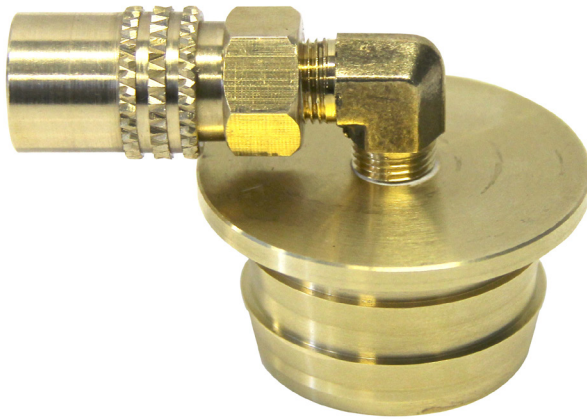




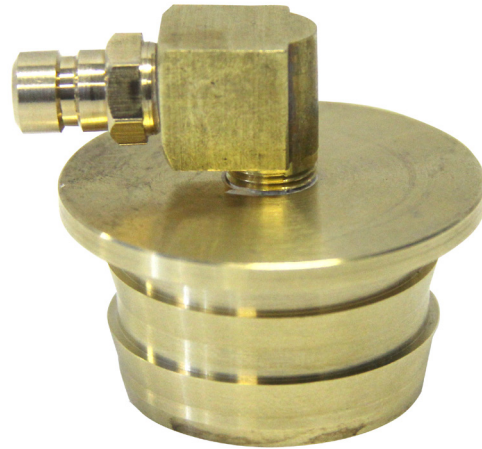
Blue-Point®

EEDF400-638 & EEDF400-639

Detroit Series 60 12.7 L EGR Cleaning Instructions



Intake
EEDF400-638



Exhaust
EEDF400-639



WARNING: Wear gloves and safety goggles (User and bystanders) when performing this service

IMPORTANT: A DPF Regeneration event is required after this service. Regeneration can be initiated for many engines using one of the following Snap-on Diagnostic Tools:

- **EEHD184040 Pro-Link Ultra (Snap-on)**
- **EEHD186030 Pocket IQ2 (Blue-Point)**

EGR System Consists of:

- Cold side EGR valve (after EGR cooler) controls exhaust gases for proper emissions control of NOx gases
- EGR cooler (controls temperature of exhaust gases to the air intake to the engine)
- EGR cooler bypass valve (controls exhaust flow temperature to the air intake from the exhaust through the EGR cooler) – Model year 2008 - Present
- EGR temperature sensor (measures EGR cooler exhaust temperature and efficiency)

These items are critical for proper emissions management control and must be cleaned on a regular basis for optimum efficiency.

First steps before any service can be performed.

1. Add Blue-Point® Diesel Fuel Injector Cleaner (EEDF400-INJ) to the vehicle's fuel tank.
2. Remove the plastic engine cover.
3. If the engine is hot, the EGR cooler must be cooled.

Tool & Manifold Required:

- EGR Tool (EEDF400)
- EGR Manifold (EEDF400M)



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