

Specific laser parameters

Material	Marking type	Parameters
Plastic (White PC)	Black on white	70%, 30kHz, 2000mm/s, single lines 0,06
Plastic (Black pa-6)	White on black	30%, 30kHz, 1600mm/s, single lines 0,06
Stainless steel	Dark marking	95%, 50kHz, 200mm/s, single lines 0,06
Stainless steel	Light Marking	95%, 80kHz, 3000mm/s, single lines 0,06
Bare Aluminum	Dark marking	95%, 40kHz, 100mm/s, single lines 0,08
Bare Aluminum	Light marking	95%, 40kHz, 3000mm/s, single lines 0,08
Anodized aluminum	Etching	95%, 50kHz, 800mm/s, single lines 0,06
Stainless steel	Annealing	25%, 100kHz, 200mm/s, single lines 0,01
Stainless steel	Engraving	95%, 20kHz, 300mm/s, single lines 0,02
Bare Aluminum	Engraving	95%, 20kHz, 600mm/s, single lines 0,03

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Har du noen spørsmål,
eller sliter du med en
problemstilling? Ta gjerne
kontakt per telefon eller
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