

SAFETY DATA SHEET

Aluminium powder alloys for selective laser melting

Section 1. Identification

GHS product identifier	: Aluminium powder alloys for selective laser melting
Product code	: Not available.
Other means of identification	: Constellium Alu. AM Powder - Aheadd® CP1 {20-63 μm ; 20-105 μm ; 63-105 μm ; >20 μr ; >63 μm}
Product type	: Solid.
Relevant identified uses of t	he substance or mixture and uses advised against
Product use	: Aluminium Alloy Powder
Area of application	: Industrial applications.
Supplier/Manufacturer	: Plymouth, Michigan, U.S Aluminium Research and Development Center / Constellium 45330 Commerce Center Drive Plymouth, MI 48170 USA
	Constellium International Washington Plaza 40-44, rue Washington 75008 Paris France
	Telephone no.: +33 (0)1 73 01 46 00
	https://www.constellium.com/contact
e-mail address of person responsible for this SDS	: stephanie.massambi@constellium.com
Emergency telephone number (with hours of operation)	: +1 734 879 4955 (9 a.m to 4 p.m)

Section 2. Hazard		l is considered hazardou	s by the OSHA Haza	rd Communicat	tion Stand	ard
Classification of the substance or mixture	: H373	SPECIFIC TARG Category 2	ET ORGAN TOXICIT	Y (REPEATED) EXPOSL	JRE) -
<u>GHS label elements</u> Hazard pictograms	:					
Signal word	: Warning					
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Section 2. Hazards identification

Hazard statements	: H373 - May cause damage to organs through prolonged or repeated exposure. (lungs)
Precautionary statements	
Prevention	: P260 - Do not breathe dust.
Response	: P314 - Get medical advice or attention if you feel unwell.
Storage	: Not applicable.
Disposal	 P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Constellium Alu. AM Powder - Aheadd® CP1 {20-63 μm ; 20-105 μm ; 63-105 μm ; >20 μm ; >63 μm }

Ingredient name	Other names	%	CAS number
Aluminium powder (pyrophoric)	-	85 - 98.5	7429-90-5
Zirconium powder (pyrophoric)	-	0 - 5	7440-67-7
iron	-	0 - 10	7439-89-6
manganese	-	0 - 10	7439-96-5
chromium	-	0 - 10	7440-47-3
vanadium	-	0 - 10	7440-62-2
silicon	-	0 - 10	7440-21-3
copper	-	0 - 10	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First aid measures

Ingestion	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.		
Most important symptoms/e	effects, acute and delayed		
Potential acute health effe	<u>cts</u>		
Eye contact	: No known significant effects or critical hazards.		
Inhalation	: No known significant effects or critical hazards.		
Skin contact	: No known significant effects or critical hazards.		
Ingestion	: No known significant effects or critical hazards.		
Over-exposure signs/symp	<u>otoms</u>		
Eye contact	: No specific data.		
Inhalation	: No specific data.		
Skin contact	: No specific data.		
Ingestion	: No specific data.		
Indication of immediate med	dical attention and special treatment needed, if necessary		
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. 		
Specific treatments	: No specific treatment.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.		

Section	5.	Fire-fighting	measures
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Extinguishing media		
Suitable extinguishing media	: In case of fire, use special metal fire powder. Dry sand or other suitable absorbent.	
Unsuitable extinguishing media	: Do not use water or foam. Multi-purpose dry chemical (ABC). Carbon dioxide (CO2).	
Specific hazards arising from the chemical	: No specific fire or explosion hazard.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: metal oxide/oxides	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.	
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Section 5. Fire-fighting measures

Special protective equipment for fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions	. protective eq	puipment and	emergency	procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	entainment and cleaning up
Small spill	: Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Aluminium powder (pyrophoric)	NIOSH REL (United States, 10/2016).
	TWA: 5 mg/m ³ 10 hours. Form: Respirable fraction TWA: 10 mg/m ³ 10 hours. Form: Total OSHA PEL (United States, 5/2018).
	TWA: 5 mg/m ³ , (as Al) 8 hours. Form: Respirable
	fraction
	TWA: 15 mg/m ³ , (as Al) 8 hours. Form: Total dust ACGIH TLV (United States, 3/2020).
	TWA: 1 mg/m ³ 8 hours. Form: Respirable fraction
Zirconium powder (pyrophoric)	ACGIH TLV (United States, 3/2020).
	TWA: 5 mg/m ³ , (as Zr) 8 hours. STEL: 10 mg/m ³ , (as Zr) 15 minutes. NIOSH REL (United States, 10/2016).
	TWA: 5 mg/m ³ , (as Zr) 10 hours. STEL: 10 mg/m ³ , (as Zr) 15 minutes.
iron	None.
manganese	NIOSH REL (United States, 10/2016).
	TWA: 1 mg/m ³ , (as Mn) 10 hours. Form: Fume STEL: 3 mg/m ³ , (as Mn) 15 minutes. Form: Fume
	OSHA PEL (United States, 5/2018). CEIL: 5 mg/m ³ , (as Mn) Form: Fume ACGIH TLV (United States, 3/2020).
	TWA: 0.1 mg/m ³ , (as Mn) 8 hours. Form: Inhalable fraction
	TWA: 0.02 mg/m ³ , (as Mn) 8 hours. Form: Respirable fraction
chromium	ACGIH TLV (United States, 3/2020).
	TWA: 0.5 mg/m ³ , (measured as Cr) 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016).
	TWA: 0.5 mg/m ³ 8 hours. OSHA PEL (United States, 5/2018).
	TWA: 1 mg/m ³ , (as Cr) 8 hours.
vanadium silicon	None. NIOSH REL (United States, 10/2016).
	TWA: 5 mg/m ³ 10 hours. Form: Respirable fraction TWA: 10 mg/m ³ 10 hours. Form: Total OSHA PEL (United States, 5/2018).
	TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction TWA: 15 mg/m ³ 8 hours. Form: Total dust
copper	ACGIH TLV (United States, 3/2020).
	TWA: 1 mg/m ³ , (as Cu) 8 hours. Form: Dust and mist
	TWA: 0.2 mg/m ³ 8 hours. Form: Fume NIOSH REL (United States, 10/2016).
	TWA: 1 mg/m ³ , (as Cu) 10 hours. Form: Dusts and
	Mists OSHA PEL (United States, 5/2018).
	TWA: 1 mg/m ³ 8 hours. Form: Dusts and Mists TWA: 0.1 mg/m ³ 8 hours. Form: Fume

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Section 8. Exposure controls/personal protection

airborne contaminants below any recommended or statutory limits.Environmental exposure controlsEmissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.Individual protection measures Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before easing, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection should be worn, unless the assessment indicates a higher degree of protection stafety glasses with side- shields.Skin protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves cannot be accurately estimated. 1 - 4 hours (breakthroug time): Butyl rubber gloves.Body protection: Personal protective equipment for the body should be approved by a specialist before handling this product.Other skin protection: Appr		die controls/personal protection
controlsthey comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.Individual protection measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dust. If contact is possible, the following protection solid be worn, unless the assessment indicates a higher degree of protection: safety glasses with side- shields.Skin protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differer glove manufacturers. In the case of mixtures, consisting of several substances, the protectionBody protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.Cother skin protection: Appropriate fotowear and any additional skin prot	Appropriate engineering controls	local exhaust ventilation or other engineering controls to keep worker exposure to
 eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eye/face protection Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Skin protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differen glove manufacturers. In the case of mixtures, consisting of several substances, the protection Personal protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Environmental exposure controls	they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment
 eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eye/face protection Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Skin protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differen glove manufacturers. In the case of mixtures, consisting of several substances, the protection Personal protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Individual protection meas	ures_
 assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Skin protection Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differer glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves. Nitrile gloves. Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Other skin protection Appropriate footwear and any additional skin protection measures should be approved by specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Hygiene measures	eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
 Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differer glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves. Nitrile gloves. Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Eye/face protection	assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-
 worn at all times when handling chemical products if a risk assessment indicates this necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for differer glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 1 - 4 hours (breakthrougt time): Butyl rubber gloves. Nitrile gloves. Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and the risks involved and should be approved by a specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Skin protection	
Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by specialist before handling this product.Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3	Hand protection	during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 1 - 4 hours (breakthrough
 Respiratory protection Based on the task being performed and the risks involved and should be approved by specialist before handling this product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3 	Body protection	
appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Filter type: P3	Other skin protection	based on the task being performed and the risks involved and should be approved by a
Section 9. Physical and chemical properties	Respiratory protection	appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important
	Section 9. Physic	al and chemical properties

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Flammability (solid, gas)	: Not available.			
Evaporation rate	: Not available.			
Flash point	: Not available.			
Boiling point	: 2467°C (4472.6°F)			
Melting point	: Not available.			
рН	: Not available.			
Odor threshold	: Not available.			
Odor	: Odorless.			
Color	: Silver. Greyish.			
Physical state	: Solid. [Powder]			
Appearance				

Section 9. Physical and chemical properties

Lower and upper explosive	: 300 mJ < EMI < 1000 mJ (average Es = 660 mJ).
(flammable) limits	dP/dt(max) 97 bar/s
	P(max) 6.3 bar
	Kst 26 bar.m/s
	Dust explosion category (class) 1
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: Not available.
Density	: 2.7 g/cm ³
Solubility	: Insoluble in the following materials: cold water and hot water.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
SADT	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.
Physical/chemical	: Particle size : 20-63 μm
properties comments	Based on available data, the classification criteria are not met. Not Flammable (UN N1 test)/ Pyrophoric (UN N2 test)/ Water-reactive material (UN N5 test).

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	 Avoid melting wet or cold materials as molten metal may cause explosions in contact with water or wet surfaces. Suspensions of aluminum dust in air may pose a severe explosion hazard, especially in a confined atmosphere. Water hydrolyzes material liberating acidic gas which in contact with metal surfaces can generate flammable and/or explosive hydrogen gas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials, acids, alkalis and moisture. Halogenated compounds.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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United States

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zirconium powder	LD50 Oral	Rat - Female	>5000 mg/kg	-
(pyrophoric)		Det		
iron	LD50 Oral	Rat	30 g/kg	
manganese	LC50 Inhalation Dusts and mists	Rat	5.14 mg/l	4 hours
	LD50 Oral	Rat	9 g/kg	-
vanadium	LD50 Oral	Rat - Female	>2000 mg/kg	-
silicon	LD50 Oral	Rat	3160 mg/kg	-
copper	LC50 Inhalation Dusts and mists	Rat - Male,	>5.11 mg/l	4 hours
		Female		
	LD50 Dermal	Rat - Male,	>2000 mg/kg	-
		Female		

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
manganese	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
	Skin - Mild irritant	Rabbit	-	mg 24 hours 500 mg	-
silicon	Eyes - Mild irritant	Rabbit	-	3 mg	-

Sensitization

Not available.

Mutagenicity

Conclusion/Summary	: Not available.
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Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
chromium	-	3	-

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Aluminium powder (pyrophoric) manganese	Category 2 Category 2	-	lungs central nervous system (CNS), lungs

Aspiration hazard

Not available.

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Section 11. Toxicological information

Information on the likely	: Routes of entry anticipated: Oral, Dermal, Inhalation.
routes of exposure	
Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
	sical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effec	ts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
General	: May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	No known significant effects or critical hazards.
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Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
iron	30000	N/A	N/A	N/A	N/A
manganese	9000	N/A	N/A	N/A	5.14
vanadium	2500	N/A	N/A	N/A	N/A
silicon	3160	N/A	N/A	N/A	N/A
copper	500	2500	N/A	N/A	N/A

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Aluminium powder	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Ceratophyllum	3 days
(pyrophoric)	5	demersum	,
iron	Chronic NOEC 100 mg/l Marine water	Algae - Glenodinium halli	72 hours
manganese	Acute EC50 31000 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
C C	Acute LC50 29000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 28 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 1.7 mg/l Fresh water	Daphnia - Water Flea-	8 days
		Ceriodaphnia dubia	
chromium	Acute EC50 0.2 ppm Marine water	Algae - Bacillariophyta	72 hours
	Acute EC50 5 ppm Marine water	Algae - Macrocystis pyrifera -	4 days
		Young	
	Acute EC50 35000 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute LC50 45 µg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
		reticulata	
	Acute LC50 22 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 13.9 ppm Fresh water	Fish - Anguilla rostrata	96 hours
	Chronic NOEC 50 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Chronic NOEC 0.19 µg/l Fresh water	Fish - Cyprinus carpio	4 weeks
vanadium	Acute LC50 1550 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 1.8 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 500 mg/l Marine water	Algae - Glenodinium halli	72 hours
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum	3 days
		demersum	

Conclusion/Summary

: Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
silicon	57 to 77	-	high

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a
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Section 13. Disposal considerations

safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Additional information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations	: TSCA 8(a) CDR Exempt/Partial exemption: Not determined
	United States inventory (TSCA 8b): All components are active or exempted.
	Clean Water Act (CWA) 307: chromium; copper
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
<u>SARA 302/304</u>	
Composition/information	on ingredients
No products were found.	
Date of issue/Date of revision	: 03/30/2023 Date of previous issue : 02/15/2021 Version : 2 11/14

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

SARA 304 RQ SARA 311/312

: Not applicable.

Classification : SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Composition/information on ingredients

Name	%	Classification
Aluminium powder (pyrophoric)	85 - 98.5	PYROPHORIC SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 1 COMBUSTIBLE DUSTS SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
Zirconium powder (pyrophoric)	0 - 5	PYROPHORIC SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 1
iron	0 - 10	FLAMMABLE SOLIDS - Category 1 SELF-HEATING SUBSTANCES AND MIXTURES - Category 1 COMBUSTIBLE DUSTS
manganese	0 - 10	FLAMMABLE SOLIDS - Category 2 EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
silicon	0 - 10	FLAMMABLE SOLIDS - Category 2 EYE IRRITATION - Category 2B
copper	0 - 10	COMBUSTIBLE DUSTS

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Aluminium powder (pyrophoric)	7429-90-5	85 - 98.5
Supplier notification	Aluminium powder (pyrophoric)	7429-90-5	85 - 98.5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts	: The following components are listed: ALUMINUM; ZIRCONIUM
New York	: None of the components are listed.
New Jersey	: The following components are listed: ALUMINUM; ZIRCONIUM
Pennsylvania	: The following components are listed: ALUMINUM; ZIRCONIUM; ZIRCONIUM POWDER
<u>California Prop. 65</u>	

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

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Section 15. Regulatory information

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

	Classification		Justification
SPECIFIC TARGET ORGAI	N TOXICITY (REPEATED EXPOSURE) - Category	/2	Calculation method
<u>History</u>			
Date of issue/Date of revision	: 03/30/2023		
Date of previous issue	: 02/15/2021		
Version	: 2		
Prepared by	: Sphera Solutions		
Key to abbreviations	: ATE = Acute Toxicity Estimate AMP = Acceptable maximum peak above the 8-hr shift BCF = Bioconcentration Factor GHS = Globally Harmonized System of Class IATA = International Air Transport Associatio IBC = International Air Transport Associatio IBC = International Maritime Dangerous Go LogPow = logarithm of the octanol/water part MARPOL = International Convention for the F as modified by the Protocol of 1978. ("Marpo N/A = Not available UN = United Nations	sification a on oods ition coeffi Prevention I" = marine	nd Labelling of Chemicals icient of Pollution From Ships, 1973
References	: HCS (U.S.A.)- Hazard Communication Stands International transport regulations	ard	
Date of issue/Date of revision	: 03/30/2023 Date of previous issue : 02/1	15/2021	Version : 2 13/14

Section 16. Other information

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision