|--------|---------|---------|-----|
| 227.3X50T3  | 3       | 2,50    | 48     | 0,50    | x 3     | 20  |
| 227.4X70T3  | 4       | 3,15    | 53     | 0,70    | x 3     | 25  |
| 227.5X80T3  | 5       | 4,00    | 58     | 0,80    | x 3     | 40  |
| 227.6X100T3   | 6       | 5,00    | 66     | 1,00    | x 3     | 50  |
| 227.7X100T3   | 7       | 5,60    | 66     | 1,00    | x 3     | 60  |
| 227.8X125T3   | 8       | 6,30    | 72     | 1,25    | x 3     | 85  |
| 227.9X125T3   | 9       | 7,10    | 72     | 1,25    | x 3     | 100 |
| 227.10X150T3  | 10      | 8,00    | 80     | 1,50    | x 3     | 140 |
| 227.12X175T3  | 12      | 7,10    | 89     | 1,75    | x 3     | 150 |
| 227.14X200T3  | 14      | 9,00    | 95     | 2,00    | x 3     | 240 |
| 227.16X200T3  | 16      | 10,00   | 102    | 2,00    | x 3     | 305 |
| 227.18X250T3  | 18      | 11,20   | 112    | 2,50    | x 3     | 460 |
| 227.20X250T3  | 20      | 11,20   | 112    | 2,50    | x 3     | 490 |
| 227.3X50T2  | 3       | 2,50    | 48     | 0,50    | x 2     | 10  |
| 227.4X70T2  | 4       | 3,15    | 53     | 0,70    | x 2     | 10  |
| 227.5X80T2  | 5       | 4,00    | 58     | 0,80    | x 2     | 15  |

|  | D1 [MM] | D2 [MM] | L [MM] | L1 [MM] | CONTENU | [G] |
|---|---------|---------|--------|---------|---------|-----|
| 227.6X100T2   | 6       | 5,00    | 66     | 1,00    | x 2     | 25  |
| 227.7X100T2   | 7       | 5,60    | 66     | 1,00    | x 2     | 45  |
| 227.8X125T2   | 8       | 6,30    | 72     | 1,25    | x 2     | 60  |
| 227.10X150T2  | 10      | 8,00    | 80     | 1,50    | x 2     | 70  |
| 227.12X175T2  | 12      | 7,10    | 89     | 1,75    | x 2     | 80  |