## Environmental Profile

This LCA is calculated according to：ISO 14044，ISO 14040 and EN 15804
Ecochain v3．5．80

## Ecochain

| Product： | $3072529-$ PVCU Double Coupler BR 315 SN4n FIN |
| :--- | :--- |
| Unit： | 1 piece |
| Manufacturer： | Wavin－PL－Buk－Extra products | Wavin－PL－Buk－Extra products

PVC external sewage pipes with a solid wall are produced in two classes of circumferential stiffness（SN8，SN4）， which enables optimal selection depending on the load conditions．A wide portfolio of system fittings facilitates the construction of many schemes of sewage networks，as well as connections with systems made of other materials．Diameter range DN／OD 110－500mm．The pipes meet the requirements of the PN－EN 1401－1 standard．
LCA standard：
Standard database：
Externally verified：
Issue date：
End of validity：
Verifier： Standard database： Externally verified： End of validity：
Verifier

EN15804＋A2（2019）
Worldwide－Ecoinvent v 3．6 Cut－Off
Yes

## 08－06－2023

08－06－2028
Martijn van Hövell－SGS Search
wavin
An Orbia business．

SGS SEARCH Myll̈＝

This LCA was evaluated according to EN15804＋A2．It was concluded that the LCA complies with this standard

The LCA background information and project dossier have been registered in the online Ecochain application in the account Wavin－PL－Buk－Extra products（2020）．（ $\mathbf{V}=\mathrm{module}$ declared， $\mathrm{MND}=\mathrm{module}$ not declared）

| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 |  | C3 | C4 | D |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ■ | 『 | 『 | MND | MND | MND | MND | MND | MND | MND | MND | MND | MND | 『 |  | 『 | ■ | ■ |
| Product |  |  |  |  | Use stage |  |  |  |  |  |  | End－of－Lif |  |  |  |  |  |
| A1 Raw material supply A2 Transport A3 Manufacturing Construction process stage |  |  |  |  | B1 Use B2 Maintenance B3 Repair B4 Replacement B5 Refurbishment B6 Operational energy use B7 Operational water use |  |  |  |  |  |  | C1 De－construction demolition C2 Transport C3 Waste processing C4 Disposal |  |  |  |  |  |
| Construction process stage |  |  |  |  |  |  |  |  |  |  |  | Benefits and loads beyond the system boundaries |  |  |  |  |  |

A5 Assembly／Construction installation process
D Reuse－Recovery－Recycling－potential
Environmental impacts and parameters





Statement of Confidentiality


## Results

|  | Environmental impact | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GWP-total |  | kg CO2 eq | $5.98 \mathrm{E}+0$ | $9.35 \mathrm{E}-2$ | 1.45E-4 | 6.07E+0 | 7.22E-2 | $4.86 \mathrm{E}+0$ | $2.66 \mathrm{E}-2$ | -3.44E+0 | 7.59E+0 |
| GWP-f |  | kg CO2 eq | $7.33 \mathrm{E}+0$ | $9.34 \mathrm{E}-2$ | 1.46E-4 | 7.42E+0 | 7.21E-2 | 3.31E+0 | $2.65 \mathrm{E}-2$ | -3.75E+0 | 7.08E+0 |
| GWP-b |  | kg CO 2 eq | $-1.36 \mathrm{E}+0$ | 5.67E-5 | -1.54E-6 | $-1.36 \mathrm{E}+0$ | 4.38E-5 | $1.54 \mathrm{E}+0$ | 3.20E-5 | 3.17E-1 | 5.02E-1 |
| GWP-luluc |  | kg CO2 eq | $8.38 \mathrm{E}-3$ | $3.31 \mathrm{E}-5$ | $1.49 \mathrm{E}-7$ | $8.42 \mathrm{E}-3$ | 2.55E-5 | $8.42 \mathrm{E}-4$ | 6.58E-7 | -4.86E-3 | $4.42 \mathrm{E}-3$ |
| ODP |  | kg CFC11 eq | 3.22E-6 | $2.15 \mathrm{E}-8$ | 8.26E-12 | 3.24E-6 | $1.66 \mathrm{E}-8$ | $2.35 \mathrm{E}-7$ | 9.32E-10 | -1.52E-6 | 1.98E-6 |
| AP |  | mol $\mathrm{H}+\mathrm{eq}$ | $3.65 \mathrm{E}-2$ | 5.32E-4 | $1.47 \mathrm{E}-6$ | 3.71E-2 | $4.11 \mathrm{E}-4$ | $4.21 \mathrm{E}-3$ | $2.28 \mathrm{E}-5$ | -1.40E-2 | 2.77E-2 |
| EP-fw |  | kg P eq | $3.24 \mathrm{E}-4$ | 7.69E-7 | $8.24 \mathrm{E}-9$ | 3.25E-4 | $5.94 \mathrm{E}-7$ | 2.83E-5 | 2.98E-8 | -1.43E-4 | $2.11 \mathrm{E}-4$ |
| EP-m |  | kg Neq | 6.51E-3 | $1.90 \mathrm{E}-4$ | $1.55 \mathrm{E}-7$ | 6.70E-3 | 1.47E-4 | $1.07 \mathrm{E}-3$ | 1.91E-5 | -2.69E-3 | $5.25 \mathrm{E}-3$ |
| EP-T |  | mol Neq | 7.12E-2 | $2.10 \mathrm{E}-3$ | $1.85 \mathrm{E}-6$ | 7.33E-2 | $1.62 \mathrm{E}-3$ | $1.18 \mathrm{E}-2$ | 9.07E-5 | -2.94E-2 | $5.74 \mathrm{E}-2$ |
| POCP |  | kg NMVOC eq | $2.49 \mathrm{E}-2$ | 6.00E-4 | 6.28E-7 | $2.55 \mathrm{E}-2$ | 4.63E-4 | 3.49E-3 | 3.15E-5 | -9.88E-3 | $1.97 \mathrm{E}-2$ |
| ADP-mm |  | kg Sb eq | 5.65E-3 | $2.42 \mathrm{E}-6$ | $1.97 \mathrm{E}-8$ | 5.65E-3 | 1.87E-6 | 1.60E-5 | $2.27 \mathrm{E}-8$ | -8.06E-5 | 5.59E-3 |
| ADP-f |  | MJ | $1.80 \mathrm{E}+2$ | 1.43E+0 | $1.36 \mathrm{E}-3$ | $1.82 \mathrm{E}+2$ | $1.11 \mathrm{E}+0$ | $1.09 \mathrm{E}+1$ | 6.82E-2 | -8.46E+1 | 1.09E+2 |
| WDP |  | m3 depriv. | $9.62 \mathrm{E}+0$ | 4.40E-3 | 5.22E-5 | $9.63 \mathrm{E}+0$ | $3.40 \mathrm{E}-3$ | $4.34 \mathrm{E}-1$ | $4.22 \mathrm{E}-4$ | -4.61E+0 | $5.46 \mathrm{E}+0$ |
| PM |  | disease inc. | 3.16E-7 | 8.43E-9 | $9.08 \mathrm{E}-12$ | $3.24 \mathrm{E}-7$ | 6.51E-9 | 5.08E-8 | 4.69E-10 | -1.28E-7 | $2.55 \mathrm{E}-7$ |
| IR |  | kBq U-235 eq | 4.41E-1 | 6.27E-3 | $1.02 \mathrm{E}-6$ | 4.47E-1 | $4.84 \mathrm{E}-3$ | $3.88 \mathrm{E}-2$ | 3.16E-4 | -1.67E-1 | $3.25 \mathrm{E}-1$ |
| ETP-fw |  | cTUe | $2.15 \mathrm{E}+2$ | $1.16 \mathrm{E}+0$ | 1.21E-2 | $2.16 \mathrm{E}+2$ | 8.99E-1 | $8.42 \mathrm{E}+1$ | $9.25 \mathrm{E}-1$ | -7.11E+1 | $2.31 \mathrm{E}+2$ |
| HTP-c |  | CTUn | 6.19E-9 | $4.14 \mathrm{E}-11$ | 6.17E-13 | $6.23 \mathrm{E}-9$ | 3.20E-11 | 1.23E-9 | 1.87E-12 | -2.23E-9 | $5.27 \mathrm{E}-9$ |
| HTP-nc |  | cTUn | 1.78E-7 | $1.39 \mathrm{E}-9$ | $1.57 \mathrm{E}-11$ | $1.79 \mathrm{E}-7$ | 1.07E-9 | $2.97 \mathrm{E}-8$ | 1.83E-10 | -6.30E-8 | 1.47E-7 |
| SQP |  | Pt | $1.58 \mathrm{E}+2$ | 1.23E+0 | $2.24 \mathrm{E}-3$ | $1.59 \mathrm{E}+2$ | 9.47E-1 | $6.67 \mathrm{E}+0$ | $1.74 \mathrm{E}-1$ | $-1.66 \mathrm{E}+2$ | $9.37 \mathrm{E}-1$ |
|  | Resource use | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| PERE |  | MJ | 4.37E+1 | $2.06 \mathrm{E}-2$ | $2.40 \mathrm{E}-2$ | $4.38 \mathrm{E}+1$ | $1.59 \mathrm{E}-2$ | $7.78 \mathrm{E}-1$ | $2.65 \mathrm{E}-3$ | $-2.86 \mathrm{E}+1$ | $1.60 \mathrm{E}+1$ |
| PERM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PERT |  | MJ | 4.37E+1 | 2.06E-2 | $2.40 \mathrm{E}-2$ | $4.38 \mathrm{E}+1$ | $1.59 \mathrm{E}-2$ | 7.78E-1 | $2.65 \mathrm{E}-3$ | -2.86E+1 | $1.60 \mathrm{E}+1$ |
| PENRE |  | MJ | $1.93 \mathrm{E}+2$ | 1.52E+0 | $1.44 \mathrm{E}-3$ | $1.95 \mathrm{E}+2$ | 1.18E+0 | 1.17E+1 | 7.23E-2 | -9.13E+1 | $1.16 \mathrm{E}+2$ |
| PENRM |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| PENRT |  | MJ | $1.93 \mathrm{E}+2$ | $1.52 \mathrm{E}+0$ | $1.44 \mathrm{E}-3$ | $1.95 \mathrm{E}+2$ | $1.18 \mathrm{E}+0$ | 1.17E+1 | 7.23E-2 | -9.13E+1 | 1.16E+2 |
| PET |  | MJ | $2.37 \mathrm{E}+2$ | 1.54E+0 | $2.55 \mathrm{E}-2$ | $2.39 \mathrm{E}+2$ | $1.19 \mathrm{E}+0$ | $1.24 \mathrm{E}+1$ | 7.50E-2 | $-1.20 \mathrm{E}+2$ | 1.32E+2 |
| SM |  | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| NRSF |  | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| FW |  | m3 | 1.25E-1 | $1.62 \mathrm{E}-4$ | $1.46 \mathrm{E}-6$ | 1.25E-1 | $1.25 \mathrm{E}-4$ | 1.33E-2 | 8.37E-5 | -5.75E-2 | 8.11E-2 |


| Output flows and waste categories | Unit | A1 | A2 | A3 | A1-A3 | C2 | C3 | C4 | D | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HWD | kg | 7.72E-4 | 3.67E-6 | $2.73 \mathrm{E}-13$ | 7.76E-4 | $2.83 \mathrm{E}-6$ | 1.89E-5 | 8.27E-8 | -8.01E-5 | 7.18E-4 |
| NHWD | kg | $7.84 \mathrm{E}-1$ | $8.89 \mathrm{E}-2$ | $1.05 \mathrm{E}-6$ | $8.73 \mathrm{E}-1$ | $6.86 \mathrm{E}-2$ | $4.28 \mathrm{E}-1$ | $2.99 \mathrm{E}-1$ | -3.02E-1 | $1.37 \mathrm{E}+0$ |
| RWD | kg | 4.49E-4 | $9.75 \mathrm{E}-6$ | 1.10E-13 | $4.58 \mathrm{E}-4$ | 7.53E-6 | 4.20E-5 | $4.44 \mathrm{E}-7$ | -1.54E-4 | 3.54E-4 |
| CRU | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MFR | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| MER | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EET | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EEE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Ecochain

Ecochain Technologies BV
H.J.E. Wenckebachweg 123, 1096 AM Amsterdam, The Netherlands
https://www.ecochain.com
+31 203035777

