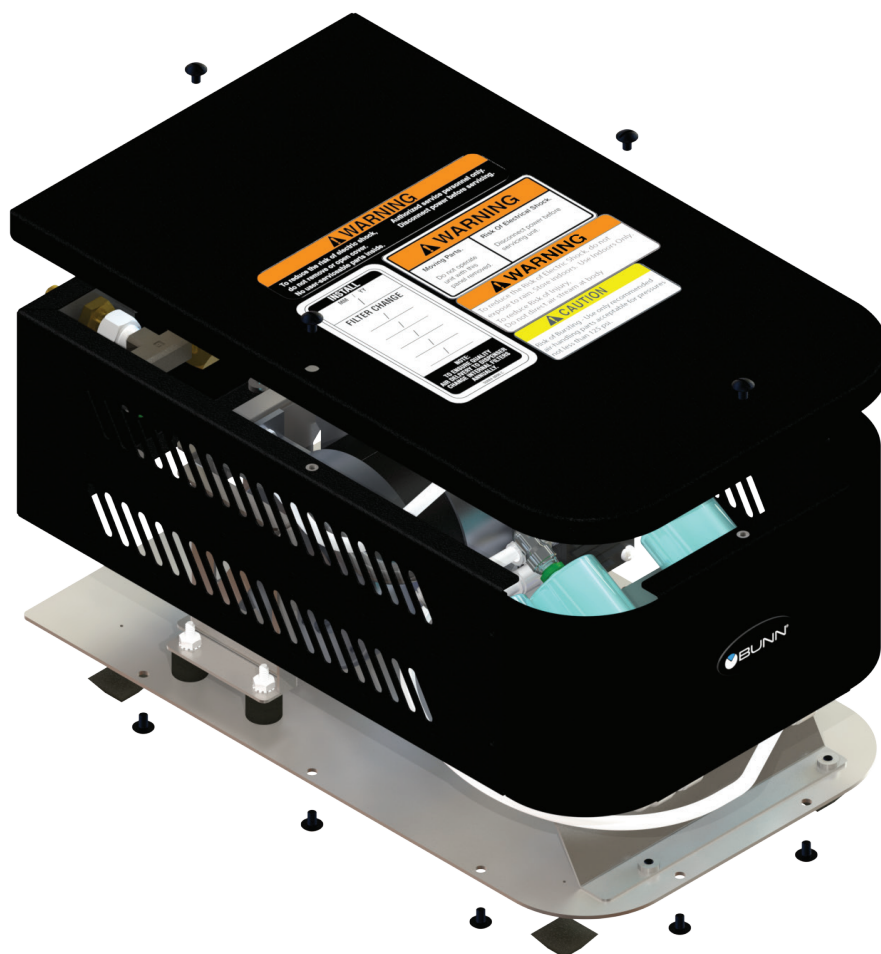


NGM (Nitron Gas Module)



ILLUSTRATED PARTS CATALOG

Designs, materials, weights, specifications, and dimensions for equipment or replacement parts are subject to change without notice.

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BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY

Commercial Warranty

Warranty statements and information can be found on our website. Please visit <https://commercial.bunn.com/support/warranty-lookup> for further details.

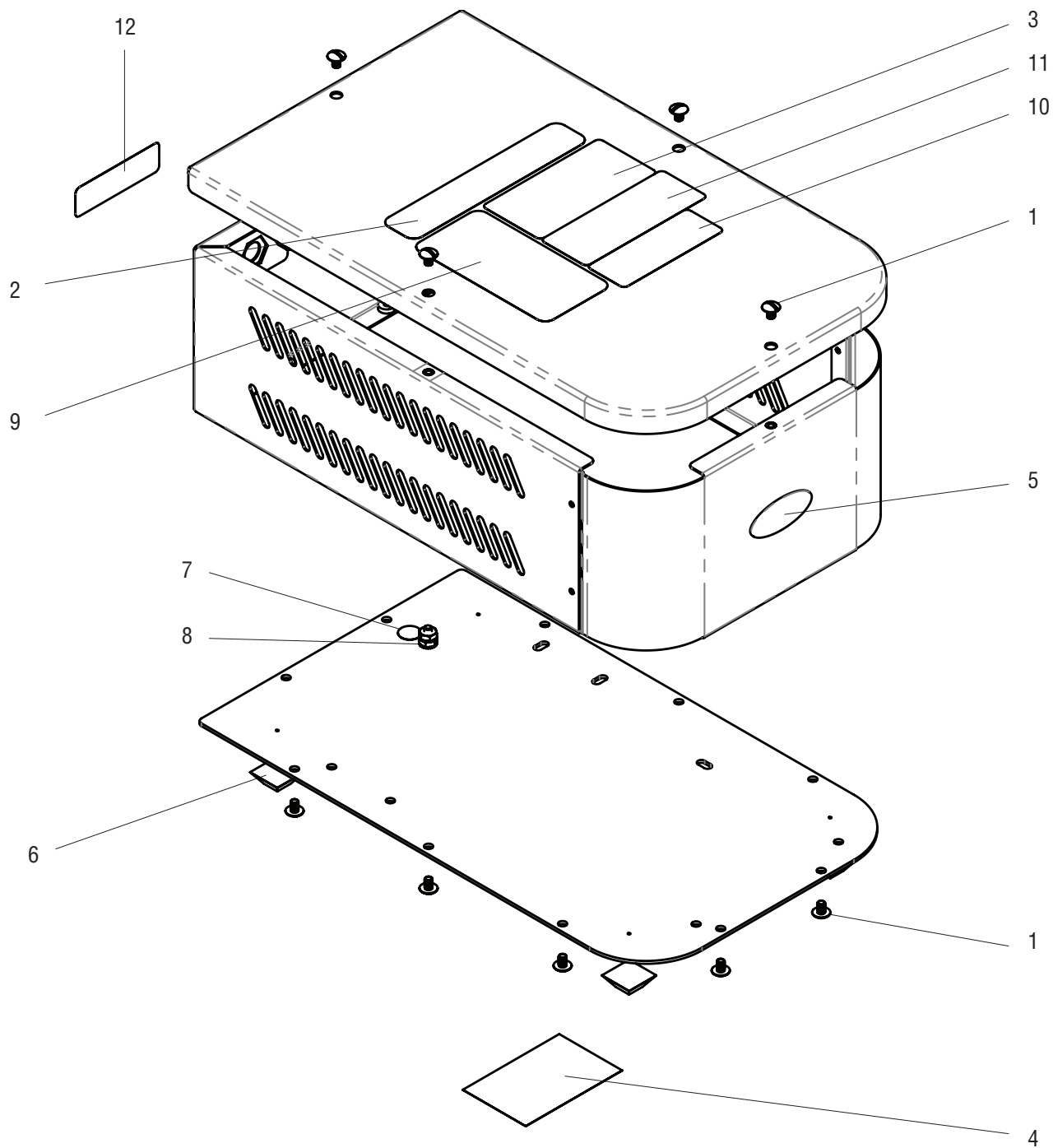
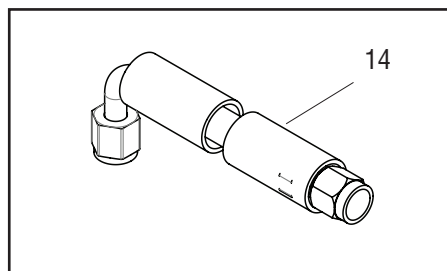
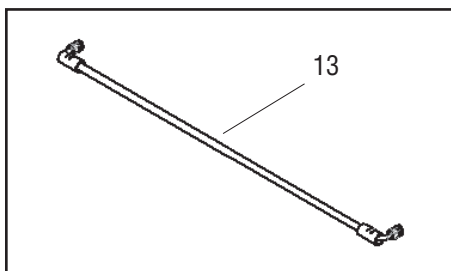
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EXTERNAL

NGM



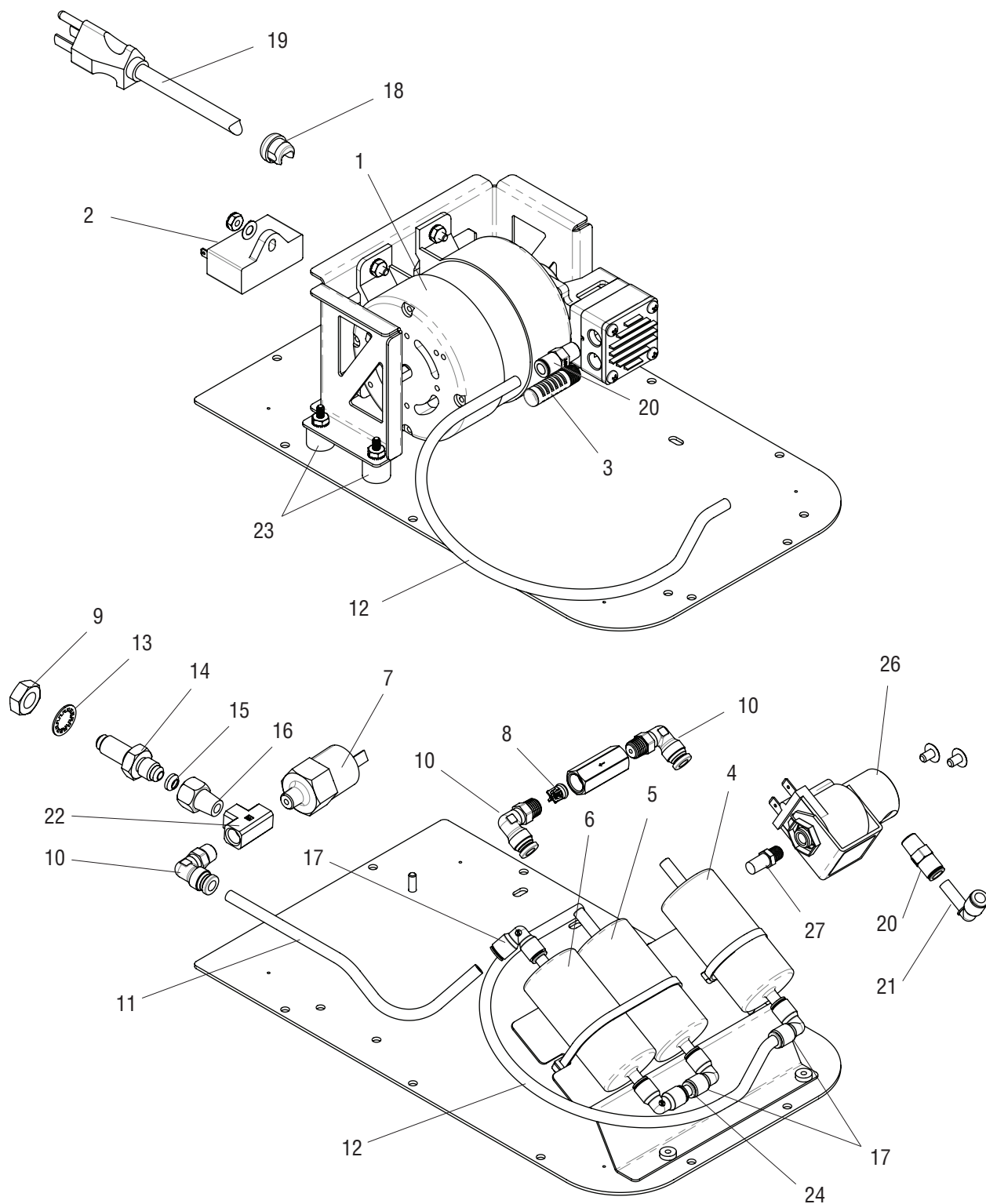
EXTERNAL

ITEM	PART NO.	QTY.	DESCRIPTION
1	01311.0004	14	Screw, Truss Head, BLK #8-32 x .25"
2	37881.0002	1	Decal, Warning No Serviceable Parts
3	27442.0000	1	Decal, Warning Moving Parts
4	00986.0002	1	Decal, Warning Electrical
5	35009.0000	1	Decal, Bunn
6	02547.0001	4	Foot
7	00824.0002	1	Decal, Ground
8	00970.0000	2	Nut, Keps 8-32
9	55884.0000	1	Decal, Filter Install/Change
10	56361.0000	1	Decal, Caution, Risk of Bursting
11	56362.0000	1	Decal, Warning, Electric Shock
12	56363.0000	1	Decal, Motor Spec.
13	55727.0000	1	Hose Assembly, External (Qty-2 Required For Dual Dispenser Install)
	33149.0001	2	Gasket, .198 IDx.380 OD Nylon (Not Illustrated)
14	55727.0001	1	Hose Assembly, Nitron Gas Module Dual Hose (For Dual Dispenser Install)
	33149.0001	2	Gasket, .198 IDx.380 OD Nylon (Not Illustrated)

The following items are not illustrated

15	20577.0001	1	Tee, Union-Tin Pld .250 Flare (Required For Dual Dispenser Install)
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* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



INTERNAL

ITEM	PART NO.	QTY.	DESCRIPTION
1	55631.1002 00970.0000	1 4	Air Pump (Includes Capacitor) Nut, Hex #8-32
2	55633.0000 00970.0000 01522.0000	1 1 1	Capacitor Nut, Hex #8-32 Washer
3	55622.0000	1	Air Intake Filter
4	55641.0000	1	Filter, Air/Water Separation
5	55642.0000	1	Filter, Air Dryer
6	55643.0000	1	Filter, Air/Carbon
7	55882.0001	1	Pressure Switch
8	50855.0000	1	Check Valve
9	00463.0000	1	Nut, Hex .438"-20
10	46850.0000	3	Fitting
11		1	Tubing 8.0" (Order item 28)
12		1	Tubing 14.0" (Order item 28)
13		1	Lock Washer
14	00459.0000	1	Bulkhead Fitting
15	33149.0001	1	Gasket, Nylon
16	24613.0001	1	Adaptor
17	47633.0000	4	Elbow
18	00707.0000	1	Bushing, Strain Relief
19	20630.0024	1	Power Cord
20	46961.0000	2	Fitting
21	46059.0000	1	Elbow
22	24599.0001	1	Tee
23	55628.0000	4	Damper
24		1	Tubing 1.25" (Order item 28)
25	56333.0000	1	Kit, Filters NGM PM (Includes 3-6) 55622.0000 Air Intake 55641.0000 Water Separation Filter 55642.0000 Air Dryer 55643.0000 Air Filter
26	55638.0001 01326.0002	1 2	Solenoid Valve Screw, TRH #10-32 x .312"
27	56222.0000	1	Muffler

The following items are not illustrated

28	46556.1000	-	Tubing 1'
	46556.1001	-	Tubing 3'
	46556.1002	-	Tubing 10'
29	55627.0002	1	Wiring Harness
30	44023.0001	-	Lube

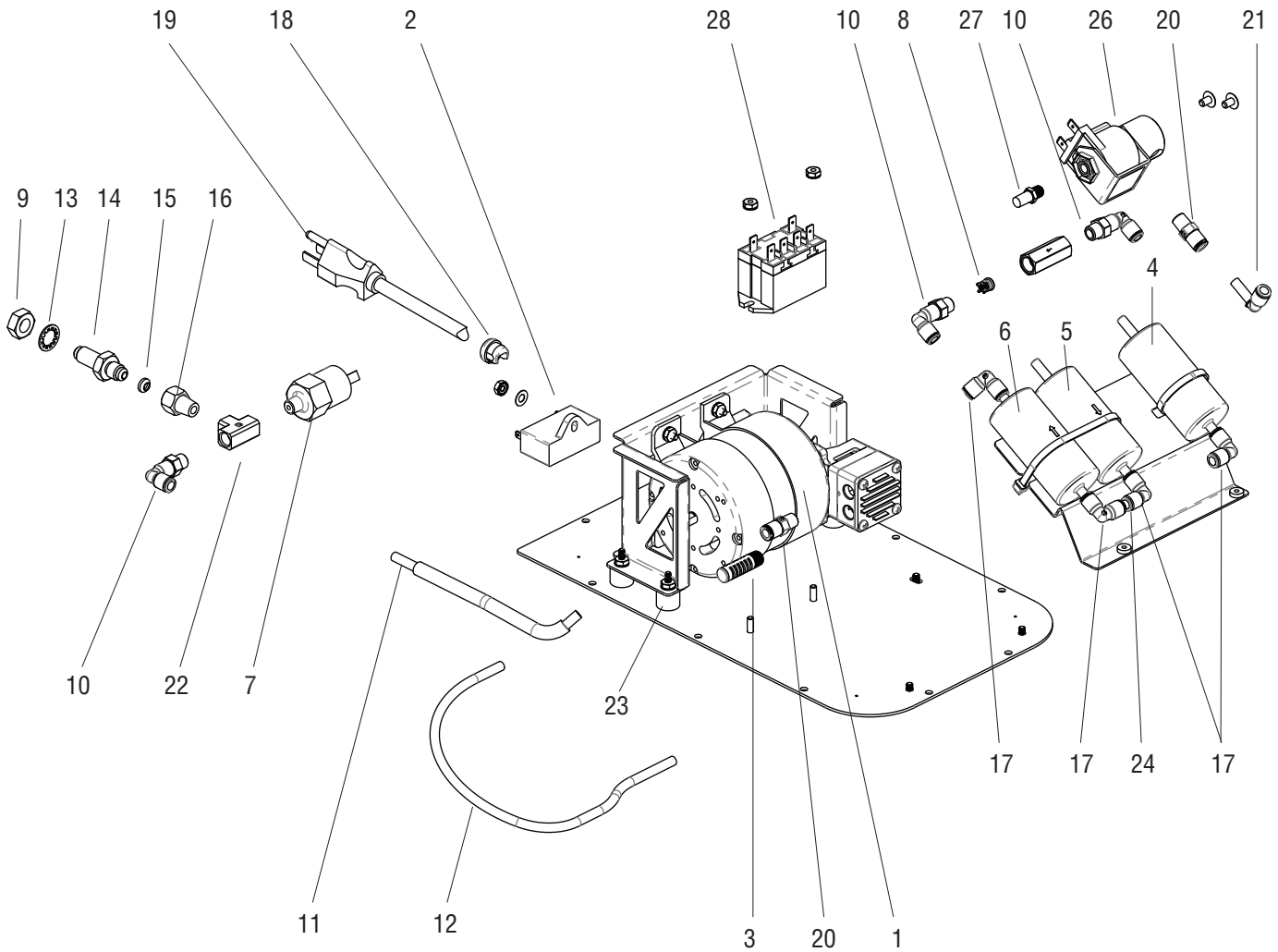
* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



INTERNAL - NGM 120V, 60HZ with RELAY

NGM

Note: Added relay to use 1 Nitron Gas Module to support 2 Nitron dispensers.



INTERNAL - NGM 120V, 60HZ with RELAY

ITEM	PART NO.	QTY.	DESCRIPTION
1	55631.1002 00970.0000	1 4	Air Pump Assy, 120V (Includes Capacitor) Nut, Hex #8-32
2	55633.0000 00970.0000 01522.0000	1 1 1	Capacitor, 250V, 7.0uF Nut, Hex #8-32 Washer
3	55622.0000	1	Air Intake Filter
4	55641.0000	1	Filter, Air/Water Separation
5	55642.0000	1	Filter, Air Dryer
6	55643.0000	1	Filter, Air/Carbon
7	55882.0003	1	Pressure Switch
8	50855.0000	1	Check Valve
9	00463.0000	1	Nut, Hex .438"-20
10	46850.0000	3	Fitting
11		1	Tubing 8.0" (Order item 31)
12	46556.0015	1	Tubing 14.0" (Order item 31)
13	01532.0000	1	Lock Washer
14	00459.0000	1	Bulkhead Fitting
15	33149.0001	1	Gasket, Nylon
16	24613.0001	1	Adaptor
17	47633.0000	4	Elbow
18	00707.0000	1	Bushing, Strain Relief
19	20630.0024	1	Power Cord, 120V 16/3 5-15P
20	46961.0000	2	Fitting
21	46059.0000	1	Elbow
22	24599.0001	1	Tee
23	55628.0000	4	Damper
24		1	Tubing 1.25" (Order item 31)
25	56333.0000	1	Kit, Filters NGM PM (Includes 3-6) 55622.0000 Air Intake 55641.0000 Water Separation Filter 55642.0000 Air Dryer 55643.0000 Air Filter
26	55638.0001 01326.0002	1 2	Solenoid Valve, 120V Screw, TRH #10-32 x .312"
27	56222.0000	1	Muffler
28	37711.0002	1	Relay, 120V

The following items are not illustrated

29	46556.1000	-	Tubing 1'
	46556.1001	-	Tubing 3'
	46556.1002	-	Tubing 10'
30	55627.0004	1	Wiring Harness, NGM
31	57391.0000	1	Wiring Harness, Fuse Holder
32	53882.0002	1	Fuse, SLO BLO 10A, 250V

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



INTERNAL - NGM 220-240V, UK or EURO PLUG with RELAY

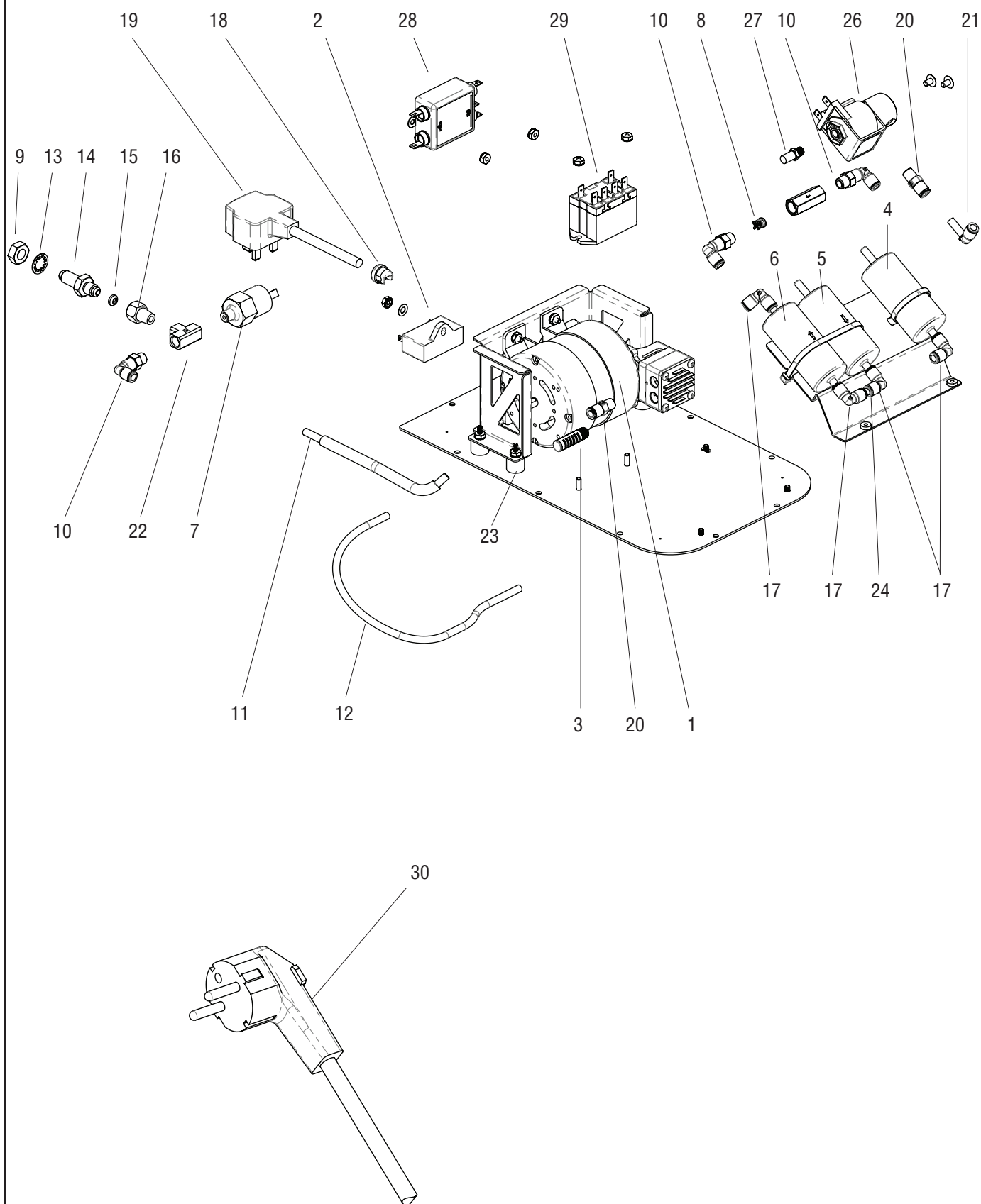
ITEM	PART NO.	QTY.	DESCRIPTION
1	55631.0003 00970.0000	1 4	Air Pump Assy, 230V (Includes Capacitor) Nut, Hex #8-32
2	55633.0001 00970.0000 01522.0000	1 1 1	Capacitor, 450V Nut, Hex #8-32 Washer
3	55622.0000	1	Air Intake Filter
4	55641.0000	1	Filter, Air/Water Separation
5	55642.0000	1	Filter, Air Dryer
6	55643.0000	1	Filter, Air/Carbon
7	55882.0003	1	Pressure Switch
8	50855.0000	1	Check Valve
9	00463.0000	1	Nut, Hex .438"-20
10	46850.0000	3	Fitting
11		1	Tubing 8.0" (Order item 31)
12	46556.0015	1	Tubing 14.0" (Order item 31)
13	01532.0000	1	Lock Washer
14	00459.0000	1	Bulkhead Fitting
15	33149.0001	1	Gasket, Nylon
16	24613.0001	1	Adaptor
17	47633.0000	4	Elbow
18	00707.0000	1	Bushing, Strain Relief
19	28111.0017	1	Power Cord, UK
20	46961.0000	2	Fitting
21	46059.0000	1	Elbow
22	24599.0001	1	Tee
23	55628.0000	4	Damper
24		1	Tubing 1.25" (Order item 31)
25	56333.0000	1	Kit, Filters NGM PM (Includes 3-6) 55622.0000 Air Intake 55641.0000 Water Separation Filter 55642.0000 Air Dryer 55643.0000 Air Filter
26	55638.0002 01326.0002	1 2	Solenoid Valve, 240V Screw, TRH #10-32 x .312"
27	56222.0000	1	Muffler
28	57198.0000	1	EMI Filter, 250V
29	37711.0001	1	Relay, 240V
30	42749.0039		Power Cord, EURO

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



INTERNAL - 220-240V UK or EURO PLUG with RELAY

NGM



INTERNAL - 220-240V UK or EURO PLUG with RELAY

ITEM	PART NO.	QTY.	DESCRIPTION
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The following items are not illustrated

31	46556.1000 46556.1001 46556.1002	- - -	Tubing 1' Tubing 3' Tubing 10'
32	55627.0004	1	Wiring Harness, NGM
33	57391.0000	1	Wiring Harness, Fuse Holder
34	53882.0002	1	Fuse, SLO BLO 10A, 250V
35	44023.0001	-	Lube

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

