



ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

Multifunction Grilles
VILPE Oy



EPD HUB, HUB-3452

Published on 12.06.2025, last updated on 12.06.2025, valid until 12.06.2030

Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.1 (5 Dec 2023) and JRC characterization factors EF 3.1.



Created with One Click LCA



GENERAL INFORMATION

MANUFACTURER

Manufacturer	VILPE Oy
Address	Kauppatie 9, FI-65610 Mustasaari
Contact details	sales@vilpe.com
Website	https://www.vilpe.com/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Milja Sarapaa, VILPE Oy
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

This EPD is intended for business-to-business and/or business-to-consumer communication. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Multifunction Grille 150 x 150
Additional labels	
Product reference	79332X
Place(s) of raw material origin	
Place of production	Mustasaari, Finland
Place(s) of installation and use	
Period for data	01/01/2024-31/12/2024
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3 (%)	-11% -3,3%
A1-A3 Specific data (%)	23,3

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	5,50E+00
GWP-total, A1-A3 (kgCO ₂ e)	5,11E+00
Secondary material, inputs (%)	12,2
Secondary material, outputs (%)	98,4
Total energy use, A1-A3 (kWh)	23,7
Net freshwater use, A1-A3 (m ³)	0,06

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

VILPE Oy is a Finnish family-owned company that develops and manufactures ventilation and roofing solutions for the construction industry. The company's operations are based on customer-oriented and innovative product development. Our high quality VILPE® products bring better indoor air quality, energy efficiency and longevity of structures to all spaces and thus improve people's quality of life. VILPE represents safe construction and living, which reinforces the company's commitment to quality and reliability.

PRODUCT DESCRIPTION

The VILPE Multifunction Grille works as a ventilation grille for different types of spaces, and can also be used as an intake or exhaust vent for mechanical ventilation systems. If the product is to be used as a ventilation grille in a natural ventilation system, it is ready for use as it is. In a mechanical ventilation arrangement, an intake or exhaust air duct can be attached to the product—in this case, a duct fitting plate is required in addition to the vent. The ventilation grille can also be fitted with an insect net, which is supplied as an accessory, and it can be opened and locked for cleaning with an easy lock mechanism. The unique airflow design of the Multifunction Grille results in a large cross-sectional area in both directions of flow and good water/snow shedding properties. The pressure loss of the new Multifunction Grille is the smallest of any on the market for both intake and exhaust air.

Multifunction Grille 150 x 150: Effective area 84,5 cm². When used in a mechanical ventilation system, a Ø 60 or 100 mm duct fitting plate is required. Multifunction Grille 240 x 240: Effective area 248 cm². When used in a mechanical ventilation system, a Ø 125, 160 or 200 mm duct fitting plate is required.

Multifunction Grille 375 x 375: Effective area 517 cm². When used in a mechanical ventilation system, a Ø 200, 250 or 315 mm duct fitting plate is required.

Further information can be found at <https://www.vilpe.com/>

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	39,6%	China
Minerals		
Fossil materials	60,4%	South Korea
Bio-based materials		

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	
Biogenic carbon content in packaging, kg C	0,099

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	
Reference service life	

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

A market-based approach is used in modelling the electricity mix utilized in the factory.

Multifunction Grilles of VILPE Oy are manufactured at the Mustasaari site in Finland. The production process consists of raw material delivery, injection molding, quality inspection, and packaging. During injection molding, the raw material is plasticized, injected into the mold, cooled, and removed from the mold. Some assembly is automated. Production requires electricity, heat, and water. Slightly less than 10% of the electricity comes from the production facility's own solar power plant, and the rest is from nuclear electricity. The waste heat from the machines is directed to a heat recovery center and used for building heating. The cooling water is in a closed loop. The material requirement and generated waste vary depending on the size of the product.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The average distribution distance is calculated as a weighted average of the significant sales volumes. Products are transported in full pallets. During installation, the disposal of packaging material is included in the estimate. Multifunction Grilles are packed in plastic bags and cardboard boxes. The amount of packaging material varies slightly depending on the type and size of the Multifunction Grille. After installation, the packaging material is transported by truck to a recycling facility. The average distance to a recycling facility in Finland has been used. Scenario estimates have employed average recycling methods and practices. There is no material waste during installation. The energy consumption during installation, mainly consisting of the use of a drill, has been excluded from the calculations as it is assumed to be insignificant per examined product unit.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

The end-of-life stage consists of the following modules:

C1: Deconstruction of the product

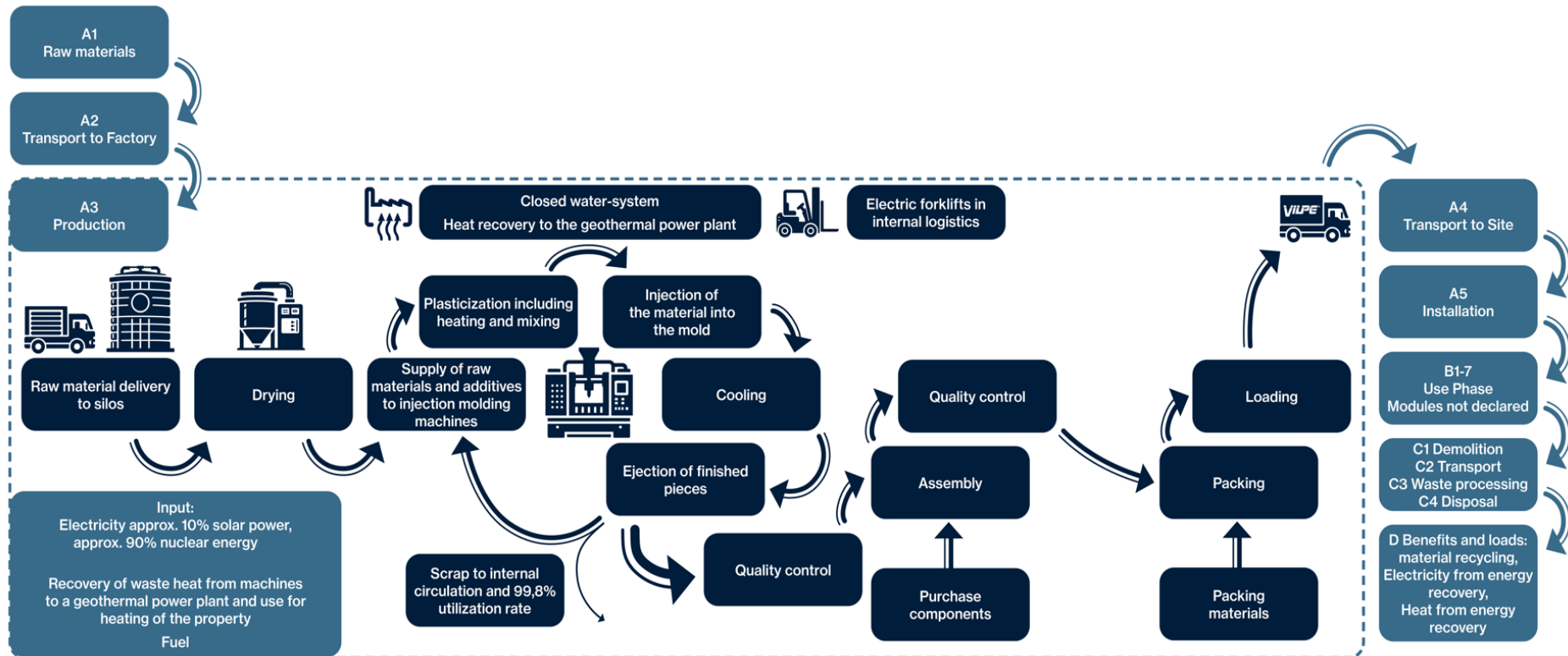
C2: Transportation of the discarded product

C3: Waste processing

C4: Disposal

At the end of the product's life cycle, it can be disassembled from its installation environment. The plastic and metal components can be further separated and processed in accordance with local waste management regulations. Plastic components may be recycled as industrial plastic or allocated to the energy recovery stream, while metal components are suitable for metal recycling. The scenario used in the calculation represents the most likely option in Finland. The average distance to waste treatment facilities in Finland has been used for waste transportation distance. After disposal, it is assumed that the ASA from multifunction grille will be incinerated (100%). Approximately 85% of steel is assumed to be recycled and the remaining 15% of steel is taken to landfill for final disposal (Source: World Stainless, 2024). Due to the energy usage possibilities of the product and packaging, recycled raw material leads to the avoidance of virgin material while energy recovery at the incineration plant displaces electricity and heat production.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

Since the combined amount of ancillary materials including added water to the closed system is less than 1% and no REACH chemicals have been used, they have been excluded from the calculation. More details in attachments. Energy consumption during the installation is very small (drilling machine) that it is not included to the calculations.

VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product's manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

Additional information about distances and energy consumptions are shown in Excel attachments.

PRODUCT & MANUFACTURING SITES GROUPING

Type of grouping	Multiple products
Grouping method	Based on a representative product
Variation in GWP-fossil for A1-A3, %	-11% -3,3%

The average was calculated for 3 similar products, and to ensure adequate precision in the range of variation, all products were selected for the analysis. These products represent different size categories and the extremes in terms of packaging content scope. The product that most accurately reflected the average characteristics was designated as the representative product. The

primary material is comparable across the products, with the most significant differences arising in size, weight, and packaging materials. The intended use of the products is consistent, aligning with the requirements of the averaging methodology. The transportable mass, including packaging materials, varies across the products due to differences in their dimensions. While the end-of-life stages are broadly similar, variations occur based on the quantity of packaging material, product size, and specific components included with the products. The analysis concluded that all products fall within the same average range for A1–A3 Global Warming Potential (GWP).

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1 and One Click LCA databases as sources of environmental data. Allocation used in Ecoinvent 3.10.1 environmental data sources follow the methodology ‘allocation, Cut-off, EN 15804+A2’.

ENVIRONMENTAL IMPACT DATA

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	3,79E+00	1,14E+00	1,78E-01	5,11E+00	1,23E-01	8,65E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,16E-03	8,68E-01	0,00E+00	4,06E-01
GWP – fossil	kg CO ₂ e	3,74E+00	1,14E+00	6,23E-01	5,50E+00	1,23E-01	6,33E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,15E-03	8,68E-01	0,00E+00	2,90E-01
GWP – biogenic	kg CO ₂ e	4,35E-02	2,45E-04	-4,50E-01	-4,06E-01	2,78E-05	8,02E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,59E-06	1,61E-04	0,00E+00	1,18E-01
GWP – LULUC	kg CO ₂ e	1,45E-03	5,22E-04	5,11E-03	7,09E-03	5,50E-05	5,38E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,18E-06	1,07E-05	0,00E+00	-2,13E-03
Ozone depletion pot.	kg CFC-11e	1,33E-08	1,67E-08	7,05E-09	3,71E-08	1,81E-09	8,87E-11	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,03E-10	-8,08E-10	0,00E+00	-4,47E-09
Acidification potential	mol H ⁺ e	1,37E-02	7,50E-03	1,20E-03	2,24E-02	4,23E-04	4,77E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,41E-05	1,04E-04	0,00E+00	-2,36E-03
EP-freshwater ²⁾	kg Pe	6,68E-04	8,21E-05	9,74E-05	8,47E-04	9,55E-06	2,25E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,57E-07	-1,84E-01	0,00E+00	-1,85E-01
EP-marine	kg Ne	1,68E-03	2,14E-03	5,34E-04	4,35E-03	1,39E-04	5,85E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,86E-06	2,74E-04	0,00E+00	-2,75E-04
EP-terrestrial	mol Ne	1,73E-02	2,35E-02	3,73E-03	4,45E-02	1,51E-03	1,81E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	8,55E-05	2,97E-03	0,00E+00	-3,01E-03
POCP (“smog”) ³⁾	kg NMVOCe	7,38E-03	8,08E-03	1,20E-03	1,67E-02	6,20E-04	6,08E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,45E-05	5,07E-04	0,00E+00	-1,52E-03
ADP-minerals & metals ⁴⁾	kg Sbe	1,12E-05	2,92E-06	2,48E-06	1,66E-05	3,42E-07	3,88E-08	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,19E-08	5,72E-07	0,00E+00	-5,48E-06
ADP-fossil resources	MJ	4,64E+01	1,62E+01	2,16E+01	8,42E+01	1,78E+00	8,96E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,02E-01	-1,29E+01	0,00E+00	-2,20E+01
Water use ⁵⁾	m ³ e depr.	6,31E-01	7,63E-02	3,34E-01	1,04E+00	8,80E-03	4,84E-03	MND	MND	MND	MND	MND	MND	MND	0,00E+00	4,87E-04	2,08E-03	0,00E+00	-2,01E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO₄e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	1,91E-07	1,04E-07	1,78E-08	3,13E-07	1,23E-08	1,27E-09	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,35E-10	-5,08E-09	0,00E+00	-4,33E-08
Ionizing radiation ⁶⁾	kBq 11235e	8,02E-02	1,34E-02	1,00E+00	1,09E+00	1,55E-03	3,96E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	8,54E-05	-4,35E-03	0,00E+00	-2,33E-01
Ecotoxicity (freshwater)	CTUe	7,65E+00	2,18E+00	2,51E+00	1,23E+01	2,52E-01	6,25E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,53E-02	6,74E-02	0,00E+00	-1,51E+00
Human toxicity, cancer	CTUh	1,72E-09	1,94E-10	3,32E-10	2,25E-09	2,03E-11	1,03E-11	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,20E-12	-3,66E-10	0,00E+00	-4,82E-10
Human tox. non-cancer	CTUh	1,81E-08	9,80E-09	3,72E-09	3,16E-08	1,15E-09	5,36E-10	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,48E-11	1,48E-10	0,00E+00	-5,16E-09
SQP ⁷⁾	-	7,27E+00	1,47E+01	2,36E+01	4,56E+01	1,79E+00	9,02E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	8,02E-02	1,93E-01	0,00E+00	-1,24E+01

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	2,26E+00	2,12E-01	1,07E+00	3,54E+00	2,44E-02	-4,23E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,40E-03	-5,08E-02	0,00E+00	-4,24E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	3,82E+00	3,82E+00	0,00E+00	-3,82E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,98E-01
Total use of renew. PER	MJ	2,26E+00	2,12E-01	4,89E+00	7,36E+00	2,44E-02	-8,05E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,40E-03	-5,08E-02	0,00E+00	-3,84E+00
Non-re. PER as energy	MJ	5,09E+01	1,62E+01	1,47E+01	8,18E+01	1,78E+00	-6,23E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,02E-01	-1,29E+01	0,00E+00	-2,24E+01
Non-re. PER as material	MJ	2,15E+01	0,00E+00	9,34E-01	2,24E+01	0,00E+00	-9,34E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	-2,15E+01	0,00E+00	4,18E-01
Total use of non-re. PER	MJ	7,24E+01	1,62E+01	1,56E+01	1,04E+02	1,78E+00	-1,56E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,02E-01	-3,44E+01	0,00E+00	-2,20E+01
Secondary materials	kg	1,22E-01	6,98E-03	1,69E-01	2,97E-01	7,58E-04	1,12E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	4,47E-05	2,81E-04	0,00E+00	2,78E-01
Renew. secondary fuels	MJ	4,99E-04	8,01E-05	7,97E-02	8,03E-02	9,62E-06	6,75E-07	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,68E-07	1,15E-05	0,00E+00	-1,99E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	4,81E-02	2,26E-03	7,46E-03	5,78E-02	2,63E-04	-2,22E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,42E-05	6,44E-05	0,00E+00	-4,83E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	7,54E-01	2,68E-02	2,50E-02	8,06E-01	3,02E-03	1,44E-03	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,75E-04	7,57E-04	0,00E+00	-1,73E-01
Non-hazardous waste	kg	6,19E+00	4,85E-01	6,41E-01	7,31E+00	5,58E-02	4,70E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,27E-03	2,73E-02	0,00E+00	-1,35E+00
Radioactive waste	kg	3,01E-05	3,28E-06	2,38E-04	2,71E-04	3,80E-07	9,95E-08	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,09E-08	2,51E-07	0,00E+00	-4,80E-05

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,68E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	3,80E-01	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,82E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	6,04E-01	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,33E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,00E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	2,18E+00	0,00E+00	0,00E+00
Exported energy – Heat	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,13E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	1,23E+01	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	3,78E+00	1,13E+00	6,31E-01	5,54E+00	1,22E-01	8,72E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,12E-03	8,73E-01	0,00E+00	2,96E-01
Ozone depletion Pot.	kg CFC ₁₁ e	1,18E-08	1,34E-08	5,99E-09	3,11E-08	1,45E-09	7,30E-11	MND	MND	MND	MND	MND	MND	MND	0,00E+00	8,19E-11	-1,64E-09	0,00E+00	-5,23E-09
Acidification	kg SO ₂ e	1,18E-02	5,87E-03	9,08E-04	1,86E-02	3,23E-04	3,57E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,84E-05	-2,75E-05	0,00E+00	-2,01E-03
Eutrophication	kg PO ₄ ³ e	1,83E-03	9,92E-04	2,10E-03	4,93E-03	7,82E-05	2,82E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	4,49E-06	9,13E-05	0,00E+00	-2,73E-04
POCP (“smog”)	kg C ₂ H ₄ e	1,56E-03	3,94E-04	8,92E-05	2,05E-03	2,86E-05	8,69E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,65E-06	-7,39E-05	0,00E+00	-3,60E-04
ADP-elements	kg Sbe	1,10E-05	2,85E-06	2,51E-06	1,64E-05	3,34E-07	3,74E-08	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,14E-08	5,70E-07	0,00E+00	-5,48E-06
ADP-fossil	MJ	7,37E+01	1,60E+01	3,37E+00	9,31E+01	1,76E+00	8,30E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,01E-01	-1,28E+01	0,00E+00	-1,87E+01

ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG ⁹⁾	kg CO ₂ e	3,75E+00	1,14E+00	6,28E-01	5,51E+00	1,23E-01	6,33E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,16E-03	8,68E-01	0,00E+00	2,88E-01

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH₄ fossil, CH₄ biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO₂ is set to zero.

THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier. The project report on the Life Cycle Assessment and the report(s) on features of environmental relevance are filed at EPD Hub. EPD Hub PCR and ECO Platform verification checklist are used.

EPD Hub is not able to identify any unjustified deviations from the PCR and EN 15802+A2 in the Environmental Product Declaration and its project report.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification.

The company-specific data and upstream and downstream data have been examined as regards plausibility and consistency. The publisher is responsible for ensuring the factual integrity and legal compliance of this declaration.

The software used in creation of this LCA and EPD is verified by EPD Hub to conform to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules and General Program Instructions.

Verified tools

Tool verifier: Magaly Gonzalez Vazquez

Tool verification validity: 27 March 2025 - 26 March 2028

Imane Uald Lamkaddam as an authorized verifier for EPD Hub Limited
12.06.2025



APPENDIX

PRODUCT PORTFOLIO INCLUDED IN SCOPE

The following list of products are included in the scope of declaration.

Product number	Product name
793320, 793321, 793322, 793323, 793327, 793328, 79332B, 79332G	Multifunction Grille 150 x 150
793330, 793331, 793332, 793333, 793337, 793338, 79333G	Multifunction Grille 240 x 240
793340, 793341, 793343, 793347	Multifunction Grille 375 x 375