ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Steel Floating Ball Valves
Vexve Oy

EPD HUB, Hub-2146
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GENERAL INFORMATION

MANUFACTURER

Manufacturer	Vexve Oy
Address VP-002	Pajakatu 11, 38200 Sastamala, Finland
Contact details	vexve@vexve.com
Website	https://www.vexve.com/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Manufactured product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Arttu Unkila, Vexve
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Steel Floating Ball Valves
Additional labels	This EPD covers Vexve Steel Floating Ball valves in the range of DN 10 to DN 500
Product reference	Vexve Steel Floating Ball Valve DN 100, painted, product number 100100, welding/welding end
Place of production	Laitila, Finland and Sastamala, Finland
Period for data	Calendar year 2023
Averaging in EPD	Multiple products and multiple factories
Variation in GWP-fossil for A1-A3	-0,2 +16 %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1
Declared unit mass	1 kg
GWP-fossil, A1-A3 ($kgCO_2e$)	4.37
GWP-total, A1-A3 ($kgCO_2e$)	4.24
Secondary material, inputs (%)	47
Secondary material, outputs (%)	84.2
Total energy use, A1-A3 (kWh)	17.1
Net freshwater use, A1-A3 (m^3)	0.04

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Vexve aims to be the leading provider of mission-critical valve solutions in the transition to a low-carbon future and is the leading valve brand for the heating and cooling needs of cities and industry. We are known for our superior product quality, the expertise of our personnel, and reliability as a partner. Vexve valves are manufactured in Finland, and they are used in district energy networks, power plants, and heating and cooling systems of buildings all around the world.

The brand offers wide selection of ball and butterfly valves needed in the operation of district heating and cooling systems from shut-off valves to control valves, and special-purpose valves such as hot-tapping and branching valves. Vexve also provides smart monitoring and control solutions, specifically designed to improve the efficiency and reliability of the underground district energy networks. Vexve product portfolio for the HVAC/R systems includes ball and balancing valves in steel and stainless steel with various connection types, including welded, threaded, flanged and press-fit connections.

PRODUCT DESCRIPTION

Vexve steel floating ball valves – long-lasting reliability

Our Vexve brand has a complete range of valves, and innovative control and monitoring solutions specifically designed for district heating and cooling. Our safe and secure valves are designed and manufactured in Finland from high-quality materials.

Vexve steel floating ball valves are a reliable part of district heating and cooling networks, power plants, larger building services and HVAC/R systems. The maintenance-free valves are designed to last the entire network life cycle, which helps you achieve your energy-efficiency goals and move towards a low-carbon future with us. Our floating ball structure with spring-loaded ball seals provides easy usability and total bi-directional tightness even when the pressure difference is high. The structure also ensures valve operation in high temperatures and compensates for possible pressure shocks. The lightweight valves are easy to install, and they thrive in applications where excellent sealing performance is needed. Vexve steel floating ball valves are reliable solutions for all your district energy needs.

Further information can be found at
https://www.vexve.com

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	98	Europe and Asia
Minerals	0	
Fossil materials	2	Europe and Asia
Bio-based materials	0	

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.036

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1
Mass per declared unit	1 kg
Functional unit	
Reference service life	

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	MND MNR	MND MNR	MND MNR	MND MNR	MND MNR	MND MNR	MND MNR	MND MNR	MND MNR	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The valve is made of carbon steel, stainless steel, rubber, PTFE and composites. Ball components are received as ready-made. Steel is received as pipes to the factory and components are manufactured by processing the pipes. The processes used to process the steel are milling, drilling, cutting and pressing. Scrap material derived from the production are sent to recycling directly from the factory. Rubber, composite and PTFE parts are sourced and directly consumed in the assembly of the valve.

The valve consists of the following components:
- body,
- ball,
- ball seats,
- stem,
- stem sealing parts.

Optional combinations of 4 connection ends:
- flange end,
- female threaded end,
- male threaded end,
- weld end.

In addition, it is possible to choose between 3 different operating options:
- L handle,
- T handle,
- gear.

The handles are made of composite and steel. The ball is made of stainless steel. Polymer parts include O-rings made of rubber and seals made of PTFE.

Additional processes used to manufacture the valves are welding, testing, painting and packing. The manufacturing process requires water mainly for washing the products in different production stages, and electricity and fuels for powering the production equipment. Lubricating oil is used for maintenance of manufacturing machines and to ensure smooth manufacturing process.

The transportation information is based on the actual distances between the supplier and Vexve for each component.

The production loss is metal scrap from the processing of metals. The obtained scrap

from the metal processing is sent to authorized recycling facility, and the transportation is defined as the distance between Vexve and the facility in Finland.

A wooden pallet, hardboard, cardboard, and packaging film are used as packaging materials for transporting the valves to the dedicated marketplaces. The packaging material transportation distances are defined as the distance between the suppliers and Vexve, all located in Finland.

The ancillaries of the production are tap water, mineral oils for lubrication purposes and welding shielding gas. Wastewater is discharged to treatment facilities via pipes. Welding shielding gas cannot be collected and is diffused in air. Mineral oil is collected and sent for waste treatment. The transportation of mineral oils is defined as the distance between Vexve and the treatment facility in Finland.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from the delivery of the final products to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Distance of transportation from production to building site, is estimated from the countries with the largest sales volume, the transportation method is mainly lorry. Vehicle capacity utilization volume factor is assumed to be 1 which means full loads. It may vary but as the role of transportation emission in total results are small, the variety is assumed to be negligible. Transportation does not cause losses as products are packaged properly. Also, volume capacity utilisation factor is assumed to be 1 for the nested packaged products.

The installation process uses hand tools or electrical hand tools. The amount of energy use to install 1 kg of valve is considered neglectable. Environmental impacts from installation into the pipeline include generation of waste packaging materials (A5). The transportation from building site to recycling station is assumed to be 50 km in all scenarios.

PRODUCT USE AND MAINTENANCE (B1-B7)

A Vexve Steel Floating Ball Valve needs no maintenance, repair or refurbishment. The use phase is not relevant for the life cycle emissions of this product and is therefore not accounted into the assessment.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

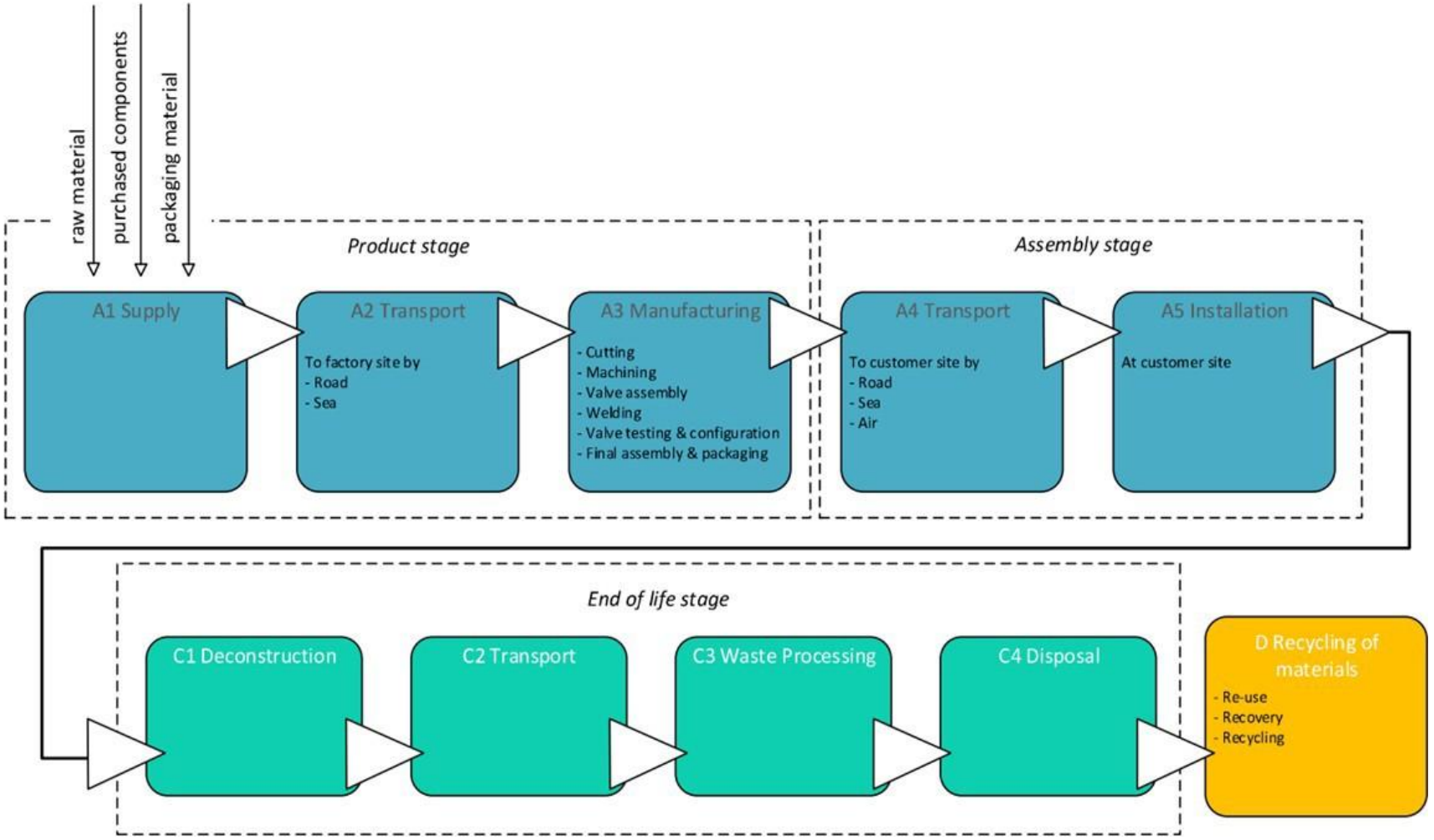
The consumption of energy and natural resources for disassembling the end-of- life is assumed to be negligible, as the disassembly of the product is done by the buyer or the recycling facilities (C1).

The end-of-life product is assumed to be sent to the closest facilities by lorry, transportation distance is assumed to be 50 km (C2).

Module C3 accounts for energy and resource inputs for sorting and treating of steel, rubber, PTFE and composite materials for recycling and incineration with energy recovery with efficiency greater than 60%. 85 % of steel is sent for recycling. Additionally, waste that is incinerated without energy recovery or landfilled is included in Module C4.

Due to the material and energy recovery potential of parts in the product and in packaging, recycled raw materials lead to avoided virgin material production and the energy recovered from incineration replaces electricity and heat from primary sources. Benefits and loads from incineration and recycling are included in Module D. The benefits and burdens of waste packaging in A5 are also considered in module D.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	Multiple products and multiple factories
Averaging method	Representative product
Variation in GWP-fossil for A1-A3	-0,2 +16 %

Vexve Steel Floating Ball Valve (painted) DN 100 has been selected as the representative valve. It has four different connection possibilities and a handle. Initial calculations revealed that it was closest to the general average of mass for Vexve Steel Floating Ball Valve.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	3,61E+00	8,26E-02	5,46E-01	4,24E+00	2,52E-01	1,13E-01	MND	MND	MND	MND	MND	MND	MND	MNR	4,74E-03	3,54E-02	1,74E-03	-3,63E-01
GWP – fossil	kg CO_2e	3,61E+00	8,26E-02	6,77E-01	4,37E+00	2,52E-01	2,12E-03	MND	MND	MND	MND	MND	MND	MND	MNR	4,74E-03	3,54E-02	1,74E-03	-3,64E-01
GWP – biogenic	kg CO_2e	0,00E+00	0,00E+00	-1,32E-01	-1,32E-01	0,00E+00	1,11E-01	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	-5,89E-05
GWP – LULUC	kg CO_2e	2,49E-03	3,17E-05	4,42E-04	2,97E-03	9,30E-05	1,41E-06	MND	MND	MND	MND	MND	MND	MND	MNR	1,75E-06	2,47E-05	7,71E-07	1,03E-03
Ozone depletion pot.	kg $CFC\text{-}_{11}e$	1,83E-05	1,89E-08	8,00E-08	1,84E-05	5,80E-08	2,21E-10	MND	MND	MND	MND	MND	MND	MND	MNR	1,09E-09	2,34E-09	3,49E-10	-1,64E-08
Acidification potential	mol H^+e	1,51E-02	4,73E-04	4,15E-03	1,98E-02	1,07E-03	1,11E-05	MND	MND	MND	MND	MND	MND	MND	MNR	2,01E-05	2,38E-04	8,15E-06	-3,96E-04
EP-freshwater[2)]	kg Pe	1,77E-04	6,55E-07	9,15E-05	2,69E-04	2,06E-06	5,37E-08	MND	MND	MND	MND	MND	MND	MND	MNR	3,88E-08	9,99E-07	9,05E-09	7,28E-06
EP-marine	kg Ne	2,79E-03	1,34E-04	5,59E-04	3,49E-03	3,17E-04	1,21E-05	MND	MND	MND	MND	MND	MND	MND	MNR	5,97E-06	5,14E-05	4,00E-06	3,49E-04
EP-terrestrial	mol Ne	3,01E-02	1,48E-03	1,08E-02	4,24E-02	3,50E-03	3,76E-05	MND	MND	MND	MND	MND	MND	MND	MNR	6,59E-05	5,91E-04	3,12E-05	-3,09E-03
POCP ("smog")[3)]	kg NMVOCe	1,16E-02	4,49E-04	1,65E-03	1,37E-02	1,12E-03	1,22E-05	MND	MND	MND	MND	MND	MND	MND	MNR	2,11E-05	1,62E-04	9,27E-06	-2,83E-03
ADP-minerals & metals[4)]	kg Sbe	6,08E-05	1,89E-07	2,19E-06	6,31E-05	5,91E-07	1,49E-08	MND	MND	MND	MND	MND	MND	MND	MNR	1,11E-08	2,48E-06	2,12E-09	2,02E-06
ADP-fossil resources	MJ	3,34E+01	1,23E+00	1,92E+01	5,39E+01	3,79E+00	2,31E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,12E-02	2,55E-01	2,38E-02	-2,23E+00
Water use[5)]	m^3e depr.	1,23E+00	5,41E-03	1,39E+00	2,62E+00	1,69E-02	1,56E-03	MND	MND	MND	MND	MND	MND	MND	MNR	3,19E-04	5,52E-03	9,04E-05	3,72E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2,32E-07	9,15E-09	2,32E-08	2,64E-07	2,90E-08	1,67E-10	MND	MND	MND	MND	MND	MND	MND	MNR	5,47E-10	3,09E-09	1,65E-10	9,39E-09
Ionizing radiation[6)]	kBq U235e	2,06E-01	5,84E-03	4,56E-01	6,68E-01	1,80E-02	2,17E-04	MND	MND	MND	MND	MND	MND	MND	MNR	3,39E-04	2,81E-03	1,12E-04	2,64E-02
Ecotoxicity (freshwater)	CTUe	9,33E+01	1,09E+00	9,05E+00	1,03E+02	3,40E+00	7,98E-02	MND	MND	MND	MND	MND	MND	MND	MNR	6,41E-02	1,20E+00	1,77E-02	-1,10E+00
Human toxicity, cancer	CTUh	4,35E-08	2,84E-11	2,99E-10	4,38E-08	8,37E-11	3,28E-12	MND	MND	MND	MND	MND	MND	MND	MNR	1,57E-12	3,60E-11	4,16E-13	9,37E-09
Human tox. non-cancer	CTUh	1,87E-07	1,07E-09	4,84E-09	1,93E-07	3,37E-09	8,90E-11	MND	MND	MND	MND	MND	MND	MND	MNR	6,34E-11	1,61E-09	1,03E-11	5,48E-08
SQP[7)]	-	1,26E+01	1,36E+00	1,02E+01	2,41E+01	4,36E+00	2,55E-02	MND	MND	MND	MND	MND	MND	MND	MNR	8,21E-02	5,07E-01	5,19E-02	-2,67E-02

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	5,05E+00	1,36E-02	3,19E+00	8,25E+00	4,26E-02	1,46E-03	MND	MND	MND	MND	MND	MND	MND	MNR	8,03E-04	4,45E-02	2,97E-04	3,49E-01
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,07E+00	1,07E+00	0,00E+00	-1,07E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	8,86E-06
Total use of renew. PER	MJ	5,05E+00	1,36E-02	4,26E+00	9,33E+00	4,26E-02	-1,07E+00	MND	MND	MND	MND	MND	MND	MND	MNR	8,03E-04	4,45E-02	2,97E-04	3,49E-01
Non-re. PER as energy	MJ	3,31E+01	1,23E+00	1,90E+01	5,34E+01	3,79E+00	2,30E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,12E-02	2,55E-01	2,38E-02	-2,21E+00
Non-re. PER as material	MJ	0,00E+00	0,00E+00	5,76E-02	5,76E-02	0,00E+00	-5,76E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	3,09E-02
Total use of non-re. PER	MJ	3,31E+01	1,23E+00	1,91E+01	5,35E+01	3,79E+00	-3,46E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,12E-02	2,55E-01	2,38E-02	-2,18E+00
Secondary materials	kg	4,70E-01	3,49E-04	4,22E-02	5,12E-01	1,05E-03	2,79E-05	MND	MND	MND	MND	MND	MND	MND	MNR	1,98E-05	2,91E-04	5,36E-06	4,62E-01
Renew. secondary fuels	MJ	5,51E-04	3,35E-06	1,42E-02	1,48E-02	1,06E-05	1,82E-07	MND	MND	MND	MND	MND	MND	MND	MNR	2,00E-07	1,47E-05	1,55E-07	2,37E-05
Non-ren. secondary fuels	MJ	4,58E-08	0,00E+00	0,00E+00	4,58E-08	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	2,67E-02	1,55E-04	1,32E-02	4,01E-02	4,90E-04	1,15E-05	MND	MND	MND	MND	MND	MND	MND	MNR	9,23E-06	1,87E-04	2,65E-05	-1,72E-02

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,88E+00	1,63E-03	2,27E-02	1,91E+00	5,02E-03	2,35E-04	MND	MND	MND	MND	MND	MND	MND	MNR	9,45E-05	2,07E-03	0,00E+00	3,79E-02
Non-hazardous waste	kg	5,14E+00	2,62E-02	6,75E-01	5,84E+00	8,25E-02	3,60E-02	MND	MND	MND	MND	MND	MND	MND	MNR	1,55E-03	6,32E-02	1,60E-01	-7,36E-01
Radioactive waste	kg	8,90E-05	8,25E-06	1,75E-04	2,72E-04	2,53E-05	9,58E-08	MND	MND	MND	MND	MND	MND	MND	MNR	4,77E-07	1,47E-06	0,00E+00	8,77E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	5,05E-03	0,00E+00	4,16E-01	4,21E-01	0,00E+00	4,80E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	8,42E-01	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,86E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	9,11E-04	0,00E+00	0,00E+00	9,11E-04	0,00E+00	9,80E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	3,36E+00	8,17E-02	6,86E-01	4,12E+00	2,49E-01	7,26E-03	MND	MND	MND	MND	MND	MND	MND	MNR	4,70E-03	3,52E-02	1,55E-03	-3,20E-01
Ozone depletion Pot.	kg CFC_{-11}e	2,13E-05	1,49E-08	6,90E-08	2,14E-05	4,59E-08	1,79E-10	MND	MND	MND	MND	MND	MND	MND	MNR	8,64E-10	1,90E-09	2,76E-10	-2,36E-08
Acidification	kg SO_2e	1,22E-02	3,70E-04	3,11E-03	1,57E-02	8,29E-04	8,46E-06	MND	MND	MND	MND	MND	MND	MND	MNR	1,56E-05	1,92E-04	6,15E-06	-2,23E-04
Eutrophication	kg PO_4^3e	5,26E-03	7,13E-05	8,60E-04	6,19E-03	1,89E-04	9,02E-05	MND	MND	MND	MND	MND	MND	MND	MNR	3,55E-06	6,52E-05	5,78E-05	-4,61E-04
POCP (“smog”)	kg C_2H_4e	1,00E-03	1,29E-05	1,59E-04	1,18E-03	3,24E-05	1,60E-06	MND	MND	MND	MND	MND	MND	MND	MNR	6,09E-07	7,28E-06	3,74E-07	-4,38E-04
ADP-elements	kg Sbe	7,68E-05	1,83E-07	2,15E-06	7,91E-05	5,72E-07	1,46E-08	MND	MND	MND	MND	MND	MND	MND	MNR	1,08E-08	2,48E-06	2,08E-09	2,00E-06
ADP-fossil	MJ	3,25E+01	1,23E+00	1,92E+01	5,29E+01	3,79E+00	2,30E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,12E-02	2,55E-01	2,38E-02	-2,23E+00

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited

05.12.2024



ANNEX

Product number	Weight (kg)
Steel ball valves, reduced bore, welding/welding, EN (DIN)	
100010X	0,6
100015X	0,6
100020X	0,9
100025X	0,9
100032X	1,4
100040X	1,5
100050X	2,1
100065	4
100080	5,4
100100	8,4
100125	13,0
100150	18,0
100200	38
100250	74
100300	110
100350	170
100400	250
100450[2]	501
100500	400
Steel ball valves, reduced bore, strong, welding/welding, EN (DIN)	
100020X/S	1,2
100025X/S	1,2
100032X/S	1,4
100040X/S	2
100050X/S	3
100065/S	5
100080/S	6,5
100100/S	10,4
100125/S	14
100150/S	22
100200/S	43
Steel ball valves, reduced bore, female threads/welding, EN (DIN)	
101010X	0,5
101015X	0,5
101020X	0,7
101025X	0,8
101032X	1,2
101040X	1,4
101050X	2
Steel ball valves, reduced bore, female threads/female threads	
102010X	0,4
102015X	0,4
102020X	0,6
102025X	0,7
102032X	1,1
102040X	1,4
102050X	2

[2] *added to the table on 9.1.2026*

Steel ball valves, reduced bore, male threads and plug/welding, EN (DIN)	
101015X/G[2]	0,6
101015X/G34[2]	0,6
101020X/G	0,8
101025X/G	0,9
Steel ball valves, reduced bore, flange/flange	
103015X	1,7
103020X	2,4
103025X	2,9
103032X	4,5
103040X	5,2
103050X	6,7
103065	10,5
103080	12,5
103100	17
103125	25
103150	33
103200	58
103250	102
103300	148
103350	226
103400	322
103450[2]	606
103500	528
Steel ball valves, reduced bore, flange/flange, PN 25	
103065/25	11,3
103080/25	14,9
103100/25	19
103125/25	29
103150/25	37
103200/25	67
103250/25	114
103300/25	163
103350/25	254
103400/25	365
103450/25[2]	653
103500/25	574
Steel ball valves, reduced bore, flange/welding, EN (DIN)	
105015X	1,2
105020X	1,7
105025X	1,9
105032X	3
105040X	3,4
105050X	4,5
105065	7,4
105080	9,1
105100	12,5
105125	19
105150	26
105200	49
105250	88
105300	129
Steel ball valves, reduced bore, flange/welding, EN (DIN), PN 25	
105065/25	7,3

[2] *added to the table on 9.1.2026*

105080/25	9,3
105100/25	14
105125/25	22,7
105150/25	27
105200/25	53
105250/25	94
105300/25	137
Steel ball valves, full bore, welding/welding, EN (DIN)	
150015X	1,3
150020X	1,3
150025X	1,9
150032X	2,2
150040X	3,1
150050	4,5
150065	6,7
150080	10,5
150100	15,5
150125	25
150150	34
150200	60
150250	89
150300	177
150350	258
150400	553
Steel ball valves, full bore, flange/flange	
153015X	2,5
153020X	3

153025X	4
153032X	5,5
153040X	6,8
153050	9
153065	11
153080	14,5
153100	27
153125	32,5
153150	47
153200	79
153250	115
153300	212
153350	349
153400	609
Steel ball valves, full bore, flange/flange, PN 25	
153065/25	11,5
153080/25	16
153100/25	30
153125/25	38,5
153150/25	54
153200/25	88
153250/25	127
153300/25	227
153350/25	372
153400/25	652
Steel ball valves, full bore, flange/welding, EN (DIN)	
155015X	1,9

155020X	2,1
155025X	2,9
155032X	3,8
155040X	4,9
155050	7,5
155065	9,5
155080	13,7
155100	22,4
155125	27,9
155150	40
155200	69
155250	102
Steel ball valves, full bore, flange/welding, EN (DIN), PN 25	
155065/25	9,8
155080/25	14,4
155100/25	24
155125/25	30,5
155150/25	44
155200/25	74
155250/25	108
Branching valves, reduced bore, welding/welding, EN (DIN)	
120020	0,8
120025	0,8
120032	1,3
120040	1,4
120050	2,0
120065	3,3
120080	4,6
120100	7,2
120125	12,1
120150	16,6
120200	31
120250	66
Branching valves, full bore, welding/welding, EN (DIN)	
320020[2]	1,1
320025[2]	1,3
320032[2]	1,5
320040[2]	2,4
320050[2]	3,3
320065[2]	4,6
320080[2]	7,2
320100[2]	15,8
320125[2]	20,4
320150[2]	28
320200[2]	51
Hot tapping valves, reduced bore, welding/welding, EN (DIN)	
126020	1,0
126025	1,5
126032	1,7
126040	2,3
126050	4,5
126065	5,5
126080	10,1
126100	18

[2] *added to the table on 9.1.2026*

126125	29,9
126150	29,9
Hot tapping valves, reduced bore, flange/welding, EN (DIN)	
126201	57
Hot tapping valves, full bore, flange/welding, EN (DIN)	
126151	57,5
Balancing valves, reduced bore, welding/welding, EN (DIN)	
140015X	0,8
140020X	1
140025X	1,1
140032X	1,5
140040X	1,7
140050X	2,3
140065	4,8
140080	6,1
140100	9,4
140125	16,2
140150	21,3
140200/E[1]	45
140250/E[1]	90
140300/E[1]	129
140350/E[1]	220
140400/E[1]	340
Balancing valves, reduced bore, flange/flange	
143015X	2
143020X	2,8
143025X	3,1
143032X	4,9
143040X	5,4
143050X	7,2
143065	10,5
143080	12,6
143100	17,5
143125	26,1
143150	34,6
143200/E[1]	61
143250/E[1]	116
143300/E[1]	163
143350/E[1]	275
143400/E[1]	382
Balancing valves, reduced bore, flange/flange, PN 25	
143065/25[2]	11
143080/25	14
143100/25	20,7
143125/25	31,3
143150/25	40,7
143200/25/E[1]	70
143250/25/E[1]	128
143300/25/E[1]	178
143350/25/E[1]	300
143400/25/E[1]	424
Condensate valves, reduced bore, welding/welding, EN (DIN)	
170015X	0,7
170020X	0,9
170025X	1,4

[1] */E = Valve without manual gear*

[2] *added to the table on 9.1.2026*

170032X	1,6
170040X	2,5
170050X	3,4
170065	4,1
170080	5,4
170100	8,5
170125	15,2
170150	20,4
Condensate valves, reduced bore, female threads/welding, EN (DIN)	
171015X	0,7
171020X	0,8
171025X	1,2
171032X	1,5
171040X	2,5
171050X	3,4
Condensate valves, reduced bore, female threads/female threads	
172015X	0,5
172020X	0,6
172025X	0,9
172032X	1,2
172040X	2,1
172050X	2,8
Condensate valves, reduced bore, flange/flange	
173015X	2
173020X	2,6
173025X	3,4
173032X	5
173040X	6,5
173050X	8,5
173065/25	11
173080/25	14
173100/25	20,2
173125/25	30
173150/25	39
Underground ball valves, reduced bore, welding/welding, EN (DIN), with top flange	
107200/S/F12	52
107250/S/F14	86
107300/S/F16	121
107350	190
107400	280
107500	470
Underground ball valves, reduced bore, welding/welding, EN (DIN), free shaft	
107025/S	2,5
107032/S	3
107040/S	3,5
107050/S	4,5
107065/S	5,5
107080/S	7
107100/S	12
107125/S	16
107150/S	22,5
107200/S	46,5
107250/S	84,5
107350/S	188
107400/S	263

Underground ball valves, reduced bore, welding/welding, EN (DIN), free shaft, long	
107025/SL	6
107032/SL	8
107040/SL	9
107050/SL	11
107065/SL	16
107080/SL	20
107100/SL	32
107125/SL	45
107150/SL	55
107200/SL	83,5
107250/SL	130
107300/SE	192
Underground ball valves, reduced bore, welding/welding, EN (DIN), with top flange, long	
107200/SL/F12	89
107250/SL/F14	132
107300/SE/F16	193
Underground ball valves, full bore, welding/welding, EN (DIN), with top flange	
157150/S/F12	36
157200/S/F14	62
157250/S/F16	99
157300	167
157350	308
157400	582
Underground ball valves, full bore, welding/welding, EN (DIN), free shaft	
157025/S	2,8
157032/S	3
157050/S	5
157065/S	7
157080/S	12
157100/S	23
157125/S	25
157150/S	35
157200/S	60
157250/S	94
157300/S	182
157350/S	288
Underground ball valves, full bore, welding/welding, EN (DIN), free shaft, long	
157025/SL	7
157032/SL	9
157040/SL	9
157050/SL	13
157065/SL	19
157080/SL	22
157100/SL	39
157125/SL	52
157150/SL	92
157200/SL	140
157250/SL	141
157300/SE	257
Underground ball valves, full bore, welding/welding, EN (DIN), with top flange, long	
157150/SL/F12	94
157200/SL/F14	144

157250/SL/F16	200
Gas ball valves, reduced bore, welding/welding, EN (DIN)	
110010X	0,6
110015X	0,6
110020X	0,9
110025X	0,9
110032X	1,4
110040X	1,5
110050X	2,1
110065	4
110080	5,3
110100	8,3
110125	13,4
110150	18
110200	39
110250	74
110300	110
110350	170
110400	250
110450[2]	501
110500	400
Gas ball valves, reduced bore, female threads/welding, EN (DIN)	
111015X	0,5
111020X	0,7
111025X	0,8
111032X	1,2
111040X	1,4
111050X	2

Gas ball valves, reduced bore, female threads/female threads	
112015X	0,4
112020X	0,6
112025X	0,7
112032X	1,1
112040X	1,4
112050X	2
Gas ball valves, reduced bore, flange/flange	
113015X	1,7
113020X	2,4
113025X	2,9
113032X	4,5
113040X	5,2
113050X	6,7
113100	17
113150	33
113200	58
113250	102
113300	148
113350	226
113400	322
113450[2]	606
113500	528
Gas ball valves, reduced bore, flange/flange, PN 25	
113065/25	11,3
113080/25	14,9
113100/25	19

[2] *added to the table on 9.1.2026*

113125/25	29
113150/25	37
113200/25	67
113250/25	114
113300/25	163
113350/25	254
113400/25	365
113450/25[2]	653
113500/25	574
Gas ball valves, reduced bore, flange/welding, EN (DIN)	
115015X	1,2
115020X	1,7
115025X	1,9
115032X	3
115040X	3,4
115050X	4,5
115065	7,4
115080	9,1
115100	12,5
115125	19
115150	26
115200	49
115250	88
115300	129
Gas ball valves, reduced bore, flange/welding, EN (DIN), PN 25	
115065/25	7,3
115080/25	9,3

[2] *added to the table on 9.1.2026*

115100/25	14
115125/25	23
115150/25	27
115200/25	53
115250/25	94
115300/25	137
Gas ball valves, full bore, welding/welding, EN (DIN)	
304015X	1,3
304020X	1,3
304025X	1,9
304032X	2,2
304040X	3,1
304050	4,5
304065	6,7
304080	10,5
304100	15,5
304125	25
304150	34
304200	60
304250	89
304300	177
304350	258
304400	519
Gas ball valves, full bore, flange/flange	
309015X	2,5
309020X	3
309025X	4

309032X	5,5
309040X	6,8
309050	9,5
309065	13,5
309080	19
309100	24
309125	34
309150	47
309200	79
309250	115
309300	220
309350	350
309400	610
Gas ball valves, full bore, flange/flange, PN 25	
309065/25	13
309080/25	18
309100/25	30
309125/25	41
309150/25	54
309200/25	88
309250/25	127
309300/25	230
309350/25	374
309400/25	660