

Customer	Actual contribution		Customer	Actual contribution	
	% sales	Per machine hour		% sales	Per machine hour
Segment 1			Segment 2		
Hulton	41.8	918	Prepac	14.0	243
Avis Robins	24.6	431	JRR	8.6	186
MKC	8.6	288	Sheuks	16.1	115
Clairelle	12.4	152	Dells	(1.0)	(64)
Artiste	30.7	714	Avenols	22.3	408

NOTE: Customer data are the average for a representative sample of orders.

EXHIBIT 4.8 Contribution percentage of sales and contribution per machine hour for representative orders for two segments