



## Heating pump assembly PrimoTherm® 180-2 DN 25 3WM-SM RTA

**Part no. 77304**

**Heating pump assembly**

### benefits

- pre-assembled and tightness-tested assembly
- high-grade, robust mixer
- virtually any standard pump can be installed without reworking of the insulation
- easy, fast mounting
- sophisticated wall mounting kit
- cable routing integrated in insulation

### Application

Heating pump assembly for use in mixed heating circuits. With the 3-way mixer and the actuator, the flow temperature can be adjusted to a desired temperature by adding water from the return. The new mixer with adjustable flow coefficient Kvs offers the HVAC professional maximum flexibility in adapting the system to individual control requirements. The flow coefficient Kvs can be modified at any later point in time, even if the system is under pressure. This way, a great variety of mixer/pump assemblies can be covered with a single version. PrimoTherm® 180-2 is also available as version RTA. It can be used to increase the return temperature with solid fuel burners which have a controller for increasing the return temperature.

### Description

Complete, pre-assembled and tightness-tested heating pump assembly with all required functional components, form-fit insulation.

#### The flow line consists of:

Combination valve with thermometer in the hand wheel (red mark, range 0/120 °C)

Ball valve below the pump

3-way mixing valve ARV 325 KVS Vario with adjustable flow coefficient Kvs and ProClick adapter system

Maintenance-free, silent actuator ARM 343 (6 Nm, 120 s, AC 230 V) with 0/90° angle of rotation, indication for direction of rotation, selector key "Manual/Automatic Mode" and ProClick adapter system

System connection G1½ male (boiler), G1 female (heating circuit). Suitable for pumps DN 25 with G1½ x 180 mm.

#### The return line consists of:

Combination valve with gravity brake, thermometer in the handle (blue mark, range 0/120 °C)

Pipe for length compensation with screw connection

T piece for mixer connection

System connection G1½ male (boiler), G1 female (heating circuit)

#### Difference version RTA

Interchanged colour codes of thermometers

3-way mixer with flow coefficient Kvs 12 m<sup>3</sup>/h (not adjustable)  
 System connection (storage) with additional connection flanges G1 female  
 Additional mounting bracket for upside down or lateral mounting  
 Scope of delivery does not include pump

## Versions

	opening temperature is reached	Pump	Part no.
Heating pump assembly PrimoTherm® 180-2 DN 25 3WM-SM RTA		●	77304

- in-stock items
- Non-stock items