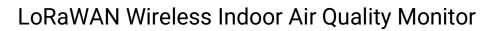




enLink IAQ





Specifications

Frequency range	868 / 915 MHz*	
Protocol	LoRaWAN®	
Receiver sensitivity	-135dBm @ 980bps	
RF Transmit power	Up to +18dBm	
Antenna	Integrated	
Certifications	Pre-certified radio regulatory approvals: 868 & 915 MHz spectrum CE, FCC RoHS	
Batteries	4 x AA sized 3.6V Lithium Thionyl Chloride. LS14500	
External Power	12-24V Volts DC. 0.15 Amp (max)	
Processor	ARM® Cortex® M0+	
Dimensions	168mmø x 47mm	
Weight	330g Including batteries (depending on sensor options)	
Orientation	Vertical wall mounting or horizontal ceiling mounting	
Operating	0 – 40°C, 0 – 95%RH, Non-Condensing	
Case materials	ABS	



















Temperature

Humidity

VOC's

Pressure

CO₂

O₃

Sound

Particles

Plus 1 Gas

The enLink IAQ Indoor Air Quality Monitor is a precision instrument which accurately measures up to 9 key environmental parameters including Temperature, Relative Humidity, VOC's, Carbon Dioxide, Particulate Matter (PM1, PM 2.5, PM4 & PM10), Sound Level, Barometric Pressure, Ozone, Formaldehyde, Carbon Monoxide, Nitrogen Dioxide, Hydrogen Sulphide, Sulphur Dioxide and Oxygen.

enLink IAQ is a precision instrument and satisfies the accuracy and range requirements for IWBI WELL v2 certification.

Readings are transmitted to the cloud using long range LoRa wireless, where the data can be displayed and analysed. A built in USB port allows all parameters including air quality data,

wireless signal strength and wireless network configuration to be viewed and set using simple menus via any USB enabled host such as a PC or

Features

- Multiple sensor options*
- LoRa long range wireless
- Frequency Range 863-870MHz*
- Frequency Range 902-928MHz*
- Up to +18dBm Tx Power
- Built in USB port for configuration
- Battery or externally powered
- · CE / FCC compliant
- RoHS compliant
- Made in the UK

^{*}Model dependent





IAQ-C Sensor Characteristics

Temperature	Accuracy: ±0.2°C (typical) Repeatability: ±0.1°C Conversion time: 6.35ms
Humidity	Accuracy: ±2% (typical) Repeatability: ±0.1% Response time: 15s
VOC's	IAQ Index 0 to 500 (see below) TVOC level (ppm) Variability ±15% (typical) Response time: (tτ33-63%) 1 s
Pressure	Accuracy: ±0.12hPa (equivalent to ±1m in altitude) Range (with full accuracy): 300 – 1100hPa Resolution: 0.18Pa
Particulate Matter	MCERTS Certified Particles measured: PM0.5, PM1, PM2.5, PM4 & PM10 Sensing method: Laser-based light scattering particle sensing Concentration range: 0 – 1,000 μg/m³ PM1, PM2.5 Accuracy: 0 μg/m³ to 100 μg/m³ ± 5 μg/m³ +5% m.v. 100 μg/m³ to 1000 μg/m3 ±10% m.v. Accuracy: PM4, PM10 0 μg/m³ to 1000 μg/m³ ±25 μg/m³ 100 μg/m³ to 1000 μg/m³ ±25% m.v. Mass concentration resolution: 1 μg/m³ Lower limit of detection: 0.3 μm Response Time: < 6s (t90) Sensor life expectancy: > 3 years Maintenance Interval: Keep vents clean. No additional maintenance required.
CO ₂	Sensing method: Optical. Non-dispersive infrared (NDIR) Accuracy: ±(30, +3%) ppm (typ.) Range: 0 – 5,000 ppm Extended range 0 – 10,000 ppm Response time: 3 minutes (t90) Sensor life expectancy: >15 years Maintenance Interval: No maintenance required Built in Automatic Baseline Correction
Sound - Optional	Sensitivity: -26dB FS ±1dB SNR: 65dBA Dynamic Range: 91dBA Acoustic Overload Point: 120dB SPL Total Harmonic Distortion: 0.2% (Typ.) @ 105dB SPL



Selection Guide / Ordering Information

Part Number	Temperature	Relative Humidity	VOC's	Barometric Pressure	CO ₂	Particulates PM1, 2.5, 4, 10
ENL-IAQ-C	•	•	•	•	•	•

Order part number ENL-IAQ-C for base enLink IAQ model with the sensors listed in the table above.

The base enLink IAQ-C model can be enhanced with up to two additional gas sensors, if two sensors are fitted, one of these must be Ozone. Units may be specified with one additional gas sensor plus Ozone from the selection guide in the section below.

Example 1, to order the unit with an Ozone (0-2ppm) sensor the part number is:

ENL-IAQ-C, AQS-O3-2

Example 2, to order the unit with, Ozone (0-2ppm) and Nitrogen Dioxide (0-5ppm) sensors the part number is:

ENL-IAQ-C, AQS-O3-2, AQS-NO2-5

Example 3, to order the unit with Nitrogen Dioxide (0-5ppm) sensor the part number is:

ENL-IAQ-C, AQS-NO2-5





Sensor Selection Guide							
Parameter	Туре	Range	Units	Part Number	Calibration Certificate	Specific Gravity (SG) NTP*	Distribution
°C	Temperature	-40 - 85	°C	Fitted as standard	Factory Calibrated		
%RH	Humidity	0 - 100	%	Fitted as standard	Factory Calibrated		
Pa	Pressure	300 - 1100	hPa	Fitted as standard	Factory Calibrated		
PM	Particulate Matter	0 - 1,000	μg/m3	Fitted as standard	Factory Calibrated		
Sound	Decibels, A Weighted	91dBa	dB(A)	Option -S			
VOC	Volatile Organic Compounds	0 - 500	IAQ	Fitted as standard	Factory Calibrated	1	Evenly Distributed
CO ₂	Carbon Dioxide	0 - 5000	ppm	Fitted as standard	Factory Calibrated	1.5189	Floor to Middle
NH ₃	Ammonia	0 - 100	ppm	AQS-NH3-100	✓	0.59	Ceiling / roof
NH ₃	Ammonia	0 - 1000	ppm	AQS-NH3-1000	✓	0.59	Ceiling / roof
CO	Carbon Monoxide	0 - 10	ppm	AQS-CO-10	✓	0.9667	Evenly Distributed
CO	Carbon Monoxide	0 - 100	ppm	AQS-CO-100	✓	0.9667	Evenly Distributed
НСНО	Formaldehyde	0 - 1	ppm	AQS-HCHO-1	✓	1.067	Evenly Distributed
НСНО	Formaldehyde	0 - 5	ppm	AQS-HCHO-5	✓	1.067	Evenly Distributed
H₂S	Hydrogen Sulphide	0 - 50	ppm	AQS-H2S-50	✓	1.1763	Floor to Middle
NO ₂	Nitrogen Dioxide	0 - 2	ppm	AQS-N02-2	✓	1.58	Floor to Middle
NO ₂	Nitrogen Dioxide	0 - 5	ppm	AQS-NO2-5	✓	1.58	Floor to Middle
O ₃	Ozone	0 - 2	ppm	AQS-03-2	✓	1.66	Floor to Middle
SO ₂	Sulphur Dioxide	0 - 5	ppm	AQS-S02-5	✓	2.264	Floor
O ₂	Oxygen	0 - 25	%	AQS-02-25	✓	2.264	Floor

*NTP - Normal Temperature and Pressure - is defined as 20°C (293.15K, 68°F) and 1 atm. (101.325 kN/m², 101.325 kPa, 14.7 psia, 0 psig, 30 in Hg, 760 torr)

Sensors are grouped according to Specific Gravity (SG). Gas sensors should be used on the same enLink IAQ unit when the gases are Evenly Distributed and from the same SG band.

Examples:

Oxygen + Carbon Dioxide (Oxygen is evenly distributed and Carbon Dioxide is heavier than air.)

Oxygen + Carbon Dioxide + Ammonia. (Ammonia and Carbon Dioxide have different SG and therefore need to be in separate enLink Air units.)

Oxygen + Ammonia. (Oxygen is evenly distributed and Ammonia is lighter than air.)

(enLink IAQ must be mounted at the correct height for the gases to be measured).



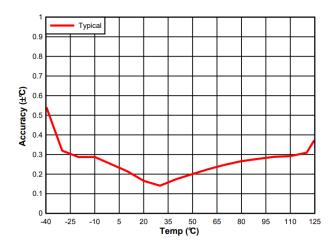
Performance Data

Temperature (°C)

Features

- Factory calibrated
- High accuracy digital sensor
- · Excellent stability at high humidity

Measurement:	Temperature °C
Operating Principle:	Digital
Measurement Range (full accuracy):	5°C to +60°C
Expected Operating Life:	> 10 years
Long Term Sensitivity Drift:	< 2% per month
Calibration:	Factory Calibrated
Resolution:	0.1°C
Accuracy (full range):	± 0.2°C
Temperature Range:	-20°C to +50°C
Humidity Range (non-condensing):	0 – 100 %RH
Response Time:	< 1 seconds
Storage Temperature:	-65°C to +150°C
Orientation Sensitivity:	None
Part Number:	Fitted as standard to enLink IAQ



Temperature Accuracy vs. Temperature



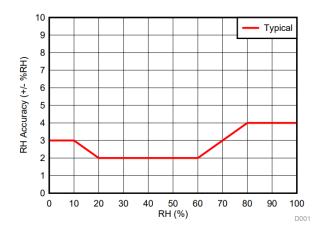


Relative Humidity (%RH)

Features

- Factory calibrated
- High accuracy digital sensor
- Excellent stability at high humidity

Measurement:	Relative Humidity %RH
Operating Principle:	Digital
Measurement Range (full accuracy):	0 - 100 %RH
Expected Operating Life:	> 10 years
Long Term Sensitivity Drift:	0.25 %RH per year
Calibration:	Factory Calibrated
Resolution:	0.1 %RH
Accuracy (full range):	± 2 %RH
Temperature Range:	-20°C to +70°C
Response Time:	< 1 seconds
Storage Temperature:	-65°C to +150°C
Orientation Sensitivity:	None
Part Number:	Fitted as standard to enLink IAQ



RH Accuracy vs. RH



Barometric Pressure (Pa)

Features

- Factory calibrated
- High accuracy digital sensor

Measurement:	Barometric Pressure
Operating Principle:	Digital
Measurement Range (full accuracy):	300 - 1100 hPa
Expected Operating Life:	> 5 years
Long Term stability:	1 hPa per year
Calibration:	Factory Calibrated
Resolution:	0.18 hPa
Accuracy (full range):	± 0.6 hPa
Relative Accuracy	± 0.12 hPa (equivalent to ±1m difference in altitude)
Temperature Range:	0°C to +65°C
Response Time:	< 10 seconds
Storage Temperature:	-45°C to +85°C
Orientation Sensitivity:	None
Part Number:	Fitted as standard to enLink IAQ



Particulate Matter PM0.5 to PM10

Features

- MCERTS Certified
- · Laser-based light scattering particle sensing
- Concentration range: 0 μg/m3 to 1,000 μg/m3
- Fully calibrated
- Long life
- High reliability
- High resolution

Specifications

Measurement:	Particulate Matter	
Operating Principle:	Laser-based light scattering particle sensing	
Measurement Range (full accuracy):	0 – 1000 μg/m3	
Expected Operating Life:	> 3 years	
Calibration:	NA	
Resolution:	1 μg/m3	
Accuracy:	PM1, PM 2.5 0 μg/m3 to 100 μg/m³ ± 5 μg/m3 +5% m.v. 100 μg/m3 to 1000 μg/m³ ± 10 % m.v. PM4, PM 10 0 μg/m3 to 100 μg/m³ ± 25 μg/m³ 100 μg/m³ to 1000 μg/m³ ± 25 % m.v.	
Number concentration size range	PM 0.5	
Temperature Range:	-10°C to +60°C	
Humidity Range (non-condensing):	0 – 95% RH	
Response Time (T90):	< 6 seconds	
Storage Temperature:	-40°C to +70°C	
Orientation Sensitivity:	As per mounting instructions	
Part Number:	Fitted as standard to enLink IAQ	

The TPS reading from the sensor is the Typical Particle Size of the particulate matter in μ m. It provides an indication on the average particle diameter in the sample aerosol. The output correlates with the weighted average of the number concentration bins measured with a TSI 3330 optical particle sizer. Lighter aerosols will have smaller TPS values than heavier aerosols. The reactiveness of this output increases with the particle statistics: a larger number of particles in the environment will generate more rapidly meaningful TPS values than a smaller number of particles (i.e., clean air).



Volatile Organic Compounds VOC's (IAQ)

Features

- Factory calibrated
- Digital Indoor Air Quality sensor
- Tested to ISO16000-29 "Test methods for VOC detectors".

Volatile Organic Compounds VOC's
Metal Oxide Adsorption
0 – 500 IAQ
>5 years
Factory Calibrated
1 IAQ
± 15% (typ.)
-40°C to +85°C
10 – 95% RH
< 2 seconds
-45°C to +85°C
None
Fitted as standard to enLink IAQ



Indoor air quality (IAQ) classification and colour coding ¹

IAQ Index	Air Quality	Impact (long-term exposure)	Suggested action
0-50	Excellent	Pure air; best for wellbeing	No measures needed
51 – 100	Good	No irritation or impact on wellbeing	No measures needed
101 – 150	Lightly polluted	Reduction of wellbeing possible	Ventilation suggested
151 – 200	Moderately polluted	More significant irritation possible	Increase ventilation with clean air
201 – 250 ¹	Heavily polluted	Exposition might lead to effects like headache depending on type of VOC	Optimise ventilation
251 – 350	Severely polluted	More severe health issue possible if harmful VOC present	Contamination should be identified if level is reached even without the presence of people; maximise ventilation and reduce attendance
> 351	Extremely polluted	Headaches, additional neurotoxic effects possible	Contamination needs to be identified; avoid presence in room and maximise ventilation

¹ According to the guidelines issued by the German Federal Environmental Agency, exceeding 25 mg/m³ of total VOC leads to headaches and further neurotoxic impact on health.

Compliant to the ISO16000-29 standard "Test methods for VOC detectors".

bVOC mixture with Nitrogen as carrier gas

Molar fraction	Compound	Certified accuracy
5 ppm	Ethane	5 %
10 ppm	Isoprene /2-methyl-1,3 Butadiene	5 %
10 ppm	Ethanol	5 %
50 ppm	Acetone	5 %
15 ppm	Carbon Monoxide	2 %

²Software auto-calibrates the low and high concentrations applied during testing to IAQ of 25 and 250, respectively



Carbon Dioxide (CO₂)

Features

- Advanced optical NDIR technology
- Long life due to non-depleting sensing principle
- Self-correcting for pressure and altitude variations
- High reliability
- High resolution
- Automatic Baseline Correction

Gas Detected:	Carbon Dioxide CO ₂
Operating Principle:	Non-dispersive infrared (NDIR)
Measurement Range (full accuracy):	0 – 5000 ppm
Expected Operating Life:	> 15 years
Calibration:	Automatic baseline correction
Resolution:	0.1 ppm
Accuracy:	+/- (30, +3%) of reading, ppm
Temperature Range:	0°C to +50°C
Humidity Range (non-condensing):	0 – 95% RH
Response Time (T90):	< 60 seconds
Storage Temperature:	0°C to +20°C
Orientation Sensitivity:	None
Part Number:	Fitted as standard to enLink IAQ-C





Ammonia (NH₃)

Features

- Liquid electrolyte
- Highly sensitive Combined with intelligent algorithms, has stronger adaptability to the environment, more accurate detection, and stable zero point

Gas Detected:	Ammonia NH₃	
Operating Principle:	Liquid electrochemical sensing technology	
Measurement Range (full accuracy):	AQS-NH3-100 AQS-NH3-500 AQS-NH3-1000	100 ppm 500 ppm 1000 ppm
Expected Operating Life:	> 18 months	
Calibration:	Manufacturer Calibration Certificate	
Resolution:	AQS-NH3-100 AQS-NH3-500 AQS-NH3-1000	0.1 ppm 0.1 ppm 0.1 ppm
Accuracy:	± 5% Full Scale	
Repeatability:	≤ 2%	
Temperature Range:	-20°C to +40°C	
Pressure Range:	900 – 1100 mbar	
Humidity Range (non-condensing):	15 – 95% RH	
Response Time (T90):	< 50 seconds	
Storage Temperature:	0°C to +20°C	
Orientation Sensitivity:	None	
Part Number:	AQS-NH3-100 AQS-NH3-500 AQS-NH3-1000	



Carbon Monoxide (CO)

Features

- Long life
- High reliability
- High resolution
- Combined with intelligent algorithms, has stronger adaptability to the environment, more accurate detection, and stable zero point

Gas Detected:	Carbon Monoxide CO	
Operating Principle:	Solid polymer electrochemical technology	
Measurement Range (full accuracy):	AQS-CO-10 AQS-CO-100	0-10ppm 0-100ppm
Lower Detection Limit:	AQS-CO-10 AQS-CO-100	0.1ppm 1ppm
Expected Operating Life:	> 3 years (in relatively clean air, 0-25°C, 30-70%RH)	
Calibration:	Manufacturer Calibration Certificate	
Resolution:	AQS-CO-10 AQS-CO-100	0.01 ppm 0.1ppm
Accuracy:	AQS-CO-10	0-5ppm +/-2-5% 5-10ppm +/-5%
	AQS-CO-100	±5% Full Scale
Repeatability:	≤ 2%	
Temperature Range:	-40°C to +50°C	
Pressure Range:	Atm. ± 10%	
Humidity Range (non-condensing):	15 – 95% RH	
Response Time (T90):	< 30 seconds	
Storage Temperature:	0°C to +20°C	
Orientation Sensitivity:	None	
Part Number:	AQS-CO-10 AQS-CO-100	



Formaldehyde (HCHO/CH₂O)

Features

- Long life
- High reliability
- High resolution
- Combined with intelligent algorithms, has stronger adaptability to the environment, more accurate detection, and stable zero point

Gas Detected:	Formaldehyde CH2O	
Operating Principle:	Solid polymer electrochemical technology	
Measurement Range (full accuracy):	AQS-HCHO-1 AQS-HCHO-5	0 – 1 ppm 0 – 5 ppm
Lower Detection Limit:	0.01ppm	
Expected Operating Life:	> 2 years (in relatively clean air, 0-25°C, 30-70%RH)	
Calibration:	Manufacturer Calibration Certificate	
Resolution:	0.001ppm	
Accuracy:	AQS-HCHO-1	100ppb-200ppb error is ±15% 200ppb-1000ppb error is ±10%
	AQS-HCHO-5	0.1ppm-0.2ppm error is ±15% 0.2ppm-5ppm error is ±10%
Repeatability:	≤ 2%	
Temperature Range:	-40°C to +50°C	
Humidity Range (non-condensing):	15 – 90% RH	
Response Time (T50):	< 40 seconds	
Storage Temperature:	5°C to +20°C	
Orientation Sensitivity:	None	
Part Number:	AQS-HCHO-1 AQS-HCHO-5	





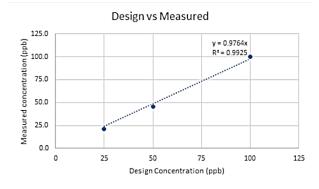
Ozone (O₃)

Features

- Nano gas Sensor
- Long life
- High reliability
- High Sensitivity to single digit ppb

Specifications

Gas Detected:	Ozone O3
Operating Principle:	Nano Gas Sensor
Measurement Range:	0 – 2ppm
Expected Operating Life:	> 2 years
Calibration:	Factory calibrated
Resolution:	1ppb
Accuracy (@100ppb):	±10% of reading
Temperature Range:	50°C to +65°C
Humidity Range (non-condensing):	5 – 99% RH
Response Time (T90):	< 10 seconds
Storage Temperature:	0°C to +50°C
Orientation Sensitivity:	None
Part Number:	AQS-03-1



Ozone Sensor percent error for Design versus Measured in laboratory environments show a 14.9% variance at 25 ppb; 8.5% variance at 50ppb and 0.1% variance at 100 ppb exposure.



Nitrogen Dioxide (NO₂)

Features

- Long life
- High reliability
- High resolution
- PPB level high-precision environmental monitoring
- Combined with intelligent algorithms, has stronger adaptability to the environment, more accurate detection, and stable zero point

Gas Detected:	Nitrogen Dioxide NO2	
Operating Principle:	Solid Polymer Electrochemical Sensing Technology	
Measurement Range (full accuracy):	AQS-NO2-2 0 - 2 ppm AQS-NO2-5 0 - 5 ppm	
Expected Operating Life:	> 2 years (in relatively clean air, 0-25°C, 30-70%RH)	
Calibration:	Manufacturer Calibration Certificate	
Resolution:	0.001 ppm	
Accuracy:	±5% Full Scale	
Lower Detection Limit:	0.05ppm	
Temperature Range:	-40°C to +50°C	
Humidity Range (non-condensing):	15 – 90% RH	
Response Time (T90):	< 50 seconds	
Storage Temperature:	5°C to +20°C	
Orientation Sensitivity:	None	
Part Number:	AQS-N02-2 AQS-N02-5	





Oxygen (O₂)

Features

- Long life
- High reliability
- High resolution
- Combined with intelligent algorithms, has stronger adaptability to the environment, more accurate detection, and stable zero point

Gas Detected:	Oxygen O ₂
Operating Principle:	Solid polymer electrochemical technology
Measurement Range:	0 - 25% O ₂
Expected Operating Life:	> 2 years
Calibration:	Factory calibrated
Resolution:	0.01%
Accuracy:	±5% Full Scale
Lower Detection Limit:	0.5% Vol.
Temperature Range:	-40°C to +50°C
Pressure Range:	Atm. ±10%
Humidity Range (non-condensing):	15 – 95% RH
Response Time (T90):	< 10 seconds
Storage Temperature:	0°C to +40°C
Orientation Sensitivity:	None
Part Number:	AQS-02-25





Battery Installation / Replacement

enLink IAQ devices use 4 x SAFT LS14500 or EVE ER14505 AA size 3.6 Volt Lithium Thionyl Chloride (Li-SOCI2) batteries (non-rechargeable) or direct equivalent.

No other batteries are approved for use in the device.

Lithium Thionyl Chloride batteries have very high energy capacity and must be used and handled with care observing the guidance below.



WARNING

Risk of death or serious injury from explosion or fire.

- Keep out of sight and reach of children.
- Fire, explosion and burn hazard do not recharge, short circuit, crush, disassemble, incinerate.
- Due to the high terminal voltage (3.6V), they are not suitable as direct replacements for other battery technologies in the same can sizes.
- When not in use the Batteries must be stored in a non-Hazardous Area.
- Do not change batteries in an explosive gas atmosphere.
- When installing batteries, do not snag the battery terminal on the clip or the battery may be damaged. Do not apply excessive force.
- Do not drop. Dropping the battery may cause damage. If a battery is dropped, do not install the dropped battery into the unit. Dispose of dropped battery promptly per local regulations or per the battery manufacturer's recommendations.

Guidance

- Always install the batteries correctly as per instructions taking great care to observe the battery polarity.
- Ensure that the contact points are clean and conductive.
- All batteries must be the same model from the same manufacturer.
- Do not mix old and new batteries or batteries from different manufacturers.
- Do not heat or attempt to recharge the battery.
- Do not dispose of in a fire.
- Only install approved batteries: SAFT LS14500 or EVE ER14505 Lithium Thionyl Chloride AA Battery 3.6 Volt, or direct equivalent.

Safe disposal



- Please recycle responsibly, a wide range of schemes are available.
- Do not dispose of in normal waste or in a fire.

Specifications are subject to change without notice