MANIFOLD – ASTM F1807 PEX

33 672 SERIES

BranchMaster

SPECIFICATION

Sioux Chief ASTM F1807 PEX BranchMaster™ manifolds shall be used in plumbing or heating systems for safe distribution of hot or cold water to supply fixtures and shall be utilized in various design configurations. Manifolds shall be designed in accordance to the ASTM F1807 PEX standard and shall be offered with or without valves on branches. Each manifold shall be manufactured with no-lead solder or brazing and tested by Sioux Chief prior to shipment.

ITEM # SUBMITTED	
JOB NAME	
LOCATION	
ENGINEER	
CONTRACTOR	
PO#	TAG

INSTALLATION

Hot water manifolds should be located within the first six feet after a water heater to aid in hot water delivery times. Recirculation lines should be run into an independent fitting and not directly into the manifold.

MATERIALS

Trunk: Type L copper

End outlet: copper or C69300* brass Branch: copper or C69300* brass

Solder: No Lead

*693 brass used in brazed configurations





CERTIFICATIONS/APPROVALS

NSF-372 compliant, IAPMO listed

NSF-14 end connections (brass)

Note: connection specifications are limited to those called out in their respective

ASTM standards for pipe and fittings.

Create Item Number

672ABC

e.g. 672X0490: 1" Type-L copper trunk, four 1/2" ASTM F1807 PEX branches, 3/4" PEX inlet x spun closed

BRANCH TYPE A

X = F1807 branch (copper)

XB = F1807 PEX balancing valve, Brass

XV = F1807 PEX ball valve - Brass

C = compression PEX

CB = comp. PEX balancing valve, Brass

CV = comp. PEX valve, Brass

BRANCH MULTIPLES B

02 = 2 branches

03 = 3 branches

04 = 4 branches

05 = 5 branches

06 = 6 branches

08 = 8 branches

10 = 10 branches

12 = 12 branches

13 = 13 branches 15 = 15 branches

18 = 18 branches

Branches are 2" on center

TRUNK TYPE C

10 = 1" Type-L copper, 1" female sweat × spun closed

10L = 1" Type-L copper, 1" female sweat × spun closed, valve left

30 = 1" Type-L copper, 3/4" male sweat × spun closed

31 = 1" Type-L copper, $\frac{3}{4}$ " female sweat $\times \frac{3}{4}$ " male sweat

33EE = 1" Type-L copper, 3/4" male sweat ×

3/4" male sweat (extended trunk ends)

40 = 1" Type-L copper, 1" male sweat × spun closed

41 = 1" Type-L copper, 1" male sweat \times 1" female sweat,

42 = 1" Type-L copper, 1" male sweat × 1" female sweat

44 = 1" Type-L copper, 1" male sweat × 1" male sweat

70 = 1" Type-L copper, 1" PEX × spun closed

77 = 1" Type-L copper, 1" PEX \times 1" PEX

80 = 1" Type-L copper, 1/2" PEX × spun closed

90 = 1" Type-L copper, 3/4" PEX × spun closed

90EE = $\frac{3}{4}$ " PEX × spun closed (extended trunk ends)

97 = 1" Type-L copper, 3/4" PEX × 1" PEX

98 = 1" Type-L copper, $\frac{3}{4}$ " PEX $\times \frac{1}{2}$ " PEX

99 = 1" Type-L copper, 3/4" PEX × 3/4" PEX

CO = 1" Type-L copper, 1" CPVC × spun closed

Note: Not all option combinations are STOCK manifolds. For non-stock manifolds, a minimum of 25 pcs is required and extended lead times may apply.