

Maximum reliability. Minimum fuss.



Technical Data Sheet

InsuDek

Adhesive Systems



PIR insulation board adhesive.

Application

- + For installation of insulation boards to a variety of substrates on flat roofs
- + Securely bonds tissue and foil faced PIR insulation board to VCL

Key Features

- + Easy to use, ideal for small projects
- + Fast curing 50 minutes at 20°C
- + 20 minutes open time at 20°C
- + Can be used in temperatures from 5-30°C
- + Reduced task time - low-viscosity MCPU adhesive
- + Non-flammable safe to store on site
- + Comes supplied in a rectangular tin with a spout for simple pouring and easy to compact to help reduce disposal costs

Guidelines for use

1. Ensure the roof deck is dry and free from dust, grease and other contaminants.
2. Apply InsuDek directly on to the substrate(deck/VCL) in beads 20mm-30mm wide at 200-300mm centres.
3. Immediately place the insulation board directly on to adhesive
4. Apply pressure to the insulation board & allow to cure.

Technical Data

Product	A9900 (95% solids)	Open Time (10°C)	40 minutes
Appearance	Brown	Open Time (20°C)	20 minutes
Application Temperature	5-30°C	Open Time (30°C)	10 minutes
Temperature Resistance	-30°-100°C	Coverage	30-60m²/6L (6kg)
Cure Time (10°C)	120 minutes	Viscosity (CPS)	4,400
Cure Time (20°C)	60 minutes	Storage Temperature	5-30°C
Cure Time (30°C)	30 minutes	Environmental	Solvent based/Non-flammable



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