







Automatic Air Release Valve

Description

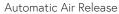
The A.R.I S-050 Series is an automatic Air Release Valve that releases accumulated air from a pressurized system, improving pipeline hydraulic efficiency by reducing head losses and improving flow.

Installation

- On pumps
- On liquid transmission pipelines
- After filters & pressure reducers

Operation







One Way Out





Features and Benefits

| Rolling seal | leak-free sealing over a wide range of pressure differentials | |
|-------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--|
| One-size orifice | covers a wide pressure range (up to 25 bar) | |
| Nylon strainer | prevents plugging from debris | |
| All parts are suitable for corrosive liquid and environment | non-corrosive and durable parts | |
| Lightweight, small dimensions | easily installed, even on polymeric piping systems, simple to maintain | |
| Unique body and float design | seals at very low pressures(S-050 L) | |
| Continual air gap | separates the liquid from the sealing mechanism (S-050 L) | |
| ATEX certified air valves | certification is conditional on the customer connecting the designated part on the product to a dedicated ground connection point. | |

Technical Specifications

| Size range | 1/2" 3/4" 1" | |
|---------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Sealing pressure range | A.R.I. S-050 L A.R.I. S-050 A.R.I. S-050 L A.R.I. S-050 A.R.I. S-050 L A.R.I. S-050 C A.R.I. S-052 | 0.02 - 6 bar (PN6) 0.1 - 10 bar (PN10) 0.2 - 16 bar (PN16) 0.2 - 25 bar (PN25) |
| Testing pressure | 1.5 times maximum working pressure | |
| Temperature | Maximum working temperature: 60° C. Maximum intermittent temperature: 90° C. | |
| Valve coating | Fusion bonded epoxy coating in compliance with standard DIN 30677-2 (Model A.R.I. S-050 C, A.R.I. S-052) | |
| Upon ordering, please spe | cify: model, size, working pressure, thread/flar | nge standard and type of liquid |

The valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.



For complete installation instructions, please refer to the IOM document.





Valve Selection Options

| Models | A.R.I. S-050 A.R.I. S-050 L Specifically designed to operate with liquids containing small suspended solids A.R.I. S-050 C Protecting Shell A.R.I. S-052 Protecting Shell | |
|----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Valve connection | Threaded male BSPT/NPT | |
| Standard materials | Reinforced Nylon, Polypropylene, Stainless Steel 316, Cast Ductile Iron Shell | |
| Optional add-on components | One-way Out attachment, allows for air discharge only, prevents air intake | |
| Pressure rating | PN6 | |







A.R.I. S-050 C A.R.I. S-052



A.R.I. S-050 L

Dimensions and Weight

| Model | Dimensions (mm) | | Connections | Weight (kg) | Orifice Area (mm²) |
|--------------|-----------------|-----|-----------------|-------------|--------------------------|
| | max. A | В | С | | |
| Nylon Models | | | | | |
| S-050 | 87 | 143 | 1/8" BSP Female | 0.3 | 12 |
| S-050 L | 88 | 223 | 1/8" BSP Female | 0.34 | 12 |
| Metal Models | | | | | |
| S-050 C | 85 | 148 | 1/8" BSP Female | 1.65 | 12 |
| S-052 | 85 | 148 | 1/8" BSP Female | 1.65 | 9 |

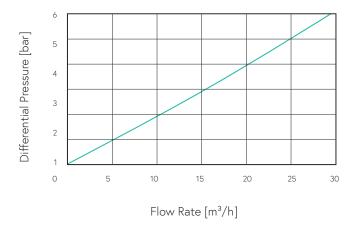




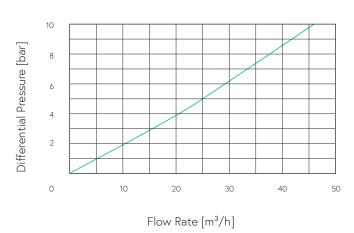


Flow Charts

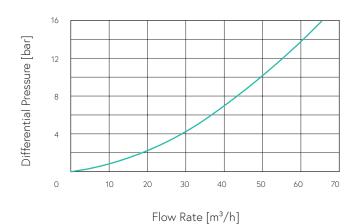
PN6 Automatic Air Release Flow Rate



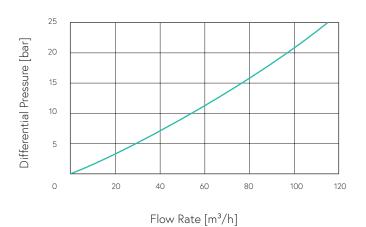
PN10 Automatic Air Release Flow Rate



PN16 Automatic Air Release Flow Rate



PN25 Automatic Air Release Flow Rate







Parts List and Specifications

| No. | Part | Material |
|-----|----------------------|-------------------------------------------------------|
| 1 | Cover Assembly | |
| 1a | Discharge Outlet | Polypropylene |
| 1b | Body | Reinforced Nylon / Polypropylene |
| | | |
| 2 | Air Release Assembly | |
| 2a | Clamping Stem | Reinforced Nylon / Polypropylene |
| 2b | Float | Foamed Polypropylene |
| 2c | Rolling Seal | EPDM |
| | | |
| 3 | Base Assembly | |
| 3a | O-Ring | NBR |
| 3b | Base | Reinforced Nylon / Polypropylene / Stainless Steel |
| 3с | Strainer | Reinforced Nylon |



NOTE

Polypropylene for PN10 models only

△ A.R.I. S-050 L



Parts List and Specifications

| No. | Part | Material |
|-----|----------------------|----------------------------------|
| 1 | Cover Assembly | |
| 1a | Discharge Outlet | Polypropylene |
| 1b | Body | Reinforced Nylon / Polypropylene |
| | | |
| 2 | Air Release Assembly | |
| 2a | Clamping Stem | Reinforced Nylon / Polypropylene |
| 2b | Float | Foamed Polypropylene |
| 2c | Rolling Seal | EPDM |
| | | |
| 3 | Extension Assembly | |
| 3a | Extension | Reinforced Nylon / Polypropylene |
| 3b | O-Ring | NBR |
| | | |
| 4 | Base Assembly | |
| 4a | O-Ring | NBR |
| 4b | Base | Reinforced Nylon / Polypropylene |
| 4c | Strainer | Reinforced Nylon |

NOTE

Polypropylene for PN10 models only







> Parts List and Specifications

| No. | Part | Material |
|-----|----------------------|----------------------------------|
| 1 | Cover Assembly | |
| 1a | Discharge Outlet | Brass |
| 1b | O-Ring | NBR |
| 1c | Shell | Ductile Iron |
| | | |
| 2 | Body | Reinforced Nylon |
| | | |
| 3 | Air Release Assembly | |
| 3a | Clamping Stem | Reinforced Nylon / Polypropylene |
| 3b | Float | Foamed Polypropylene |
| 3с | Rolling Seal | EPDM |
| 3d | O-Ring | NBR |
| | | |
| 4 | Base | Brass / Stainless Steel |

