

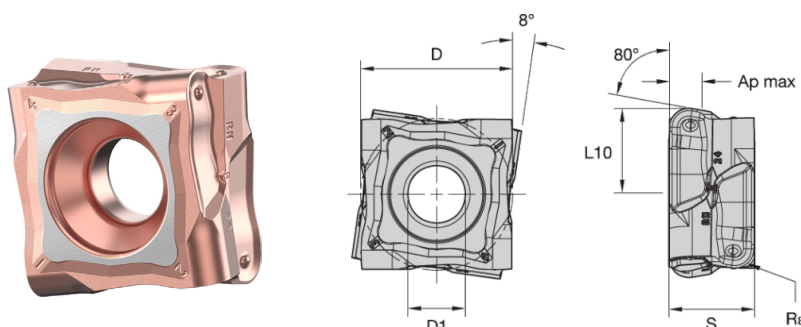


FIX8™ DREIESKJÆR

8 skjæreegger per skjær.

Ideell for middels bearbeiding og grovbearbeiding med lavest kostnad per egg.

Et unikt klemsystem trekker innsatsen inn i lommeketet, noe som gjør at innsatsen tåler store skjærekrefter og vibrasjoner. Stor skjæredybde (opptil 12 mm) og matehastighet (opptil 1,4 mm) sikrer høyest mulig metallfjerningshastighet i stål, støpejern og rustfritt stål.



P	●	●	●	●
M	●	●	●	●
K	●	●	●	●
N	●	●	●	●
S	●	●	●	●
H	●	●	●	●

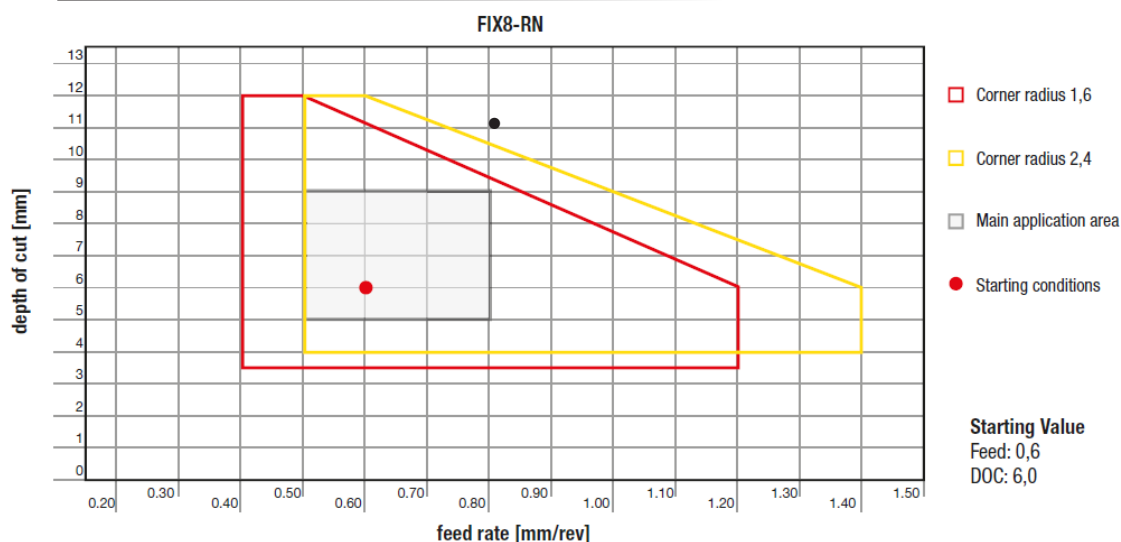
ISO catalogue number	D	Ap max cut	Re	D1	S	Plan Ap max	KCP10B	KCP25B	KCP40B	KCPK05
right hand										
CNUX191016RRN	19,05	12,00	1,60	7,16	10,58	4,00	●	●	●	●
CNUX191024RRN	19,05	12,00	2,40	7,16	10,58	4,00	●	●	●	●

FIX8 • SKJÆREDATA

		Negative Geometry			
		-RN			
Conditions		KCP10B	KCP25B	KCP40B	KCPK05
P	Heavily Interrupted Cut	●	○	●	
	Lightly Interrupted Cut	●	●	●	
	Varying Depth of Cut	○	●		●
	Smooth Cut	○	●		●
M	Heavily Interrupted Cut			○	
	Lightly Interrupted Cut			○	
K	Heavily Interrupted Cut	○	○		
	Lightly Interrupted Cut	○	○		●
	Varying Depth of Cut	○	○		●
	Smooth Cut	○			●

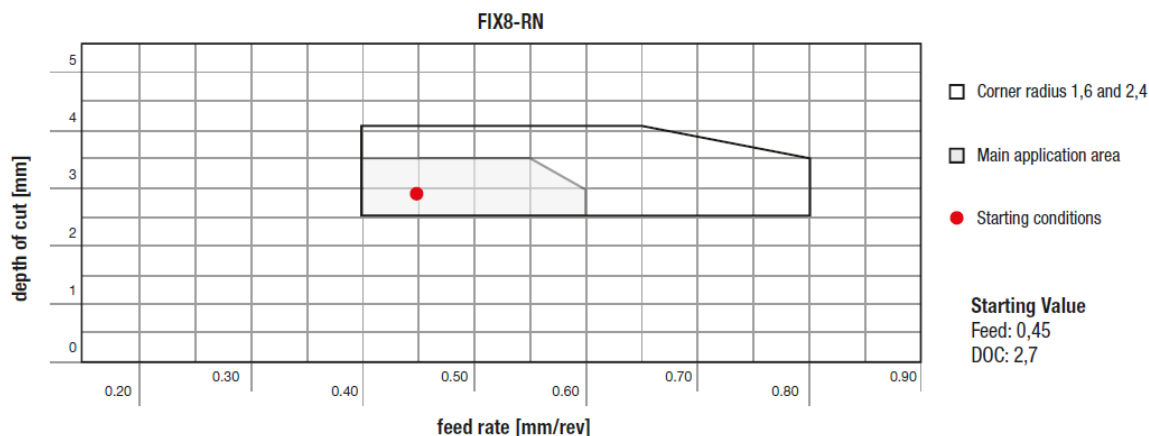
● Primary
○ Secondary

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NOTE: For the 25mm toolholders, KM50 and PSC50, it is recommended to not surpass 80% of the maximum depth of cut or the maximum feed rate due to toolholder stability.

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NOTE: For the 25mm toolholders, KM50 and PSC50, it is recommended to not surpass 80% of the maximum depth of cut or the maximum feed rate due to toolholder stability.

FIX8 • SKJÆREDATA

Material Group	KCPK05			KCP10B			KCP25B			KCP40B			
	Speed – m/min												
	min	Starting Value	max	min	Starting Value	max	min	Starting Value	max	min	Starting Value	max	
P	0-1	125	285	320	100	275	315	95	195	250	90	145	170
	2	125	170	280	125	185	245	95	135	225	90	105	160
	3	125	135	195	120	135	175	95	110	160	70	85	120
	4	65	110	145	65	100	140	50	75	125	35	65	100
	5	105	160	190	105	150	210	85	135	190	75	95	105
	6	105	135	190	75	125	190	75	105	155	55	75	100
M	1	–	–	–	–	–	–	–	–	–	55	85	95
	2	–	–	–	–	–	–	–	–	–	55	75	90
	3	–	–	–	–	–	–	–	–	–	55	65	95
K	1	215	270	460	180	235	460	180	215	430	–	–	–
	2	110	235	290	110	215	270	110	200	250	–	–	–
	3	120	195	270	125	195	270	125	190	250	–	–	–