

<p>Phone: +49 7731 80-</p>	<p>E-Mail: einkauf.singen@constellium.com</p>	
<p><u>Joachim Emmel</u> Director Materials Management Energy, travel, leasing cars</p> <p>ext: 2242</p> <p>e-mail: Joachim.Emmel@constellium.com</p>		<p><u>Rainer Beyer</u> Commercial Director Automotive Structures Europe</p> <p>ext: 3406</p> <p>e-mail: Rainer.Beyer@constellium.com</p>
<p><u>Matthias Hering</u> Senior Manager Purchasing Auxiliary and Process Materials Capital goods, ovens, conveyors, forklift-trucks, hydraulics/pneumatics</p> <p>ext: 2292</p> <p>e-mail: Matthias.Hering@constellium.com</p>	<p><u>Lisa Ehinger</u> Purchasing Manager</p> <p>IT, electrical, services, maintenance</p> <p>ext: 2524</p> <p>e-mail: Lisa.Ehinger@constellium.com</p>	<p><u>Gerold Baba</u> Purchasing Manager Automotive Structures Europe</p> <p>Purchased parts, outsourcing contracts</p> <p>ext: 2247</p> <p>e-mail: Gerold.Baba@constellium.com</p>
<p><u>Michael Slowik</u> Purchasing Manager</p> <p>Packaging materials, lubricants, chemicals, rolls</p> <p>ext: 2382</p> <p>e-mail: Michael.Slowik@constellium.com</p>	<p><u>Sigrid Penninger</u> Purchasing Manager</p> <p>tools, factory equipment, safety equipment,</p> <p>ext: 3543</p> <p>e-mail: Sigrid.Penninger@constellium.com</p>	<p><u>Reinhard Jaiter</u> Purchasing Manger Automotive Structures Europe</p> <p>Rivets etc., services</p> <p>ext: 2824</p> <p>e-mail: Reinhard.Jaiter@constellium.com</p>
<p><u>Dagmar Brauer</u> Purchasing Manager</p> <p>Fire-brigade equipment office supplies, fittings</p> <p>ext: 3321</p> <p>e-mail: Dagmar.Brauer@constellium.com</p>		<p><u>Karl-Heinz Hofgaertner</u> Purchasing Manager Automotive Structures Europe</p> <p>Plant, tools, semi finished parts</p> <p>ext: 3573</p> <p>e-mail: Karlheinz.Hofgaertner@constellium.com</p>
<p><u>Janette Knippenberg</u> Purchasing Manager</p> <p>Metals</p> <p>ext: 2529</p> <p>e-mail: Janette.Knippenberg@constellium.com</p>	<p><u>Hartmut Metzger</u> Purchasing Manager</p> <p>Scrap metals</p> <p>ext: 2355</p> <p>e-mail: Hartmut.Metzger@constellium.com</p>	