TECHNICAL BROCHURE

BPE R1



FEATURES

Corrosion resistant construction

Cast iron body

Thermoplastic impeller and cover.

Upper sleeve and lower heavy duty ball bearing construction.

Motor is permanently lubricated for extended service life.

Powered for continuous operation.

All ratings are within the working limits of the motor.

Quick disconnect power cord, 20' standard length, heavy duty 16/3 SJTW with 115 or 230 volt grounding plug.

Complete unit is heavy duty, portable and compact.

Mechanical seal is carbon, ceramic, BUNA and stainless steel.

Stainless steel fasteners

PE SUBMERSIBLE EFFLUENT PUMP





Wastewater

APPLICATIONS

Specially designed for the following uses:

- Mound Systems
- Effluent/Dosing Systems
- Low Pressure Pipe Systems
- Basement Draining
- Heavy Duty Sump/Dewatering

SPECIFICATIONS

Pump - General:

• Discharge: 1½" NPT

• Temperature: 104°F (40°C) maximum, continuous when fully submerged.

• Solids handling: ½" maximum sphere.

• Automatic models include a float switch.

• Manual models available.

• Pumping range: see performance chart or curve.

PE31 Pump:

Maximum capacity: 53 GPMMaximum head: 25' TDH

PE41 Pump:

Maximum capacity: 61 GPMMaximum head: 29' TDH

PE51 Pump:

Maximum capacity: 70 GPMMaximum head: 37' TDH

MOTOR

General:

- Single phase
- 60 Hertz
- 115 and 230 volts
- Built-in thermal overload protection with automatic reset.
- Class B insulation
- Oil-filled design
- High strength carbon steel shaft

PE31 Motor:

- .33 HP, 3000 RPM
- 115 volts
- Shaded pole design

PE41 Motor:

- .40 HP, 3400 RPM
- 115 and 230 volts
- PSC design

PE51 Motor:

- .50 HP, 3400 RPM
- 115 and 230 volts
- PSC design

AGENCY LISTINGS



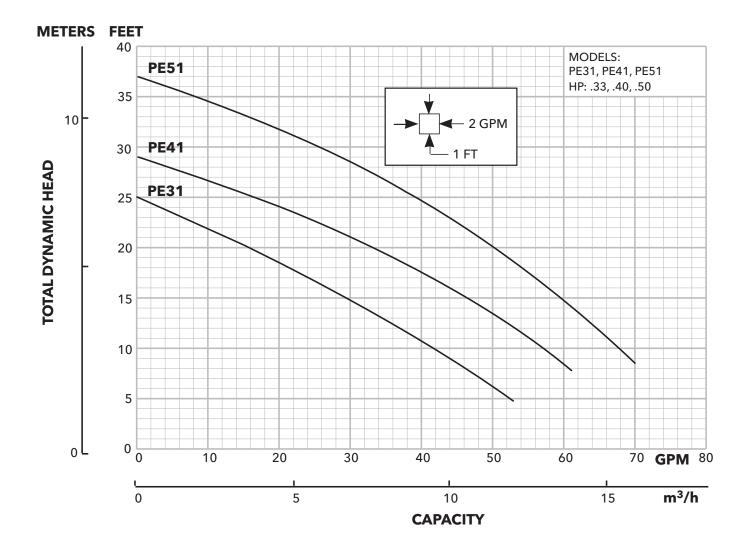
Tested to UL 778 and CSA 22.2 108 Standards

By Canadian Standards Association

File #LR38549

PUMP INFORMATION

Order No.	НР	Volts	Amps	Minimum Circuit Breaker	Phase	Float Switch Style	Cord Length	Discharge Connection	Minimum Basin Diameter	Maximum Solids Size	Shipping Weight Ibs/kg
PE31M	0.33	2	12	20	1	Manual / No Switch	- 20'	1.5"	18"	.5"	31 / 14.1
PE31P1	0.33	115				Piggyback Float Switch					
PE41M		115	7.5	15		Manual / No Switch					
PE41P1	0.4					Piggyback Float Switch					
PE42M		230	3.7	10		Manual / No Switch					
PE42P1						Piggyback Float Switch					
PE51M	0.5	115	9.5	20		Manual / No Switch					
PE51P1						Piggyback Float Switch					
PE52M		230	4.7	10		Manual / No Switch					
PE52P1						Piggyback Float Switch					



PERFORMANCE RATINGS

PE31

Total Head (feet of water)	GPM
5	52
10	42
15	29
20	16
25	0

PE41

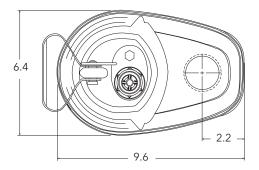
Total Head (feet of water)	GРM
8	61
10	57
15	46
20	33
25	16

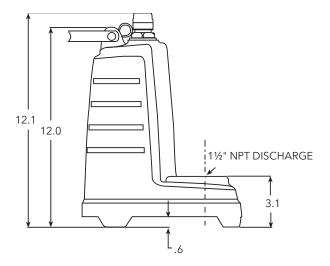
PE51

Total Head (feet of water)	GРM
10	67
15	59
20	50
25	39
30	26
35	8

DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)







Xylem Inc. 2881 East Bayard Street Ext., Suite A Seneca Falls, NY 13148 Phone: (866) 325-4210 Fax: (888) 322-5877

www.goulds water technology.com

Goulds is a registered trademark of Goulds Pumps, Inc. and is used under license. © 2016 Xylem Inc. BPE R1 September 2016