

## **QUALITY CERTIFICATE according to EN ISO 17050.1**

Product range: S16 compression fittings DATE : 12 January 2016

Article	Material	Dimension (mm)	Nominal Pressure Water 20° PN (bar)
PP Compression fittings	PPB	d 16 -63	16
PP Compression fittings	PPB	D 75 - 110	10

WE DECLARE THAT THE PRODUCTS IN OBJECT PASSED POSITIVELY THE NON SPECIFIC TESTS IN OUR LABORATORY ON SAMPLES WICH ARE REPRESENTATIVE FROM A STATISTIC POINT OF VIEW. THEY RESULTED IN CONFORMANCE TO THE REQUIREMENTS OF THE RELEVANT NORMS:

Type test	Standard	Conditions
Appearance	UNI 9561	Supreme specifications
Dimensions	UNI 9561 – EN10226-1 (exISO 7/1)	Supreme specifications + UNI 9561
Tightness of the	ISO 3458 – UNI 9561 – ISO17885 (ex	P = 2,5 x PN t = 1h T = 20°C
joints	ISO14236) - DIN 8076-3	
Tightness of the joints	ISO3503-UNI9561- ISO17885 (ex	P = 1,8 x PN t = 1h T = 20°C
when subjected to	ISO14236) - DIN8076-3	
bending		
Pull out force	ISO 3501 - UNI 9561 -AS/NZS 4129-	$F = 1.5 \times \sigma_t \times \Pi / 4 (d_{e^2} - d_e^2)$
	ISO17885 (ex ISO14236)- DIN 8076-3	T = 1h ; T = 20°C
Water-tightness	ISO 3459 – UNI 9561	P = - 0.1 b; t = 1h; T = 20°C
under pressure	AS/NZS 4129- ISO17885 (exISO14236)-	P = - 0.8 b; t = 1h; T = 20°C
	DIN 8076-3	
Oven test	BRL-K 534	Body of the fitting : T=140°C, t=1h
Long term pressure test	ISO17885 (ex ISO14236)- AS/NZ 4129	P = 0.8 x PN T = 40°C t=1000 h
(assembled fittings)	DIN8076-3	
Long term pressure test	ISO17885 (ex ISO14236)- DIN8076-3 –	P=0,4x PN; T=95°C ; t=1000h
(fitting body)	UNI9561	

PRODUCTS ARE PRODUCED OF VIRGIN POLYPROPYLENE TYPE PP-B. THE MATERIAL COMPLIES WITH ALL MAJOR LEGISLATIONS, RECOMMENDATIONS OR COMMUNICATIONS AND IS THEREFORE SUITABLE FOR FOOD AND POTABLE WATER CONTACT.

Technical Manager Marcello Vannini