

## **Bar/Seat/Curtain Rod Field Installation Instructions**

### **Bar Installation**

The bars are installed with 5/16"x1 3/4" (2-bolt5-16 18x1.75hexss) stainless steel hex bolts or 5/16"x 2" (2-bolt5-16 18x2hexss) stainless steel hex bolts, depending on the thickness of the tub wall and 3"x 3" (1plate101) steel backing plates.

- 1) The unit is mark and drilled. Silicone (100% RTV Silicone) is applied to the drillings on the inside of the unit and to the outside of the unit.
- 2) The bar is than put in place by putting the 5/16 bolts through the back plate first than through the wall of the unit.
- 3) While holding the bar in place start threading the bolt into the bar by hand to get it started.
- 4) Continue to hand thread all the bolts threw the tub wall to the bar till all bolts have been started and holds the bar in place.
- 5) You can now tighten the bar with an air ratchet.
- 6) After tightening the bar, clean up any silicone that may have came threw the inside of the tub.
- 7) Apply liquid nail to the bolt head on the backside of the tub than paint the backing plates with a primer that matches the out side color of the unit.

### **Curtain Rod Installation**

The curtain rod cups are installed with (2) rod cups (1rodcup), (4) 8/32"x 1 1/2" Phillips head screws (2-screw8-32x1.5phifft), and (4) lock nuts (2-nut8-32kepss).

- 1) The unit is marked and drilled. Silicone (100% RTV silicone) is applied to the drilling on the inside of the unit and the outside of the unit.
- 2) Put (2) of the screws threw the rod cup than put the rod cup into place by putting the screws threw the drillings in the unit and hand tighten the nut to the back side of the unit.
- 3) Hold the rod cup with one hand and tighten in to place keeping the rod cup straight.
- 4) Cut the screws off of the backside of the unit so they do not stick out past the nailing flange of the unit and apply silicone to the nuts.
- 5) The curtain rod can now be cut to fit the unit. Measure the inside of the unit right above the threshold.
- 6) Once the measurement is determined you will subtract 3/4" off the total measurement.
- 7) Cut the curtain rod and snap each end into the rod cups. Wrap tape around each end of the curtain rod and cup to hold the rod in place so the rod does not move during shipping.

### **Seat Installation**

The seat are installed with 6 stainless steel screws (2SCREW1/420x13/4PANSS) and nuts (2NUTHEX1/4/20SS) and backing plate (1PLA105).

- 1) The unit is mark and drilled.
- 2) Silicone (100% RTV Silicone) is applied to the drillings on the inside of the unit and to the outside of the unit.
- 3) The seat is than put in place by putting the screws through the seat bracket first than through the wall of the unit.
- 4) The backing plate is put on over the screws on the backside of the unit.
- 5) Tighten the threaded nut on to the screws.
- 6) The screws are than cut down and Liquid Nail is applied to each nut covered with a cap.