Constellium	MATERIAL SAFETY DATA SHEET AI Li	13/01/2020
Alumin	Revised edition n° 4 Previous version 12/07/2018	

SECTION 1 Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Aluminium metal alloy Identification of the product

Solid.

Product code Reference to materials standards (Aluminium metal alloy containing > 1%

Trade name Aluminium ingots, aluminium billets, aluminium slabs, coils, extruded products...

1.2. Relevant identified uses of the substance or mixture and uses advised against

Industrial use. Uses of substances as such or in preparations at industrial sites Metal processing and fabrication.

1.3. Details of the supplier of the safety data sheet

Company identification Constellium International

Washington Plaza, 40-44 rue Washington,

75008 Paris

https://www.constellium.com/contact

1.4. Emergency telephone number

Emergency phone nr Call national emergency number or 112 for Europe or 911 for North America

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

With more than 1% Lithium

Hazard Class and Category Code Regulation EC 1272/2008 (CLP)

PHYSICAL - CHEMICAL EFFECTS: no classification based on use information

HEALTH EFFECTS

Skin Irritation. Cat 2 - Causes skin irritation. NB! With > 5% Li: Cat 1B Eye Irritation. Cat 2 - Causes serious eyes damage/eye irritation

ENVIRONMENTAL EFFECTS

Aluminium Lithium alloys do not need an environmental classification

2.2. Label elements

Labelling according to Regulation EC 1272/2008 (CLP)



· Hazard pictograms

GHS07 · Hazard pictograms code Signal words Warning

 Hazard statements H315: Causes skin irritation. NB! With > 5% Li: H314 Cause severe skin burn

and eye damage

H319: Causes serious eyes damage/eye irritation

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· Precautionary statements

- General N.B.: In the CLP Regulation,

1.3.4.1. Metals in massive form, alloys, mixtures containing polymers and mixtures containing elastomers do not require a label according to this Annex (see CLP), if they do not present a hazard to human health by inhalation, ingestion or contact with skin or to the aquatic environment in the form in which they are placed on the market, although classified as hazardous in accordance with the criteria of this Annex (see CLP).

1.3.4.2. Instead, the supplier shall provide the information to downstream users or distributors by means of the SDS.

- **Prevention** P261 Avoid breathing dust/fume.

P262 Do not get in eyes, on skin, or on clothing P264 Wash hands thoroughly after handling

P270 - Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/eye protection
P284 Wear respiratory protection in case of trouble

P302 + P352 If on skin: Wash with plenty of soap and water

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332 + P313 If skin irritation occurs: Get medical advice/attention P362 Take off contaminated clothing and wash before reuse

- Response See sections 4 and 5.

2.3. Other hazards

The substance does not meet the criteria for a PBT or vPvB substance.

Does not pose any health hazard under normal conditions of use and as delivered.

Fines particles from processing (grinding, cutting, polishing and welding) may be readily ignitable, or create an explosive atmosphere and needs to be controlled.

Fine particles in contact with water or humidity in air may release flammable gases in hazardous quantities, and may in some cases set off thermal reactions in contact with iron oxide and certain other metal oxides.

For liquid aluminium, there is a risk of explosions if in contact with water, and reacts violently in contact with rust, oxides of some other metals or nitrate.

When Al-Li alloys are heated to elevated temperatures (>260°C), surface oxidation occurs and irritating lithium hydroxide is formed.

SECTION 3 Composition/information on ingredients

Substance / Preparation Composition

Preparation.

This product is not hazardous but contains hazardous components.

Aluminium with Al content of > 85 weight-by-weight %

Substance	name	Contents	CAS No	EC No	Annex N	0	Classification
Aluminiu	m :	>= 85 %	7429-90-5	231-072-3			Not classified
	Reach Registration	Number:					
	Constellium Issoire	(Only Repres	entative Constelli	um Rolled Products Rav	enswood, LLC): 01-211952924	3-45-xxxx
	Constellium Neuf Br	isach: 01-21	19529243-45-xxx	x			
	Constellium Singen:	01-2119529	243-45-xxxx				
Copper	:	<= 10 %	7440-50-8	231-159-6			Not classified
	Reach Registration	Number:					
	Constellium Issoire	(Only Repres	entative Constelli	um Rolled Products Rav	enswood, LLC,): 01-211948015	4-42-xxxx
Zinc	:	<= 10 %	7440-66-6	231-175-3			Not classified
	Reach Registration	Number:					
	Constellium Issoire	(Only Repres	entative Constelli	um Rolled Products Rav	enswood, LLC): 01-211946717	4-37-xxxx
	Constellium Neuf Br	isach: 01-21	19467174-37-xxx				
Magnesiu	ım :	<= 5 %	7439-95-4	231-104-6			Not classified
•	Reach Registration	Number:					
	Constellium Issoire	(Only Repres	entative Constelli	um Rolled Products Rav	enswood, LLC): 01-211953720	3-49-xxxx
	Constellium Neuf Br	isach: 01-21	19537203-49-xxx	x			
	Constellium Singen:	01-2119537	203-49-xxxx				
Lithium	:	< 3%	7439-93-2	231-102-5	003-001-	00-4	H260 H314
Mangane	se :	<= 2 %	7439-96-5	231-105-1			Not classified
_	Reach Registration	Number:					
	Constellium Issoire	(Only Repres	entative Constelli	um Rolled Products Rav	enswood, LLC): 01-211944980	3-34-xxxx
Silicon	:	<= 1 %	7440-21-3	231-130-8			Not classified
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Iron	:	<= 1 %	7439-89-6	231-096-4		Not classified
Chromium	:	<= 1 %	7440-47-3	231-157-5		Not classified
Silver	:	<= 1 %	7440-22-4	231-131-3		Not classified
Nickel	:	< 1 %	7440-02-0	231-111-4	028-002-00-7	H351, H317, H372
Lead	:	< 0.1%	7439-92-1	231-100-4		H360, H362, H372

SECTION 4 First aid measures

4.1. Description of first aid measures

First aid personnel: pay attention to self- protection!

- Inhalation In case of dust generation during some work operations and inhalation remove to

ventilated area and keep calm. In case of ongoing discomfort, consult a physician

- Skin contact In case of burns from hot/liquid metal, rinse with plenty of water and contact

physician. In case of liquid metal splashes, remove affected clothing. After skin contact wash with water and seek medical attention in case of skin rashes. In

case of persisting irritation, consult a physician.

- Eye contact If particles comes into contact with eyes, treatment for mechanical irritation or

injury may be required, rinse with plenty of water; in case of ongoing discomfort

consult a physician

- Ingestion Rinse mouth. Contact physician if feeling unwell

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically - No specific treatment

SECTION 5 Firefighting measures

5.1. Extinguishing media

This product does not present fire or explosion hazards as shipped. Small chips, dust and fines may be ignitable. Avoid sparks and prevent electrostatic charges from accumulating. Inflammation of dusts could happen at temperature > 250°C

- Unsuitable extinguishing media Water, foam, halogenated extinguishing agents. Do not use water with liquid aluminium.

5.2. Special hazards arising from the substance or mixture

Specific hazards None known.

Reaction with water Fine particles in contact with water may generate flammable gases, dust

explosions may also occur.

5.3. Advice for firefighters

Special protective equipment for fire fighters Fire fighters should wear approved, positive pressure, self-

contained breathing apparatus and full heat protective clothing

when appropriate

Specific methods The product as such is not flammable. Use firefighting extinguishing methods suitable

to surrounding conditions

Fine dispersed aluminium (dust, powder) may form explosive mixtures in contact with air. In case of fine particles in contact with water, flammable gases in hazardous

quantities may be released.

Molten aluminium may explode on contact with water or moisture, and may react

violently with rust, certain metal oxides and nitrates.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See protection measures listed in section 8.

6.2. Environmental precautions

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Collect scrap for recycling

6.3. Methods and material for containment and cleaning up

Clean-up methods Pick up mechanically. In liquid form let solidify and cool down to ambient air

temperature.

6.4. Reference to other sections

See section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

General Ensure go

Ensure good ventilation / local exhaust at the workplace in the case of operations

generating dust, like cutting, grinding, polishing

Fine dispersed aluminium (dust, powder) may form explosive mixtures in contact with air and in contact with water may release highly flammable gases in hazardous quantities. Remelt ingots needs to be kept dry and preheated before charging into liquid metal

Wear gloves and suitable clothing to avoid skin con tact

7.2. Conditions for safe storage, including any incompatibilities

Storage Product should be kept dry. Pay attention to stack stability

SECTION 8 Exposure controls/personal protection

8.1. Exposure limits

CAS#	EC#	Component	Total part mg/m3	Respirable part mg/m3	Comments
7429-90-5	231-072-3	Aluminium	10	4	Nuisance dust
7440-21-3	231-130-8	Silicon	10	4 3	Nuisance dust
7439-89-6	213-096-4	Iron	10	4	Nuisance dust
7439-95-4	231-104-6	Magnesium	10	4	Nuisance dust
7440-50-8	231-159-6	Copper	1.0	0.1	Several EU MS
7440-66-6	231-158-0	Zinc	5		Zinc oxide fume
7439-96-5	231-105-1	Manganese	0,2	0,02	Inhalable Germany
7440-47-3	231-157-5	Chromium	2		EU
7439-93-2	231-102-5	Lithium			None
7440-22-4	231-131-3	Silver	0.1		EU
7440-02-0	231-111-4	Nickel	0.05		Norway, Denmark
			0,5		Austria, UK
			1		Finland, France,
					Belgium, Italy
7439-92-1	231-100-4	Lead	0,15		EU
			0,1		Austria, Finland,
					France, Germany,
					Sweden,
					Switzerland
			0,05		Denmark, Poland,
					Norway

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Adequate ventilation should be used to convey finely divided metallic dust generated by grinding, sawing or polishing operations, in order to eliminate explosion hazards.

The primary health hazard with handling and processing Aluminum - Lithium alloys, is exposure to lithium hydroxide when oxidation takes place at temperature > 260 °C (melting, welding, thermal treatment, flame cutting, dross handling, etc..).

8.2.2. Individual protection measures, such as personal protective equipment

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flame retardant and molten metal splash resistant clothing when handling liquid

metal.

- Respiratory protection Respiratory equipment: not required under recommended conditions of use.

In case dust or fumes are released personal protective equipment required to

prevent any irritation or if exposure limits are exceeded.

- Hand protection Wear suitable gloves to prevent skin irritation.

- Eye protection Wear suitable protective equipment to prevent eye irritation

- Ingestion Ingestion unlikely.

8.2.3. Environmental exposure controls

No special exposure controls necessary.

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

9.1.a. Appearance Physical state : Solid at 1013 mbar / 20°C

Colour: Silvery or silver grey

9.1.b. Odour None.

9.1.d. pH pH value : Not applicable on massive form.

9.1.e. Melting point / Freezing point
 9.1.f. Initial boiling point - boiling range
 9.1.g. Flash point
 9.1.i. Flammability
 Approx 2467°C
 Approx 2467°C
 Approx 2467°C
 Not applicable on massive form.

9.1.m. Relative density 2.7 g/cm3

9.1.n. Solubility Material nearly insoluble in water.

9.1.s. Explosive Properties Not applicable on massive form.

SECTION 10 Stability and reactivity

10.1. Reactivity

Stability and reactivity Stable under normal conditions of storage, handling and use.

10.2. Chemical stability

Stability Stable under normal conditions of storage, handling and use.

10.3. Possibility of hazardous reactions

Hazardous reactions Massive metal is stable and none reactive under normal conditions of use,

storage and transport.

Molten aluminium may react violently in contact with certain metal oxides and

nitrates (rust etc.).

10.4. Conditions to avoid

Avoid melting wet or cold materials as molten metal may cause explosions in contact with water or wet surfaces. In areas with very high dust concentrations, aluminium dust may form an explosive atmosphere.

10.5. Incompatible materials

None.

10.6. Hazardous decomposition products

When Al-Li alloys are heated to elevated temperatures (>260°C), surface oxidation occurs and lithium hydroxide is formed.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

No information on Lithium toxicity data

All data are given for aluminium as the main constituent

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Acute toxicity None

Rat oral LD50 > 5000 mg/kg bwt
Rabbit dermal LD50 No effects
Rat inhalation LC50 > 2.350 mg/l/4h

Irritation

Dermal irritation (rabbit) No effects

Eyes irritation (rabbit) No effects. Aluminium particles may produce irritation due to mechanical

abrasion or alloying element effect.

Sensitization None

Repeated dose toxicity Sub acute oral Toxicity: None - Calculated DNEL 3,95 mg/kg bwt/day

Sub-acute inhalative Toxicity: None - see occupational exposure limits.

Calculated

DNEL 3,7 mg/m3 respirable

Carcinogenicity Not classified.

Mutagenicity Not classified.

Toxicity for reproduction Not classified.

Symptoms related to the physical, chemical and toxicological characteristics

Specific symptoms in animal tests: none after swallowing, skin contact or inhalation

Other information

Toxicokinetics, metabolism and distribution:

Oral uptake < 0.1%, nearly insoluble in lung fluids. Most absorbed aluminium is rapidly excreted through urine. Main deposit in body is in bone structure.

SECTION 12 Ecological information

12.1. Toxicity

All data are given for aluminium as the main constituent

Product/ingredient name Test Result Species Exposure Fish OECD TG 203 Al metal shavings > 100mg/l Salmo trutta 8 Hg Daphnia OECD TG 202 > 100 mg/l Al metal shavings pH 8 Daphnia Magna Al metal shavings Algae OECD TG 201 $> 100 \, \text{mg/l}$ Selenastrum Capricor 8 Hq

Not classify for ecotoxicity

No acute or chronic classification is appropriate for Al alloys (massive) based on non-toxic results below the Ecotoxicity Reference Value (ERV) of tests with aluminium metal and alloying elements.

12.2. Persistence and degradability

Not relevant for metals

12.3. Bioaccumulative potential

Not bio-accumulative

12.4. Mobility in soil

Not mobile under normal environmental conditions; may be leached from the ground at low pH (< 5.5) or high pH (> 8.5).

12.5. Results of PBT and vPvB assessment

Not relevant for metals

12.6. Other adverse effects

None.

12.7. Final Assessment

No acute or chronic classification is appropriate for Aluminium Lithium alloys massive based on non-toxic results below the Ecotoxicity Reference Value (ERV). Relevant properties are similar to non-alloyed aluminium

SECTION 13 Disposal considerations

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13.1. Waste treatment methods

General Metallic residues are secondary raw materials and subject of recycling

Aluminum - lithium scrap must be segregated and labeled. Advise recipient that

metal scrap contains lithium.

Dross and skimming from aluminum-lithium alloys cannot be recycled via

conventional means and should be segregated for proper disposal.

Special precautions Recycle aluminium alloys packing. Any disposal according to national regulation

SECTION 14 Transport information

General information Not regulated.

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

No knowledge about classification or special regulations. Follow general rules for handling, transport and waste management.

Chemical Safety Assessment carried out for Aluminium

SECTION 16 Other information

applied.

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a

legally valid contractual relationship

The contents and format of this SDS are in accordance with REGULATION (EC) No 453/2010 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL

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