

## **INSTALLATION INSTRUCTIONS:**

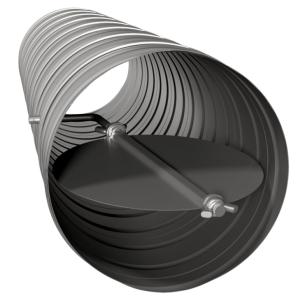
- 1- Use a metal 1/4" drill bit to drill two center holes on both sides of the pipe 6" from the end.
- 2- Remove end wing nut, feed damper into pipe handle first and push handle through hole.
- 3- May have to push the pipe into a temporary oval shape to be able to turn the damper inside of the pipe.

## NOTE:

Used for commercial applications. It is easier to install near the end of a pipe.

## **WARNING!!**

Improper installation may result in damage to product or inefficiencies in the system. Use proper PPE and equipment during cutting, bending, and installation processes. If local codes differ from these instructions follow local building codes.



**INSTALLATION VIEW** 



**INSTALLED VIEW** 

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