

Environmental Product Declaration



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

Vieser Floor drains

from

Vieser Oy



EPD of multiple products based on worst case results.

Programme:	The International EPD® System, www.environdec.com
Programme operator:	EPD International AB
EPD registration number:	S-P-05962
Publication date:	2023-12-18
Valid until:	2028-12-11

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

Programme information

Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	info@environdec.com

Accountabilities for PCR, LCA and independent, third-party verification
Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): 2019:14, Construction products, version 1.2.5., Group 369 – Class 3693: Baths, wash-basins, lavatory pans and covers, flushing cisterns and similar sanitary ware, of plastics
PCR review was conducted by: <i>The Technical Committee of the International EPD® System. A full list of members available on www.environdec.com. The review panel may be contacted via info@environdec.com. Chair of the PCR review: Claudia A. Peña.</i>
Life Cycle Assessment (LCA)
LCA accountability: <i>Ecobio Oy</i>
Third-party verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: <input checked="" type="checkbox"/> EPD verification by individual verifier Third-party verifier: Pär Lindman, Miljögiraff AB  Approved by: The International EPD® System
Procedure for follow-up of data during EPD validity involves third party verifier: <input type="checkbox"/> Yes <input type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

Company information

Owner of the EPD: Vieser Oy

Contact: vieser@vieser.fi, tel. +358 20 746 4400

Description of the organisation: Vieser Oy is a Finnish family-owned company that sells floor drain solutions and design covers to professionals in the industry. Vieser focuses on R&D and design and is committed to sustainability. Vieser is part of Paree Group.

Product-related or management system-related certifications: ISO 9001 and ISO 14001 certificates

Name and location of production site(s):

Vieser Oy's sub-contractors:

Serres Oy
Keskustie 23
FI-61850 Kauhajoki, Finland

SMT Oy
Norinpääntie 13
FI-61840 Norinkylä

Product information

Products' name: Vieser Floor drains

List of products covered by EPD:

Product ID	Name EN	EAN code	Additional information
51125	Vieser vertical floor drain DN50	6418685511256	
52600	Vieser One floor drain DN50 3x32/40 L	6418685526007	
52601	Vieser One floor drain DN75 3x32/40 L	6418685526014	
52602	Vieser One floor drain DN75 L	6418685526021	
52610	Vieser One floor drain DN75	6418685526106	
52611	Vieser One floor drain DN75 3x32/40	6418685526113	
52612	Vieser One floor drain DN50 3x32/40	6418685526120	
52614	Vieser low floor drain DN50	6418685526144	
52615	Vieser low floor drain DN75	6418685526151	
52630	Vieser One vert floor drain DN75 3x32/40	6418685526304	

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52631	Vieser One vert floor drain DN75	6418685526311	
52640	Vieser One untrapped drain DN40/32 L	6418685526403	
52641	Vieser One untrapped drain DN40/32	6418685526410	
52645	Vieser One untrapped drain DN40 SL	6418685526458	Sold with clamping ring (not included in the LCA study)
52650	Vieser One floor drain DN50 3X32/40 SL	6418685526502	Sold with clamping ring (not included in the LCA study)
52651	Vieser One floor drain DN75 3X32/40 SL	6418685526519	Sold with clamping ring (not included in the LCA study)
52652	Vieser One floor drain DN75 SL	6418685526526	Sold with clamping ring (not included in the LCA study)
52655	Vieser One floor drain DN75 S	6418685526557	Sold with clamping ring (not included in the LCA study)
52656	Vieser One floor drain DN50 3X32/40 S	6430066741298	Sold with clamping ring (not included in the LCA study)
52657	Vieser One floor drain DN75 45° 3x32/40S	6418685526571	Sold with clamping ring (not included in the LCA study)
52658	Vieser One floor drain DN75 45° S	6418685526588	Sold with clamping ring (not included in the LCA study)
52665	Vieser One vert drain DN75 3x32/40 S	6418685526656	Sold with clamping ring (not included in the LCA study)
52666	Vieser One vert drain DN75 S	6418685526663	Sold with clamping ring (not included in the LCA study)
52682	Vieser One untrapped drain DN40 S	6418685526823	Sold with clamping ring (not included in the LCA study)
52683	Vieser low floor drain DN75 S	6418685526830	Sold with clamping ring (not included in the LCA study)
52684	Vieser low floor drain DN50 S	6418685526847	Sold with clamping ring (not included in the LCA study)
52685	Vieser vert floor drain DN50 S	6418685526854	Sold with clamping ring (not included in the LCA study)
6004308	Vieser One floor drain 45° DN75 3x32/40	6430066742172	
6004309	Vieser One floor drain 45° DN75	6430066742196	
6004512	Vieser One floor drain DN50 1x32 low	6430066742325	
6004513	Vieser One floor drain DN50 1x32 low L	6430066742332	
6004531	Vieser One floor drain DN 50 1x32 low S	6430066742349	Sold with clamping ring (not included in the LCA study)
6004653	Vieser One floor drain DN75 3X32/40 CL	6430066742448	Sold with cutter, that is (not included in the LCA study)
6004654	Vieser One floor drain DN75 CL	6430066742455	Sold with cutter, that is (not included in the LCA study)
6004656	Vieser One vert floor drain DN75 C	6430066742479	Sold with cutter, that is (not included in the LCA study)
6004657	Vieser One floor drain DN75 C	6430066742486	Sold with cutter, that is (not included in the LCA study)
6004662	Vieser low floor drain DN50 C	6430066742530	Sold with cutter, that is (not included in the LCA study)
6004663	Vieser low floor drain DN75 C	6430066742547	Sold with cutter, that is (not included in the LCA study)

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6007871	Vieser One drain DN75 3x32/40 S	6430066744282	Sold with clamping ring (not included in the LCA study)
6004513	Vieser One floor drain DN50 1x32 low L	6430066742332	
6004531	Vieser One floor drain DN 50 1x32 low S	6430066742349	Sold with clamping ring (not included in the LCA study)
6004653	Vieser One floor drain DN75 3X32/40 CL	6430066742448	Sold with cutter, that is (not included in the LCA study)
6004654	Vieser One floor drain DN75 CL	6430066742455	Sold with cutter, that is (not included in the LCA study)
6004656	Vieser One vert floor drain DN75 C	6430066742479	Sold with cutter, that is (not included in the LCA study)
6004657	Vieser One floor drain DN75 C	6430066742486	Sold with cutter, that is (not included in the LCA study)
6004662	Vieser low floor drain DN50 C	6430066742530	Sold with cutter, that is (not included in the LCA study)
6004663	Vieser low floor drain DN75 C	6430066742547	Sold with cutter, that is (not included in the LCA study)
6007871	Vieser One drain DN75 3x32/40 S	6430066744282	Sold with clamping ring (not included in the LCA study)

Product identification: EN 1253 – Gullies for buildings

Product description: Floor drains, floor drain covers, and extension rings are drainage furniture and intended for drainage.

UN CPC code: Group 369 – Class 3693: Baths, wash-basins, lavatory pans and covers, flushing cisterns and similar sanitary ware, of plastics

Geographical scope: Raw materials for production come from Europe. Assembly is based on Finnish production conditions. End-of-life activities are modelled based on Europe.

LCA information

EPD of multiple products: Based on worst case results.

Functional unit / declared unit: 1 kg of product.

Reference service life: The scenarios for modules B1-B5 are not given, thus the RSL is not specified in cradle to gate with options, modules C1–C4, and module D type of EPD.

Time representativeness: Data describing the acquisition of raw materials and manufacturing processes covers production year 2021. Database data used for modelling is from 2022 for ecoinvent data.

Database(s) and LCA software used: Database used for modelling is ecoinvent 3.8 and Industry Data 2.0. LCA software used for modelling is SimaPro version 9.4.0.2.

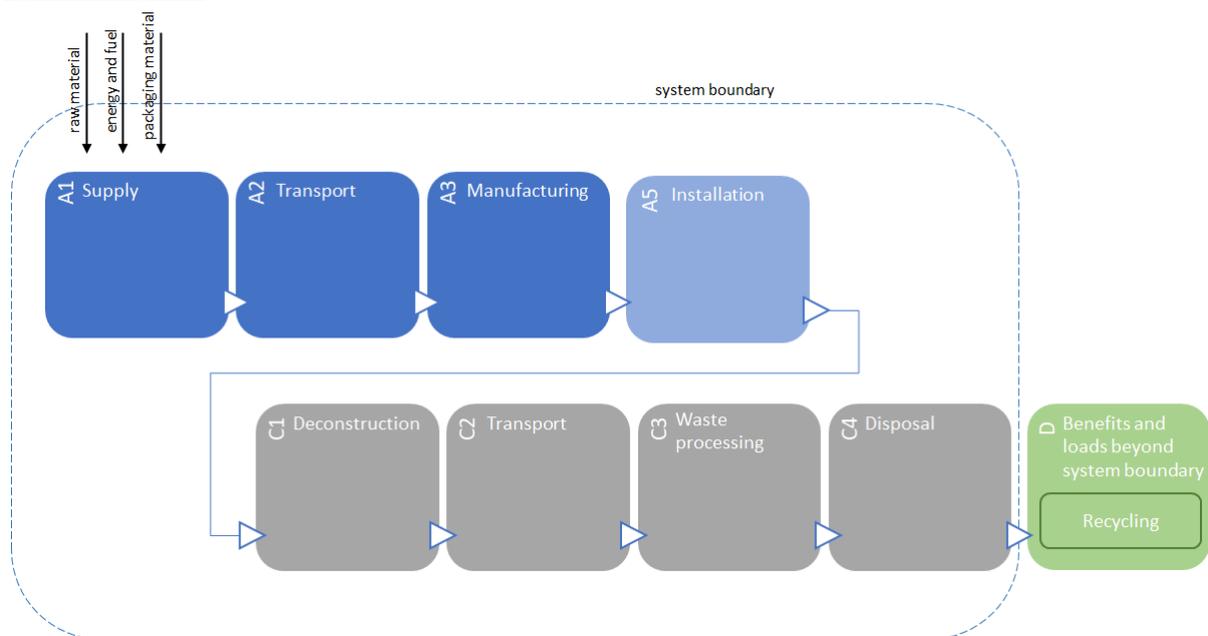
Description of system boundaries:

The system boundary of the life cycle assessment was set to cradle to gate with options, modules C1–C4, and module D, based on the EN 15804 standard.

The assessment covers the product stage (A1-A3), construction process stage (A5), and the end-of-life stage (C1-C4) and benefits and loads beyond the system boundary (D). The extension rings are produced in at Serres Oy's site in Kauhajoki. Manufacturing process is simple. In the production, the raw material plastics are moulded and extruded as product parts, assembled, and packaged. The process consumes only electricity.

The transportation in the construction site (A4) is not declared since the default scenario is difficult to define. The transport distances to the customers vary very much since the manufacturing facilities and potential customers are in a wide area in Nordic countries. Use stage (B1–B7) is not declared since is not relevant in contributing the environmental impacts during the life cycle of the product. Once the floor drain product is installed in a building, it stays in its place until the end-of-life stage. Floor drain products do not have operational energy or water usage (water only flows through them), they do not need maintaining, and repair or replacement phases basically lead to the end-of-life-stage.

System diagram:



More information:

LCA practitioner: Ecobio Oy, info@ecobio.fi. Explanatory material can be obtained from the EPD owner and/or LCA practitioner.

Data quality: The quality requirements for the life cycle assessment were set according to the EN ISO 14044 and the EN 15804 standards.

Cut-off rule: Cut-off criteria was no applied for the LCA.

Allocation: No allocations were used in the LCA.

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	EU 27	EU 27	FI										EU 27	EU 27	EU 27	EU 27	EU 27
Specific data used	< 10 %					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	14 %					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0 %					-	-	-	-	-	-	-	-	-	-	-	-

Content information

Representing "a worst-case" product:

Product components	Weight, kg	Post-consumer material, weight-%	Biogenic material, weight-% and kg C/kg
Polyamide "PA6-GF30"	0,0508	0 %	0 %
Polyamide "PA6-GF45"	0,071	0 %	0 %
Polypropylene copolymer	0,423	0 %	0 %
Polypropylene glass-filled	0,0390	0 %	0 %
Polyoxymethylene "POM natur"	0,009	0 %	0 %
Polypropylene "PP SI 30-40"	0,0232	0 %	0 %
Thermoplastic elastomer "TPE"	0,035	0 %	0 %
Sewing yarn	0,0001	0 %	0 %
Silicone	0,0300	0 %	0 %
Toner	0,008	0 %	0 %
TOTAL	0,659	0 %	0 %
Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/kg
Wood pallet	0,06	9,1 %	0,454
Cardboard	0,0380	5,8 %	0,418
TOTAL	0,098	14,9 %	0,872

No dangerous substances used in the product.

Results of the environmental performance indicators

Mandatory impact category indicators according to EN 15804

Results per functional or declared unit								
Indicator	Unit	A1-A3	A5	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	4,05E+00	5,33E-03	0,00E+00	1,07E-02	1,01E+00	7,11E-02	-2,83E-01
GWP-biogenic	kg CO ₂ eq.	9,23E-03	3,45E-02	0,00E+00	4,86E-06	8,34E-05	8,23E-06	-1,82E-03
GWP-luluc	kg CO ₂ eq.	2,07E-03	1,81E-06	0,00E+00	5,04E-06	8,61E-06	1,21E-06	-6,66E-04
GWP-total	kg CO ₂ eq.	3,84E+00	3,97E-02	0,00E+00	1,06E-02	1,01E+00	7,10E-02	-2,62E-01
ODP	kg CFC 11 eq.	2,49E-07	4,40E-10	0,00E+00	2,41E-09	2,23E-09	1,78E-09	-1,40E-08
AP	mol H ⁺ eq.	1,57E-02	4,46E-05	0,00E+00	4,26E-05	2,34E-04	4,19E-05	-1,52E-03
EP-freshwater	kg P eq.	5,40E-04	6,31E-07	0,00E+00	8,05E-07	3,02E-06	3,86E-07	-2,82E-04
EP-marine	kg N eq.	3,87E-03	2,28E-05	0,00E+00	1,24E-05	1,32E-04	2,32E-04	-2,63E-04
EP-terrestrial	mol N eq.	3,06E-02	1,99E-04	0,00E+00	1,35E-04	1,12E-03	1,72E-04	-2,30E-03
POCP	kg NMVOC eq.	1,12E-02	4,90E-05	0,00E+00	4,16E-05	2,73E-04	6,47E-05	-6,27E-04
ADP-minerals&metals*	kg Sb eq.	1,62E-05	1,43E-08	0,00E+00	4,88E-08	7,19E-08	1,62E-08	-6,70E-07
ADP-fossil*	MJ	9,76E+01	3,64E-02	0,00E+00	1,60E-01	1,90E-01	1,28E-01	-6,04E+00
WDP*	m ³	2,58E+00	5,94E-03	0,00E+00	5,30E-04	4,81E-02	6,17E-04	-6,68E-02
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption							

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Additional mandatory and voluntary impact category indicators

Results per functional or declared unit								
Indicator	Unit	A1-A3	A5	C1	C2	C3	C4	D
GWP-GHG ¹	kg CO ₂ eq.	4,07E+00	5,36E-03	0,00E+00	1,07E-02	1,01E+00	7,12E-02	-2,85E-01
Particulate matter emissions ²	disease inc.	1,84E-07	3,58E-10	0,00E+00	7,98E-10	1,14E-09	9,27E-10	-4,52E-09
Ionising radiation, human health ²	kBq U235 eq	7,39E-01	1,19E-04	0,00E+00	8,50E-04	5,79E-04	7,81E-04	-1,66E-01
Ecotoxicity (freshwater) ²	CTUe	2,94E+01	3,17E-01	0,00E+00	1,31E-01	2,12E+00	1,07E-01	-3,12E+00
Human toxicity, cancer ²	CTUh	9,94E-10	1,46E-11	0,00E+00	4,77E-12	9,08E-11	3,72E-12	-7,95E-11
Human toxicity, non-cancer ²	CTUh	2,73E-08	6,03E-10	0,00E+00	1,32E-10	3,44E-09	6,04E-11	-2,63E-09
Land use ²	Pt	1,55E+01	1,28E-02	0,00E+00	9,45E-02	6,33E-02	3,34E-01	-8,80E-01

¹ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO₂ is set to zero.

²The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Resource use indicators

Results per functional or declared unit								
Indicator	Unit	A1-A3	A5	C1	C2	C3	C4	D
PERE	MJ	3,88E+00	1,45E-03	0,00E+00	2,70E-03	7,38E-03	5,67E-03	-1,08E+00
PERM	MJ	5,84E+00	0	0	0	0	0	0
PERT	MJ	8,96E+00	1,45E-03	0,00E+00	2,70E-03	7,38E-03	5,67E-03	-1,08E+00
PENRE	MJ	9,73E+01	3,64E-02	0,00E+00	1,60E-01	1,90E-01	1,28E-01	-6,04E+00
PENRM	MJ	0	0	0	0	0	0	0
PENRT	MJ	9,73E+01	3,64E-02	0,00E+00	1,60E-01	1,90E-01	1,28E-01	-6,04E+00
SM	kg	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0
FW	m ³	5,30E-02	1,99E-04	0,00E+00	2,02E-05	1,50E-03	1,63E-04	-5,14E-03
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water							

Waste indicators

Results per functional or declared unit								
Indicator	Unit	A1-A3	A5	C1	C2	C3	C4	D
Hazardous waste disposed	kg	3,54E-05	7,95E-08	0,00E+00	4,29E-07	6,14E-07	1,55E-07	-2,14E-06
Non-hazardous waste disposed	kg	3,26E-01	3,70E-03	0,00E+00	6,78E-03	1,84E-02	5,75E-01	-2,00E-02
Radioactive waste disposed	kg	1,97E-04	8,66E-08	0,00E+00	1,07E-06	4,30E-07	8,30E-07	-4,46E-05

Output flow indicators

Results per functional or declared unit								
Indicator	Unit	A1-A3	A5	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	0	0
Materials for energy recovery	kg	2,11E-02	0	0	0	4,26E-01	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0

Additional environmental information

Vieser Oy delivers instructions of proper use, maintenance, and service of the product for the customer to minimize its environmental impacts.

Information related to Sector EPD

Does not apply in this case.

Differences versus previous versions

Does not apply in this case as there are no previous versions.

References

General Programme Instructions of the International EPD® System. Version 4.0.
 PCR 2019:14. Construction products. Version 1.2.5
 Ecobio LCA report - Vieser Oy's floor drain products. 2023.

