

## PC4000-11 Excavator









The PC4000-11 mining excavator is built to reduce your cost per ton. We listened to input from our mining customers and incorporated features such as state-of-the-art technologies and the latest solutions for sustainable and efficient operation. The optional Tier 4 Final diesel drive complies with the strictest EPA emissions requirements for enhanced sustainability.

Size matching with 165-265 st trucks promotes increased loading efficiency.

#### **General machine information**

|                               | <b>Front shovel</b>                            | Backhoe            |
|-------------------------------|--|--------------------|
| Operating weight              | ~398 mt (439 st)                               | ~404 mt (445 st)   |
| Standard bucket configuration | 22 m <sup>3</sup> (29 yd <sup>3</sup> )        |                    |
| Engine power                  | 1 400 kW (1,875 HP)                            |                    |
| Truck compatibility           | 165 st - 265 st                                |                    |
| Swing speed                   | 4.0 rpm  |                    |
| Boom length                   | 7 150 mm (281 in)                              | 9 750 mm (384 in)  |
| Stick length                  | 4 900 mm (193 in)                              | 4 500 mm (177 in)  |
| Break-out force               | 1 349 kN (138 tf)                              | 1 239 kN (126 tf)  |
| Crowd force/*tear-out force   | 1 330 kN (136 tf)                              | *1 058 kN (108 tf) |
| Powertrain                    | Diesel Tier<br>Diesel Tier 4 t<br>Electric Mot | final (-11)        |

## PC4000-11

#### **Diesel drive**

| Model (Tier 4)             | Komatsu SDA16V160E-3                    |
|----------------------------|---|
| Model (Tier 2)             | Komatsu SDA16V160E-2                    |
| Туре                       | 4-cycle, water-cooled, direct injection |
| Aspiration                 | Turbocharged and aftercooled            |
| Number of cylinders        | <mark></mark> 6                         |
| Number of engines          | 1                                       |
| Rated power per engine     | 1 400 kW (1,875 HP) @ 1,800 rpm         |
| Governor                   | All-speed, electronic                   |
| DEF tank capacity (Tier 4) | 643 L (170 gal)                         |
|                            |   |

#### **Electric drive**

| Туре                     | Squirrel cage induction motor |
|--------------------------|-------------------------------|
| E-drive availability -11 | Available                     |
| Number of engines        | 1                             |
| Rated power per engine   | 1 350 kW (1,810 HP)           |
| Voltage                  | 4 000 to 7 200 V              |
| Amperage (approx.)       | 120 to 145 A                  |
| Frequency standard       | 50 Hz @ 1,500 rpm             |
| Frequency option         | 60 Hz @ 1,800 rpm             |

#### **Electric system**

| System                           | 24 V   |
|----------------------------------|--|
| Batteries                        | 4 x 2 x 12 V   |
| Alternator                       | 260 A  |
| Standard working lights (amount) | 14 LED lights  |
| Standard service lights          | Throughout the platform, including<br>emergency egresses and stairways |

#### Undercarriage

| Track adjustment                   | Automatic hydraulic type |
|------------------------------------|--------------------------|
| Number of track shoes each side    | 49                       |
| Number of top rollers each side    | 3                        |
| Number of bottom rollers each side | 7                        |

#### **Travel and brake systems**

| Gradeability        | Up to 50%         |
|---------------------|-------------------|
| Travel speed (max.) | 2.1 kph (1.3 mph) |
| Service brake       | Hydraulic brake   |
| Parking brake       | Multiple brake    |

#### Swing system

| Hydraulic motors and swing gears | 2               |
|----------------------------------|-----------------|
| Swing brake, dynamic             | Hydraulic brake |
| Swing brake, parking             | Multiple-disc   |
| Swing ring teeth                 | External        |
| Swing speed (max.)               | 4 rpm           |

#### Hydraulic system

| Description  |                         |
|--|-------------------------|
| The power train consists of one main drive. One gearbox drives four identical main pumps that draw hydraulic oil from an unpressurized hydraulic tank. Open circuit hydraulics provide maximum cooling and filtering efficiency. |                         |
| Main hydraulic pumps   | Komatsu                 |
| Main hydraulic pumps   | 4 140 L/min (1,096 gpm) |
| Relief valve setting   | 310 bar (4,495 psi)     |
| Swing flow rate  | 1 590 L/min (420 gpm)   |
| High pressure screens  | 200 microns             |
| Flow description   |                         |

The four-circuit system features a load-limiting governor with oil delivery summation to the working circuits and incorporates pressure cut-off control. Hydropilot prioritizes hydraulic flow giving smooth hydraulic response, simple hydraulic system layout, and a reduced number of components. The hydraulic system includes large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans.

#### Automatic lubrication system

| Description | l |
|-------------|---|
|             |   |

Two hydraulically powered Lincoln single line automatic lubrication systems are provided as standard, complete with time and volume variable controls. The central lube grease system is supplied from a refillable 200 L (53 gal) barrel. A second, identical system supplies open gear lubricant to the swing ring teeth through a lube pinion. The containers are replenished through the Wiggins connections on the service arm.

#### **Service capacities**

| ·   |                     |
|---|---------------------|
| Hydraulic oil tank                          | 3 900 L (1,030 gal) |
| Hydraulic system                            | 5 900 L (1,559 gal) |
| Fuel tank (usable volume including reserve) | 6 781 L (1,791 gal) |
| Fuel tank (reserve)                         | 211 L (56 gal)      |
| Engine coolant                              | 475 L (125 gal)     |
| Engine oil                                  | 262 L (69 gal)      |
| Engine reserve oil                          | 474 L (126 gal)     |
| Lubrication system (total)                  | 400 L (106 gal)     |
|   |                     |

#### Environment

| Hand-lever (ISO 5349-1)                     | Lower than 2.5 m/sec           |
|---|--------------------------------|
| Whole body vibration and shock (ISO 2631-1) | Lower than 0.5 m/sec           |
| Greenhouse gas                              | HFC-134a (GWP 1430)            |
| PC4000-11 D quantity of gas                 | 5.0-9.5 kg                     |
| PC4000-11 D CO <sup>2</sup> equivalent      | 7.15-13.59 t (7.88-14.98 st)   |
| PC4000-11 E quantity of gas                 | 8.2-13.1 kg                    |
| PC4000-11 E CO <sup>2</sup> equivalent      | 10.58-17.02 t (11.66-18.76 st) |

#### **Operator cab**

| Damping pads                    | Enclosed steel cab mounted on<br>viscous pads                              |
|---------------------------------|--|
| ACouctom                        | Konvekta   |
| AC system<br>Suspension of seat | Full suspension operator seat with belt                                    |
|                                 | · · · · · · · · · · · · · · · · · · ·                                      |
| Heating of seat                 | Electrically heated  |
| Seat belt                       | Driver and trainer seats   |
| Adjustments of seat             | Multiple adjustments   |
| Joystick controls               | Electro-hydraulic joystick controls  |
| Foot controls                   | Foot control for shovel clam, crawler<br>and swing brake                   |
| Radio version                   | AM-FM radio with MP3-ready CD player                                       |
|                                 | and AUX-in jack  |
| Windshield washers              | 1 large parallel windshield wiper  |
| Windshield washer speed         | Two speeds and intermittent operation                                      |
| Additional mirrors              | 2 heated rear mirrors  |
| Sun blinds                      | Internal and external blinds   |
| Roller blinds                   | Standard on all windows  |
|                                 | (excluding rear door)  |
| Sliding window                  | ESG escape window, VSG according to ECE R43                                |
| Window tinting                  | Parsol green   |
| Penetration-proof windows       | Impact-resistant front window  |
|                                 | (21 mm and tolerances)   |
| Walkway                         | Walkway around the cab   |
| Engineering standards           | ISO 3449, ISO 6394, ISO 10263-4  |
|                                 | TL: EN474-1, EN 474-5, DIN 15018, BR2-S DIN EN<br>1063, ECE R43, ISO 10262 |
| Komtrax Plus availability       | Komtrax Plus Upgrade   |
|                                 | system is designed for Komatsu mining equipment to                         |
|                                 | information about the operating status of the machine.                     |
|                                 | tely available to the operator via digital display. In the                 |
|                                 | s the engine is also shut down. Digital storage provides                   |
|                                 | s, which can be downloaded using a laptop. This data will                  |
|                                 | ng downtime. Optionally available is Orbcomm satellite                     |
| transmission. Check for avail   |  |
| Argus PLM-ready                 | Yes, optional  |
|                                 |  |

## PC4000-11

#### **Front shovel attachment**

| Boom length                 | 7 150 mm (23.5 ft.)     |
|-----------------------------|-------------------------|
| Stick length                | 4 900 mm (16.1 ft.)     |
| Break-out force (ISO)       | 1 349 kN (303,267 lbf.) |
| Crowd force (ISO)           | 1 330 kN (298,996 lbf.) |
| Maximum cutting height      | 17 690 mm (58 ft.)      |
| Maximum dumping height      | 11 710 mm (38.4 ft.)    |
| Maximum digging depth       | 2 970 mm (9.7 ft.)      |
| Maximum digging reach       | 15 330 mm (50.3 ft.)    |
| Level crowd at ground level | 5 700 mm (18.7 ft.)     |
| Bucket opening width        | 2 650 mm (8.7 ft.)      |
|                             |                         |

#### **Front shovel capacities**

| Standard capacity     | 22 m <sup>3</sup> (28.8 yd <sup>3</sup> )          |
|-----------------------|--|
| Width                 | 4 020 mm (13.2 ft.)                                |
| Teeth                 | 5  |
| Wear package          | Standard   |
| GET system            | Hensley XS 390                                     |
| Max. material density | 1.8 t/m <sup>3</sup> (3,034 lbs./yd <sup>3</sup> ) |
|                       |  |



#### **Backhoe attachment**

| Boom length                        | 9 750 mm (32.0 ft.)     |
|------------------------------------|-------------------------|
| Stick length                       | 4 500 mm (14.8 ft.)     |
| Break-out force (ISO)              | 1 239 kN (278,538 lbf.) |
| Tear-out force (ISO)               | 1 058 kN (237,848 lbf.) |
| Max digging height                 | 14 880 mm (48.8 ft.)    |
| Max. dumping height                | 9 610 mm (31.5 ft.)     |
| Max. digging depth                 | 8 000 mm (26.2 ft.)     |
| Max. digging reach                 | 17 610 mm (57.8 ft.)    |
| Max. digging reach at ground level | 16 650 mm (54.6 ft.)    |
|                                    |                         |

#### **Backhoe capacities**

| Standard capacity     | 22 m <sup>3</sup> (28.8 yd <sup>3</sup> ) |
|-----------------------|---|
| Width                 | 3 790 mm (12.4 ft.)                       |
| Teeth                 | 6   |
| Wear package          | Standard                                  |
| GET system            | Hensley XS 342                            |
| Max. material density | 1.8 t/m³ (3,034 lbs./yd³)                 |
|                       |   |



#### Dimensions

| A              | 1 200 mm (3.9 ft.)  |
|----------------|---------------------|
| В              | 1 500 mm (4.9 ft.)  |
| CA             | 6 750 mm (22.1 ft.) |
| CB             | 7 050 mm (23.1 ft.) |
| D              | 2 480 mm (8.1 ft.)  |
| E              | 930 mm (3.1 ft.)    |
| F              | 3 380 mm (11.1 ft.) |
| G              | 6 700 mm (22.0 ft.) |
| Н              | 8 842 mm (29.0 ft.) |
| 1              | 3 020 mm (9.9 ft.)  |
| J              | 3 085 mm (10.1 ft.) |
| К              | 8 670 mm (28.4 ft.) |
| L              | 7 600 mm (24.9 ft.) |
| Μ              | 8 310 mm (27.3 ft.) |
| Ν              | 4 032 mm (13.2 ft.) |
| 0              | 3 505 mm (11.5 ft.) |
| Q              | 8 870 mm (29.1 ft.) |
| R              | 6 095 mm (20.0 ft.) |
| R <sub>1</sub> | 6 500 mm (21.3 ft.) |
|                |                     |





#### Front shovel operating weights\*

| Boom dimensions       | 7 150 mm (23.5 ft.)                     |
|-----------------------|---|
| Stick dimensions      | 4 900 mm (16.1 ft.)                     |
| Standard bucket       | 22 m <sup>3</sup> (29 yd <sup>3</sup> ) |
| Shoe width and weight | 1 200 mm (3.9 ft.)                      |
| Ground pressure       | 21.8 N/cm (31.6 psi)                    |
| Operating weight      | ~398 mt (439 st)                        |
| Shoe width and weight | 1 500 mm (4.9 ft.)                      |
| Ground pressure       | 17.7 N/cm (25.7 psi)                    |
| Operating weight      | ~403 mt (444 st)                        |
|                       |   |

#### Backhoe operating weights\*

| Boom dimensions       | 9 750 mm (32.0 ft.)                     |
|-----------------------|---|
| Stick dimensions      | 4 500 mm (14.8 ft.)                     |
| Standard bucket       | 22 m <sup>3</sup> (29 yd <sup>3</sup> ) |
| Shoe width and weight | 1 200 mm (3.9 ft.)                      |
| Ground pressure       | 22.2 N/cm (25.7 psi)                    |
| Operating weight      | ~404 mt (445 st)                        |
| Shoe width and weight | 1 500 mm (4.9 ft.)                      |
| Ground pressure       | 17.9 N/cm (26.0 psi)                    |
| Operating weight      | ~409 mt (451 st)                        |
|                       |   |

\*Weight varies in relation to the drive and track shoe width. Weights are only averages.



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