## Environmental Profile

This LCA is calculated according to: ISO 14044, ISO 14040 and EN 15804

## Ecochain

| Product: | $3067727-$ SiTech+ Bend STB $45^{\circ} 75$ |
| :--- | :--- |
| Unit: | 1 piece |
| Manufacturer: | Wavin - IT - SM Maddalena |

Wavin SiTech+ is a waste water system made of mineral- reinforced polypropylene (PP), which offers increased durability, but more importantly is quiet and easy to install.
LCA standard:

Standard database:
Externally verified:
Issue date:
End of validity:
Verifier:
Verifier. Martijn van Hövell - SGS Search

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin - IT - SM Maddalena (2020). ( $\square=$ module declared, MND = module not declared).

| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| V | V | $\square$ | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | V | V | $\square$ | ■ |
| Product |  |  |  |  | Use stage |  |  |  |  |  |  | End-of-Lif |  |  |  |  |
| A1 Raw material supply A2 Transport A3 Manufacturing Construction process stage |  |  |  |  | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment B6 Operational energy use B7 Operational water use |  |  |  |  |  |  | C1 De-construction demolition C2 Transport C3 Waste processing C4 Disposal |  |  |  |  |
| A4 Transport gate to site |  |  |  |  |  |  |  |  |  |  |  | Benefits and loads beyond the system boundaries |  |  |  |  |

A5 Assembly / Construction installation process
D Reuse- Recovery- Recycling- potential
Environmental impacts and parameters






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## Results

|  | Environmental impact | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GWP-total |  | kg CO2 eq | 3.12E-1 | $4.89 \mathrm{E}-3$ | $2.27 \mathrm{E}-2$ | 3.40E-1 | 4.11E-3 | 1.97E-1 | $1.99 \mathrm{E}-3$ | -1.93E-1 | 3.50E-1 |
| GWP-f |  | kg CO 2 eq | 3.55E-1 | $4.89 \mathrm{E}-3$ | $1.94 \mathrm{E}-2$ | $3.79 \mathrm{E}-1$ | $4.11 \mathrm{E}-3$ | 1.44E-1 | $1.99 \mathrm{E}-3$ | -2.12E-1 | $3.18 \mathrm{E}-1$ |
| GWP-b |  | kg CO2 eq | -4.30E-2 | $2.97 \mathrm{E}-6$ | $1.64 \mathrm{E}-3$ | -4.13E-2 | $2.50 \mathrm{E}-6$ | 5.27E-2 | $1.75 \mathrm{E}-6$ | 1.94E-2 | 3.08E-2 |
| GWP-Iuluc |  | kg CO2 eq | $2.33 \mathrm{E}-4$ | $1.73 \mathrm{E}-6$ | 1.64E-3 | $1.87 \mathrm{E}-3$ | $1.45 \mathrm{E}-6$ | 2.32E-5 | $3.36 \mathrm{E}-8$ | -1.97E-4 | $1.70 \mathrm{E}-3$ |
| ODP |  | kg CFC11 eq | $1.48 \mathrm{E}-8$ | $1.13 \mathrm{E}-9$ | $1.95 \mathrm{E}-9$ | $1.79 \mathrm{E}-8$ | 9.47E-10 | 3.29E-9 | 5.01E-11 | -1.02E-8 | $1.19 \mathrm{E}-8$ |
| AP |  | mol H+eq | $1.36 \mathrm{E}-3$ | 2.79E-5 | 7.82E-5 | $1.47 \mathrm{E}-3$ | $2.34 \mathrm{E}-5$ | $1.38 \mathrm{E}-4$ | $1.20 \mathrm{E}-6$ | -6.63E-4 | $9.67 \mathrm{E}-4$ |
| EP-fw |  | kg Peq | 6.82E-6 | 4.02E-8 | 3.01E-7 | 7.16E-6 | $3.38 \mathrm{E}-8$ | $6.77 \mathrm{E}-7$ | $1.55 \mathrm{E}-9$ | -4.08E-6 | 3.79E-6 |
| EP-m |  | kg Neq | $2.47 \mathrm{E}-4$ | $9.97 \mathrm{E}-6$ | $1.32 \mathrm{E}-5$ | $2.70 \mathrm{E}-4$ | 8.38E-6 | 4.13E-5 | 8.79E-7 | -1.27E-4 | $1.94 \mathrm{E}-4$ |
| EP-T |  | mol Neq | $2.73 \mathrm{E}-3$ | $1.10 \mathrm{E}-4$ | 1.48E-4 | $2.99 \mathrm{E}-3$ | 9.23E-5 | $4.55 \mathrm{E}-4$ | 4.85E-6 | -1.42E-3 | $2.12 \mathrm{E}-3$ |
| POCP |  | kg NMVOC eq | $1.18 \mathrm{E}-3$ | 3.14E-5 | 4.61E-5 | $1.26 \mathrm{E}-3$ | $2.64 \mathrm{E}-5$ | $1.42 \mathrm{E}-4$ | $1.82 \mathrm{E}-6$ | -5.87E-4 | 8.40E-4 |
| ADP-mm |  | kg Sb eq | $1.50 \mathrm{E}-5$ | 1.27E-7 | $4.72 \mathrm{E}-7$ | $1.56 \mathrm{E}-5$ | 1.06E-7 | 5.36E-7 | $1.20 \mathrm{E}-9$ | -1.81E-6 | $1.44 \mathrm{E}-5$ |
| ADP-f |  | MJ | $1.20 \mathrm{E}+1$ | 7.51E-2 | $2.55 \mathrm{E}-1$ | $1.24 \mathrm{E}+1$ | $6.31 \mathrm{E}-2$ | $4.14 \mathrm{E}-1$ | 3.66E-3 | -6.29E+0 | $6.56 \mathrm{E}+0$ |
| WDP |  | m3 depriv. | $2.38 \mathrm{E}-1$ | 2.30E-4 | 9.03E-2 | $3.29 \mathrm{E}-1$ | $1.94 \mathrm{E}-4$ | 8.11E-3 | 1.67E-5 | -1.32E-1 | $2.05 \mathrm{E}-1$ |
| PM |  | disease inc. | $1.37 \mathrm{E}-8$ | 4.41E-10 | 7.83E-10 | $1.49 \mathrm{E}-8$ | 3.71E-10 | 2.20E-9 | $2.51 \mathrm{E}-11$ | -7.08E-9 | $1.04 \mathrm{E}-8$ |
| IR |  | kBq U-235 eq | $9.03 \mathrm{E}-3$ | $3.28 \mathrm{E}-4$ | $2.38 \mathrm{E}-4$ | $9.60 \mathrm{E}-3$ | $2.76 \mathrm{E}-4$ | 1.28E-3 | $1.70 \mathrm{E}-5$ | -4.35E-3 | 6.82E-3 |
| ETP-fw |  | ctue | $4.74 \mathrm{E}+0$ | 6.10E-2 | $4.03 \mathrm{E}-1$ | $5.21 \mathrm{E}+0$ | 5.12E-2 | $5.21 \mathrm{E}-1$ | 3.35E-3 | -2.43E+0 | $3.35 \mathrm{E}+0$ |
| HTP-c |  | CTUn | 1.11E-10 | 2.17E-12 | 2.15E-11 | 1.34E-10 | 1.82E-12 | 5.57E-11 | 8.86E-14 | -5.93E-11 | 1.33E-10 |
| HTP-nc |  | ctun | $2.65 \mathrm{E}-9$ | 7.27E-11 | $4.45 \mathrm{E}-10$ | $3.17 \mathrm{E}-9$ | $6.11 \mathrm{E}-11$ | 7.05E-10 | 2.03E-12 | -1.42E-9 | $2.52 \mathrm{E}-9$ |
| SQP |  | Pt | 5.02E+0 | 6.42E-2 | 4.65E-2 | 5.13E+0 | $5.40 \mathrm{E}-2$ | $3.25 \mathrm{E}-1$ | $9.39 \mathrm{E}-3$ | -6.85E+0 | $-1.33 \mathrm{E}+0$ |
|  | Resource use | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| PERE |  | MJ | $8.85 \mathrm{E}-1$ | $1.08 \mathrm{E}-3$ | 8.83E-1 | 1.77E+0 | $9.05 \mathrm{E}-4$ | 2.00E-2 | $1.44 \mathrm{E}-4$ | -1.19E+0 | 6.02E-1 |
| PERM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PERT |  | MJ | 8.85E-1 | $1.08 \mathrm{E}-3$ | 8.83E-1 | 1.77E+0 | 9.05E-4 | 2.00E-2 | $1.44 \mathrm{E}-4$ | -1.19E+0 | 6.02E-1 |
| PENRE |  | MJ | $1.29 \mathrm{E}+1$ | 7.97E-2 | $2.78 \mathrm{E}-1$ | $1.33 \mathrm{E}+1$ | $6.70 \mathrm{E}-2$ | $4.41 \mathrm{E}-1$ | 3.88E-3 | $-6.78 \mathrm{E}+0$ | 7.01E+0 |
| PENRM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PENRT |  | MJ | $1.29 \mathrm{E}+1$ | 7.97E-2 | $2.78 \mathrm{E}-1$ | $1.33 \mathrm{E}+1$ | $6.70 \mathrm{E}-2$ | 4.41E-1 | 3.88E-3 | -6.78E+0 | 7.01E+0 |
| PET |  | MJ | $1.38 \mathrm{E}+1$ | $8.08 \mathrm{E}-2$ | $1.16 \mathrm{E}+0$ | $1.50 \mathrm{E}+1$ | $6.79 \mathrm{E}-2$ | $4.61 \mathrm{E}-1$ | $4.02 \mathrm{E}-3$ | -7.97E+0 | 7.61E+0 |
| SM |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| NRSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| FW |  | m3 | 3.91E-3 | $8.50 \mathrm{E}-6$ | $2.14 \mathrm{E}-3$ | 6.06E-3 | 7.14E-6 | $2.68 \mathrm{E}-4$ | $4.52 \mathrm{E}-6$ | -2.33E-3 | 4.01E-3 |


| Output flows and waste categories | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HWD | kg | 2.37E-6 | 1.92E-7 | $2.48 \mathrm{E}-7$ | 2.81E-6 | 1.61E-7 | 7.10E-7 | 4.39E-9 | -2.05E-6 | 1.63E-6 |
| NHWD | kg | 1.95E-2 | 4.65E-3 | $2.42 \mathrm{E}-3$ | $2.65 \mathrm{E}-2$ | 3.91E-3 | 2.07E-2 | 1.61E-2 | -7.89E-3 | 5.93E-2 |
| RWD | kg | 9.22E-6 | 5.11E-7 | $2.65 \mathrm{E}-7$ | 1.00E-5 | $4.29 \mathrm{E}-7$ | 1.64E-6 | $2.39 \mathrm{E}-8$ | -4.12E-6 | 7.97E-6 |
| CRU | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MFR | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MER | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EET | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EEE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Ecochain

Ecochain Technologies BV
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands
https://www.ecochain.com
+31 203035777

