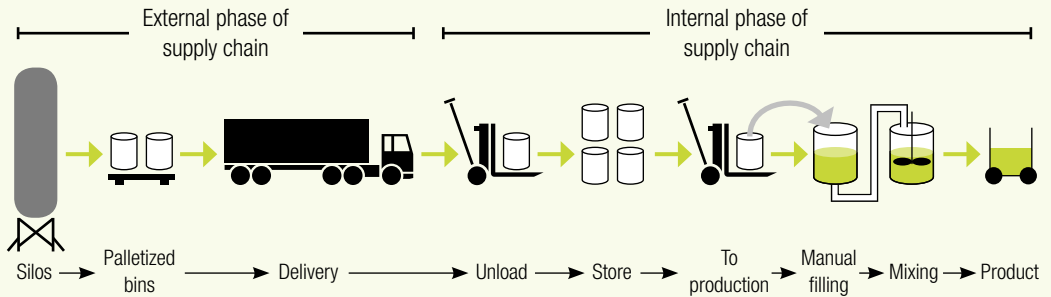


Original supply chain



Integrated supply chain

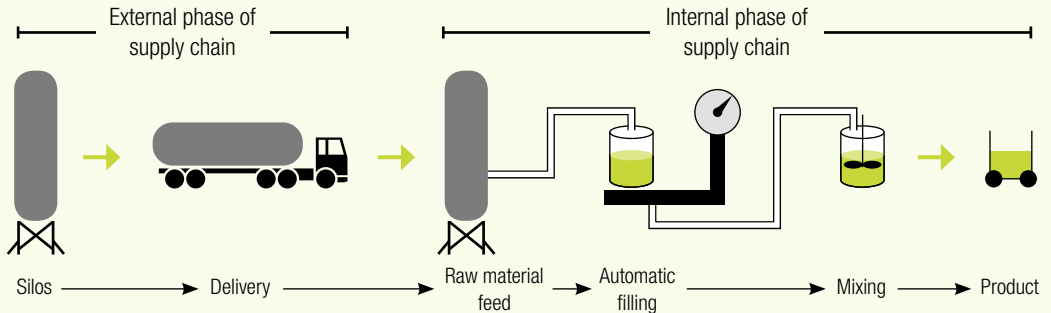


EXHIBIT 9.30 Integrated supply chain: the one-firm concept