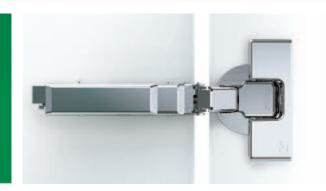


G*GRASS®

TIOMOS HINGE SYSTEM

Integrated Soft-close, stylish design, maximum stability. The hinge system for the future.







Tiomos, an elegant hinge system today that meets the technical and functional requirements of tomorrow.



Our developers set out to create a product innovation – a completely new hinge system. The result was

Tiomos. Not only does Tiomos out perform any other hinge in the industry, it offers a timeless design as well as its own individual character.

Tiomos is a completely new hinge concept. The product range covers virtually every application, from standard doors to wide angle doors, from frameless applications to face frame applications. The Tiomos offers two closing actions: the standard Self-close and the new popular Soft-close. The Soft-close offers a three tier adjustable mechanism, which is fully

integrated and concealed in the hinge arm. The closing process is extremely smooth from the degree that the Soft-close is activated until the door is completely shut. With the superb engineering and design, size and weight of the door will not be a factor. The cabinet doors pull open with ease and minimal gaps can be achieved with the new design of the hinge.

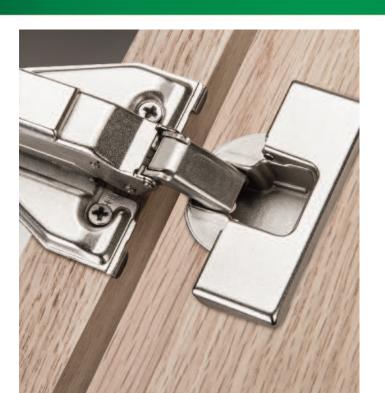
Tiomos - the ideal solution to the ever increasing requirements of today's manufacturers.



Tiomos - One hinge system to cover all applications.

Tiomos is not a revamp of an existing hinge system but an evoutionary new development.

Tiomos provides perfect movement for essentially every application, from standard doors to wide angle doors, from diagonal corner hinges to pie-cut corner hinges, and from frameless applications to face frame applications. Tiomos is available in a 45mm or 42mm boring pattern for dowelled hinges and 45mm for screw-on hinges. The Tiomos Impresso, the ever popular tool free version, is available in a combined 42/45mm pattern.



TIOMOS HINGE SYSTEM

One hinge system featuring a multitude of innovative aspects.



Soft-close technology is concealed within the hinge arm.

Three levels of closing pressure are available with the Tiomos adjustable Soft-close mechanism, which is fully integrated and concealed in the hinge arm. The hinges arrive with the adjustment lever in the horizontal position. A turn to the left or the right will adjust the Soft-close mechanism to your individual requirements.



Perfect alignment with a twist of the hand.

For fine adjustment, the Tiomos hinge system offers three dimensional adjustment. Depth adjustment (+3/-2mm) is based on the worm gear principle and is continuous and self-locking. Depending on the type of base plate chosen, height adjustment (± 2.5mm) can be achieved via a worm gear or through elongated holes. Side adjustment (± 2mm) is on the hinge arm.



The new kinematics inside Tiomos.

The complex inner workings of this high-tech hinge are hidden from view, but they are most impressive when working as one. With the new kinematics in place the doors are extremely easy to open. And this mechanism makes alignment with the smallest of gaps and reveals possible opening up new possibilities to cabinet designers.



For a stronger closing action, turn the adjustment lever by 90° to the right.



Tiomos hinges leave the factory with the adjustment lever in the horizontal position.



For a gentler closing action, turn the adjustment lever by 90° to the left.

Tiomos

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Opening angle		Description	Full overlay	Overlay	Half overlay	Inset	Page
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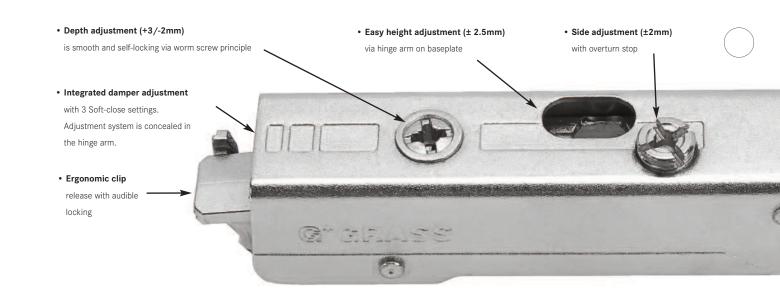
Technical Information

For Tiomos

Features



- Adjustable soft-close mechanism integrated and concealed in the hinge arm
- Continuous, smooth closing action from the degree that the Soft-close is activated until the door is completely closed
- Uniform closing action regardless of the door size, weight, or materials
- Soft-close mechanism can be adjusted easily and without tools, even after doors are installed
- Each Tiomos hinge has 3 settings for closing performance
- Wide selection of hinges and specialty hinges cover all application needs
- Increased applications:
 - * Full overlay from 24 13.5mm
 - * Overlay from 19 11.5mm
 - * Half Overlay from 12.5 5mm
 - * Inset





3 Soft-close settings adjust to meet your individual Soft-close requirements.

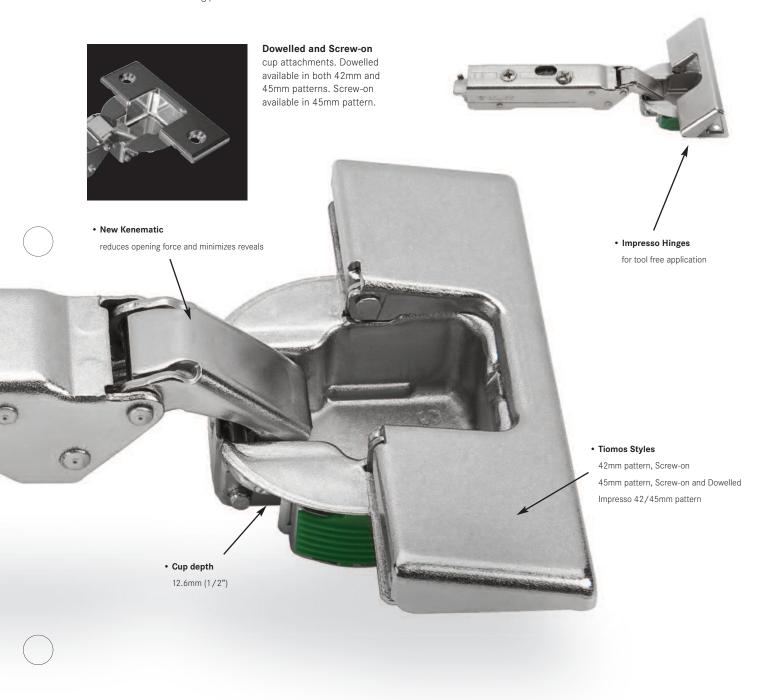


Height adjustment

is based on the worm gear principle that is continuous and self-locking.

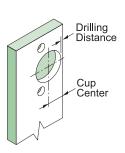
Features & Benefits

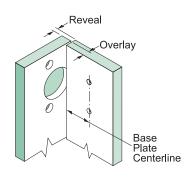
- One hinge type for all door thicknesses 14 24mm
- 3-dimensional adjustment with suitable base plate
 - * Depth adjustment +3/-2mm via self-locking worm screw
 - * Height adjustment +/-2.5mm on base plate via hinge arm
 - * Side adjustment with overturn stop +/-2 via hinge arm
- Soft-close or Self-close hinges are available
- For face frame or frameless cabinets
- Impresso for tool free application
- 42mm and 45mm boring patterns

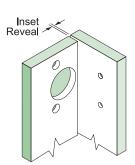


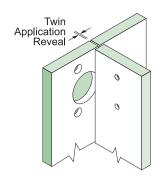
Technical Information

For Tiomos









Number of hinges per door

The number of hinges is determined by the door height, door weight, quality of the material and the fixing of the cup and base plate.

The load and height data refer to 24" standard door widths.

The table refers to hinges with and without integrated dampers.

Grass strongly recommends a trial mount for all hinges and base plates.

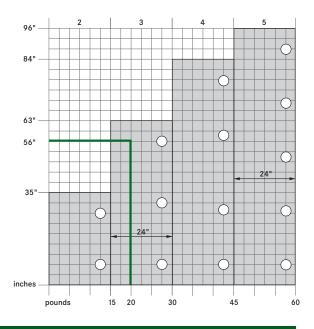
Attach base plates using all available screw holes.

Example:

For doors measuring 56" x 24" and weighing 19 lbs., Grass recommends the installation of 3 hinges.

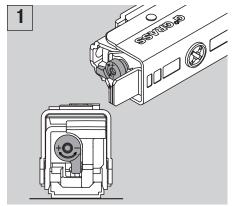
Note: The distance between the top and bottom hinge must be greater than the width of the door.

The **Tiomos** hinge meets and exceeds the minimum requirements of ANSI/BHMA A156.9 Standard.



Tool-less Soft-close adjustment

Soft-closing performance can be regulated for any door size and weight with the Tiomos adjustable integrated Soft-close. Depending upon the requirement, the Soft-closing settings can be adjusted easily and without tools. With 2 hinges there are 6 Soft-close settings.

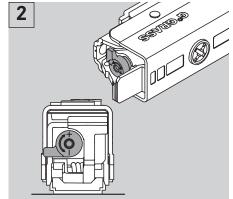


Light setting

Adjustment lever points toward the cabinet wall

Appropriate for:

• Small, light doors

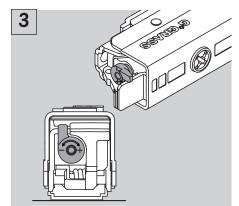


Medium setting (factory setting)

Adjustment lever is parallel to the cabinet wall. This setting covers 80% of door applications.

Appropriate for:

· Standard doors



Strong setting

Adjustment lever points toward the cabinet interior

Appropriate for:

· Large, heavy doors



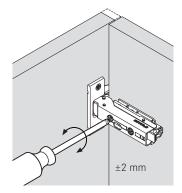
Adjustments

The options for height adjustment depend on the type of base plate. All adjustments can be made independent of one another.

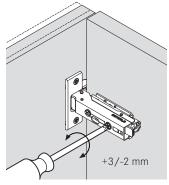
For depth adjustment, select base plates have worm gear adjustment access through the hinge arm.

Use a #2 POZI drive screw driver for hinge adjustment.

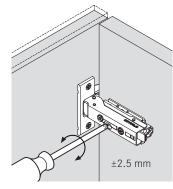
Attach base plates using all available screw holes.



Side adjustment



Depth adjustment via worm gear



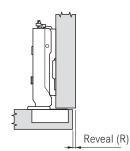
Height adjustment via base plate

Reveal

Full Overlay/Overlay Door

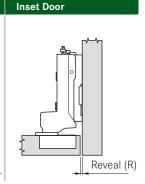
The reveal (R) is the distance required between two doors or between the door and side wall of the cabinet to allow sufficient space for opening the door. The required reveal width (R) depends on the thickness of the door.

Most cabinet makers prefer a reveal (R) of between 3mm and 6mm.



Reveal 2 x (R)

Half Overlay Door



Reveal for full overlay, overlay, and half overlay doors

The table shows the reveal necessary between two doors or between door and side wall to allow enough space for opening the door.

Example:

For a door thickness of 19mm and a drilling distance (DD) of 6mm a (R) reveal of 0.9 is needed.

Drilling	Distance	(DD)
DITITITI	Distalle	(DD)

		3	4	5	6	7		
	24.0	2.4	2.1	2.1	2.1	2.0		
	22.0	1.6	1.6	1.6	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
	20.0	1.1	1.1	1.1	1.5	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
	18.0	0.7	0.7	0.7	0.7	0.7		
	17.0	0.6	0.6	0.6	0.6	0.6		
less	16.0	0.6	0.6	0.6	0.6	0.6		
Š								
Door Inickness								
8					Re	veal	(min.	(R)

Note:

Reveal dimensions were determined with a door edge radius of 1mm. Hinge dimensions and calculation of reveal with factory setting.

Reveal for inset door:

The table shows the minimum reveal for an inset door, depending on the drilling distance (DD) and the base plate height (BPH).

Example:

A drilling distance (DD) of 6mm results from using a base plate with height 03 and a reveal (R) of 1.0mm. Drilling Distance (DD)

	0.0		0		2	3				
	0.5					3.5				
	1.0	0		2	3					
	1.5				3.5					
	2.0		2	3						
	3.0	2	3							
<u>=</u>	4.0	3								
evea										
E.										
E E										
Minimum Reveal (R)					Ва	se Pl	ate F	leigh	t (BPI	H)

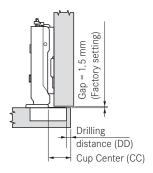
IMPORTANT To determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Technical Information

For Tiomos

Minimum gap - Drilling distance

The Minimum gap is the gap between the closed door and the front of the cabinet.



The drilling distance (DD) is the distance between the edge of the door and the cup hole.

Dist	lling ance D	Cup Center CC		
<u>1</u> 8"	3	13 16"	20.5	
<u>5</u> 32"	4	27 32"	21.5	
3 16"	5	<u>7</u> 8"	22.5	
1 4"	6	15 16"	23.5	
9 32"	7	31 32"	24.5	
5 16"	8	1"	25.5	

The cup center is the distance of the drilling distance plus $\frac{1}{2}$ of the cup diameter.

Example:

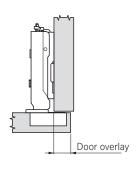
For a door thickness (DT) of 17mm and a drilling distance (DD) of 6mm a minimum gap of 1.0mm is needed.

				lice	()		
	3	4	5	6	7		
24.0	1.0	1.0	1.0	1.2	2.1		
22.0	1.0	1.0	1.0	1.0	1.5		
21.0	1.0	1.0	1.0	1.0	1.2		
20.0	1.0	1.0	1.0	1.0	1.0		
19.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
17.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
				Mi	nimu	m ga	р

Drilling Distance (DD)

Door overlay max.

The door overlay is the part of the cabinet side wall or face frame that is covered by the door.



Example:

For a hinge with a cranking of 03, a base plate height (BPH) of 2mm, and a drilling distance (DD) of 4mm, the door overlay is 14mm.

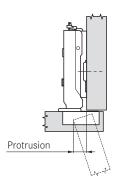
	3	4	5	6	7	
19.0					0	
18.0				0		
17.0			0		2	
16.5						
16.0		0		2	3	
15.5					3.5	
15.0	0		2	3		
14.5				3.5		
14.0		2	3			
13.5			3.5			
13.0	2	3				
12.5		3.5				
12.0	3					
11.5	3.5	Base	Plat	e Hei	ight (BPH)

Door overlay max.

Drilling Distance (DD)

Door edge protrusion

The door edge protrusion is the amount by which the edge of the open door protrudes into the opening and varies depending on the type of hinge and method of fixing. It is stated on the respective catalog page and refers to the stated base plate for the factory setting. It can be changed by changing the height of the base plate and operation the lateral adjustment.



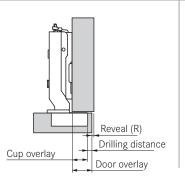


Door positions

Achieve overlay with hinge cranking

The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.

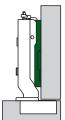
Full Overlay (Cranking 00)



Or achieve overlay with base plate

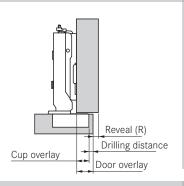
Full Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 00



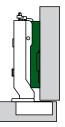
Overlay (Cranking 03)

The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.



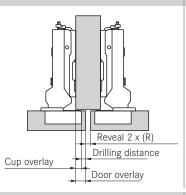
Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 03



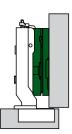
Half Overlay (Cranking 9.5)

The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.



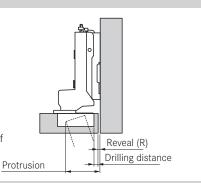
Half Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 9.5



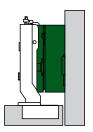
Inset (Cranking 19)

There is no door overlay. The reveal between the side of the cabinet and the door depends on the base plate height (BPH) and the drilling distance (DD). Dimensions can be found in a table on the respective page of the catalog.



Inset

Using a hinge with a cranking of 03 and a base plate height 19 (BPH).



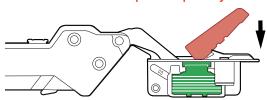
Tiomos Impresso

Insertion Guide

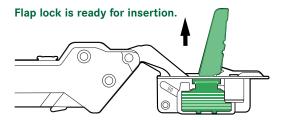
Flap lock postion

The Tiomos Impresso is a high quality performance hinge with superior strength. For the best results for cup insertion into door please follow the Guide shown below.

Flap lock is partially closed.

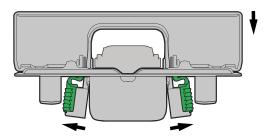


If the hinge cup flap is partially closed due to shipping and handling, lift flap to upright position before inserting into door as illustrated above.



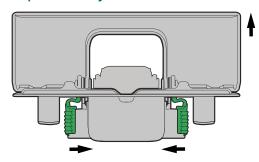
Expanding bracket position

Flap lock is partially closed.



Expanding brackets are positioned incorrectly.

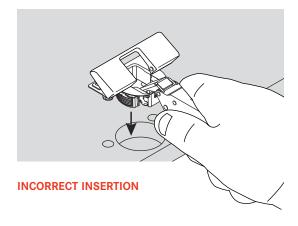
Flap lock is ready for insertion.



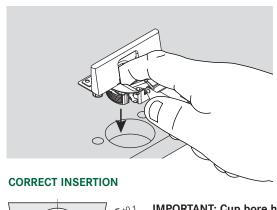
Expanding brackets are positioned correctly.

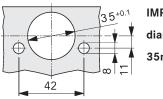
Please ensure that expanding green brackets are in loose/neutral position before inserting into door. Please reference illustration above.

Hinge cup insertion



For fast and easy insertion use index finger to push cup into door as illustrated above.





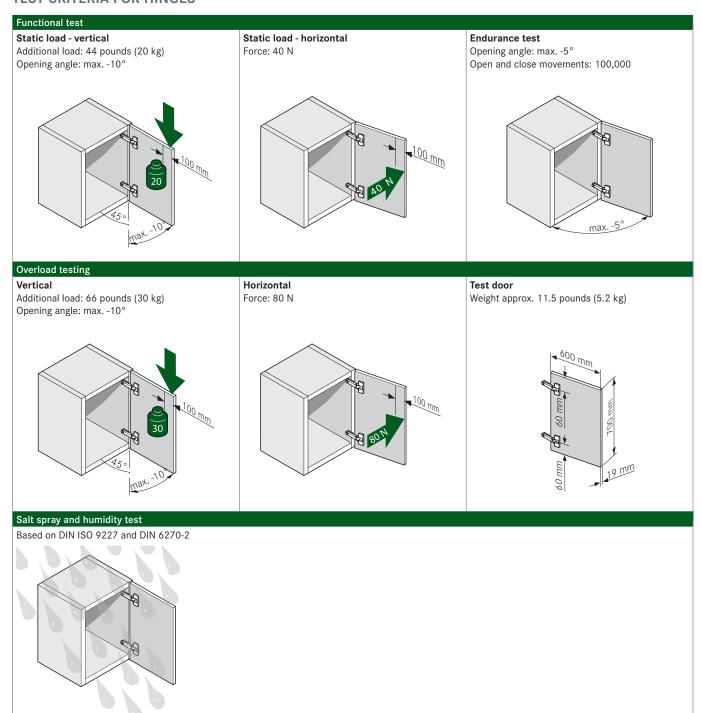
IMPORTANT: Cup bore hole diameter must be within 35mm - 35.1mm range

Testing Information





TEST CRITERIA FOR HINGES

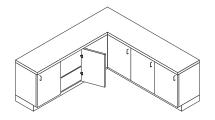


Tiomos 110

110° hinge for standard doors



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 24mm (15/16")
- Optimal reveal up to 24 mm door thickness
- Soft-close or Self-close hinges available
- For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear









Tiomos 110	Opening Angle 110°	Impresso	Screw-on	D

Full overlay	Cranking 00	Pattern	Туре	Item No.
		42 / 45		F017 139 414 228
100	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139385228
	Hinge arm: steel nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138519228	F028138523228	150
45	Self-close	F045 138 457 228	F045 138 461 228	150
42	Soft-close	-	F028138341228	150
42	Self-close	-	F045138279228	150

Overlay	Cranking 03	Pattern	Туре	Item No.
			Soft-close	F017 139 415 228
	Hinge cup: steel, nickel-plated Hinge arm: steel, nickel-plated	42 / 45	Self-close	F034139386228
			Free-swing	F035139443228

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138520228	F028138524228	150
	Self-close	F045 138 458 228	F045 138 462 228	150
42	Soft-close	-	F028138342228	150
42	Self-close	-	F045138280228	150

Half overlay	Cranking 9.5	Pattern	Туре	Item No.
			Soft-close	F017 139 416 228
	Hinge cup: steel, nickel-plated Hinge arm: zinc, nickel-plated	42 / 45	Self-close	F034139387228
			Free-swing	F035 139 444 228

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 521 228	F028138525228	150
45	Self-close	F045 138 459 228	F045 138 463 228	150
42	Soft-close	-	F028138343228	150
42	Self-close	_	F045138281228	150

Inset	Cranking 19	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139417228
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139388228
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138522228	F028138526228	150
	Self-close	F045 138 460 228	F045 138 464 228	150
42	Soft-close	-	F028138344228	150
	Self-close	-	F045138282228	150

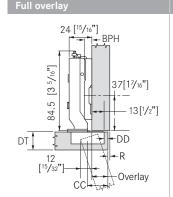
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Opening angle reduction clip to	85° Item No.	PU
Steel, nickel	F072 135 751 517	50
•		

Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500

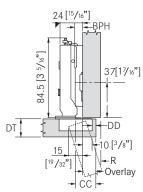




Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

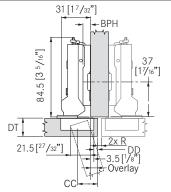
Diffilling Distance (DD)						
	3	4	5	6	7	
22.0					0	
21.0				0		
20.0			0		2	
19.0		0		2	3	
18.5					3.5	
18.0	0		2	3		
17.5				3.5		
17.0		2	3			
16.5			3.5			
16.0	2	3				
15.5		3.5				
15.0	3					
14.5	3.5					
		Base	Plat	е Не	ight (BPH)
	21.0 20.0 19.0 18.5 18.0 17.5 17.0 16.5 15.5	3 22.0 21.0 20.0 19.0 18.5 18.0 0 17.5 17.0 16.5 16.0 2 15.5	3 4 22.0 21.0 20.0 19.0 0 18.5 18.0 0 17.5 17.0 2 16.5 16.0 2 3 15.5 3.5 15.0 3 14.5 3.5	3 4 5 22.0 0 0 21.0 0 0 19.0 0 1 18.5 0 2 17.0 2 3 16.5 3.5 15.0 3 1 14.5 3.5	3 4 5 6 22.0 0 0 21.0 0 0 19.0 0 2 18.5 0 2 3 17.5 2 3.5 17.0 2 3 16.5 3.5 15.0 3 5	3 4 5 6 7 22.0 0 0 0 21.0 0 2 3 18.5 0 2 3 17.5 3.5 17.0 2 3 16.5 3.5 16.0 2 3 15.5 3.5



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

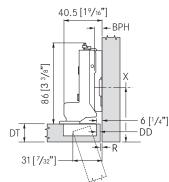
			0 -	- 10 00		()	
		3	4	5	6	7	
	19.0					0	
	18.0				0		
	17.0			0		2	
	16.5						
	16.0		0		2	3	
	15.5					3.5	
	15.0	0		2	3		
	14.5				3.5		
	14.0		2	3			
	13.5			3.5			
>	13.0	2	3				
erla	12.5		3.5				
Door overlay	12.0	3					
Doo	11.5	3.5	Base	Plat	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

		Dilling Distance (DD)					
		3	4	5	6	7	
	12.5					0	
	11.5				0		
	10.5			0		2	
	10.0						
	9.5		0		2	3	
	9.0					3.5	
	8.5	0		2	3		
	8.0				3.5		
	7.5		2	3			
	7.0			3.5			
>	6.5	2	3				
erla	6.0		3.5				
oor overlay	5.5	3					
00	5.0	3.5	Base	Plate	e Hei	ght (I	BPH)



Drawing shows Tiomos with a base plate height (BPH) 02. X = 38.5 + DT

Drilling Distance (DD)

		D11111	0 -	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		()	
		3	4	5	6	7	
	0.0		0		2	3	
	0.5					3.5	
	1.0	0		2	3		
	1.5				3.5		
	2.0		2	3			
	3.0	2	3				
	4.0	3					
8							
Reveal min (R)							
eal							
Rev			Base	Plat	e Hei	ight (BPH)

Minimum gaps

The minimum gap is the gap between the closed door and the front of the cabinet.

*only achievable with 85° angle reduction clip

45

	Drilling Distance (DD)							
		3	4	5	6	7		
	24.0	1.0	1.0	1.0	1.2*	2.1*		
	22.0	1.0	1.0	1.0	1.0	1.5*		
	21.0	1.0	1.0	1.0	1.0	1.2*		
	20.0	1.0	1.0	1.0	1.0	1.0		
1	19.0	1.0	1.0	1.0	1.0	1.0		
	18.0	1.0	1.0	1.0	1.0	1.0		
	17.0	1.0	1.0	1.0	1.0	1.0		
ıess	16.0	1.0	1.0	1.0	1.0	1.0		
ickr								
Door Thickness								
Doc					M	linimu	ım ga	ар

Reveal dimensions were determined with 24 0 2.4 2.1 2.1 2.1 2.0 an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base onlates. plates.

45

Drilling Distance				(DD)
3	4	5	6	7

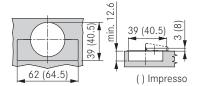
24.0	2.4	Z. I	Z. I	Z. I	2.0		
22.0	1.6	1.6	1.6	1.5	1.5		
21.0	1.4	1.3	1.3	1.3	1.3		
20.0	1.1	1.1	1.1	1.1	1.1		
19.0	0.9	0.9	0.9	0.9	0.9		
18.0	0.7	0.7	0.7	0.7	0.7		
17.0	0.6	0.6	0.6	0.6	0.6		
16.0	0.6	0.6	0.6	0.6	0.6		
					Re	eveal	(R)

Drilling Distance (DD) 3 4 5 6 7

	36.0	11.1	10.3	9.7	9.1	8.5
	30.0	5.4	4.8	4.4	4.3	4.2
	28.0	3.7	3.6	3.5	3.4	3.3
	26.0	2.9	2.8	2.8	2.7	2.6
	24.0	2.2	2.1	2.1	2.1	2.0
	22.0	1.6	1.6	1.6	1.5	1.5
	21.0	1.4	1.3	1.3	1.3	1.3
"	20.0	1.1	1.1	1.1	1.1	1.1
nes	19.0	0.9	0.9	0.9	0.9	0.9
호	18.0	0.7	0.7	0.7	0.7	0.7
Door Thickness	16.0	0.6	0.6	0.6	0.6	0.6
ĕ				Re	eveal	(R)

Screw-on	Impresso and Dowelled	Cup dimensions
35+0.1	35+0.1	

42

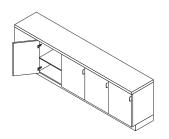


Tiomos 120

120° hinge for standard doors



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 24mm (15/16")
- Optimal reveal up to 24mm door thickness
- Soft-close or Self-close hinges available
- For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear









Tiomos 120 Opening Angle 120° Impresso Screw-on	Dowelled
---	----------

Full overlay	Cranking 00	Pattern	Туре	Item No.
		42 / 45		F017139428228
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139399228
	Hinge arm: steel, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 547 228	F028 138 551 228	150
	Self-close	F045 138 485 228	F045 138 489 228	150
42	Soft-close	-	F028 138 369 228	150
	Self-close	-	F045138307228	150

Overlay	Cranking 03	Pattern	Туре	Item No.
		42 / 45		F017 139 429 228
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139400228
	Hinge arm: steel, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 548 228	F028138552228	150
	Self-close	F045 138 486 228	F045138490228	150
42	Soft-close	-	F028138370228	150
	Self-close	-	F045138308228	150

Half overlay	Cranking 9.5	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139430228
11	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139401228
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 549 228	F028 138 553 228	150
	Self-close	F045 138 487 228	F045 138 491 228	150
42	Soft-close	-	F028 138 371 228	150
	Self-close	-	F045138309228	150

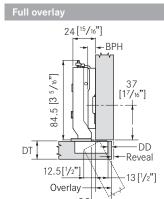
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	150

Opening angle reduction clip to 85	o Item No.	PU
Steel, nickel	F072 135 751 517	50

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150
	>		
<i>C</i>	. a		

We	ood screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500
	•		





Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

	Drilling Distance (DD)							
	3	4	5	6	7			
22.0					0			
21.0				0				
20.0			0		2			
19.0		0		2	3			
18.5					3.5			
18.0	0		2	3				
17.5				3.5				
17.0		2	3					
16.5			3.5					
16.0	2	3						
15.5		3.5						
15.0	3							
14.5	3.5							
		Base	Plate	e Hei	ght (BPH)		

24 [15/16"]
BPH

37
[17/16"]
DD

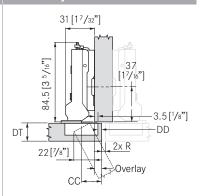
15.5 [5/8"]
DO

Overlay

Drawing shows Tiomos with a base plate height **(BPH) 02**.

Drilling Distance (DD)

						()	
		3	4	5	6	7	
	19.0					0	
	18.0				0		
	17.0			0		2	
	16.5						
	16.0		0		2	3	
	15.5					3.5	
	15.0	0		2	3		
	14.5				3.5		
	14.0		2	3			
	13.5			3.5			
>	13.0	2	3				
erla	12.5		3.5				
Door overlay	12.0	3					
Doo	11.5	3.5	Base	Plat	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height **(BPH) 02**.

Drilling Distance (DD)

Dilling Distance (DD)							
	3	4	5	6	7		
12.5					0		
11.5				0			
10.5			0		2		
10.0							
9.5		0		2	3		
9.0					3.5		
8.5	0		2	3			
8.0				3.5			
7.5		2	3				
7.0			3.5				
6.5	2	3					
6.0		3.5					
5.5	3						
 5.0	3.5	Base	Plat	е Не	ight (BPH)	

Minimum gaps

Door overlay

The minimum gap is the gap between the closed door and the front of the cabinet.

	3	4	5	6	7			
24.0	1.2	2.1	3.0	3.9	4.7			
22.0	1.0	1.1	2.0	2.9	3.8			
21.0	1.0	1.0	1.6	2.4	3.3			
20.0	1.0	1.0	1.1	2.0	2.9			
19.0	1.0	1.0	1.0	1.5	2.4			
18.0	1.0	1.0	1.0	1.0	1.9			
17.0	1.0	1.0	1.0	1.0	1.5			
16.0	1.0	1.0	1.0	1.0	1.0			
				Minimum gap				

Drilling Distance (DD)

Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

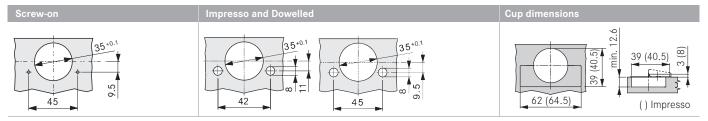
determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

	3	4	5	6	7			
24.0	6.4	5.4	4.4	3.4	2.4			
22.0	3.0	2.0	1.5	1.5	1.5			
21.0	1.4	1.3	1.3	1.3	1.3			
20.0	1.1	1.1	1.1	1.1	1.1			
19.0	0.9	0.9	0.9	0.9	0.9			
18.0	0.7	0.7	0.7	0.7	0.7			
17.0	1.0	1.0	1.0	1.0	1.5			
16.0	1.0	1.0	1.0	1.0	1.0			
				Reveal (R)				

Drilling Distance (DD)

With 85° angle reduction clip

		Drilling Distance (DD)							
		3	4	5	6	7			
	36.0	11.1	10.3	9.7	9.1	8.5			
	30.0	5.4	4.8	4.4	4.3	4.2			
	28.0	3.7	3.6	3.5	3.4	3.3			
	26.0	2.9	2.8	2.8	2.7	2.6			
	24.0	2.2	2.1	2.1	2.1	2.0			
	22.0	1.6	1.6	1.6	1.5	1.5			
	21.0	1.4	1.3	1.3	1.3	1.3			
•	20.0	1.1	1.1	1.1	1.1	1.1			
	19.0	0.9	0.9	0.9	0.9	0.9			
5	18.0	0.7	0.7	0.7	0.7	0.7			
COOL HINCKINGS	16.0	0.6	0.6	0.6	0.6	0.6			
Š				Reveal (R)					



Door Thickness

Tiomos 160

160° Wide angle hinge



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 25.4 mm (1")
- · Soft-close or Self-close hinges available
- · For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear
- Zero protrusion when door is opened 90°
- 10mm cup depth
- For door thicknesses up to 32 mm (1 1/4")
- Minimal reveal









Tiomos	160	Opening	Angle	160°

Cranking 03

Impresso

Screw-on

Dowelled

Full overlay	Cranking 00	Pattern	Туре	Item No.
		42 / 45		F017139435217
(/1	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139406217
\mathcal{Q}	Hinge arm: steel, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 561 217	F028 138 564 217	50
43	Self-close	F045 138 499 217	F045 138 502 217	50
42	Soft-close	-	F028138382217	50
42	Self-close	-	F045 138 320 217	50

_ =

Hinge cup: steel, nickel-plated Hinge arm: steel, nickel-plated

Tattern	Type	itelli No.
42 / 45	Soft-close	F017 139 436 217
42 / 43	Self-close	F034139407217

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 562 217	F028 138 565 217	50
45	Self-close	F045 138 500 217	F045 138 503 217	50
42	Soft-close	-	F028 138 383 217	50
42	Self-close	-	F045138321217	50



Hinge cup: steel, nickel-plated Hinge arm: zinc, nickel-plated

Pattern	Туре	Item No.
42 / 45	Soft-close	F017 139 437 217
42 / 43	Self-close	F034139408217

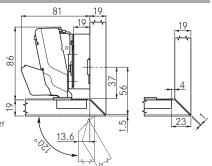
attern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 563 217	F028 138 566 217	50
43	Self-close	F045 138 501 217	F045 138 504 217	50
42	Soft-close	-	F028 138 384 217	50
42	Self-close	-	F045 138 322 217	50

Mitered corner application

Use Full overlay hinge (00 Cranking) with 19 mm base plate.

Use 120° opening angle reduction clip.

Prevents doors from bumping with the cabinet side in inset applications and mitered corner applications.



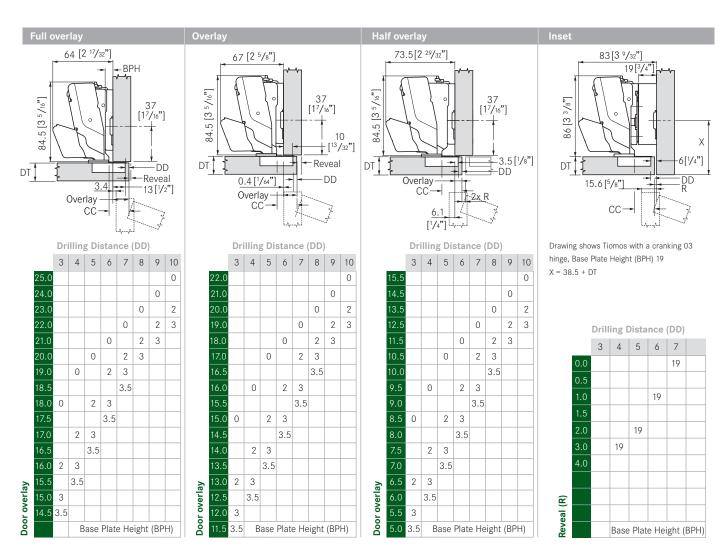
Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Zero protrusion for application with inset drawers. With 00 cranking and 00 height of base plate the door is flush with the cabinet at 90°.

Angle reduction clip to 120°	Item No.	PU
Plastic, black	F072 135 753 117	50

Wood screw, nickel-plated		Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500
A CONTRACTOR OF THE PARTY OF TH			





Minimum gaps

The minimum gap is the gap between the closed door and the front of the cabinet.

*only achievable with 120° angle reduction clip

Drilling Distance (DD)

	3	4	5	6	7	8	9	10
32.0	1.0	1.0						
31.0	1.0	1.0	1.0					
30.0	1.0	1.0	1.0					
29.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
28.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
26.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
25.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
24.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
22.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
21.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
20.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
18.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
16.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
					М	inimu	ım ga	ар

Povoal

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Door Thickness

Drilling Distance (DD)

	3	4	5	6	7	8	9	10
32.0	0.2*	0.2*						
31.0	0.2*	0.2*	0.2*	0.2*				
30.0	0.2	0.2	0.2*	0.2*	0.2*			
29.0	0.2	0.2	0.2	0.2	0.2	0.2*	0.2*	
28.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
26.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
25.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
24.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
22.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
21.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
18.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
16.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
						Re	eveal	(R)

Screw-on	Impresso and Dowelled	Cup dimensions
35+0.1	35*0.1	39 (40.5) () Impresso

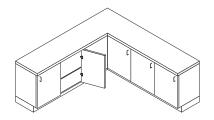
Door Thickness

Tiomos 95

95° hinge for thick doors



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 24mm (15/16")
- Optimal reveal up to 36 mm (1 7/16") door thickness
- Soft-close or Self-close hinges available
- For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear









Tiomos 95	Opening Angle 95°	Impresso	Screw-on	Dowelled
11011103 73	Opening Angle 73	IIIIpi esso	Sciew-oii	Dowelled

Full overlay	Cranking 00	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017 139 438 228
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139409228
	Hinge arm: steel, nickel-plated			
Overlay	Cranking 03	Pattern	Туре	Item No.
			Soft-close	F017139439228

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 567 228	F028 138 571 228	150
40	Self-close	F045138505228	F045138509228	150
42	Soft-close	-	F028138389228	150
42	Self-close	-	F045138327228	150

Overlay	Cranking 03	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139439228
	Hinge cup: steel, nickel-plated		Self-close	F034139410228
	Hinge arm: steel, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 568 228	F028138572228	150
40	Self-close	F045 138 506 228	F045 138 510 228	150
42	Soft-close	-	F028138390228	150
42	Self-close	-	F045138328228	150

Half overlay	Cranking 9.5	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017 139 440 228
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139411228
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 569 228	F028138573228	150
40	Self-close	F045 138 507 228	F045138511228	150
42	Soft-close	-	F028138391228	150
42	Self-close	-	F045138 329 228	150

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Oraliking 17	Tattern	Type	itelli No.
	42 / 45	Soft-close	F017139441228
Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034 139 412 228
Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138570228	F028138574228	150
43	Self-close	F045 138 508 228	F045 138 512 228	150
42	Soft-close	-	F028138392228	150
42	Self-close	-	F045138330228	150

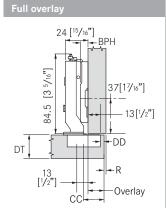
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Opening angle reduction clip to 85	5° Item No.	PU
Steel, nickel	F072 135 751 517	50
~		

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500

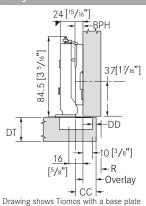




Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

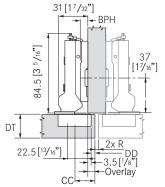
	Drill	Drilling Distance (DD)						
	3	4	5	6	7			
22.0					0			
21.0				0				
20.0			0		2			
19.0		0		2	3			
18.5					3.5			
18.0	0		2	3				
17.5				3.5				
17.0		2	3					
16.5			3.5					
16.0	2	3						
15.5		3.5						
15.0	3							
14.5	3.5							
		Base	Plat	e Hei	ight (BPH)		



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

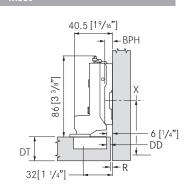
		Dilling Distance (DD)						
		3	4	5	6	7		
	19.0					0		
	18.0				0			
	17.0			0		2		
	16.5							
	16.0		0		2	3		
	15.5					3.5		
	15.0	0		2	3			
	14.5				3.5			
	14.0		2	3				
	13.5			3.5				
>	13.0	2	3					
erla	12.5		3.5					
Door overlay	12.0	3						
Doo	11.5	3.5	Base	Plat	e Hei	ght (BPH)	



Drawing shows Tiomos with a base plate height **(BPH) 02**.

Drilling Distance (DD)

		ווווע	ing r	лѕіа	nce	(DD)	
		3	4	5	6	7	
	12.5					0	
	11.5				0		
	10.5			0		2	
	10.0						
	9.5		0		2	3	
	9.0					3.5	
	8.5	0		2	3		
	8.0				3.5		
	7.5		2	3			
	7.0			3.5			
>	6.5	2	3				
erla	6.0		3.5				
Door overlay	5.5	3					
Doo	5.0	3.5	Base	Plate	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height **(BPH) 02**. X = 38.5+ DT

Drilling Distance (DD)

					()	
	3	4	5	6	7	
0.0		0		2	3	
0.5					3.5	
1.0	0		2	3		
1.5				3.5		
2.0		2	3			
3.0	2	3				
4.0	3					
		Base	Plat	e He	ight (BPH)

Minimum gaps

Door overlay

The minimum gap is the gap between the closed door and the front of the cabinet.

	3	4	5	6	7		
36.0	1.0	1.0	1.0	1.0	2.4		
30.0	1.0	1.0	1.0	1.0	1.8		
28.0	1.0	1.0	1.0	1.0	1.7		
26.0	1.0	1.0	1.0	1.2	1.5		
24.0	1.0	1.0	1.0	1.0	1.5		
22.0	1.0	1.0	1.0	1.0	1.5		
20.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
				М	inimı	ım ga	ар

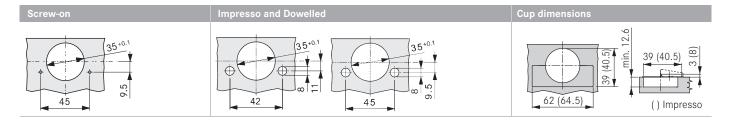
Drilling Distance (DD)

Revea

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

		Drill	ing C	ista	nce	(DD)		
h		3	4	5	6	7		
11	36.0	10.5	10.0	8.6	7.6	6.7		
	30.0	4.0	3.0	2.5	1.9	2.4		
n	28.0	2.0	1.5	1.5	1.3	1.3		
	26.0	1.0	1.0	1.0	1.0	1.0		
	24.0	0.6	0.6	0.6	0.6	0.6		
	22.0	0.5	0.5	0.5	0.5	0.5		
	20.0	0.3	0.3	0.3	0.3	0.3		
ess	18.0	0.2	0.2	0.2	0.2	0.2		
ickr	16.0	0.2	0.2	0.2	0.2	0.2		
Door Thickness								
Doo						Re	eveal	(R)



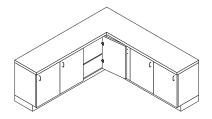
Door Thickness

Tiomos 110/90A

110° blind corner hinge for overlay doors



- · For blind corner construction
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/90A

Opening Angle 110°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.	Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139426223	45	Soft-close	F0281385352
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034 139 397 223	40	Self-close	F0451384732
	Hinge arm: zinc, nickel-plated						

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138535223	F028138545223	100
43	Self-close	F045138473223	F045138483223	100

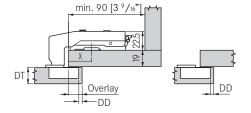
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cu	o cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072135503228	150

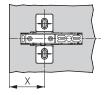
	Wood s	crew, nickel-plated	Item No.	PU
		#6 x 5/8" FHP, NI	81001-43	500



Inset

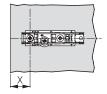


Drawing shows Tiomos with a base plate height (BPH) 03.



Drilling Distance (DD)

		3	4	5	6	7
	30	18	19	20	21	22
Drilling distance (X)	29	17	18	19	20	21
	28	16	17	18	19	20
	27	15	16	17	18	19
	28	14	15	16	17	18
				Doo	r Ove	erlay



Drilling Distance (DD)

		3	4	5	6	7	
	13	18	19	20	21	22	
	12	17	18	19	20	21	
Drilling distance (X)	11	16	17	18	19	20	
	10	15	16	17	18	19	
dist	9	14	15	16	17	18	
		Door Overla					

Reveal

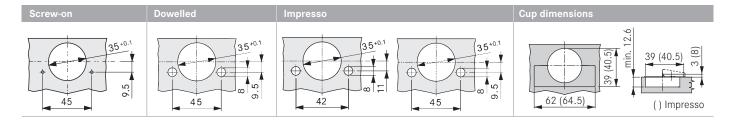
Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Door Thickness

Drilling Distance (DD)							
	3	4	5	6	7		
24.0	1.0	1.0	1.0	1.2	2.1		
22.0	1.0	1.0	1.0	1.0	1.5		
21.0	1.0	1.0	1.0	1.0	1.2		
20.0	1.0	1.0	1.0	1.0	1.0		
19.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
17.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
			Reveal (R)				

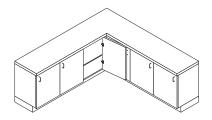


Tiomos 110/90E

110° blind corner hinge for inset doors



- · For blind corner construction
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/90E

Opening Angle 110°

Hinge arm: zinc, nickel-plated

Impresso

Screw-on

Dowelled

Inset		Pattern	Туре	Item No.	Pattern	
		42 / 45	Soft-close	F017139427223	45	
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139398223	40	

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138536223	F028138546223	100
	Self-close	F045138474223	F045138484223	100

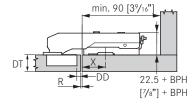
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150

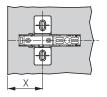
Wood	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



Inset

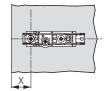


Drawing shows Tiomos with a base plate height (BPH) 03.



Drilling Distance (DD)

		4	5	6	7		
	28.0	1	0				
\propto	27.0	2	1	0			
	26.0		2	1	0		
dist					Do	or re	veal



Drilling Distance (DD)

			_				
		4	5	6	7		
	11.0	1	0				
8	10.0	2	1	0			
rilling	9.0	3	2	1	0		
Drill dist					Do	or re	veal

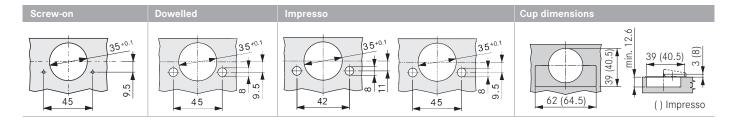
Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Drilling Distance (DD)								
	3	4	5	6	7			
24.0	2.4	2.1	2.1	2.1	2.0			
22.0	1.6	1.6	1.6	1.5	1.5			
21.0	1.4	1.3	1.3	1.3	1.3			
20.0	1.1	1.1	1.1	1.1	1.1			
19.0	0.9	0.9	0.9	0.9	0.9			
18.0	0.7	0.7	0.7	0.7	0.7			
17.0	0.6	0.6	0.6	0.6	0.6			
16.0	0.6	0.6	0.6	0.6	0.6			
	Reveal (R)							

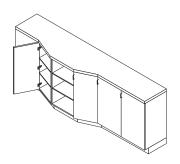


Tiomos 110/30A

+30° angle corner cabinet hinge for overlay doors



- For 30° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/30A

Opening Angle 110°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.
		42 / 45	Soft-close	F017 139 420 223
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034 139 391 223
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138529223	-	100
43	Self-close	F045138467223	-	100

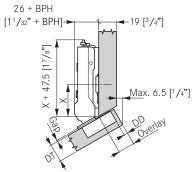
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Wood	screw, nickel-plated	Item No.	PU
#6 x 5/8" FHP, NI	81001-43	500	



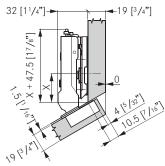
Overlay



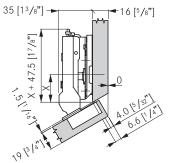
Drawing shows Tiomos with a base plate height (BPH) 0.

Drilling Distance (DD)

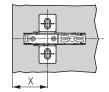
		Drilling Distance (DD)						
		3	4	5	6	7		
	20.5					0		
	19.5				0			
	18.5			0		2		
	17.5		0		2	3		
	16.5	0				3.5		
	16.0			2	3			
	15.5				3.5			
	15.0		2	3				
	14.5			3.5				
	14.0	2	3					
	13.5		3.5					
	13.0	3						
ay	12.5	3.5			6			
Door overlay	11.5			6				
or o	10.5		6					
Š			Base	Plate	e Hei	ght (l	BPH)	



Drawing shows Tiomos with a base plate height **(BPH) 6**.

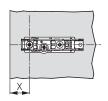


Drawing shows Tiomos with a base plate height **(BPH) 9.5**.



Base plate height

	0	2	3	3.5	6
Х	34.0	33.0	32.0	32.0	30.5
Wing	g bas	e pla	te po	sitio	า (X)



Base plate height

	0	2	3	3.5	
Χ	17.0	16.0	15.0	15.0	
Strai	ght b	ase	olate	posit	tion (X)

Minimum gaps

The minimum gap is the gap between the closed door and the front of the cabinet.

	3	4	5	6	7		
24.0	1.0	1.0	1.0	1.2	2.1		
22.0	1.0	1.0	1.0	1.0	1.5		
21.0	1.0	1.0	1.0	1.0	1.2		
20.0	1.0	1.0	1.0	1.0	1.0		
19.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
17.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
				Minimum gap			

Drilling Distance (DD)

Reveal

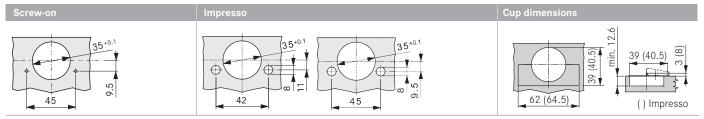
Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

	3	4	5	6	7			
24.0	2.4	2.1	2.1	2.1	2.0			
22.0	1.6	1.6	1.6	1.5	1.5			
21.0	1.4	1.3	1.3	1.3	1.3			
20.0	1.1	1.1	1.1	1.1	1.1			
19.0	0.9	0.9	0.9	0.9	0.9			
18.0	0.7	0.7	0.7	0.7	0.7			
17.0	.06	.06	.06	.06	.06			
16.0	.06	.06	.06	.06	.06			
				Reveal (R)				

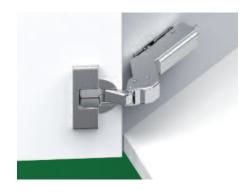
Drilling Distance (DD)



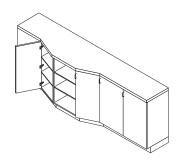
Door Thickness

Tiomos 110/30E

+30° angle corner cabinet hinge for inset doors



- For 30° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/30E

Opening Angle 110°

Impresso

Screw-on

Dowelled

Hinge Hinge

		.,,,,,	
	42 / 45	Soft-close	F017 139 421 223
linge cup: steel, nickel-plated	42 / 43	Self-close	F034139392223
linge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138530223	-	100
43	Self-close	F045138468223	-	100

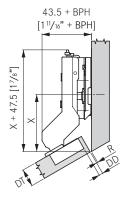
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

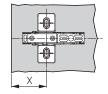
Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072135503228	150

Wood	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



Inset





Drawing shows Tiomos with a base plate height (BPH) 9.5.

Drilling Distance (DD)

			_			. ,	
		3	4	5	6	7	
	22.0	9.5			12		
	21.0						
	20.0					12	
	19.0			9.5			
	18.0						
ess	17.0				9.5		
sk	16.0					9.5	
Ē	15.0	6					
Door thickness			Base	Plat	e Hei	ight (BPH)

Doublities -	Distance	(DD)
Drilling	LUSTANCE	(1)1)1

		3	4	5	6	7				
	22.0	63.5			61.5					
	21.0									
	20.0					60.0				
	19.0			60.0						
	18.0									
ess	17.0				58.0					
skn	16.0					56.5				
r H	15.0	57.5								
Door thickness	W	Wing Base Plate position (X)								

Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1 mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Drill	ing [Dista	nce	(DD)	
3	4	5	6	7	

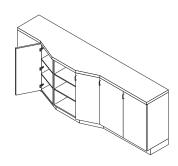
	3	4	5	6	7		
24.0	2.4	2.1	2.1	2.1	2.0		
22.0	1.6	1.6	1.6	1.5	1.5		
21.0	1.4	1.3	1.3	1.3	1.3		
20.0	1.1	1.1	1.1	1.1	1.1		
19.0	0.9	0.9	0.9	0.9	0.9		
18.0	0.7	0.7	0.7	0.7	0.7		
17.0	0.6	0.6	0.6	0.6	0.6		
16.0	0.6	0.6	0.6	0.6	0.6		
15.0	0.6	0.6	0.6	0.6	0.6		
				Reveal (R)			

Tiomos 110/37A

+37° angle corner cabinet hinge for overlay doors



- For 37° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/37A

Opening Angle 110°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.	Pattern	
		42 / 45	Soft-close	F017139422223	45	S
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034 139 393 223	45	S
	Hinge arm: zinc, nickel-plated					

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138531223	F028 138 541 223	100
	Self-close	F045138469223	F045138479223	100

Cover cap	Item No.	PU		
Steel, nickel-plated	F072135500247 100			

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150

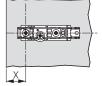
Wood s	crew, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



-16 [⁵/8"]

0.2 [1/64"]

Overlay 38 [11/2"] 26 + BPH [1¹/₃₂" + BPH] **-**19 [³/₄"] X + 47.5 [17/8" Max. 8.5 [5/16"] 1.2 [1/16"] Drawing shows Tiomos with a base plate height (BPH) 0. Drawing shows Tiomos with a base plate Drawing shows Tiomos with a base plate height (BPH) 12. height (BPH) 12. Drilling Distance (DD) 3 4 5 6 0 20.0 0 0 2 0 3 17.5 2 3 2 16.0 3 15.5 2 -3



38 [11/2"]

Rase	nlate	height

	0	_		3.5	
Χ	33.5	32.0	31.0	31.0	29.0
Wing hase plate position (X)					



	0	2	3	3.5		
Χ	16.5	15.0	14.0	14.0		
Straight base plate position (X)						

Minimum gaps

14.5

Door overlay

3 13.0

The minimum gap is the gap between the closed door and the front of the cabinet.

Drilling Distance (DD)							
	3	4	5	6	7		
24.0	1.0	1.0	1.0	1.2	2.1		
22.0	1.0	1.0	1.0	1.0	1.5		
21.0	1.0	1.0	1.0	1.0	1.2		
20.0	1.0	1.0	1.0	1.0	1.0		
19.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
17.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
				М	inimu	ım ga	ар

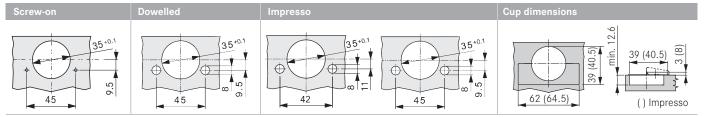
Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the Thickness correct application Grass strongly recommends a trial mounting for all Door hinges and base plates.

Drilling	Distance	
DITITION	Distance	(レレ)

	3	4	5	6	7		
24.0	2.4	2.1	2.1	2.1	2.0		
22.0	1.6	1.6	1.6	1.5	1.5		
21.0	1.4	1.3	1.3	1.3	1.3		
20.0	1.1	1.1	1.1	1.1	1.1		
19.0	0.9	0.9	0.9	0.9	0.9		
18.0	0.7	0.7	0.7	0.7	0.7		
17.0	.06	.06	.06	.06	.06		
16.0	.06	.06	.06	.06	.06		
	Reveal (R)						



6

6

6

Base Plate Height (BPH)

Door Thickness

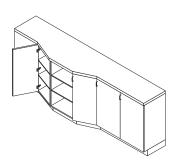
6 6

Tiomos 110/37E

+37° angle corner cabinet hinge for inset doors



- For 37° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/37E

Opening Angle 110°

Impresso

Screw-on

Dowelled

Inset		Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139423223
П	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139394223
	Hinge arm: zinc, nickel-plated			

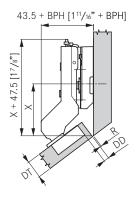
Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138532223	-	100
	Self-close	F045138470223	-	100

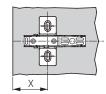
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500

Inset





Drawing shows Tiomos with a base plate height (BPH) 12.

Drillin	10 I)	istai	100	(1)1)	
D	. 6 -	10001		1	

		3	4	5	6	7	
	22.0	12					
	21.0		12				
	20.0			12			
	19.0				12		
	18.0						
ess	17.0		9.5			12	
ckn	16.0			9.5			
r thi	15.0						
Door thickness		Base Plate Height (BPH					

Drilling Distance	

		3	4	5	6	7		
	22.0	59.0						
	21.0		57.5					
	20.0			56.5				
	19.0				55.0			
	18.0							
>	17.0		54.5			53.0		
Door overlay	16.0			53.0				
r o	15.0							
D 0	Wing Base Plate position (X)							

Reveal

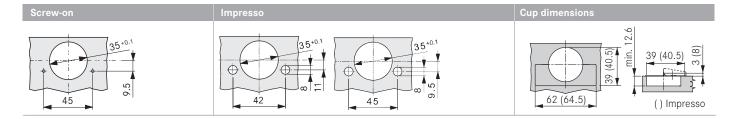
Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Duilling	Distance	(DD)
Drilling	Distance	(UU)

		ווווע	ilig L	rista	lice	(00)		
		3	4	5	6	7		
	22.0	1.6	1.6	1.6	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
ı	20.0	1.1	1.1	1.1	1.1	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
	18.0	0.7	0.7	0.7	0.7	0.7		
	17.0	0.6	0.6	0.6	0.6	0.6		
	16.0	0.6	0.6	0.6	0.6	0.6		
ess	15.0	0.6	0.6	0.6	0.6	0.6		
ickr								
Door Thickness								
Doo						Re	eveal	(R)



Tiomos 110/45A

$+45^{\circ}$ angle corner cabinet hinge for overlay doors



- For 45° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/45A

Opening Angle 110°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.	Pattern	Туре	Item No.	Item No.	PU
		42 / 45	Soft-close	F017139424223	45	Soft-close	F028138533223	F028 138 543 223	100
Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139395223	43	Self-close	F045 138 471 223	F045 138 481 223	100	
{	Hinge arm: zinc, nickel-plated								

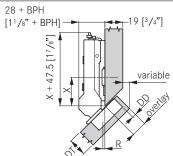
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150
	. /		

Wood screw, nickel-plated		Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



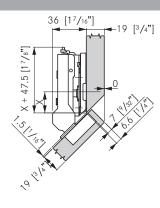




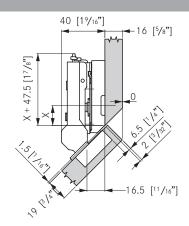
Drawing shows Tiomos with a base plate height (BPH) 0.

Drilling Distance (DD)

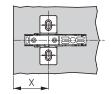
	וווזע	ing i	Jista	псе	(DD)	
	3	4	5	6	7	
19.5					0	
19.0						
18.5				0		
18.0						
17.5			0			
17.0						
16.5		0			2	
16.0						
15.5	0			2		
15.0					3	
14.5			2		3.5	
14.0				3		
13.5		2		3.5		
13.0			3			
12.5	2		3.5			
12.0		3				
11.0	3				6	
10.0				6		
	Ва	se Pl	ate F	leigh	t (BPI	H)



Drawing shows Tiomos with a base plate height (BPH) 9.5.

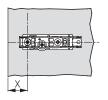


Drawing shows Tiomos with a base plate height (BPH) 12.



Base plate height

	0	2	3	3.5	6	
Χ	30.5	28.5	27.5	27.0	24.5	
Wing hase plate position (Y)						



Base plate height

	0	2	3	3.5	
Х	13.5	11.5	10.5	10.0	
Ctroight has a plate position (V)					

Straight base plate position (X)

Minimum gaps

Door overlay

The minimum gap is the gap between the closed door and the front of the cabinet.

	3	4	5	6	7	
24.0	1.0	1.0	1.0	1.2	2.1	
22.0	1.0	1.0	1.0	1.0	1.5	
21.0	1.0	1.0	1.0	1.0	1.2	
20.0	1.0	1.0	1.0	1.0	1.0	
19.0	1.0	1.0	1.0	1.0	1.0	
18.0	1.0	1.0	1.0	1.0	1.0	
17.0	1.0	1.0	1.0	1.0	1.0	
16.0	1.0	1.0	1.0	1.0	1.0	
					Minir	nuı
	22.0 21.0 20.0 19.0 18.0	24.0 1.0 22.0 1.0 21.0 1.0 20.0 1.0 19.0 1.0 18.0 1.0 17.0 1.0	24.0 1.0 1.0 22.0 1.0 1.0 21.0 1.0 1.0 20.0 1.0 1.0 19.0 1.0 1.0 18.0 1.0 1.0	24.0 1.0 1.0 1.0 22.0 1.0 1.0 1.0 21.0 1.0 1.0 1.0 20.0 1.0 1.0 1.0 19.0 1.0 1.0 1.0 18.0 1.0 1.0 1.0 17.0 1.0 1.0 1.0	24.0 1.0 1.0 1.0 1.2 22.0 1.0 1.0 1.0 1.0 21.0 1.0 1.0 1.0 1.0 20.0 1.0 1.0 1.0 1.0 19.0 1.0 1.0 1.0 1.0 18.0 1.0 1.0 1.0 1.0 17.0 1.0 1.0 1.0 1.0	24.0 1.0 1.0 1.0 1.2 2.1 22.0 1.0 1.0 1.0 1.0 1.5 21.0 1.0 1.0 1.0 1.0 1.2 20.0 1.0 1.0 1.0 1.0 1.0 1.0 19.0 1.0 1.0 1.0 1.0 1.0 1.0 18.0 1.0 1.0 1.0 1.0 1.0 1.0 17.0 1.0 1.0 1.0 1.0 1.0 1.0 16.0 1.0 1.0 1.0 1.0 1.0 1.0

Drilling Distance (DD)

SS	
S	

22.0	1.0	1.0	1.0	1.0	1.5		
21.0	1.0	1.0	1.0	1.0	1.2		
20.0	1.0	1.0	1.0	1.0	1.0		
19.0	1.0	1.0	1.0	1.0	1.0		
18.0	1.0	1.0	1.0	1.0	1.0		
17.0	1.0	1.0	1.0	1.0	1.0		
16.0	1.0	1.0	1.0	1.0	1.0		
	Minimum gap						

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Drilling Distance (DD)

		3	4	5	6	7		
	24.0	2.4	2.1	2.1	2.1	2.0		
	22.0	1.6	1.6	1.6	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
	20.0	1.1	1.1	1.1	1.1	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
200	18.0	0.7	0.7	0.7	0.7	0.7		
e composition of the composition	17.0	.06	.06	.06	.06	.06		
	16.0	.06	.06	.06	.06	.06		
						Re	eveal	(R)

Screw-on	Dowelled	Impresso	Cup dimensions
35 ^{+0.1}	35*0.1 00 00	35 ^{+0.1} 35 ^{+0.1} 42 45	9; 39 (40.5) (8) (9) Impresso

Tiomos 110/45E

+45° angle corner cabinet hinge for inset doors



- For 45° angle corner cabinets
- 110° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 110/45E

Opening Angle 110°

Impresso

Screw-on

Dowelled

Inset		Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139425223
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139396223
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138534223	F028138544223	100
	Self-close	F045138472223	F045138482223	100

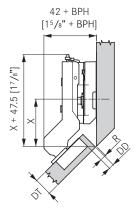
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

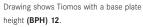
Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150
	>		
	. /		

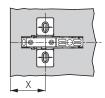
Wood s	screw, nickel-plated	Item No.	PU
-	#6 x 5/8" FHP, NI	81001-43	500



Inset







Drilling Distance (DD)

		3	4	5	6	7		
	22.0							
	21.0							
	20.0							
	19.0	12						
	18.0		12					
ess	17.0			12				
ckn	16.0				12			
rthi	15.0					12		
Door thickness		Base Plate Height (BPH)						

Drilling Distance (DD)

		3	4	5	6	7	
	22.0						
	21.0						
	20.0						
	19.0	52.0					
	18.0		50.5				
ess	17.0			49.0			
ckn	16.0				47.5		
Door thickness	15.0					46.0	
Doo		Wing	Base	Plate	positio	on (X)	

Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1 mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Drilling Distance (DD)

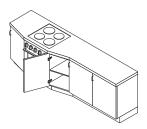
		3	4	5	6	7		
	24.0	2.4	2.1	2.1	2.1	2.0		
	22.0	1.6	1.6	1.6	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
	20.0	1.1	1.1	1.1	1.1	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
ess	18.0	0.7	0.7	0.7	0.7	0.7		
ickn	17.0	0.6	0.6	0.6	0.6	0.6		
Door Thickness	16.0	0.6	0.6	0.6	0.6	0.6		
Doo						Re	eveal	(R)

Tiomos 120/-15A

-15° angle corner cabinet hinge for overlay doors



- For -15° angle corner cabinets
- 120° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 120/-15A

Opening Angle 120°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.
		42 / 45	Soft-close	F017139432223
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139403223
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138555223	-	100
43	Self-close	F045138493223	-	100

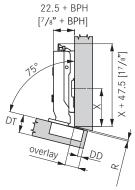
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150
	$\langle \rangle$		

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



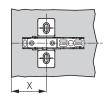
Overlay



Drawing shows Tiomos with a base plate height (BPH) 0.

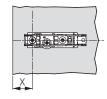
Drilling Distance (DD)

		Drill	ing [Dista	nce	(DD)	
		3	4	5	6	7	
	18.0					0	
	17.0				0		
	16.0			0			
	15.0		0				
	14.5				2	3	
	14.0	0				3.5	
	13.5			2	3		
	13.0				3.5		
	12.5		2	3			
	12.0			3.5			
	11.5		3			6	
	11.0		3.5				
	10.5	3			6		
<u>~</u>	10.0	3.5					
Door overlay	9.5			6			
0 10	8.5		6				
Doc		Ва	se Pl	ate F	leigh	t (BP	H)





		0	2	3	3.5	6						
	Χ	40	40.5	40.5	41	41.5						
\	Ning	g bas	e pla	Wing base plate position (X)								



Base plate height

	0	2	3	3.5					
	23	23.5	23.5	24					
Strai	Straight hase plate position (X)								

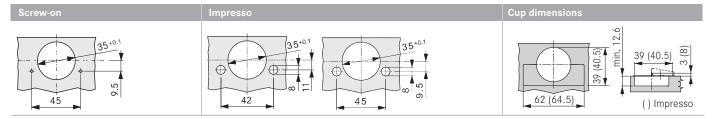
Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

	Drilling Distance (DD)								
	3	4	5	6	7				
24.0	6.4	5.4	4.4	3.4	2.4				
22.0	3.0	2.0	1.5	1.5	1.5				
21.0	1.4	1.3	1.3	1.3	1.3				
20.0	1.1	1.1	1.1	1.1	1.1				
19.0	0.9	0.9	0.9	0.9	0.9				
18.0	0.7	0.7	0.7	0.7	0.7				
17.0	1.0	1.0	1.0	1.0	1.5				
16.0	1.0	1.0	1.0	1.0	1.0				
	Reveal (R)								



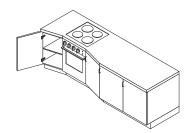
Door Thickness

Tiomos 120/-30A

-30° angle corner cabinet hinge for overlay doors



- For -30° angle corner cabinets
- 120° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 120/-30A

Opening Angle 120°

Impresso

Screw-on

Dowelled

	_		
/	Z	\	
<	5	-	

	I dettorii	1,700	rediii 140.
	42 / 45	Soft-close	F017 139 433 223
Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034 139 404 223
Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028138556223	-	100
43	Self-close	F045138494223	-	100

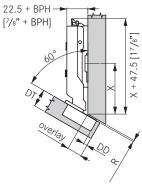
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



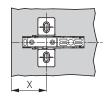
Overlay



Drawing shows Tiomos with a base plate height (BPH) 02.

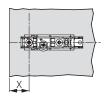
Drilling Distance (DD)

3			וווזע	ing i	лѕта	псе	(DD)		
18.0 0 17.0 0 16.5 2 16.0 0 15.5 2 15.0 0 14.5 2 13.5 2 13.0 3 12.5 2 12.0 3 6 6 11.0 3 6 6 10.5 3.5			3	4	5	6	7		
17.0 0 16.5 2 16.0 0 15.5 2 15.0 0 14.5 2 13.5 2 13.0 3 12.0 3 11.5 3.5 11.0 3 10.5 3.5		19.0					0		
16.5 0 16.0 0 15.5 2 15.0 0 14.5 2 3.5 14.0 3 13.5 2 13.0 3 12.5 2 3.5 11.0 3 6 10.5 3.5		18.0				0			
16.0 0 3 15.5 2 3.5 14.0 3 3.5 13.5 2 3.5 13.0 3 3 12.5 2 3.5 3 12.0 3 6 11.0 3 6 10.5 3.5 6		17.0			0				
15.5 2 15.0 3 14.5 2 14.0 3 13.5 2 13.0 3 12.5 2 12.0 3 15 3.5 11.0 3 10.5 3.5		16.5					2		
15.0 0 3 14.5 2 3.5 14.0 3 13.5 2 3.5 13.0 3 12.5 2 3.5 12.0 3 6 11.5 3.5 6 10.5 3.5 6				0					
14.5 2 3.5 14.0 3 3 13.5 2 3.5 13.0 3 3 12.5 2 3.5 6 11.0 3 6 6 10.5 3.5 6		15.5				2			
14.0 3 13.5 2 3.5 13.0 3 12.5 2 3.5 12.0 3 6 11.5 3.5 10.5 3.5		15.0	0						
13.5 2 3.5 13.0 3 12.5 2 3.5 12.0 3 6 11.5 3.5 6 10.5 3.5 6		14.5			2		3.5		
13.0 3 3 12.5 2 3.5 12.0 3 6 11.5 3.5 11.0 3 6 10.5 3.5									
12.5 2 3.5 6 12.0 3 6 11.5 3.5 6 11.0 3 6				2		3.5			
12.0 3 6 11.5 3.5 11.0 3 6 10.5 3.5		13.0			3				
11.5 3.5 6 11.0 3 6		12.5	2		3.5				
11.0 3 6 10.5 3.5		12.0		3			6		
10.5 3.5		11.5		3.5					
		11.0	3			6			
10.0 6		10.5	3.5						
9.0 6	lay	10.0			6				
8.0 6 Base Plate Height (BPH)	ver	9.0		6					
Base Plate Height (BPH)	or c	8.0	6						
	Õ		Base Plate Height (BPH)						





	0	2	3	3.5	6
Χ	53.5	55	55.5	55.5	57
Wing base plate position (X					า (X)



Base plate height

	0	2	3	3.5	
Х	36.5	38	38.5	38.5	
Strai	ight b	ase	olate	posit	ion (X)

Reveal

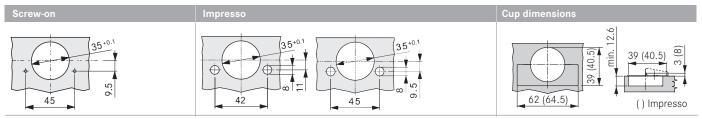
Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application
Grass strongly
recommends a trial
mounting for all hinges and base plates.

Drill	Drilling Distance			
3	4	5	6	7

	3	4	5	6	7		
24.0	6.4	5.4	4.4	3.4	2.4		
22.0	3.0	2.0	1.5	1.5	1.5		
21.0	1.4	1.3	1.3	1.3	1.3		
20.0	1.1	1.1	1.1	1.1	1.1		
19.0	0.9	0.9	0.9	0.9	0.9		
18.0	0.7	0.7	0.7	0.7	0.7		
17.0	1.0	1.0	1.0	1.0	1.5		
16.0	1.0	1.0	1.0	1.0	1.0		
	Reveal (R)						



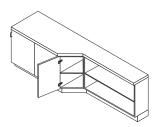
Door Thickness

Tiomos 120/-45A

-45° angle corner cabinet hinge for overlay doors



- For -45° angle corner cabinets
- 120° opening angle
- 3-dimensional adjustment with suitable base plate
- Soft-close or Self-close hinges available
- · Convenient depth adjustment with worm gear









Tiomos 120/-45A

Opening Angle 120°

Impresso

Screw-on

Dowelled

Overlay		Pattern	Туре	Item No.
		42 / 45	Soft-close	F017 139 434 223
	Hinge cup: steel, nickel-plated	42 / 43	Self-close	F034139405223
	Hinge arm: zinc, nickel-plated			

Pattern	Туре	Item No.	Item No.	PU
45	Soft-close	F028 138 557 223	-	100
45	Self-close	F045138495223	-	100

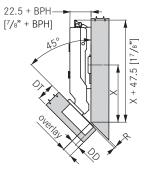
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup	cover cap	Item No.	PU
$\overline{}$	Steel, nickel-plated	F072 135 503 228	150
(. >>		

Wood	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500



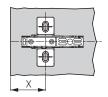
Overlay



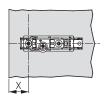
Drawing shows Tiomos with a base plate height **(BPH) 02**.

Drilling Distance (DD)

	D11111				(00)
	3	4	5	6	7
12.0					0
11.5				0	
10.5			0		
9.5		0			2
8.5	0			2	
8.0					3
7.5			2		3.5
7.0				3	
6.5		2		3.5	
6.0			3		
5.5	2		3.5		
5.0		3			
4.5		3.5			
4.0	3				6
3.5	3.5				
3.0				6	
2.0			6		
1.0		6			
0.0	6				
	Base	Plat	е Не	ight (BPH)



E	Base plate height							
		0	2	3	3.5	6		
	Χ	60.5	62.5	63.5	64	66.5		
1	Wing base plate position (X)							



0 2 3 3	.5

X 43.5 45.5 46.5 47 Straight base plate position (X)

Reveal

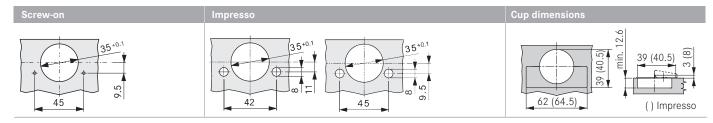
Door overlay

Reveal dimensions were determined with an edge radius (of the door) of 1mm. Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

	Drill	ing L	Jista	nce	(DD)	
			5			
24.0	6.4	5.4	4.4	3.4	2.4	

	24.0	6.4	5.4	4.4	3.4	2.4		
	22.0	3.0	2.0	1.5	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
	20.0	1.1	1.1	1.1	1.1	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
ess	18.0	0.7	0.7	0.7	0.7	0.7		
ickn	17.0	1.0	1.0	1.0	1.0	1.5		
Joor Thickness	16.0	1.0	1.0	1.0	1.0	1.0		
Doo						Re	eveal	(R)

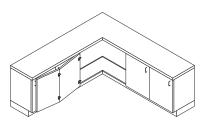


Tiomos PCC

Pie-cut corner cabinet hinge



- 3-dimensional adjustment with suitable base plate
- Designed for connecting two folding doors in corner cabinet
- For door thicknesses 16 to 22 mm
- Self-close hinges available
- Used in conjunction with Tiomos 160 hinges





Tiomos PCC Screw-on Dowelled

Overlay		Pattern	Туре	Item No.	Item No.	PU
		42	Self-close	-	F045138336228	150
Hinge cup: steel, nickel-plated	45	Self-close	F045 138 517 228	F045 138 518 228	150	
	Hinge arm: zinc_nickel-plated					

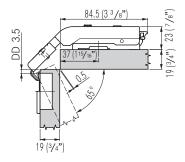
Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000

Hinge cup cover cap		Item No.	PU
	Steel, nickel-plated	F072 135 503 228	150
	>		
0			

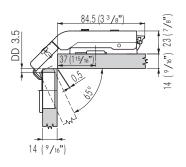
Wood screw, nickel-plated		crew, nickel-plated	Item No.	PU
		#6 x 5/8" FHP, NI	81001-43	500



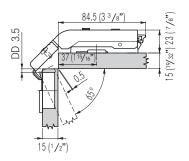
Hinge Application



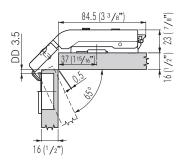
19mm door thickness with base plate height 0



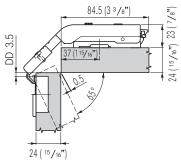
14mm door thickness with base plate height 0



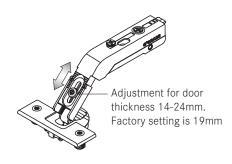
15mm door thickness with base plate height 0

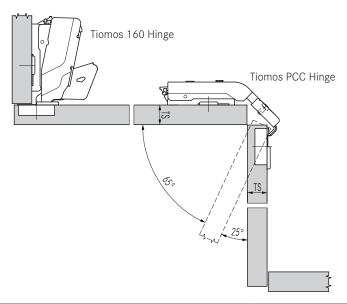


16mm door thickness with base plate height 0



24mm door thickness with base plate height 0

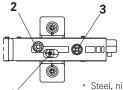




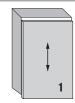
Screw-on	Dowelled	Cup dimensions
35+0.1	35 ^{+0.1} 42 45	39 (40.5) © () Impresso

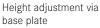
Tiomos base plates

For Tiomos hinges



- · Steel, nickel plated
- · Depth adjustment via worm gear
- Height adjustment via worm gear or elongated hole
- · Side adjustment via hinge
- · Use a #2 Pozi drive screwdriver for hinge adjustment
- · Attach baseplates using all available screw holes

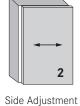




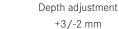
Via worm gear± 2 mm

For wood screws

For Euro screws



±2 mm



Via elongated holes \pm 2.5mm

All adjustment options can be made independently of one another.

Wing base plate, 4 point fixing



· Height adjustment via worm gear

Height	Item No.	PU
0	F058139746228	150
2	F058139747228	150
3	F058139748228	150
3.5	F058139749228	150

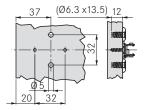
Wing base plate, 4 point fixing



· Height adjustment via worm gear

37/32

37/32



Height	Item No.	PU
0	F058139756228	150
2	F058139757228	150
3	F058139 758 228	150
3.5	F058 139 759 228	150

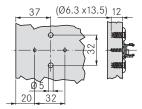
Wing base plate, 4 point fixing



· Height adjustment via worm gear

37/32

37/32



Height	Item No.	PU
0	F058 139 761 228	150
2	F058139762228	150
3	F058139763228	150
3.5	F058139764228	150

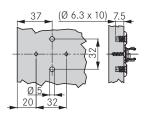
With pre-mounted Euro screws (13.5 mm)

With pre-mounted Euro screws (10 mm)

Wing base plate, 4 point fixing



- Height adjustment via worm gear
- · For twin application



Height	Item No.	PU
0	F058139863228	150
2	F058139864228	150
3	F058139865228	150
3.5	F058139866228	150



Wing steel base plate, 4 point fixing

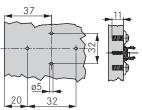
· Height adjustment via worm gear

37/32

Expanding dowels (11mm)

For wood screws

For wood screws

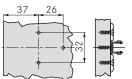


Height	Item No.	PU
0	F058139766228	150
2	F058139767228	150
3	F058139768228	150

Wing steel base plate, 3 point fixing

· Height adjustment via elongated screw holes

37/32

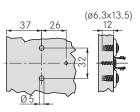


Height	Item No.	PU
0	F058139721228	150
2	F058139722228	150
3	F058139723228	150
3.5	F058139724228	150

Wing steel base plate, 3 point fixing

• Height adjustment via elongated screw holes

37/32



Height	Item No.	PU
0	F058139736228	150
2	F058139737228	150
3	F058139738228	150
3.5	F058139739228	150

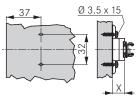
With pre-mounted euro screws (13.5 mm)

Wing base plate, 2 point fixing



- · Zinc die-cast/Steel, nickel plated
- · Height adjustment via worm gear

37/32



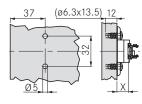
Item No.	PU
F058139892217	50
F058139888217	50
F058139893217	50
F058139894217	50
F058139895217	50
	F058139892217 F058139888217 F058139893217 F058139894217

Wing base plate, 2 point fixing



- Zinc die-cast/Steel, nickel plated
- · Height adjustment via worm gear

37/32



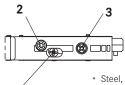
Height(x)	Item No.	PU
6	F058 139 873 217	50
9.5	F058 139 882 217	50
12	F058 139 874 217	50
19	F058 139 875 217	50
21	F058 139 896 217	50

With pre-mounted euro screws (13.5 mm)

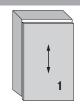
Tiomos base plates

For Tiomos hinges

Tiomos straight base plates



- · Steel, nickel plated
- · Height and depth adjustment via worm gear
- · Side adjustment via hinge
- Use a #2 Pozi drive screwdriver for hinge adjustment
- · Attach baseplates using all available screw holes







Height adjustment via base plate

For wood screws

Via worm gear ±2 mm

Side Adjustment

Depth adjustment +3/-2 mm

±2 mm All adjustment options can be made independently of one another.

Straight base plate, 2 point fixing

· Height adjustment via worm gear

Ø 3.5

20/32

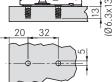
20/32

Height	Item No.	PU
0	F059 139 701 228	150
2	F059 139 702 228	150
3	F059 139 703 228	150

Straight base plate, 2 point fixing



· Height adjustment via worm gear



With pre-mounted Euro screws

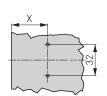
Height	Item No.	PU
0	F059 139 711 228	150
2	F059 139 712 228	150
3	F059 139 713 228	150

+5° Wedge for screw fixing

- · Zinc, nickel plated
- For placing under wing mounting plates
- · Can be stacked (max. 3)



37/32



37/32

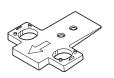
For wood screws

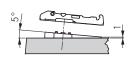
Height	Item No.	PU
3	F072 135 757 217	50

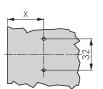




- · Zinc, nickel plated
- For placing under wing mounting plates
- · Cannot be stacked







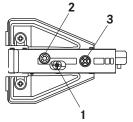
For wood screws

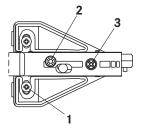
Height	Item No.	PU
3	F072 135 758 217	50





Tiomos face frame adapter plates







- Depth adjustment via worm gear
- · Height adjustment via worm gear or elongated hole
- · Side adjustment via hinge
- Use a #2 Pozi drive screwdriver for hinge adjustment
- · Attach baseplates using all available screw holes





Side Adjustment

±2 mm



Height adjustment via base plate Via worm gear ±2 mm

Depth adjustment +3/-2 mm

Via elongated holes ±2.5 mm

All adjustment options can be made independently of one another.

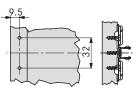
For wood screws

For wood screws

FFA base plate, 2 point fixing

· Height adjustment via elongated screw holes

9.5/32



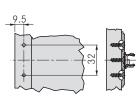
Height	Item No.	PU
1.5	F058139821228	150
3.5	F058139822228	150
4.5	F058139823228	150
5	F058 139 824 228	150

FFA base plate, 2 point fixing



· Height adjustment via worm gear

9.5/32



Height	Item No.	PU
1.5	F058139825228	150
3.5	F058139826228	150
4.5	F058139827228	150
5	F058139828228	150

FFAL base plate with flange, 4 point fixing

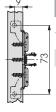
9.5/32

10/32

For wood screws



• Height adjustment via elongated screw holes



Height	Item No.	PU
3.5	F058139829228	150
5	F058139830228	150

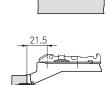
F058139831228

Inset FFA base plate, 3 point fixing

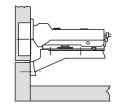


· Steel, diecast, nickel plated





Height
0



For wood screws

Note: Requires a 9.5 crank hinge (half-overlay)

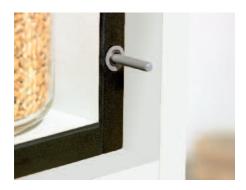
· Height adjustment via worm gear

PU = packaging unit

150

Tipmatic

For handle-free wooden doors

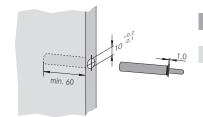


- Gently tapping the front causes the doors to open to a convenient angle
- · Any free-swing hinges can be used
- Large magnet catch range closes doors reliably
- Gap adjustment from 2.5 to 5.5 mm with integrated, self-locking and toolless depth adjustment feature
- Mount on the front side of the cabinet or with an adapter plate

Tipmatic pin

2

- Incl. Tipmatic mechanism (hole edge cover 1 mm)
 Stick on strike plate
 Screw on strike plate
- · Hole drilled from the front
- · Plastic RAL 7036, platinum grey



For drilling

Item No

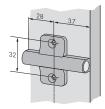
68873-06

PU 25 pieces

Line Boring Adapter plate



- Suitable for line boring 28 and 37 mm
- Attach with Euro screws (6.3 x 13.5)
- Plastic RAL 7035, light grey



For Euro screws

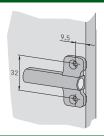
Item No. 63310-40

PU 25 pieces

Standard adapter plate



- · Quick upgrade installation
- Attach with wood screws (3.5 x 13)
- Plastic RAL 7035, light grey



For wood screws

Item No. 63311-40

PU 25 pieces

Linear adapter plate



- Design solution also suitable for insets
- Attach with wood screws (3.5 x 13)
- Plastic RAL 7035, light grey



For wood screws

Item No

63309-40

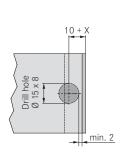
PU 25 pieces

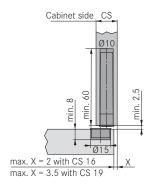


Mounting for full and half overlay wooden doors

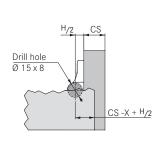
Mounting for inset wooden doors

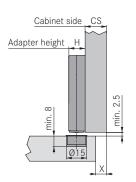
Mounting on front side



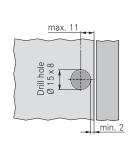


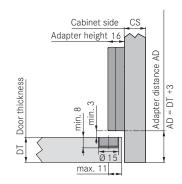
Mounting with adapter plates





Mounting with linear adapter plate



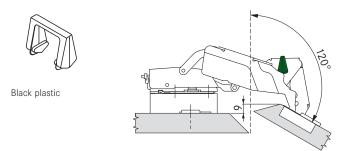


Tiomos Accessories

Angle reduction clips

Opening angle reduction clip to 85° Works for all Tiomos 110° and 120° standard hinges. Reduces the opening angle to 85° to prevent doors from bumping fronts or walls in corner installations. Item No. F072135751517

Opening angle reduction clip to 120°



Works for all Tiomos 160° standard hinges. Reduces the opening angle to 120° to prevent doors from bumping the cabinet side in inset and mitered corner applications.

Item No.	PU
F072 135 753 117	50

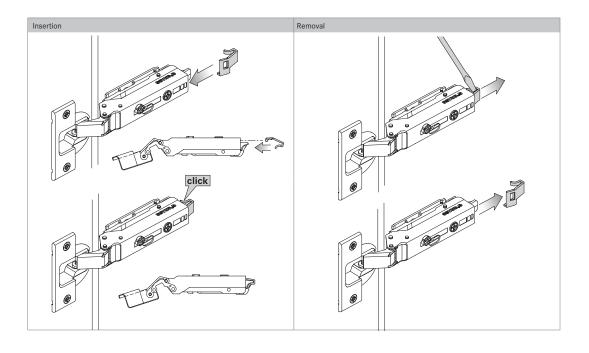
50

Hinge clip protection

Prevents accidental release of the hinge from the base plate. For use in lockers, wardrobes, office furniture or similar applications.

Item No.	PU
F072 135 807 540	500

Steel, nickel





Cover caps

Hinge arm cover cap

For all crankings



Item No.	PU
F072 135 500 247	1000

Steel, nickel plated, without imprint*

Hinge arm cover cap, long

For 00 and 03 Cranking only



Item No.	PU
F072 135 504 247	1000

Steel, nickel plated, without imprint*

* Imprinting available upon special request

Hinge cup cover cap



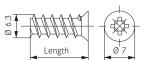
Item No.	PU
F072135503228	150

Steel, nickel plated

Screws

Euro screw, nickel-plated

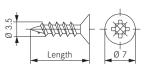




Description	Item No.	PU
13mm Euro Screw (1/2")	81015-43	500
18mm Euro Screw (11/16")	83000-43	500
7.5mm Euro Screw (5/16")	83001-43	500
13mm Pan head Euro Screw	13398-43	500

Wood screw, nickel-plated





Description	Item No.	PU
#6 x 1/2" FHP, NI	81014-43	500
#6 x 7/16" FHP, NI	81016-43	500
#6 x 5/8" FHP, NI	81001-43	500
#6 x 3/4" FHP, NI	81003-43	500
#6 x 1" FHP, NI	81004-43	500

Pozidrive screwdriver

#2 Pozidrive screwdriver for hinges



Description	Item No.	PU
Pozidrive screwdriver	98000-01	1
Pozidrive screwdriver	98000-08	50

Ecopress

Drilling and insertion machine for 45mm boring pattern



- · Bore depth automatically adjusts to material thickness
- Functional design
- · Accurate fence is easily adjusted
- Chip removal by air on pneumatic machines
- Easy, fast and efficient operation
- Easy maintenance

Motor configuration	Item No.	PU
110v single phase pneumatic	F146 077 951 299	1
220v single phase pneumatic	F146 077 952 299	1
220v three phase pneumatic	F146 079 520 299	1

Scale bar

Graduated scale for exact measurement on the machine.



Pneumatic control

Pneumatic feed and pneumatic hold-down device.



Hold-down block

Optimum fixing on the Ecopress Pneumatic with the pneumatic hold-down device.



PU = packaging unit



Carbide drill bits for Ecopress





Diameter	Direction	ltem no.	PU
35 mm	RH	00077-01	1
8 mm	LH	00160-01	1

Bit set for hinge drilling	Item no.	PU
1 x 35 mm/RH, 2 x 8 mm/LH	00213-01	1

Extension bars for use with Ecopress



Туре	From/ Up to	Item no.

Туре	From/ Up to	Item no.	PU
Type 1	360 mm - 1360 mm	37535-01	1
Type 2	1360 mm - 2350 mm	37536-01	1

Additional stops for Ecopress



Туре	Item no.	PU
Left	89610-01	1
Right	89510-01	1
Night	09310-01	'

Insertion rams for Ecopress





Insertion Dies for Tiomos	Item no.	PU
For Tiomos 110°/120°		
hinge plastic	F146 101 310 201	1
Universal insertion die for Tiomos 110°/120°/160°		
hinge, plastic	F146 101 308 201	1

Assembly Hardware

Shelf Supports









Item No.	PU
499.582.50.0050	5000
499.582.50.2050	2000
517.206.64.1015	2500
517.206.61.0015	2500
00036-43	500
	499.582.50.0050 499.582.50.2050 517.206.64.1015 517.206.61.0015

Bumper Pads

AIRSOFT Bumper Pads, plastic, round





Description	Item No.	PU
AirsSoft Bumper pad, 2.5mm, clear	63480-99	480
AirsSoft Bumper pad, 2.5mm, clear	63482-30	5000
AirsSoft Bumper pad, 5mm, clear	63481-43	500
AirsSoft Bumper pad, 5mm, clear	63483-30	5000

Self-adhesive Bumper Pads





Description	Item No.	PU
Self-adhesive bumper pad, clear, 7mm	630.000.03.0750	1088
Self-adhesive bumper pad, clear, 10mm	630.000.03.1050	1050
Self-adhesive bumper pad, clear, 12mm	630.000.02.1250	5000

Bumper Pads



Description	Item No.	PU
Bumper pad, round, clear, 3mm	31002-43	500
Bumper pad, round, clear, 1.5mm	31004-43	500

Bumper Pads



Description	Item No.	PU
Bumper pad, hexagonal, butterscotch, 3mm	00464-43	500

Cover Caps



Description	Item No.	PU
35mm cover cap, white	22227-42	100
35mm cover cap, almond	22228-42	100
35mm cover cap, brown	22229-42	100
John Cover Cap, Drown		100

Door Stop



Description	Item No.	PU
H-950 door stop, clear	00068-43	500

Notes



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