



Holesaws and conecut drills

Application

- Useful cutting tools for sheet metal applications

Key Features

Holesaws

- Can be used to cut wide range of materials from stainless steel to timber
- Arbor has 13mm spindle and replaceable pilot drill bit

Conecut Drills

- Designed for reaming out existing holes and are excellent for making alterations to thin steel up to 2.0mm thick.
- they are suitable for use with an electric drill equipped with a 10mm chuck.

Datasheet

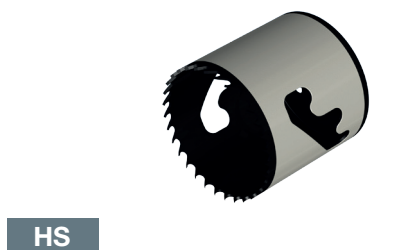
Document Reference: DS-ST-HCD-7.17/01

08 SPECIALIST TOOLS
Holesaws and conecut drills

Holesaws and cone cut drills

Holesaws

Code	Description (mm)	Recommended drill speed (rpm)	
		Mild steel	Aluminium
HS-14	14.0	580	900
HS-16	16.0	550	825
HS-19	19.0	460	690
HS-20	20.0	425	630
HS-22	22.0	390	585
HS-25	25.0	350	525
HS-32	32.0	275	410
HS-38	38.0	230	345
HS-51	51.0	170	255
HS-64	64.0	135	205
HS-76	76.0	115	170
HS-102	102.0	85	130
HS-114	114.0	75	105
HS-127	127.0	65	90
HS-152	152.0	55	85
HS-160	160.0	55	80
HS-168	168.0	50	75
HS-177	177.0	45	70
HS-210	210.0	40	65



Arbors

Code	Arbors to suit holesaws
HSA-1	HS-14 to HS-25
HSA-2	HS-32 to HS-210
HSA-2 QUICK RELEASE	HS-32 to HS-152



Extension bars

Code	Extension bars (mm)
HSEB-12	300.0
HSEB-18	450.0

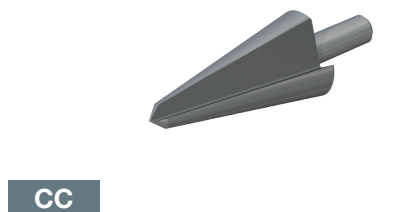
Pilot drill

Code	Description
HSPD	Spare pilot drill

Cone cut drills

Cone cut drills are designed for reaming out existing holes and are excellent for making alterations to thin steel up to 2.0 mm thick. They are suitable for use with an electric drill equipped with a 10mm chuck.

Code	Drilling capacity (mm)	Recommended drill speed (rpm)	
		Ferrous metal	Non-ferrous metal
CC-1	6.0 - 20.0	200 - 600	500 - 1500
CC-2	16.0 - 30.5	150 - 400	400 - 1000
CC-3	25.0 - 40.0	100 - 300	300 - 500



FIXFAST Ltd | Merlin House | Seven Mile Lane | Borough Green | Sevenoaks | Kent | TN15 8QY
T: 0845 450 7483 | F: 0845 450 7486 | E: info@fixfast.com | W: www.fixfast.com

Fixfast is a trading name of FIXFAST Ltd which is a company registered in England & Wales with number 09481218.
 The registered office is Fixfast, Merlin House, Seven Mile Lane, Borough Green, Sevenoaks, Kent, United Kingdom TN15 8QY

©Fixfast September 2017. All rights reserved. Due to a policy of continual development, Fixfast reserves the right to change product specification and descriptions without prior notice.



Certificate Number 10905
 ISO 9001: 2008
 ISO 14001: 2004
 BS OHSAS 18001: 2007