

# INSTALLATION DATA SHEET

## BRASS SAE 45° FLARE FITTINGS

### Applications:

LP-Gas, Natural Gas, Refrigeration, Power Steering, Gasoline. Used with Copper, aluminum, and Welded Steel Hydraulic Tube that can be flared. Use long nut for vibration, forged for extreme cold.

### Assembly:

- Cut tube square and deburr
- Slide nut on tube
- Flare tube end
- Pull nut forward and hand thread fitting until firmly seated
- Wrench tighten (use 2 wrenches) until solid
- Turn nut 1/6 additional turn (1 hex flat) to seal