

Phone: +49 7731 80-	E-Mail: einkauf.singen@constellium.com	
<u>Joachim Emmel</u> Director Materials Management Energy, travel, leasing cars ext: 2242 e-mail: Joachim.Emmel@constellium.com		<u>Rainer Beyer</u> Commercial Director Automotive Structures Europe ext: 3406 e-mail: Rainer.Beyer@constellium.com
<u>Matthias Hering</u> Senior Manager Purchasing Auxiliary and Process Materials Capital goods, ovens, conveyors, forklift-trucks, hydraulics/pneumatics ext: 2292 e-mail: Matthias.Hering@constellium.com	<u>Lisa Ehinger</u> Purchasing Manager IT, electrical, services, maintenance ext: 2524 e-mail: Lisa.Ehinger@constellium.com	<u>Gerold Baba</u> Purchasing Manager Automotive Structures Europe Purchased parts, outsourcing contracts ext: 2247 e-mail: Gerold.Baba@constellium.com
<u>Michael Slowik</u> Purchasing Manager Packaging materials, lubricants, chemicals, rolls ext: 2382 e-mail: Michael.Slowik@constellium.com	<u>Sigrid Penninger</u> Purchasing Manager tools, factory equipment, safety equipment, ext: 3543 e-mail: Sigrid.Penninger@constellium.com	<u>Reinhard Jaiter</u> Purchasing Manager Automotive Structures Europe Rivets etc., services ext: 2824 e-mail: Reinhard.Jaiter@constellium.com
<u>Dagmar Brauer</u> Purchasing Manager Fire-brigade equipment office supplies, fittings ext: 3321 e-mail: Dagmar.Brauer@constellium.com		<u>Karl-Heinz Hofgaertner</u> Purchasing Manager Automotive Structures Europe Plant, tools, semi finished parts ext: 3573 e-mail: Karlheinz.Hofgaertner@constellium.com
<u>Janette Knippenberg</u> Purchasing Manager Metals ext: 2529 e-mail: Janette.Knippenberg@constellium.com	<u>Hartmut Metzger</u> Purchasing Manager Scrap metals ext: 2355 e-mail: Hartmut.Metzger@constellium.com	