Sure Immersion® 312

Bean-to-Cup Single Serve Brewer



ILLUSTRATED PARTS CATALOG

Designs, materials, weights, specifications, and dimensions for equipment or replacement parts are subject to change without notice.

BUNN

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Phone (217) 529-6601, Technical Support Phone (800) 420-2866

www.bunn.com

53728.0001 U 07/26 © 2018 - 2026 BUNN Commercial LP

BUNN COMMERCIAL PRODUCT WARRANTY

BUNN Commercial LP (“BUNN”) warrants the BUNN Sure Immersion® system as further described below for a warranty period of 1 year parts and labor.

For customers subscribed to BUNNlink®, BUNN reserves the right to periodically auto-push critical software updates that will enhance functionality or performance of the BUNN equipment, unless the customer requests advance notice of such software updates from BUNN in writing.

These warranty periods run from the date of installation. BUNN warrants that the equipment manufactured by it will be commercially free of defects in material and workmanship existing at the time of manufacture and appearing within the applicable warranty period. This warranty does not apply to any equipment, component or part that was not manufactured by BUNN or that, in BUNN’s judgment, has been affected by misuse, neglect, alteration, improper installation or operation, improper maintenance or repair, non periodic cleaning and descaling, equipment failures related to poor water quality, damage or casualty. This warranty is conditioned on the Buyer 1) giving BUNN prompt notice of any claim to be made under this warranty by telephone at (217) 529-6601 or by writing to Post Office Box 3227, Springfield, Illinois 62708-3227; 2) if requested by BUNN, shipping the defective equipment prepaid to an authorized BUNN service location; and 3) receiving prior authorization from BUNN that the defective equipment is under warranty. Additionally, the following is excluded from the warranty period:

Warranty Exclusions:

- Parts such as, but not limited to, hoppers and lids, drip trays, and plastic parts damaged due to improper handling or cleaning agents.
- Replacement of wear items such as, but not limited to, O-rings, gaskets, tubes, brew box seal, hoses, and valve seats.
- Repairs made necessary due to poor water quality, such as dispense valves, coils, water inlet valves, scaling in hot water boilers.
- Improper voltage, (See equipment operations manual for voltage specifications).
- Touch screen due to improper use or damage.
- Failure to perform cleaning procedures constitutes improper maintenance.
- Failure to have required preventive maintenance performed by a BUNN technician or an authorized BUNN service agent.
- Parts replaced under the terms of this warranty carry the remainder of the machine’s parts warranty term, or 60 days, whichever is greater.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, WRITTEN OR ORAL, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF EITHER MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The agents, dealers or employees of BUNN are not authorized to make modifications to this warranty or to make additional warranties that are binding on BUNN. Accordingly, statements by such individuals, whether oral or written, do not constitute warranties and should not be relied upon.

If BUNN determines in its sole discretion that the equipment does not conform to the warranty, BUNN, at its exclusive option while the equipment is under warranty, shall either 1) provide at no charge replacement parts and/or labor (during the applicable parts and labor warranty periods specified above) to repair the defective components, provided that this repair is done by a BUNN Authorized Service Representative; or 2) shall replace the equipment or refund the purchase price for the equipment.

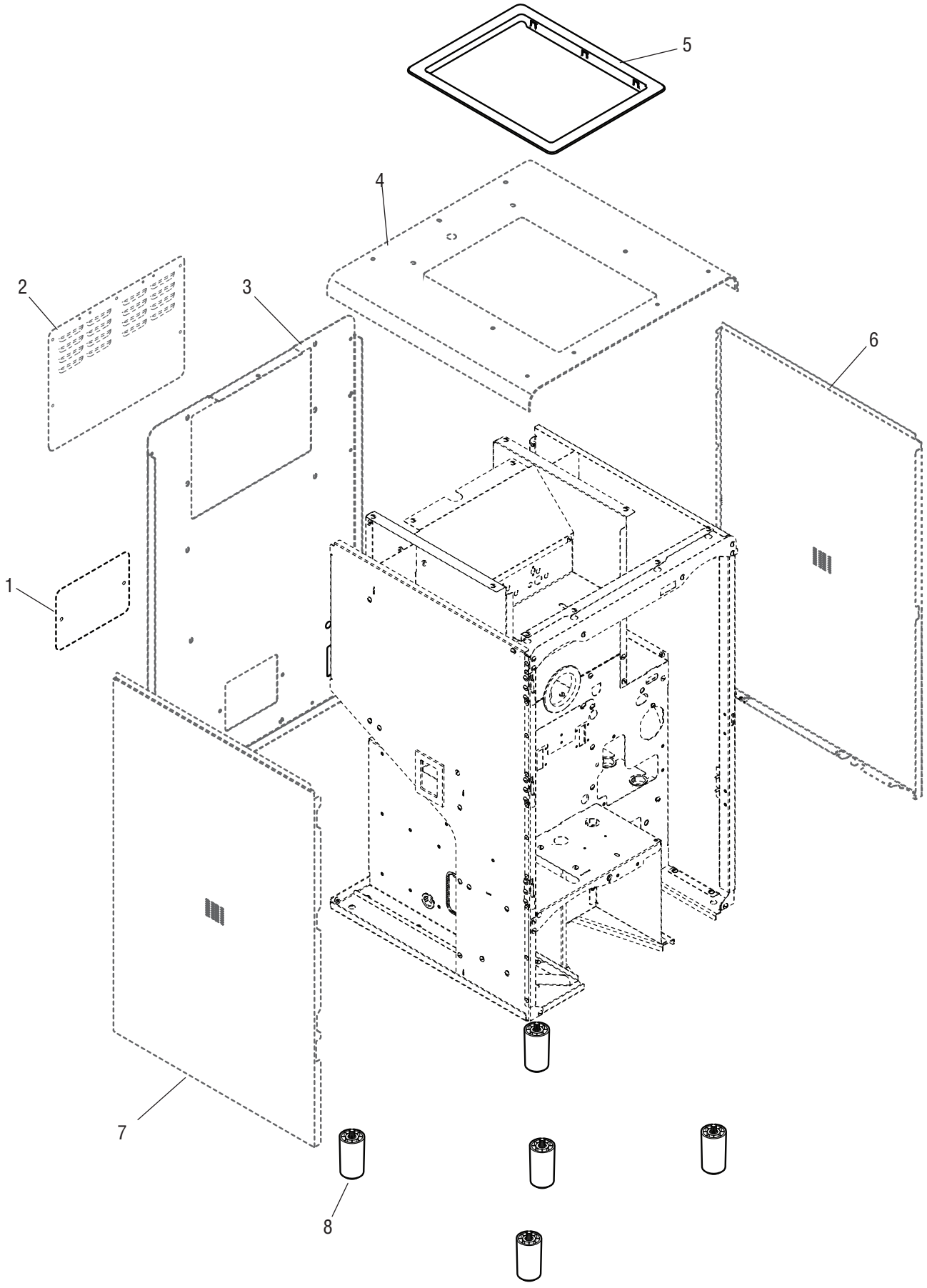
THE BUYER’S REMEDY AGAINST BUNN FOR THE BREACH OF ANY OBLIGATION ARISING OUT OF THE SALE OF THIS EQUIPMENT, WHETHER DERIVED FROM WARRANTY OR OTHERWISE, SHALL BE LIMITED, AT BUNN’S SOLE OPTION AS SPECIFIED HEREIN, TO REPAIR, REPLACEMENT OR REFUND.

In no event shall BUNN be liable for any other damage or loss, including, but not limited to, lost profits, lost sales, loss of use of equipment, claims of Buyer’s customers, cost of capital, cost of down time, cost of substitute equipment, facilities or services, or any other special, incidental or consequential damages.

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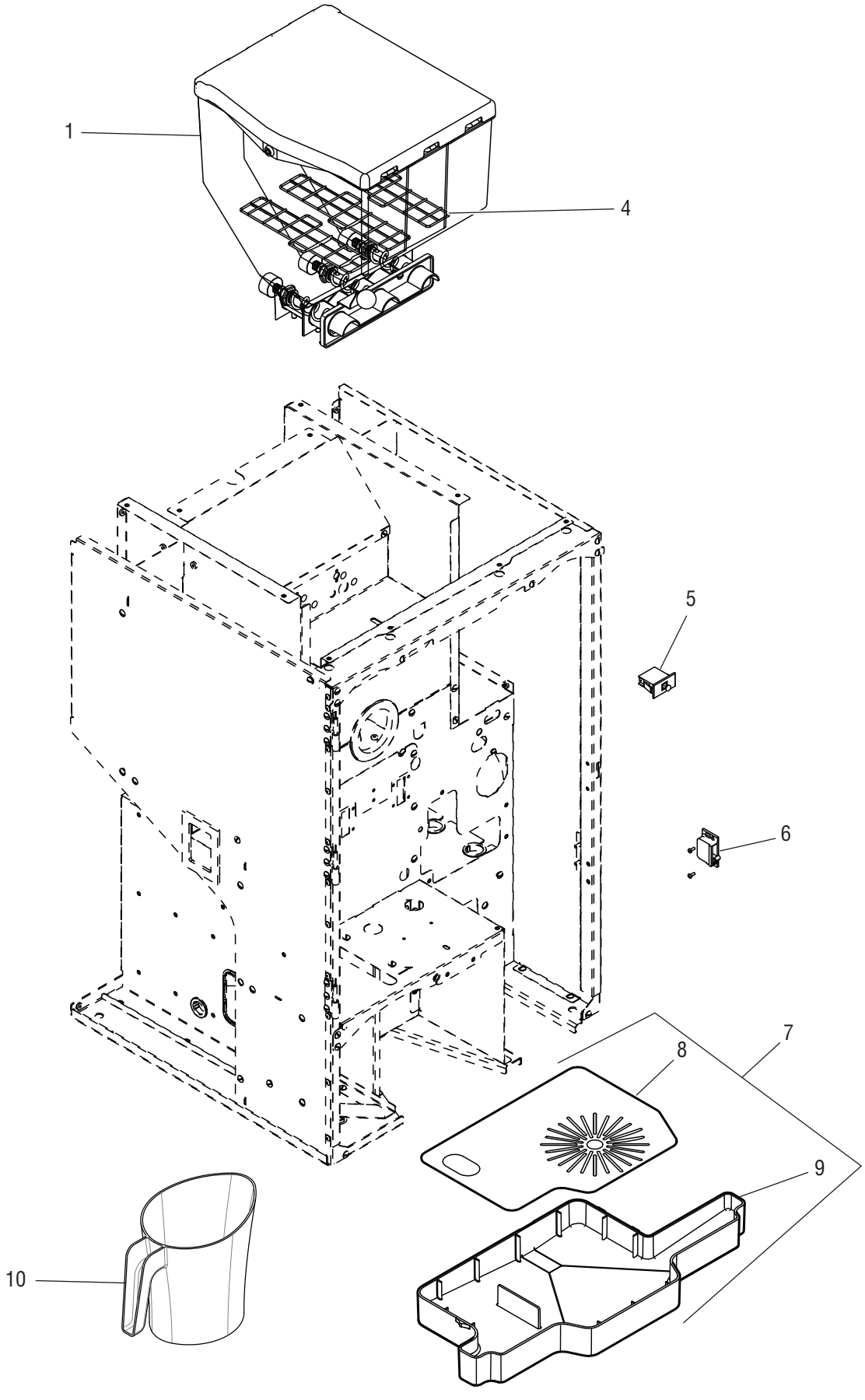
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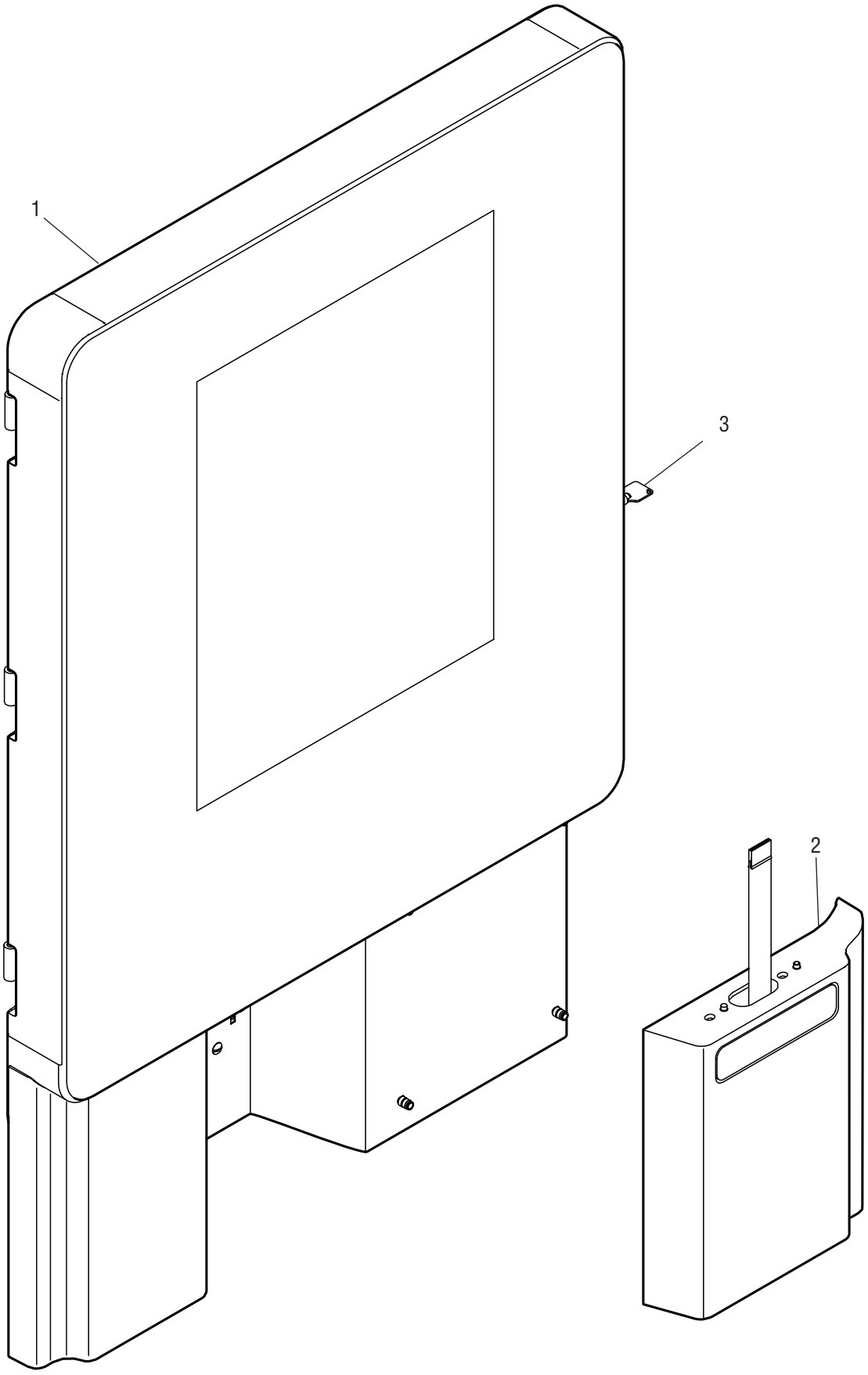
EXTERIOR COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1			Panel, Water Valve Access
2			Panel, Tank Valve Access
3			Panel, Back
4			Panel, Top
5	52607.0000	1	Ring, Bean Hopper Trim
6			Panel, Right Side
7			Panel, Left Side
8	47978.1001	5	Kit, Leg


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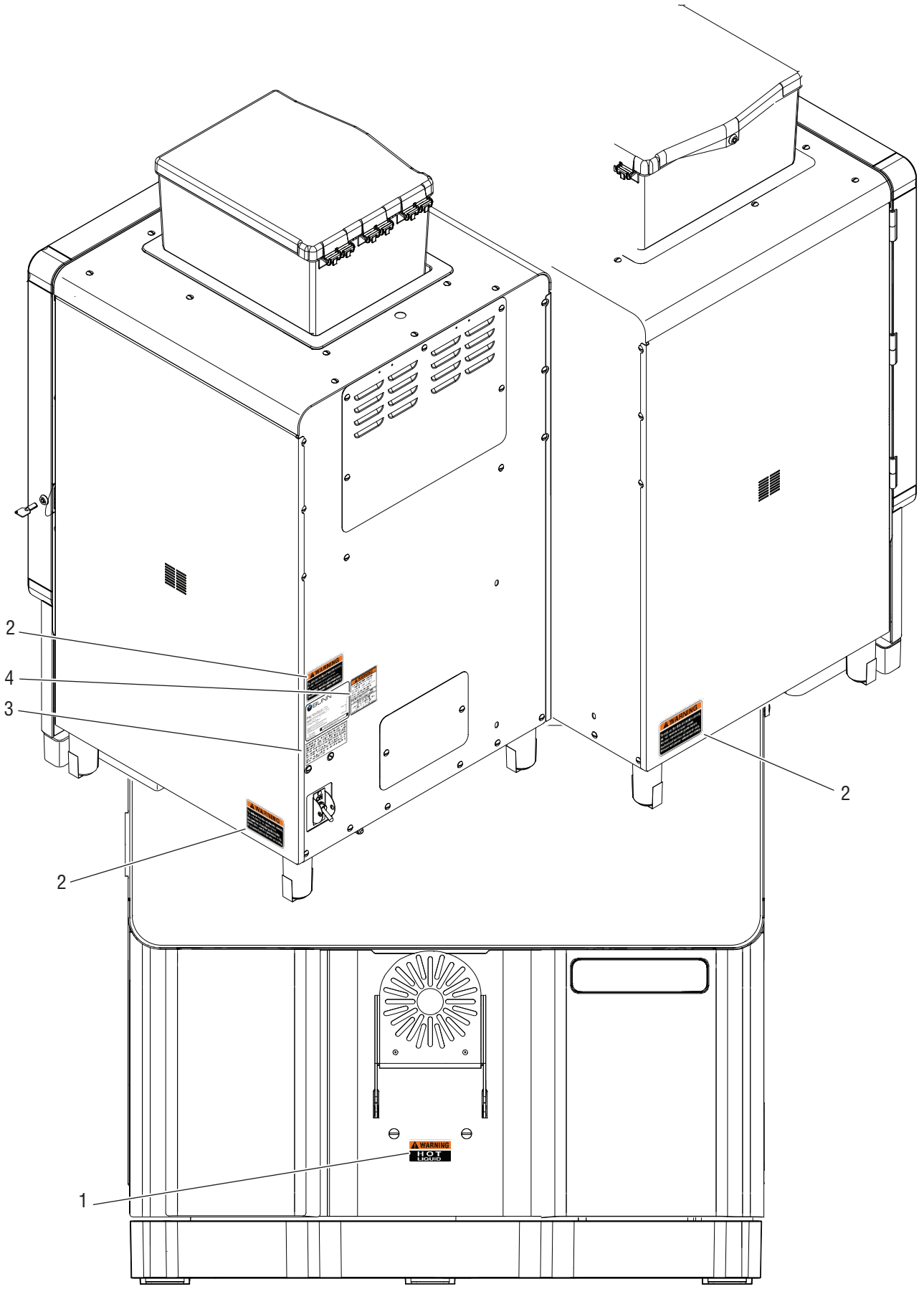
EXTERIOR COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	52452.1000	1	Assembly, Bean Hopper
2	52445.0000	2	Lid, Bean Hopper Inner (Side) - Not Shown
3	52446.0000	1	Lid, Bean Hopper Inner (Center) - Not Shown
4	52449.0001	3	Guard, Bean Hopper Finger
5	50573.0001	1	Switch, Door Interlock
6	34666.0000	1	Door Catch
7	52537.1000	1	Kit, Drip Tray with Cover
8	52724.0001	1	Cover, Drip Tray
9	52537.0000	1	Drip Tray
10	04238.0000	1	Pitcher


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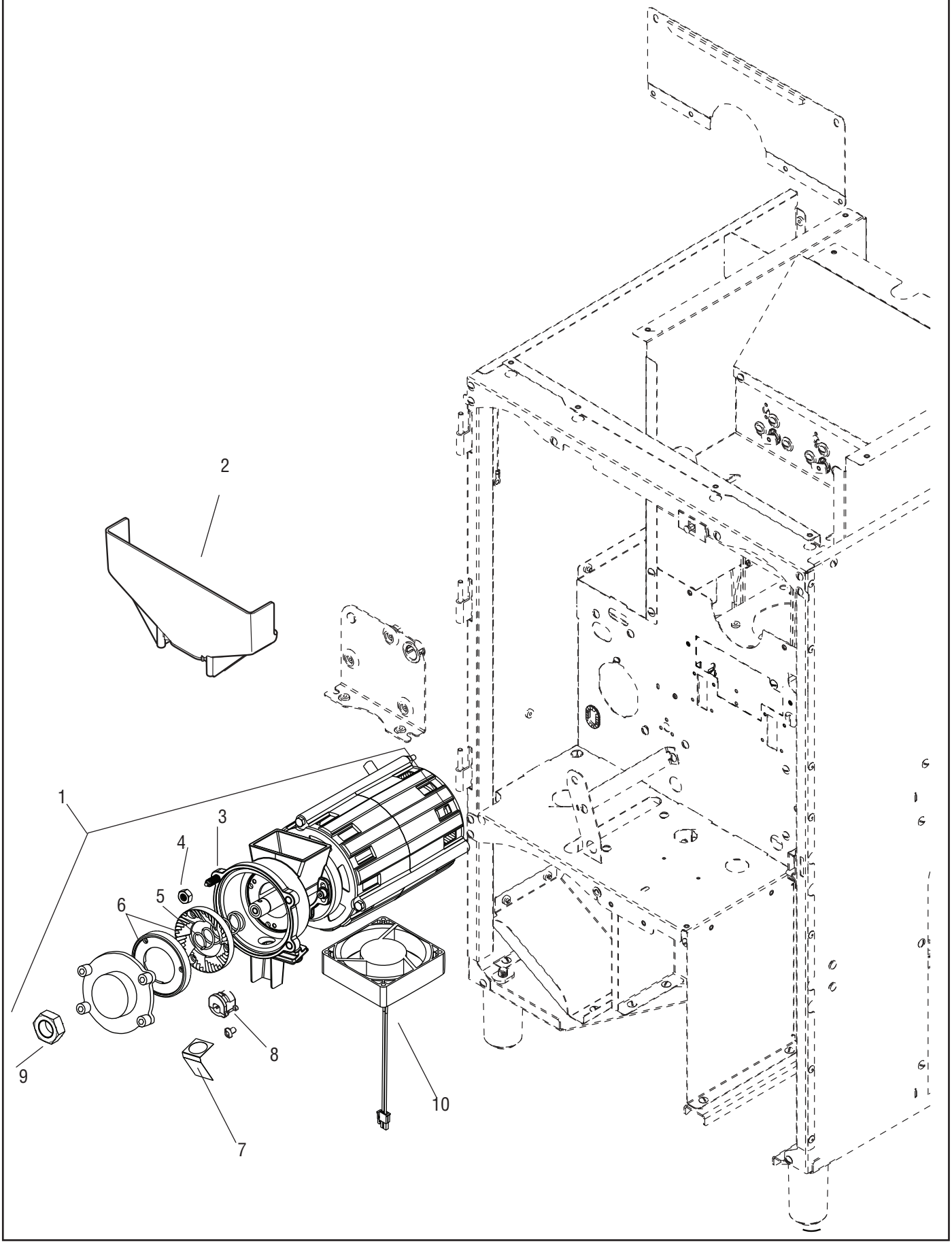
DOOR COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	52421.1011	1	Kit, Door Black Assembly SI 312
	52421.1110	-	Kit, Door Gold w/o Display Assembly SI 312
	52421.1111	-	Kit, Door Black w/o Display Assembly SI 312
	52841.1000	1	Kit, Touchscreen - 17”
	50775.0011	1	Cable, Power - Not Shown
2	52993.1000	1	Assembly, ADA Lower Door Panel
3	52729.1000	1	Kit, Door Lock Assembly w/ Cam
4	51711.1000	1	Kit, Door Wiring Harness - Not Shown


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WARNING
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LIQUID

EXTERIOR COMPONENTS - DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1	35710.0000	1	Decal, Warning Hot Liquids
2	37881.0000	1	Decal, Warning No Service Parts
3	00656.0001	1	Decal, Comply To Plumbing Code
4	00986.0002	1	Decal, Warning Electrical

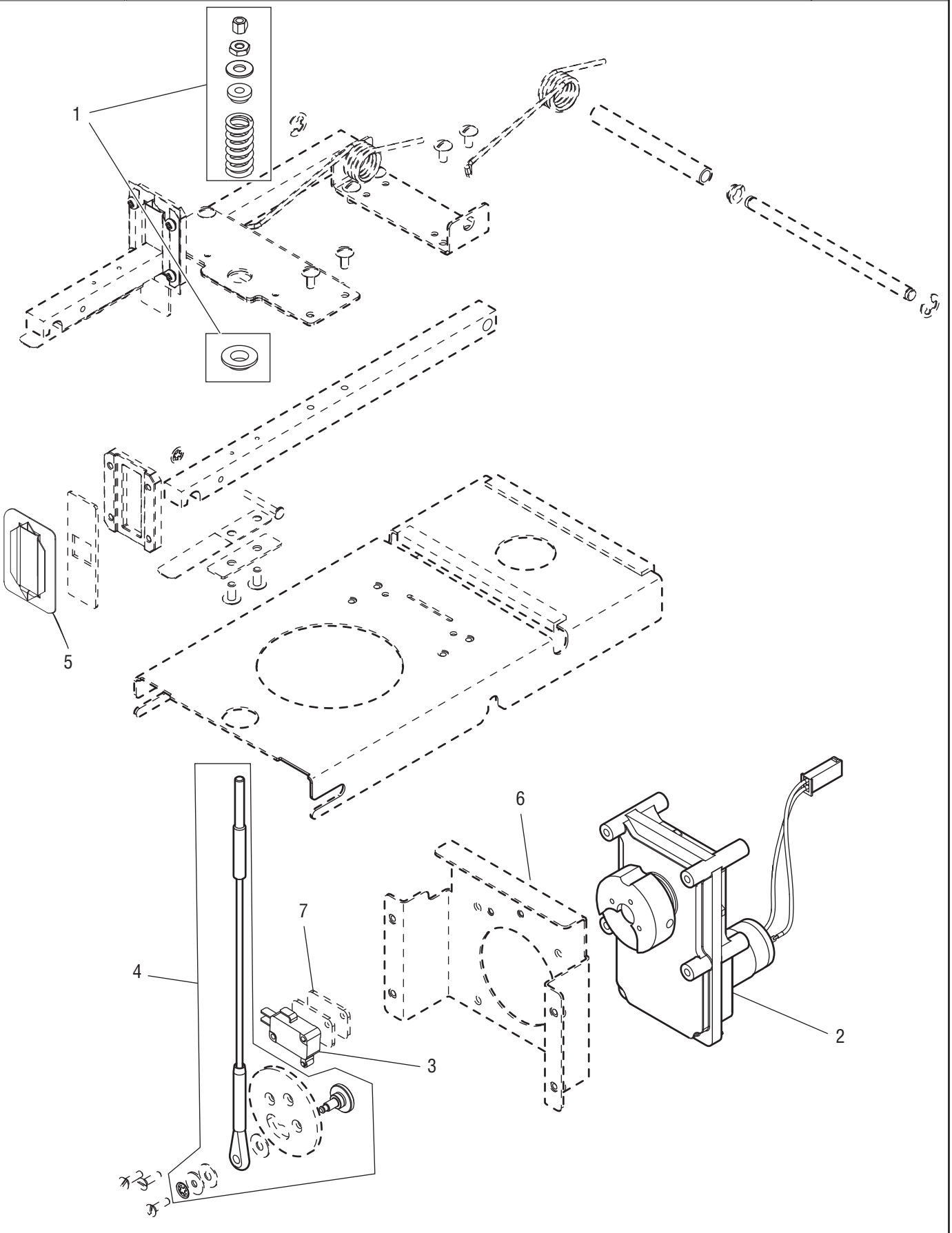

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GRINDER COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	52369.0000 50811.0103	1	Kit, Grinder/120V (includes capacitor) Capacitor, 45MF 440V for 120V machines
2	52407.1000	1	Kit, Bean Funnel (Includes Gasket)
3	52980.0000	1	Plunger, Spring M6 x 1.0
4	52981.0000	1	Nut, Hex M6 SST
5	50811.0101	1	Auger Wire, EMH-54
6	50811.0102	2	Grinding Burrs, Set - 54mm Steel
7	50811.0100	1	Flapper, Coffee Dechaffer
8	47280.0001	1	Bushing, Strain Relief
9	50811.0106	1	Nut, Hex M16 x 1.0
10	33358.0000	1	Fan Assy, 24VDC 52CFM 3.62”x1.0”

The following items are not illustrated

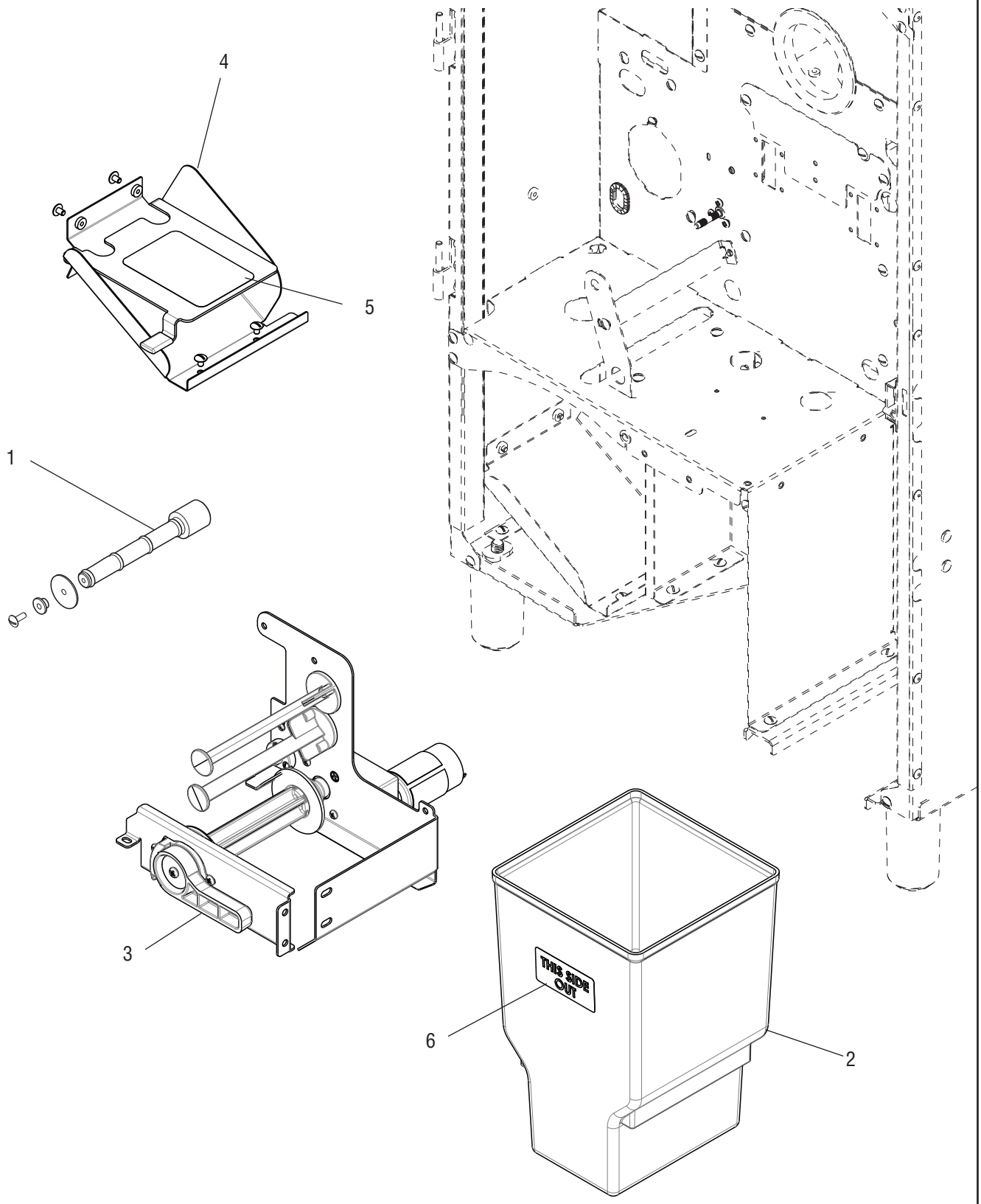
50811.0102	1	Set, Grinding Burrs, 54mm Steel (not illustrated)
50811.0101	1	Auger Wire, EMH-54 (not illustrated)
50811.0100	1	Flapper, Coffee Dechaffer (not illustrated)
50811.0104	1	Capacitor, 14MF 440V for 230V Machines (not illustrated)
50811.0103	1	Capacitor, 45MF 440V for 120V Machines (not illustrated)


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BREW ARM COMPONENTS

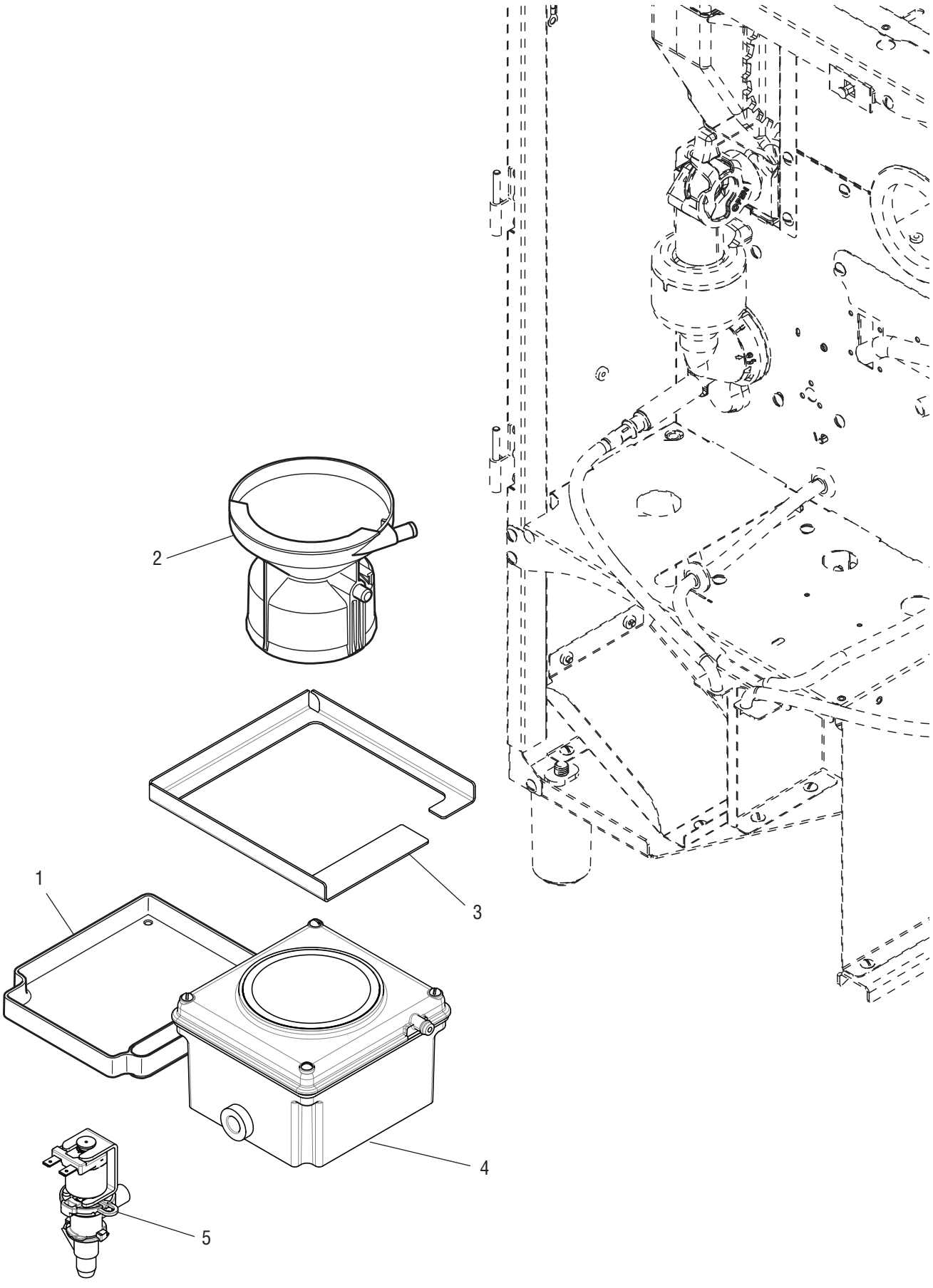
ITEM	PART NO.	QTY.	DESCRIPTION
1	50954.1000	1	Kit, Brew Arm Torsion Hardware
2	53663.1000	1	Kit, Flyback Protection with Cam Motor
3	25977.0000	1	Roller Switch
4	52601.1001	1	Kit, Cam Wheel Assembly
	51023.0002	1	Roller, Pivot Arm Link
	52972.0000	1	Retainer Ring
5	54107.0000	2	Gasket, Brew Arm
6	52735.0000	1	Brkt Wldmt, Brew Funnel Motor
7	51057.0000	2	Shim, Switch Mtg .075 Thk

The following items are not illustrated


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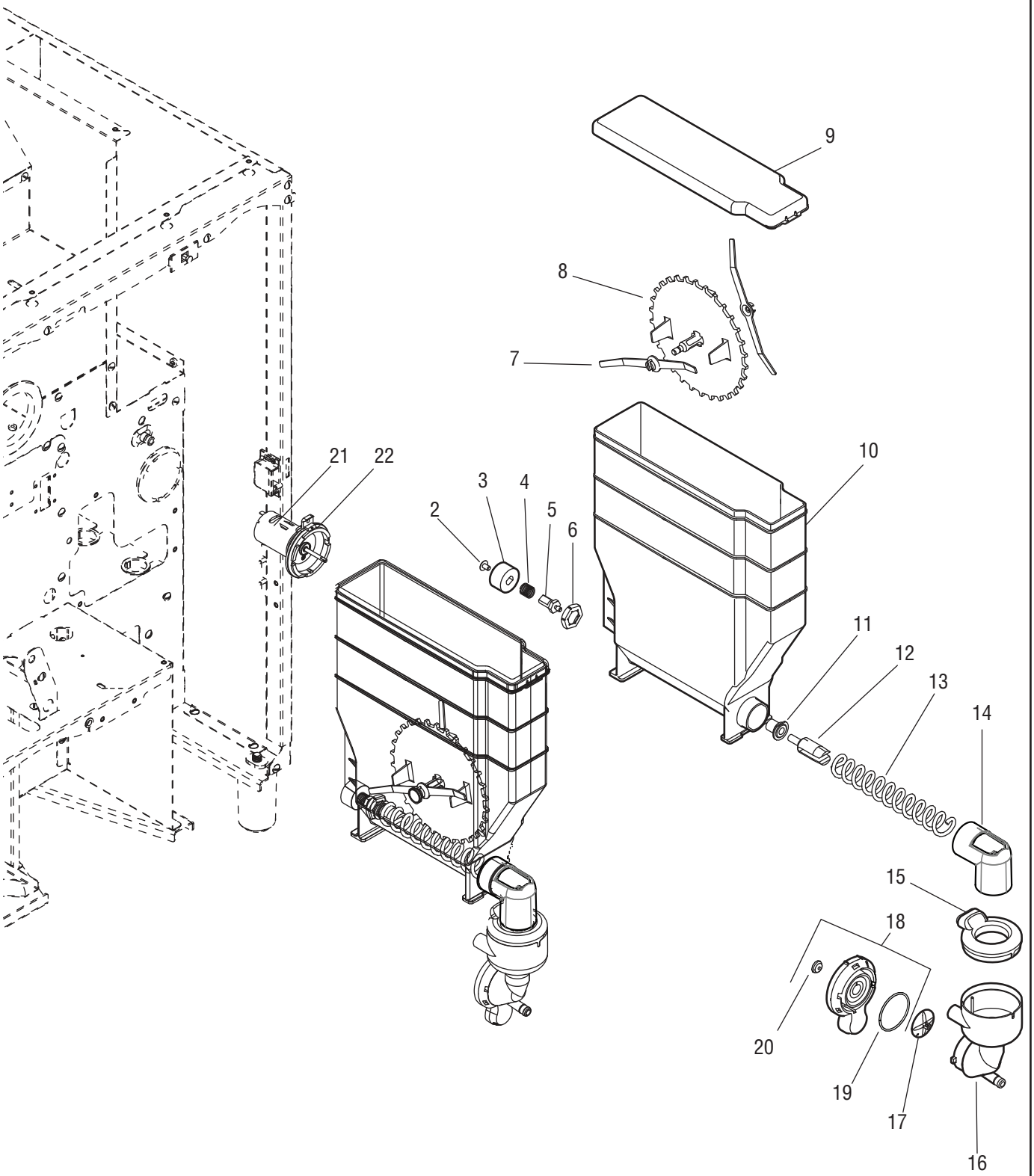
PAPER PATH - TAKE-UP DRIVE COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	51268.1060	1	Kit, Paper Counter Roller
2	53460.1001	1	Grounds Bin
3	52677.0000	1	Kit, Paper Feed Assembly
4	55344.1000	1	Kit, Paper Tension
5	55342.0000	1	Decal, Paper Loading
6	55343.0000	1	Decal, This Side Out


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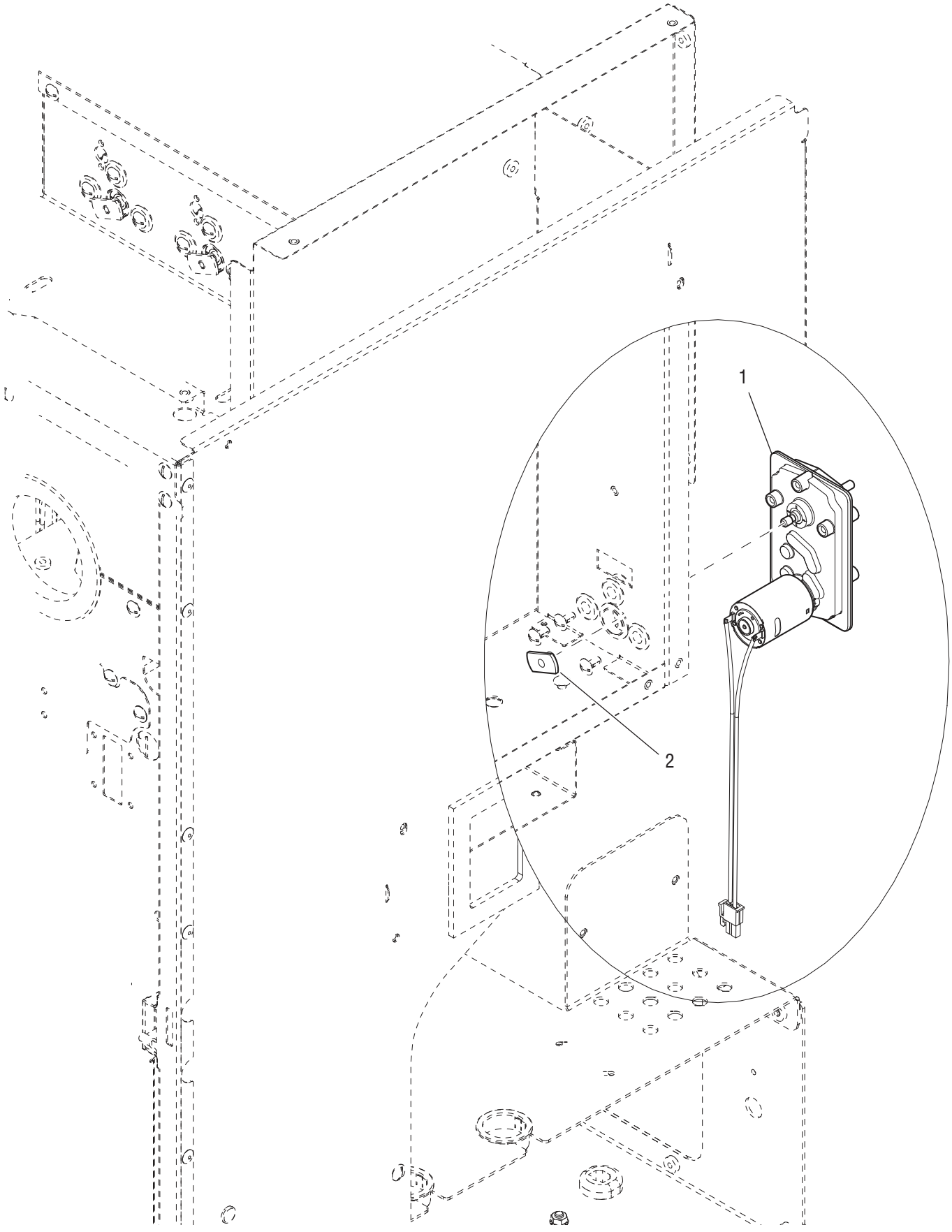
BREW COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	52762.0000	1	Overflow Tray
2	50203.0001	1	Brew Funnel
3	53955.0000	1	Grounds Tray
4	54171.1020	1	Brew Box Assembly
	51171.1020	1	Kit, Brew Box Rebuild
5	49936.0003	1	Coffee Dispense Valve
	49936.0010	1	Service Kit, Dispense Valve
	54536.0000	1	Valve Outlet, w/Bypass


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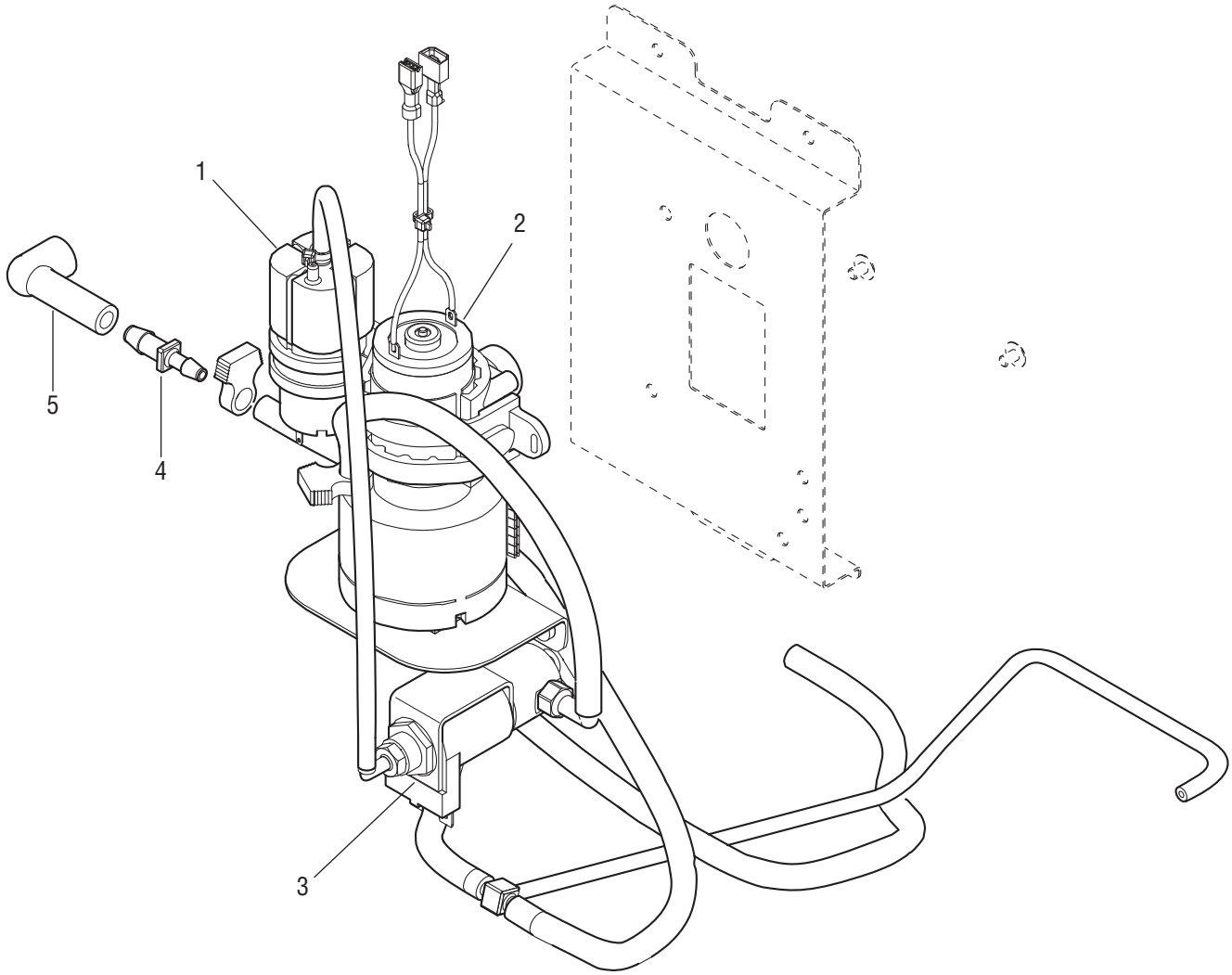
POWDER HOPPER COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	37010.1010	2	Hopper Assembly, 6.5 lb Wire Auger (contains items 1-12)
2	01326.0002	2	Screw, TRH LKG Patch 10-32x.31
3	36770.0000	2	Coupling, Auger Drive
4	36774.0000	2	Spring, Hopper Coupling
5	37539.0000	2	Drive Shaft, Hopper
6	25743.0000	2	Locknut, .625-11x .224
7	32337.0000	4	Mixing Blade, 6”
8	32386.0001	2	Disk, Agitator 30-Tooth
9	36653.0001	2	Lid, Hopper
10	36652.0000	2	Hopper
11	28067.0000	2	Bushing, Auger Drive Shaft
12	26940.0007	2	Shaft, Auger Drive - Steel
13	39442.0000	2	Auger Wire,
14	56767.1000	2	Kit, Powder Hopper Dispense Elbow SI312
15	50597.0000	2	Steam Trap
16	50594.0000	2	Mixing Chamber
17	50593.0000	2	Impeller
18	50595.0000	2	Base, Blender (Includes items 19 & 20)
19	50595.0001	2	O-Ring, 1.48 ID Blender Base
20	50595.0002	2	Gasket, Silicone Blender Base
21	50596.0002	2	Whipper Motor
22	57609.0000	2	Kit, Whipper Motor Base w/Screws


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POWDER HOPPER DRIVE COMPONENTS

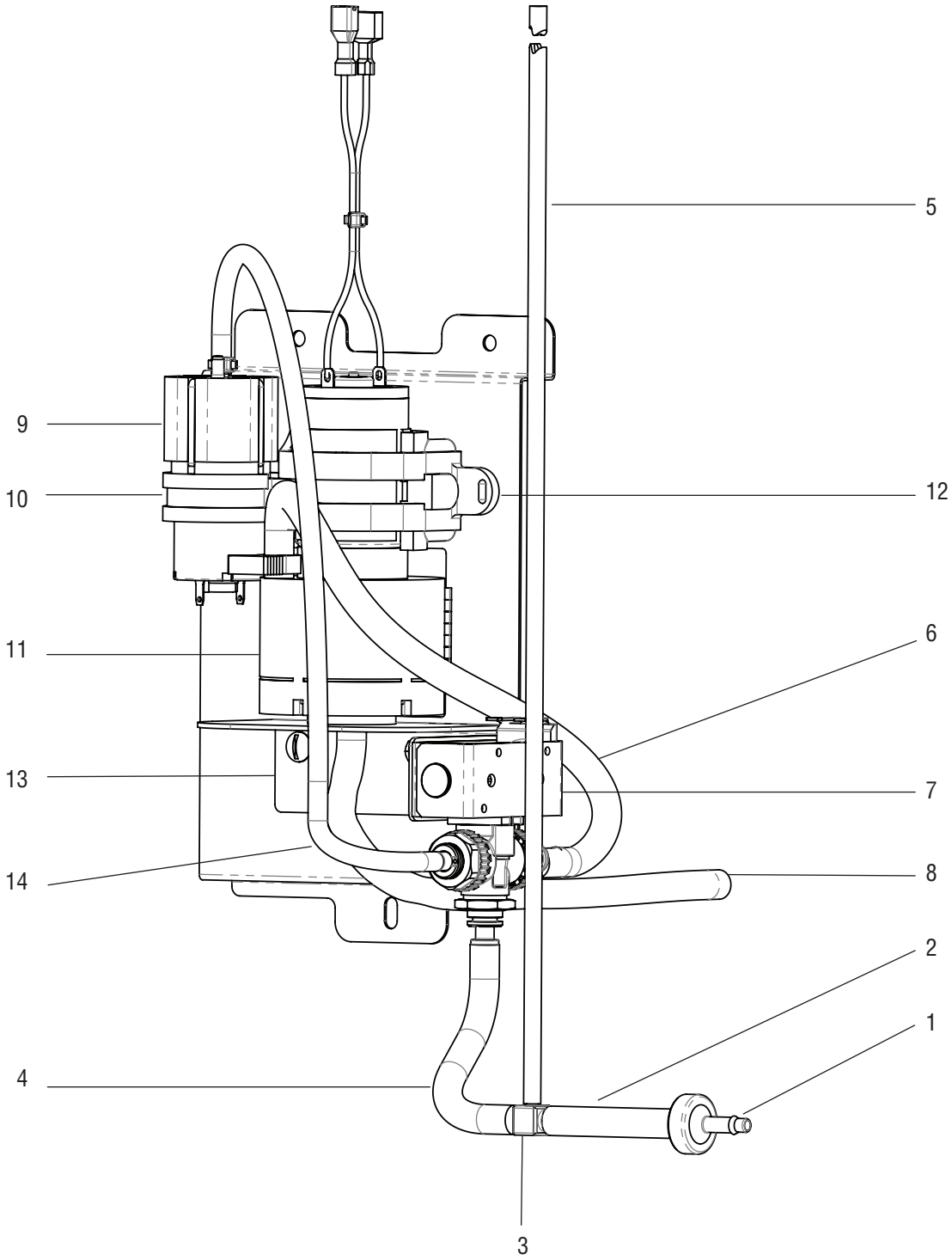
ITEM	PART NO.	QTY.	DESCRIPTION
1	37037.1001	2	Gear motor Assembly
2	36773.0000	2	Auger Drive Plate


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VACUUM COMPONENTS - EARLY STYLE

ITEM	PART NO.	QTY.	DESCRIPTION
1	50854.1102	1	Kit, Pump Assembly, Air Pump
2	51994.0000	1	Vacuum Pump
3		1	3-Way Valve Assy (Order Item 6)
4	42780.0000	1	Reducer, Barb .25 x .188
5	51527.0001	1	Connector, w/rib - Brew Box Tube
6.	58679.1000	1	Kit, Valve Solenoid 24V, 3/2 Way (See Later Style Pictorial)
		1	Bracket, Pump and Valve Mtg
		1	Valve, Solenoid 24v 3/2 Way
		1	Adapter, 6mm x .125 Barb AVSROMER
		2	Fitting, 6mm PPSU Tube 4mm ID
		2	Screw, Hex Crimptite"ab"#6x.25

Included in Item 6

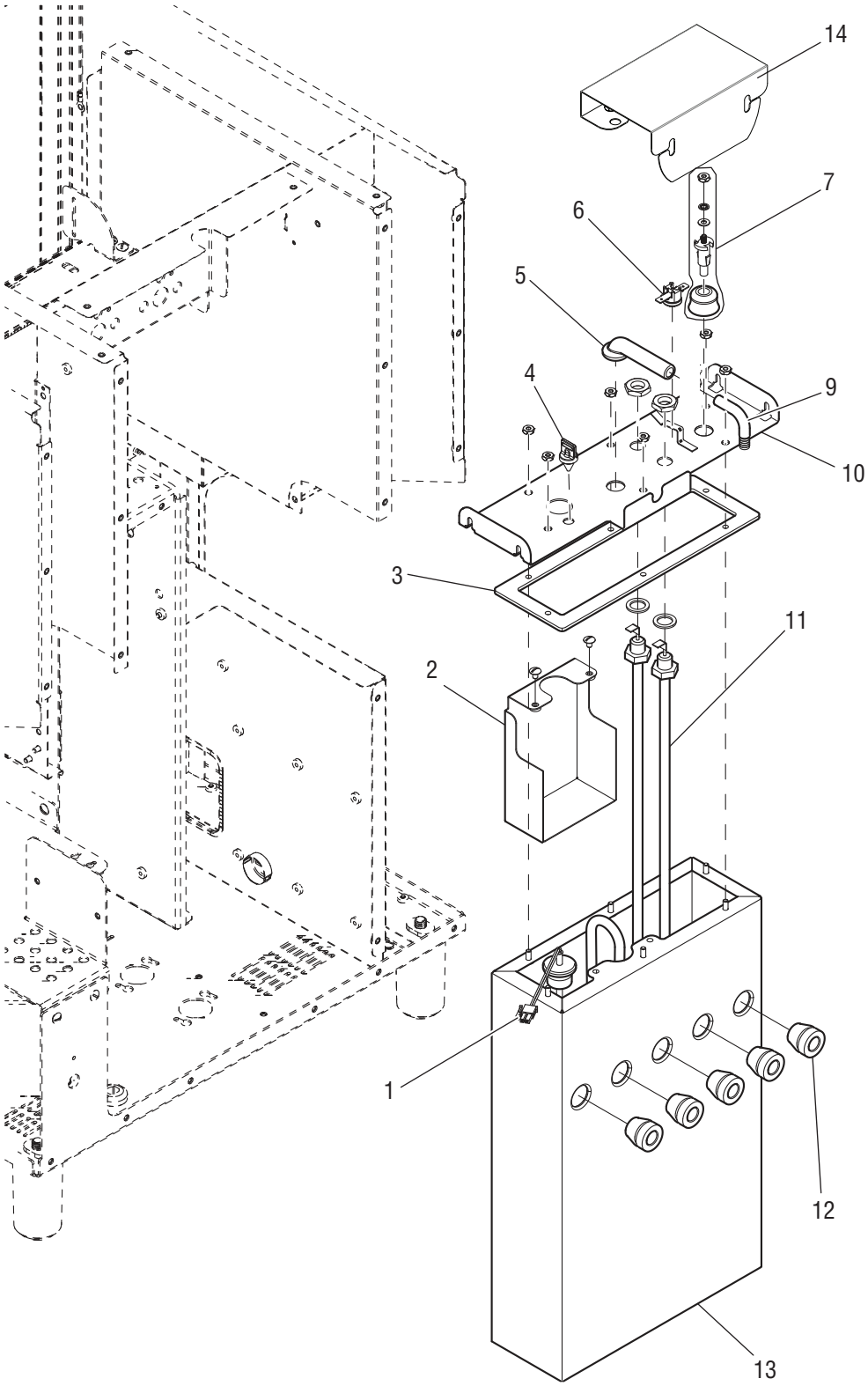

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VACUUM COMPONENTS - LATER STYLE

ITEM	PART NO.	QTY.	DESCRIPTION
1.	50589.0000	1	Filter In-Line, 250 Mesh
2.		-	Tube, Silicone-.188id x 2” lg (Order Item 15)
3.	41089.0000	1	Tee,.188x.188x.125 Poly propyl
4.		-	Tube, Silicone-.188id x 4.5” (Order Item 15)
5.		-	Tubing, Silicone Pt .094id x .219od x 21lg (Order Item 17)
6.		-	Tube, Silicone-.188id x 10” (Order Item 15)
7.	58679.0000	1	Valve, Solenoid 24v 3/2 Way
	02332.0001	2	Screw, Hex Crimptite”ab”#6x.25
8.		-	Tube, Silicone-.188id x 23.5in (Order Item 15)
9.	50854.1102	1	Kit, Pump Assembly, Air Pump
10.	40935.1000	1	Kit, Loop Clamp 1.00” w/Nut
	01321.0000	1	Screw, Trh Sltd 8-32x1.0 SST
11.	51994.0000	1	Vacuum Pump Assy, w/Terms
12.	47462.0000	1	Saddle, Water Pump Motor
13.		1	Bracket, Pump and Valve Mounting
	01311.0001	2	Screw,Trh Sltd SST 8-32x.25lkg
14.		-	Tube, Silicone-.125id x 11.5in (Order Item 16)

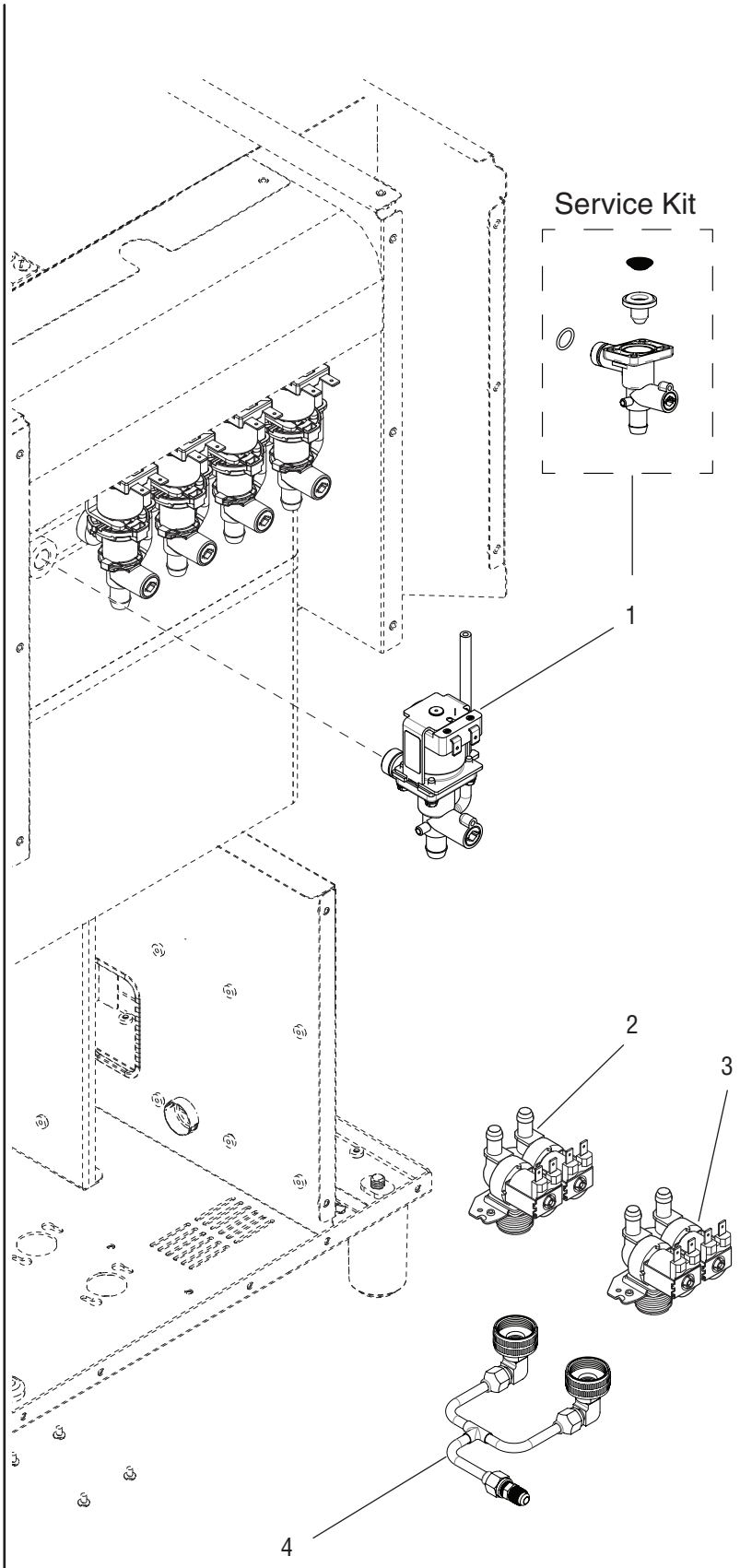
The following items are not illustrated

15.	42916.1000	-	Kit, Slcn-Trans Tube 12.0” LG
	42916.1001	-	Kit, Slcn-Trans Tube 36.0” LG
	42916.1002	-	Kit, Slcn-Trans Tube 120.0” LG
16.	42918.1000	-	Kit, Slcn Tube .125 ID x 1 FT
	42918.1001	-	Kit, Slcn Tube .125 ID x 3 FT
	42918.1002	-	Kit, Slcn Tube .125 ID x 10 FT
17.	51571.1000	-	Tubing, Silicone Pt .094 ID x .219 OD x 12 LG
	51571.1001	-	Tubing, Silicone Pt .094 ID x .219 OD x 36 LG
	51571.1002	-	Tubing, Silicone Pt .094 ID x .219 OD x 120 LG


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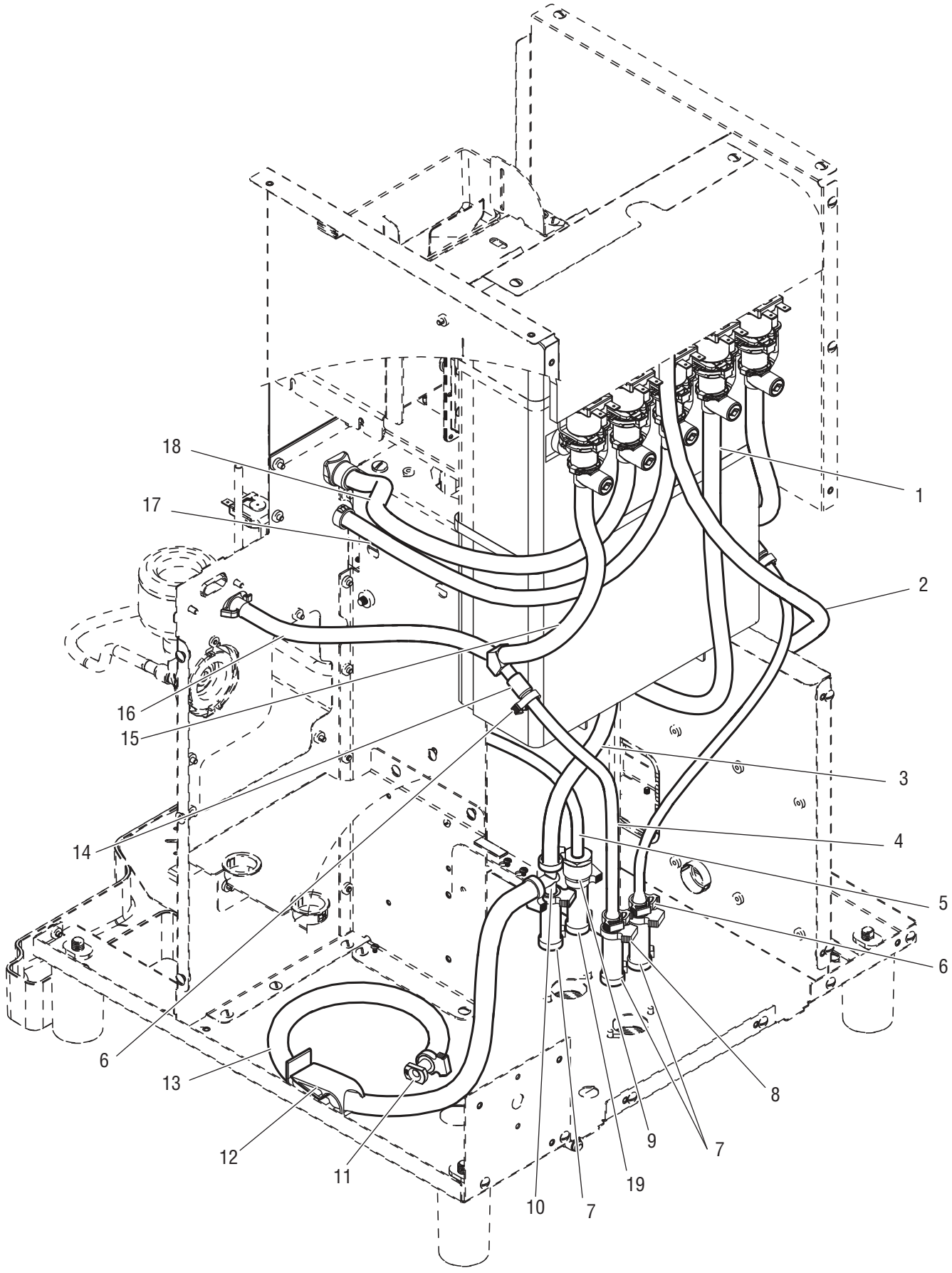
WATER TANK COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
-	52413.1010	1	Kit, Complete Tank (120V Only)
	52413.1012	1	Kit, Complete Tank (120/240V Only)
1	39085.1002	1	Kit, Temperature Probe
2	52717.0000	1	Baffle Weldment, Water Tank
3	52409.0000	1	Gasket, Narrow Tank
4	44235.0000	1	Plug, Barbed 0.360 w/Pull Tab
5	38969.0003	1	Fitting, 90º Tank Vent Silicon
6	29329.1000	1	Kit, Thermostat Limit-Auto Reset (120V Only)
	23717.0001	1	Thermostat, Double Limit-Manual Reset (120/240V Only)
7	07412.1003	1	Kit, Liquid Level Probe
8			
9	55744.0000	1	Fitting, Elbow .375 BARB SST F-9005
10	52411.0000	1	Tank Lid Weldment, Narrow Tank (120V Only)
	52411.0001	1	Tank Lid Weldment, Narrow Tank (120/240V Only)
11	03070.1002	1	Kit, Heater 1680W 120V
	03070.1003	1	Kit, Heater 1250W 120V
	03070.1005	2	Kit, Heater 1650W 240V
	00942.0000	2-4	Nut, Hex Brass
	00943.0000	2-4	Gasket, Tank Heater
12	39285.0020	5	Grommet, Valve MTG DSVP14
13	52412.0000	1	Tank
14	54320.0000	1	Insulator, Tank (120V Only)
	54320.0001	1	Insulator, Tank (120/240V Only)


Service Kit
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WATER VALVE COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	39285.0010	5	Valve, Liquid Dispense, Vent, 24VDC No Flg
	39285.1006	1	Kit, 39285.0010 Replacement Valve (Includes Valve, Valve Grommet, 2.0 Inch Length Silicone Tube & Instructions)
	45965.1000	1	Service Kit, Valve Liquid Dispense (Used in 39285.0010, Includes Base, O-ring, Diaphragm & Spring)
2	41579.0003	1	Valve Assembly w/.75 GPM Flowcontrol
3	41579.0004	1	Valve Assembly w/.175 GPM Flowcontrol
4	41969.1000	1	Water Inlet Assembly

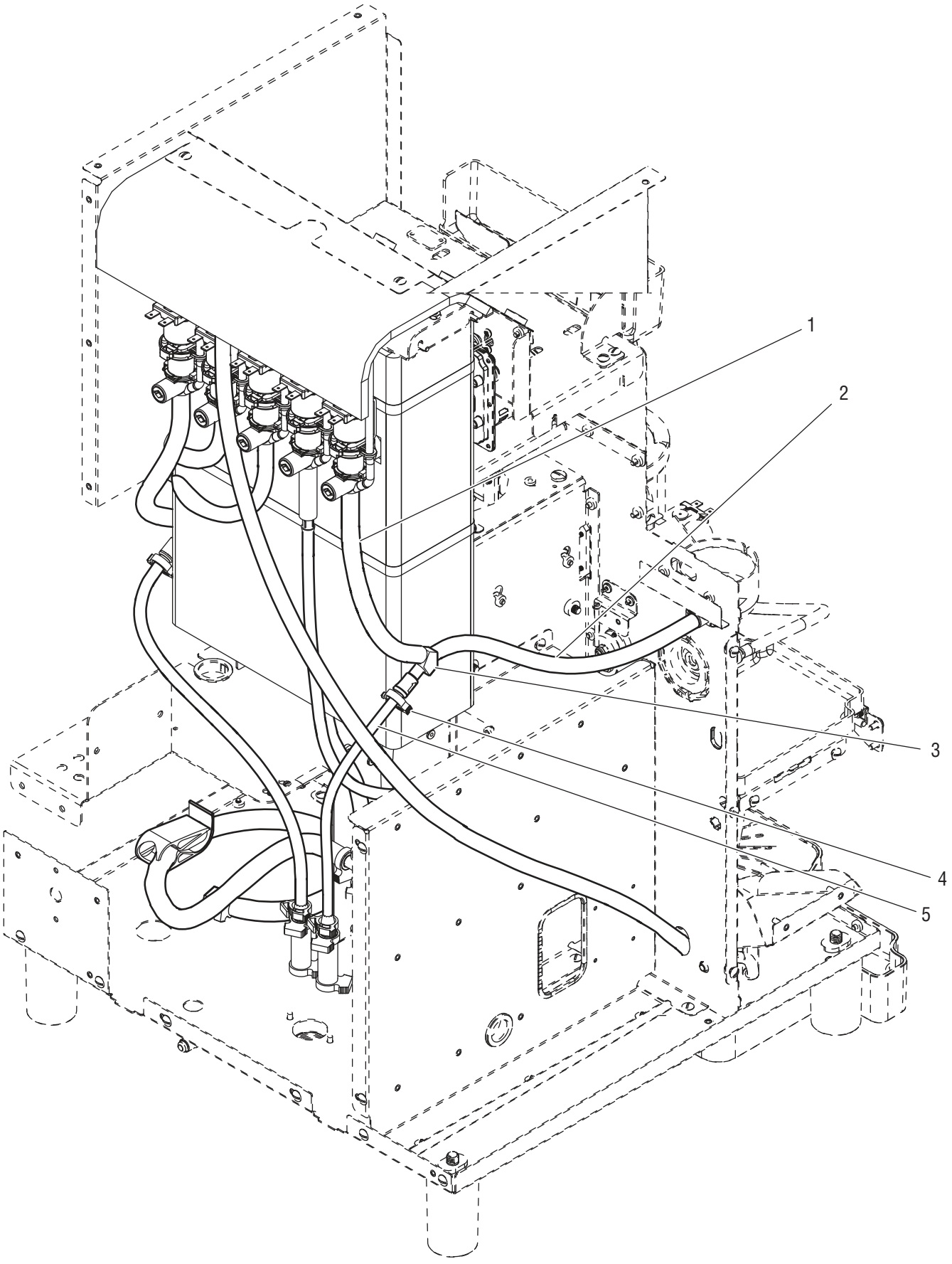

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WATER HOSE COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1		1	Tube, Silicone .313” ID x 19.0” (order item 20)
2		1	Tube, Silicone .375” ID x 29” (order item 22)
3		1	Tube, Silicone .375” ID x 10.5” (order item 22)
4		1	Tube, Silicone .188 ID x 12.0” (order item 21)
5		1	Tube, Silicone 6mm ID x 18.7” (order item 23)
6	12422.0011	4	Clamp, Hose Snap Type 40/45 ID
7		3	Tube, Silicone .375” ID x 2.0” (order item 24)
8	12422.0001	8	Clamp, Hose Snap Type 59/66ID
9	41595.0011	1	Flow Assy, TNPLT 50 GPM 38-25
10	38948.0001	1	Fitting, Tee .375” Barb
11	34392.0000	1	Plug, Hose .375”
12	11630.0002	1	Clamp, Tubing Shut Off .75” OD
13		1	Tube, Silicone .375” ID (order item 21)
14	52468.0000	1	Manifold Assembly with Check Valve
15		1	Tube, Silicone .313” ID x 12.0” (order item 20)
16		1	Tube, Silicone .313” ID x 5.0” (order item 20)
17		1	Tube, Silicone .313” ID x 12.0” (order item 20)
18		1	Tube, Silicone .313” ID x 14.0” (order item 20)
19		1	Tube, Silicone Braided .375” ID (order item 25)

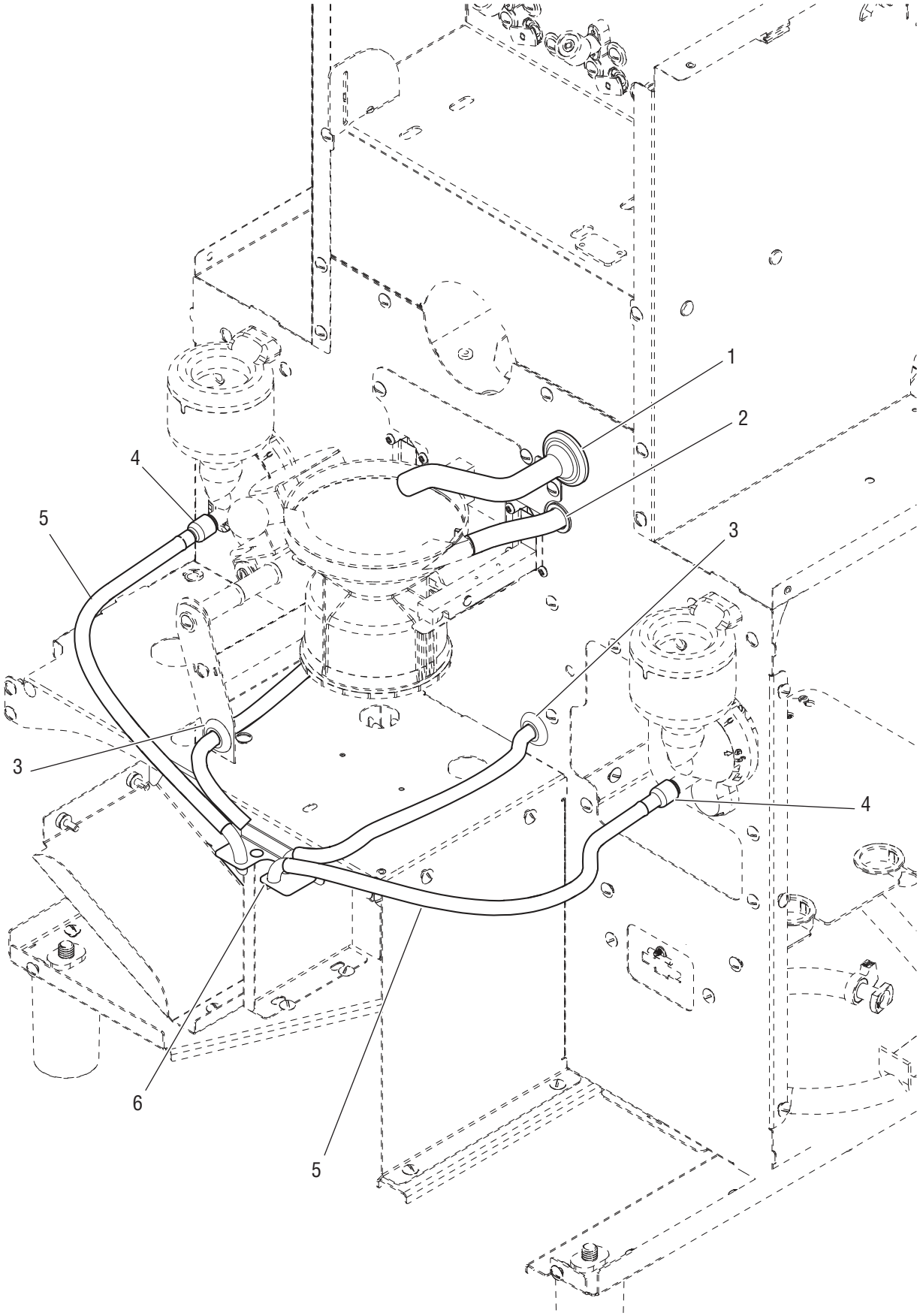
The following items are not illustrated

20	28526.1000	-	Tube, Silicone .313 ID - 12 inches (Use as required)
	28526.1001	-	Tube, Silicone .313 ID - 36 inches (Use as required)
	28526.1002	-	Tube, Silicone .313 ID - 60 inches (Use as required)
21	42916.1000	-	Tube, Silicone .188” ID - 12 inches (Use as required)
	42916.1001	-	Tube, Silicone .188” ID - 36 inches (Use as required)
	42916.1002	-	Tube, Silicone .188” ID - 120 inches (Use as required)
22	41193.1002	-	Tube, Silicone .375” ID - 12 inches (Use as required)
	41193.1001	-	Tube, Silicone .375” ID - 36 inches (Use as required)
	41193.1000	-	Tube, Silicone .375” ID - 120 inches (Use as required)
23	50732.1000	-	Tube, Silicone 6mm ID - 12 inches (Use as required)
	50732.1001	-	Tube, Silicone 6mm ID - 36 inches (Use as required)
	50732.1002	-	Tube, Silicone 6mm ID - 120 inches (Use as required)
24	20976.1000	-	Tube, Silicone .375” ID - 12 inches (Use as required)
	20976.1001	-	Tube, Silicone .375” ID - 36 inches (Use as required)
	20976.1002	-	Tube, Silicone .375” ID - 120 inches (Use as required)
25	37720.1000	-	Tube, Silicone .375” ID - 12 inches (Use as required)
	37720.1001	-	Tube, Silicone .375” ID - 36 inches (Use as required)
	37720.1002	-	Tube, Silicone .375” ID - 120 inches (Use as required)


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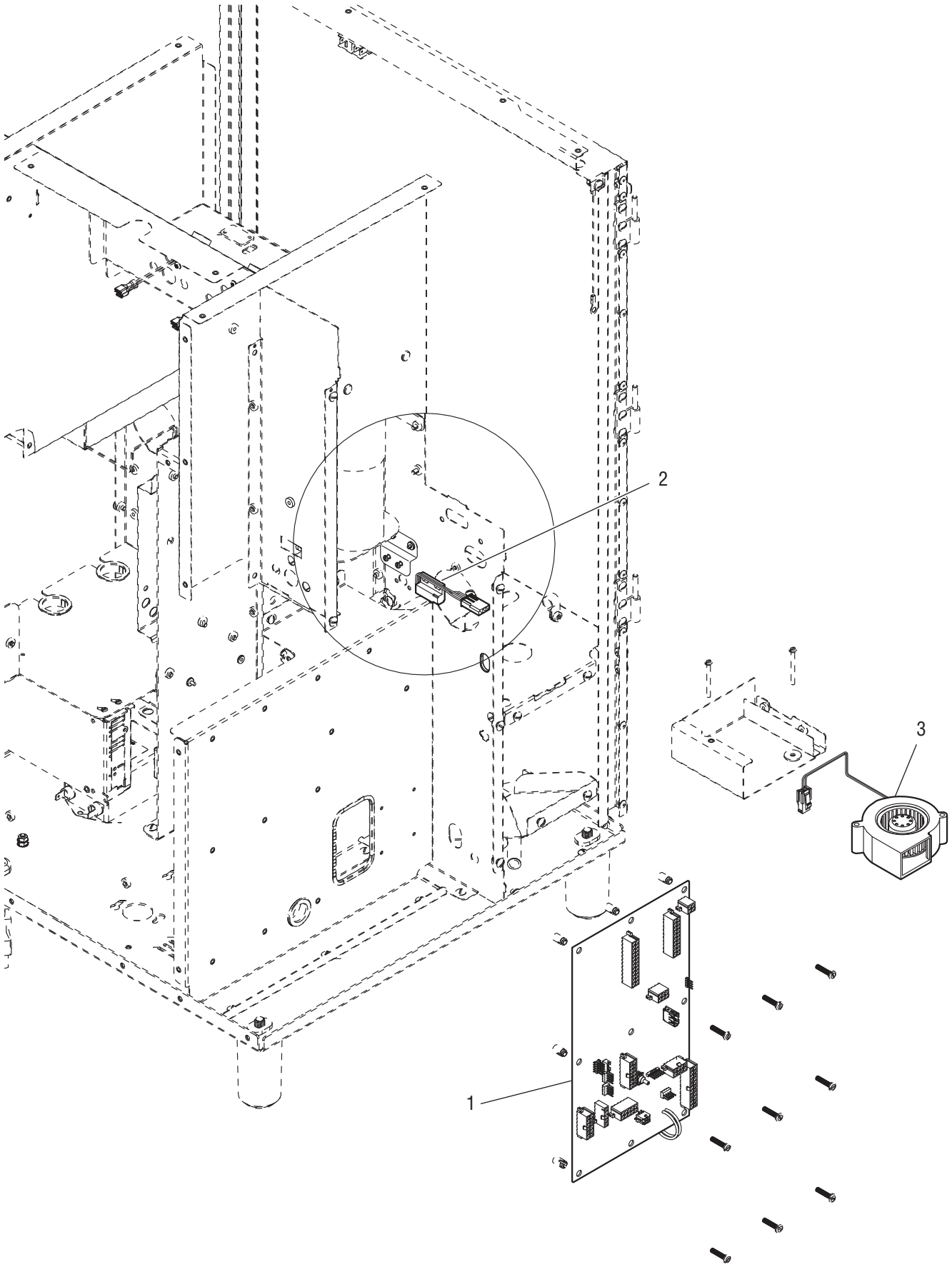
WATER HOSE COMPONENTS - continued

ITEM	PART NO.	QTY.	DESCRIPTION
1		1	Tube, Silicone .313” ID x 12” (order item 6)
2		1	Tube, Silicone .313” ID x 5.0” (order item 6)
3	52468.0000	1	Manifold Assembly with Check Valve
4	12422.0005	1	Clamp, Hose Snap Type 40/45 ID
5		1	Tube, Silicone .188” ID x 9.5” (order item 7)
The following items are not illustrated			
6	28526.1000	-	Tube, Silicone .313 ID - 12 inches (Use as required)
	28526.1001	-	Tube, Silicone .313 ID - 36 inches (Use as required)
	28526.1002	-	Tube, Silicone .313 ID - 60 inches (Use as required)
7	42916.1000	-	Tube, Silicone .188” ID - 12 inches (Use as required)
	42916.1001	-	Tube, Silicone .188” ID - 36 inches (Use as required)
	42916.1002	-	Tube, Silicone .188” ID - 60 inches (Use as required)


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WATER HOSE COMPONENTS - continued

ITEM	PART NO.	QTY.	DESCRIPTION
1	53129.0000	1	Tube, Hot Water Dispense
2	07070.0000	1	Bushing, Snap .687 Dia.
3	02536.0000	3	Grommet, Silicone .375 Dia.
4	53319.0000	2	Fitting, 6mm Hose Barb
5		2	Tube, Silicone 6mm ID x 22” (order item 7)
6	52496.0001	1	Bracket, Tube Holder
The following items are not illustrated			
7	50732.1001	-	Tube, Silicone 6mm ID x 36.0” (Use as required)

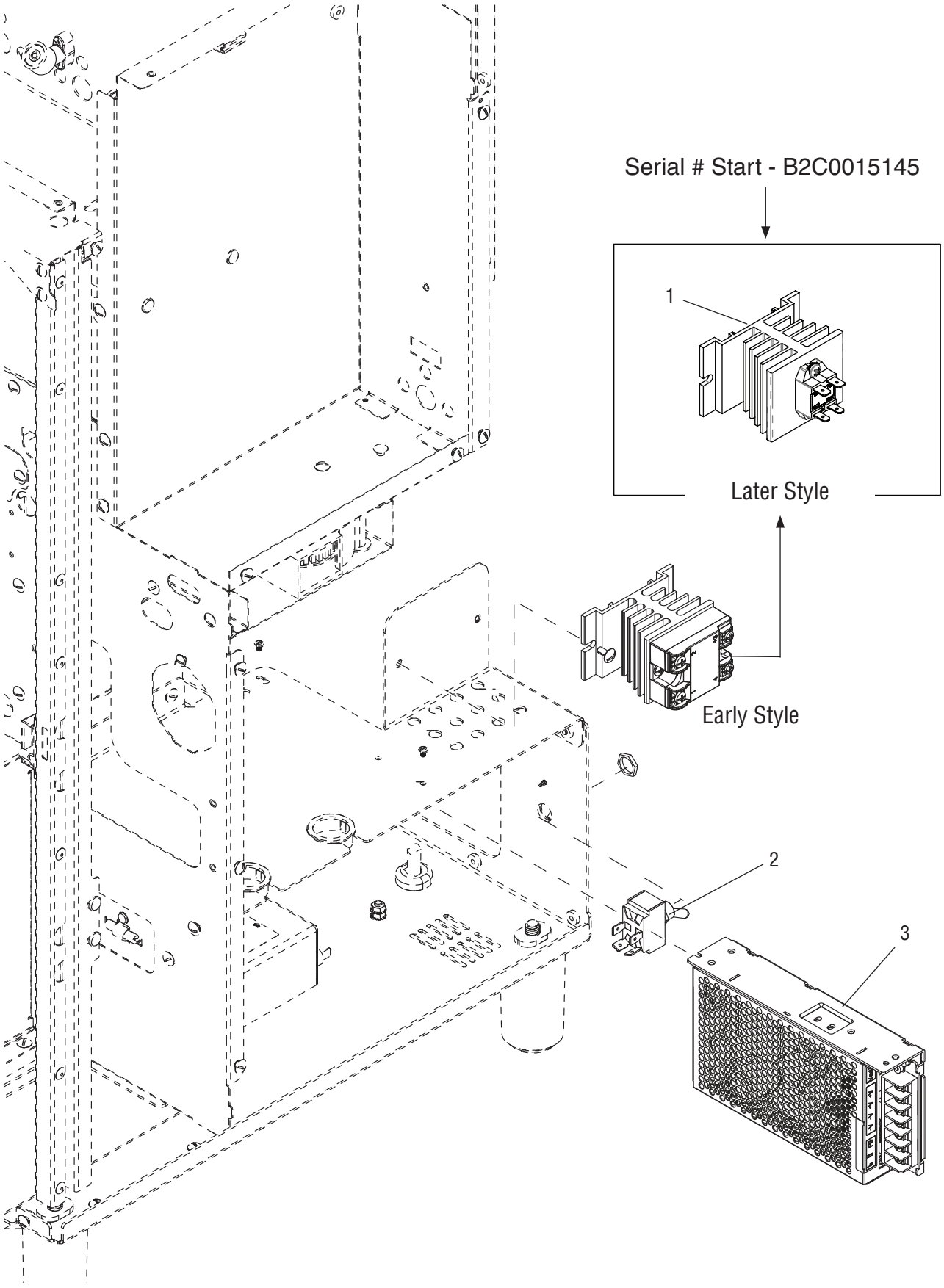

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ELECTRICAL COMPONENTS - LEFT SIDE

ITEM	PART NO.	QTY.	DESCRIPTION
1	50632.1002	1	CBA, CTRL - Sure Immersion 312
2	51321.1030	1	Kit, RPM Sensor (Paper out Sensor)
3	50569.0000	1	Fan Assembly w/Terminals

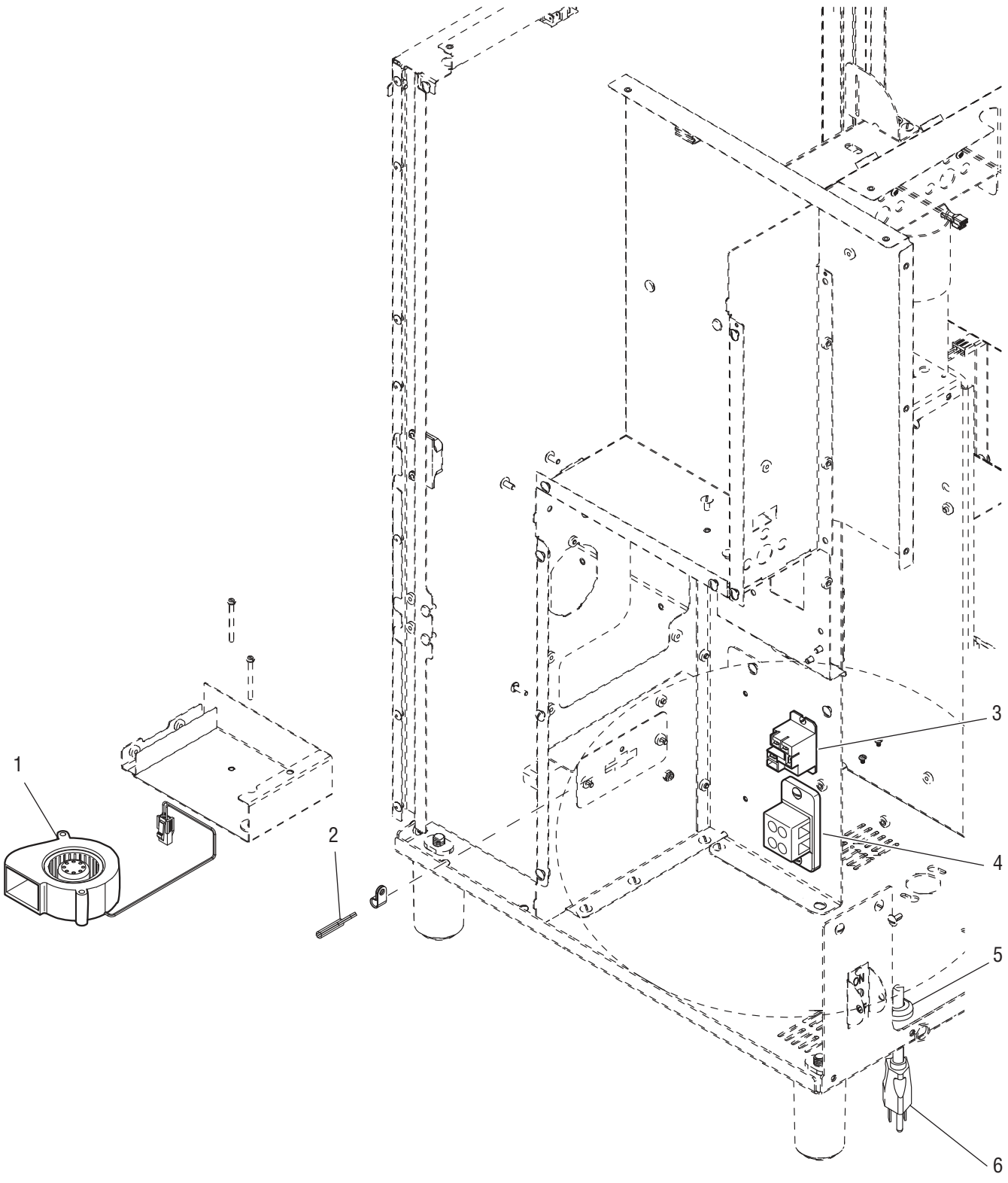
The following items are not illustrated

4	59431.1000	1	Kit, CBA Assy Flyback Protection


Serial # Start - B2C0015145
1
Later Style
Early Style
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3

ELECTRICAL COMPONENTS - RIGHT SIDE

ITEM	PART NO.	QTY.	DESCRIPTION
1	49266.0000	1	Relay, Solid State w/ Ring Terminals (Early Style)
	58195.0000	1	Relay, Solid State w/ Male Spade Terminals (Later Style, Serial Number Start: B2C0015145)
2	40763.0002	1	Switch, Toggle DPST
3	33363.0016	1	Power Supply, 24VDC 6.5A 150W 1 Phase


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ELECTRICAL COMPONENTS - TRANSFORMER AND RELAYS

ITEM	PART NO.	QTY.	DESCRIPTION
1	50569.0000	1	Fan Assembly w/Terminals
2	53459.1000	1	Reed Switch Assembly
3	32104.0001	1	Relay, 24V Coil
4	01106.0000	1	Terminal Block, 2-Pole Wht/Blk
5	01686.0000	1	Bushing, Strain (120V Only)
	28683.0000	1	Bushing, Strain (120/240V Only)
6	20630.0008	1	Cord Assembly, PWR 16/3-15P (120V Only)
	28680.0003	1	Cord Assembly, PWR 16/3-15P (120/240V Only)

The following items are not illustrated

7	56510.0000	1	Lead, Tank Heater, Red
	56510.0001	1	Lead, Tank Heater, BLU/BLK
8	52743.0000	1	Wiring Harness,120V Power Sure Imm 312 (Early)
	52743.0002	1	Wiring Harness,120V Power Sure Imm 312 (Later, Serial Number Start: B2C0015145)
	52743.0001	1	Wiring Harness, 208/240 Power SI 312
	52743.0003	1	Wiring Harness, 208/240V Power SI 312 (Later, Serial Number Start: B2C0015145
9	37842.0000	1	Wiring Harness, Term Blk to EMI Filter
	37842.0007	1	Wiring Harness, Term Blk to Heaters (Early)
	37842.0011	1	Wiring Harness, Term Blk to Heater (Later, Serial Number Start: B2C0015145
10	54421.0000	1	Schematic Wiring Diagram (120V)
	54421.0001	1	Schematic Wiring Diagram (120/240V)
11	57401.0000	3	Photosensor & Housing Assy (After Serial Number: B2C0009605)
12	57402.0000	1	Wiring Harness, Hopper Sensor (After Serial Number: B2C0009605)
13	51631.0001	1	Wiring Harness, Sensor
14	52744.0001	1	Wiring Harness, Main SI 312 (Early)
	52744.0002	1	Wiring Harness, Main SI 312 (Later, Serial Number Start: B2C0015145)
15	52732.0002	1	Wiring Harness, 312 Augers

Kits

12-Month Preventive Maintenance: 54079.0003 (not illustrated)

1	1	Service kit, Dispense Valve w/Flow control
2	1	Grommet, Dispense Valve
3	1	Filter, in-line 250 Mesh
4	2	O-ring, Inlet Adapter
5	1	Gasket Assy, Vacuum Box Filter
6	1	Connector, w/Rib Brew Box Tube
7	1	Vacuum Pump Assembly
8	2	Gasket, Silicone Blender Base
9	2	O-ring 1.48 ID Blender Base
10	1	Kit, 24V 3-way 200PSI
11	1	Grommet, Silicone w/Flange

Packaging Kit: 52990.1000 (not illustrated)

1	50766.0001	1	Paper Roll
2	26367.0000	1	Dispense Nozzle Cleaning Brush
3	53460.1000	1	Grounds Funnel
4	53460.1001	1	Grounds Bin
5	53493.1000	1	Kit, Brush with Hangar
	53493.0000	1	Cleaning Brush

BUNNLINK: 48694.1004 **Kit, BUNNLINK LTE SURE IMMERSION** (not illustrated)

1	1	CBA, NODE BUNNLINK LTE
2	1	Antenna
3	1	Wiring Harness

BUNNLINK: 48694.1006 **Kit, BUNNLINK LTE SURE IMMERSION (CANADA ONLY)** (Not illustrated)

1	1	CBA, NODE BUNNLINK LTE
	1	Antenna
	1	Wiring Harness

E-Pay Kit: 53634.0004 (not illustrated)

1	43500.1444	1	Card Reader System
2	53812.0000	1	Test Card
3	53751.0000	1	E-Pay Lower Door Assy w/ADA Switch

Usb Software Kit: 54165.1003

Paper Take-up Roller Kit: 52677.0000 (not illustrated)

1	50784.0000	1	Paper Guide
2	52637.0000	1	Paper Drive Bushing (Back)
3	52639.0000	1	Paper Drive Shaft
4	52634.0000	1	Paper Drive Handle
5	52635.0000	1	Paper Drive Bushing (Front)
6	25977.0000	1	Roller Switch

Assembled inlet water manifold: 41969.1000 (not illustrated)

1	41969.0000	1	Water Inlet Assembly
2	00436.0001	1	Flare Union Fitting
3	37297.0006	2	Hose Fitting Elbow

Kits

KIT, BUNNLINK WIFI SURE IMMERSION: 48694.1005 (not illustrated)

1	1	CBA, Node BUNNLINK Ethernet WIFI SD
2	1	Anti-stat Foam,Slit 12”w/6”per
3	4	Support, PCB Locking .125/.125
4	1	Antenna, Bunn Link
5	1	Adapter, Antenna Bunn Link
6	1	Box, RSC-9x8.25x4.75 200c
7	1	Label, Thermal 2x2.875 White
8	1	Wiring Harn, BUNNLINK S.I
9	1	Instr, Bunn Link WIFI S.I
10	1	Form, Customer Care Alert Sign Up
11	1	Jack, RJ45 CAT5E Panel Mount Adapter
12	1	Cable, Ethernet 3ft CAT6 Gray
13	1	Panel, Water Valve SI312 w/Port
14	1	Panel, Access Chassis wPort
15	1	Assy, Antenna w/Mounting Tape