

INTER DEVENTER

PROFILE DE ETANSARE
PENTRU FERESTRE SI USI



Garnituri pentru cei cu pretentii



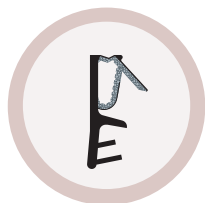
S 7375 K
Garnitura cu adeziv pentru montajul sticlei uscat



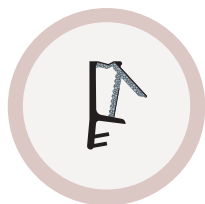
S 6867
Garnitura sub profil langa sticla



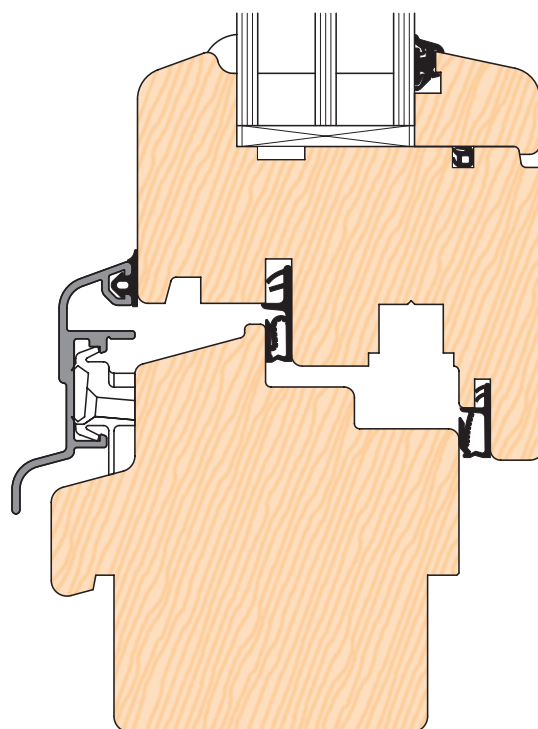
S 6647
Etansare intre lacrimar si foaie



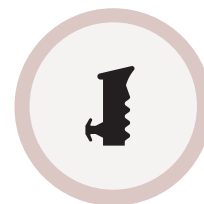
SP 7612
Garnitura de falt cu rotatie nefavorabila



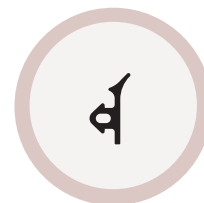
SP 7610
Garnitura de falt



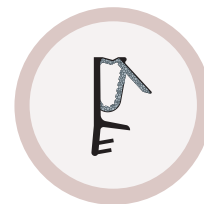
DS 7354
Garnitura de silicon pentru montaj uscat
Domeniu de utilizare 3,5-5mm



S 7634
Garnitura pentru montaj uscat



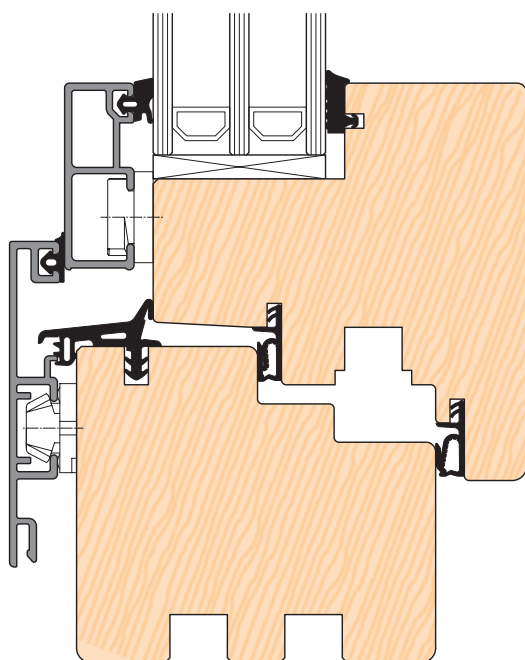
S 6647
Profil de etansarea constructiei de aluminiu



SP 7603
O singura garnitura pentru 2 falturi,
garnitura de falt pentru rotatie nefavorabila a foi.



S 7650
Garnitura universala
-partea de montaj se potriveste la mai multe sisteme, posibilitatea lipirii la cald.



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INFORMATII ADITIONALE

1. Informatii tehnice
2. Conditii de garantie
3. Accesorii pentru montaj
4. Alte profile de etansare

Sunt accesibile pe pagina de internet www.deventer.pl

Solutii de sistem

Grupul Deventer de peste 45 ani este liderul in domeniul proiectarii si productiei profilelor de etansare pentru ferestre si usi. In cele 4 fabrici in: Germania, Olanda, Polonia si Rusia transformam sistematic experienta noastra dezvoltata continuu in solutii constructive si tehnologice de inalta calitate.

Inter Deventer de aproape 20 ani este partenerul producatorilor polonezi de usi si ferestre. De multi ani aplicam si imbunatim sistemul de managementul calitatii ISO 9001, ce garanteaza ca la fiecare etapa de la proiectare, prin productie pana la deservirea clientului este pastrata inalta si repetitiva calitatea muncii noastre.

Solutii pentru cei cu pretentii

Ca partener de incredere proiectam si livram garnituri optim adaptate la nevoile clientilor. Punem la dispozitie stiinta si experienta noastra sub forma consultatiilor tehnice. Criteriile de inalta calitate stabilite de catre destinatarii produselor noastre devin obiective noastre.

Perfectiunea constructiei si a functiei

Imbunatatirea formei profilelor si alegerea potrivita materialelor de constructie rezulta in obtinerea valorilor inalte de functionalitate. Deasemenea dau si garantia pastrarii calitatilor cerute in perioada lunga de folosirea produsului final.

Cercetare si clasificarea garniturilor



Categorie de aplicare	W	Profil de etansare
Domeniu de lucru	3	8mm (inaltimea partii de etansare) - 5mm (spatiu intre toc si foaie) = 3mm (domeniu de lucru) indicator 3
Forta liniara de strangere	6	Forta de inchidere intre 200 si 500 N/m
Domeniul temperaturiilor de lucru	2	Prevazut domeniul temperaturiilor de lucru
Revenirea dupa strangere	4	Posibilitatea de a recupera in 60%-70% forma initiala
Revenirea dupa strangere dupa imbatranire	3	Posibilitatea de a recupera in 50%-70% forma initiala

Garnitura SP 125 se clasifica in felul urmatoar:
W36243



Garnituri folosite in produse conforme cu „EN 14351-1“ ca accesorii au influenta mare la urmatoarele calitatii ale produsului:

- transmiterea aerului
- etanseitate la apa
- forte operationale
- rezistenta si folosirea in timp

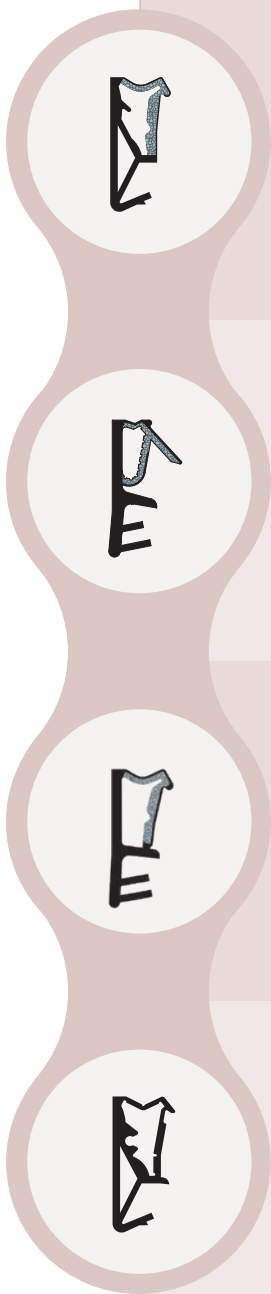
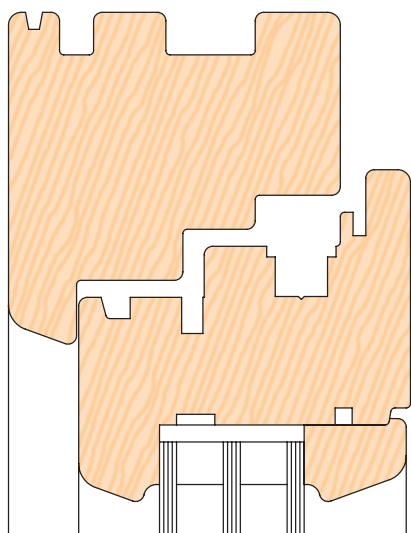
Din aceasta cauza profile de etansare trebuiesc sa fie conforme cu cerintele din norma EN 12365 1-4 , care prezinta cerintele cu care trebuiesc sa fie conforme garnituri si permite clasificarea lor, care este documentata cu cifre (exemplu SP 125).

Ca unul dintre primii producatori de garnituri avem certificat de catre IFT Rosenheim laborator propriu in care testam garnituri daca sunt conforme cu norma EN 12365 1-4.

Fiecare garnitura testata are emis certificat de clasificare.



Garnituri de falt

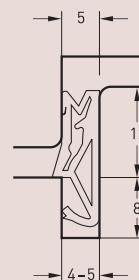


Nr din catalog **SP 125**

Material **TPS**

Unitate de ambalare **200 m sul**

Clasificare conf. PN-EN 12365
W 36243

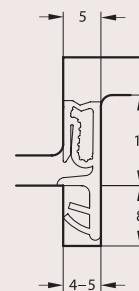


Nr din catalog **SP 7612**

Material **TPS**

Unitate de ambalare **200 m sul**

Clasificare conf. PN-EN 12365
W 43233

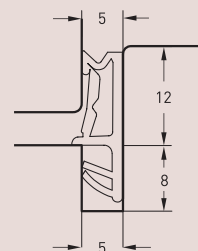


Nr din catalog **SP 6850**

Material **TPS**

Unitate de ambalare **200 m sul**

Clasificare conf. PN-EN 12365
W 35243

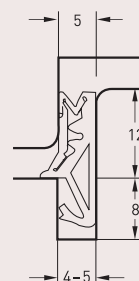


Nr din catalog **SV 125**

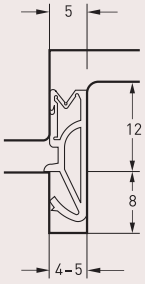
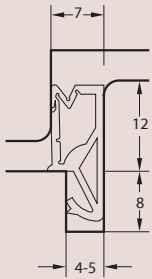
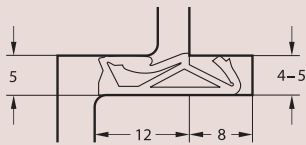
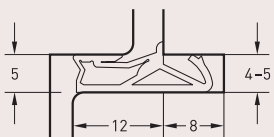
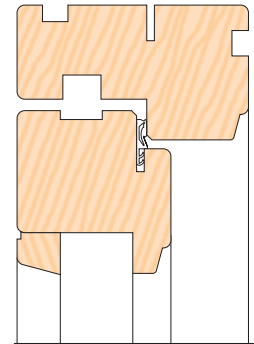
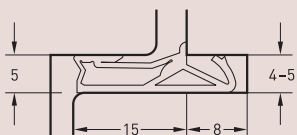
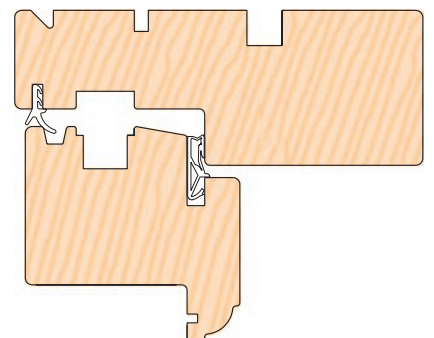
Material **TPE**

Unitate de ambalare **200 m sul**

Clasificare conf. PN-EN 12365
W 35243



Garnituri de falt

Nr din catalog **SV 12**Material **TPE**Unitate
de ambalare **200 m sul**Clasificare conf. PN-EN 12365
W 35243Nr din catalog **S 6624**Material **TPE**Unitate
de ambalare **150 m sul**Clasificare conf. PN-EN 12365
W 34242Garnituri de falt pentru
rotatie nefavorabila
a balamaleiNr din catalog **SP 812**Material **TPS**Unitate
de ambalare **200 m sul**Clasificare conf. PN-EN 12365
W 35243Nr din catalog **SV 712**Material **TPE**Unitate
de ambalare **180 m sul**Clasificare conf. PN-EN 12365
W 34243Nr din catalog **SV 715**Material **TPE**Unitate
de ambalare **150 m sul**Clasificare conf. PN-EN 12365
W 44253

Garnituri de falt

Nr din catalog **S 7503b**Material **TPE**Unitate
de ambalare **200 m sul**Clasificare conf. PN-EN 12365
W 35232 margine
W 35232 falt

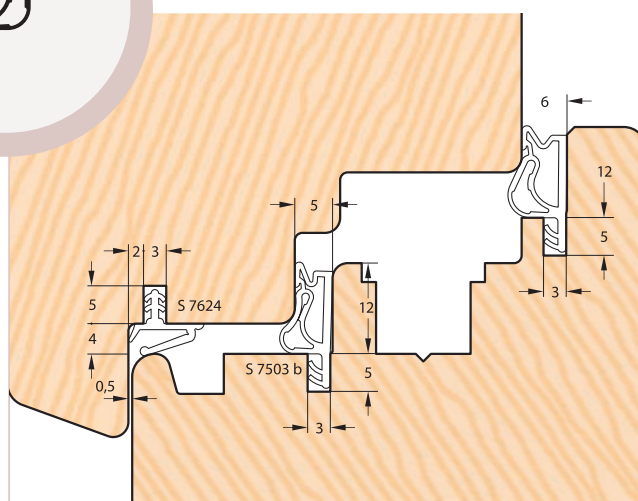
Avantaje:

- o singura garnitura pentru doua falturi
- toleranta dimensionala sporita
- garnitura SP 7603 destinata pentru solutii cu rotatia nefavorabila a balamalei
- rezultate excelente dupa cercetarii de etanseitatea la aer si apa de ploaie
- inchiderea confortabila
- forta de inchidere minima
- posibilitatea folosirii capetiilor pe stalp mobil

Avantaje folosirii garniturii **S 7624**

- imbunatatirea etanseitatii la apa de ploaie in cantitatie mari si vant puternic
- previne patrunderea apei in falt
- colturi de jos sunt mai putin solicitati
- posibilitatea folosirii in orice constructie a ferestrei

Garnitura pentru doua falturi.
Pentru cerinte speciale la etansarea fonica si impotriva apei.

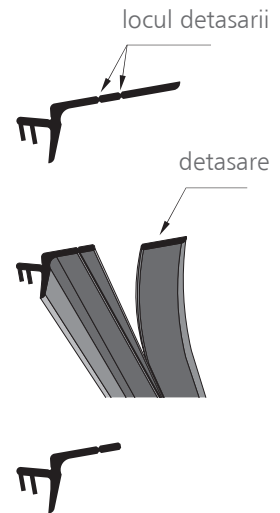
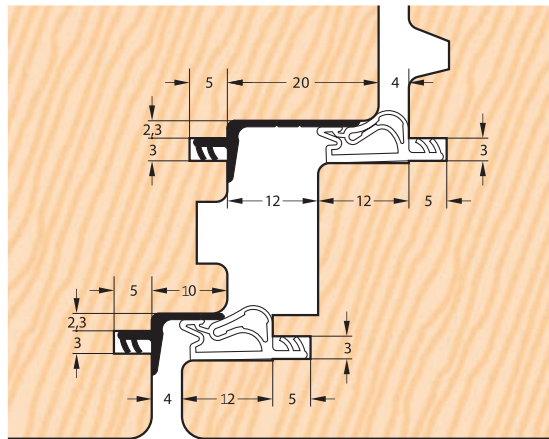
Nr din catalog **SP 7603**Material **TPS**Unitate
de ambalare **200 m sul**Clasificare conf. PN-EN 12365
W 32243 margine
W 43243 faltNr din catalog **S 7503**Material **TPE**Unitate
de ambalare **200 m sul**Clasificare conf. PN-EN
12365 W 33223 margine
W 34233 faltNr din catalog **S 7624**Material **TPE**Unitate
de ambalare **300 m sul**Clasificare conf. PN-EN 12365
W 31222

Garnituri pentru stalp mobil



Un singur profil de etansare pentru doua falturi ale stalpului mobil.

S 7583 a

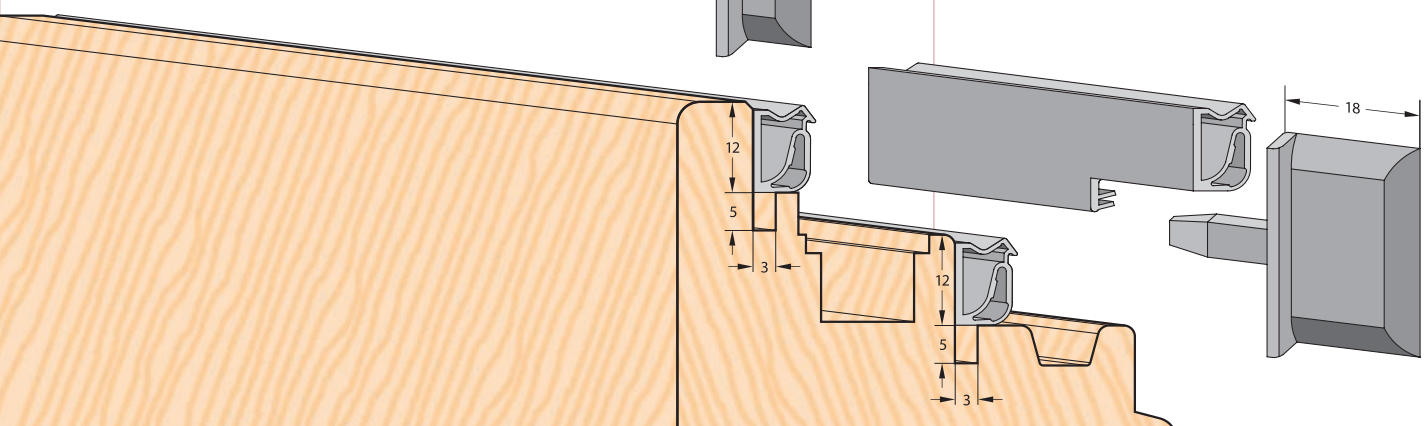
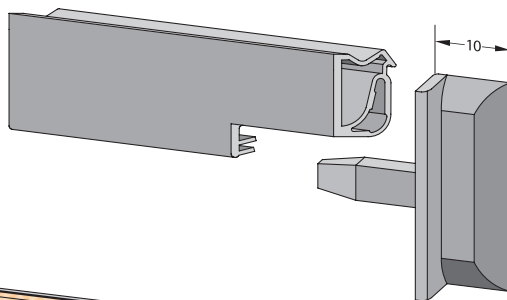


Etansarea stalpului mobil prin montajul capetiilor:

VES 3 - 1210, VES 3 - 1218

Capeti pentru garnituri pentru falt de 12 mm, canal de montaj 3mm

- decuparea garniturii in locul montajului
- amplasarea capatului in canalul de montaj.
- montajul garniturii.

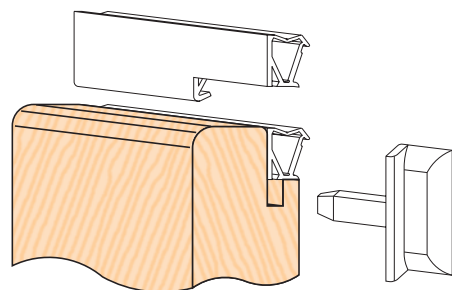




Garnituri pentru stalp mobil

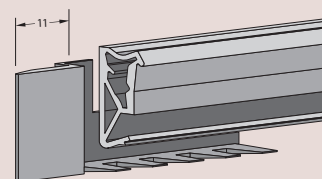


Capeti Vario VESU 12, VESU 19 sunt destinate etansarii stalpului mobil. Permit montajul usor si sigur.

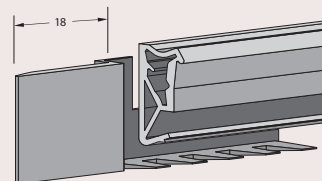


Capat Vario VES 3 pentru garnituri de margine SV 103b, SP 103a, SP 7610

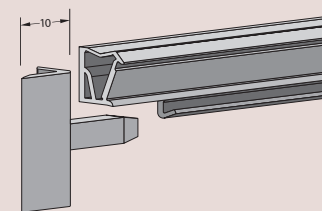
Nr din catalog	VESU 12
Material	TPE
Unitate	1000 buc./cutie
Sau	100 set./Unitate de ambalare



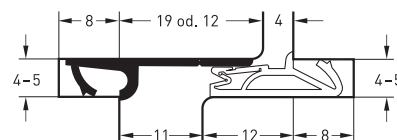
Nr din catalog	VESU 19
Material	TPE
Unitate	1000 buc./cutie
Sau	100 set./Unitate de ambalare

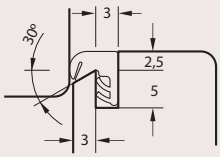
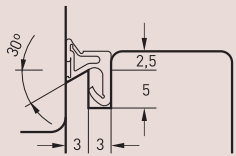
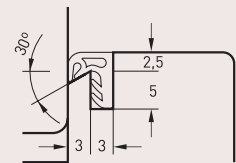
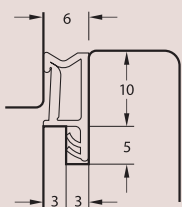
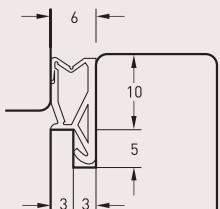
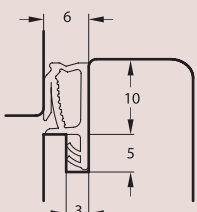
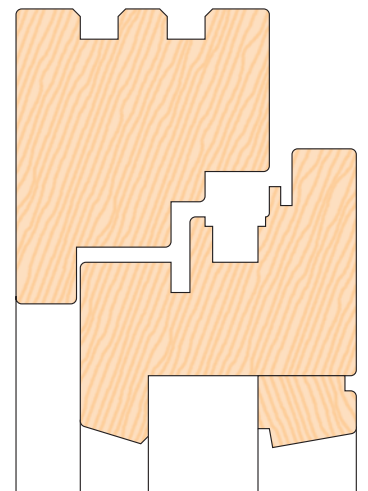
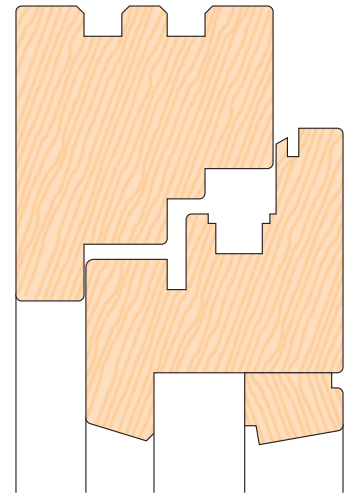


Nr din catalog	VES 3
Material	TPE
Unitate	1000 buc./cutie
Sau	100 buc./Unitate de ambalare

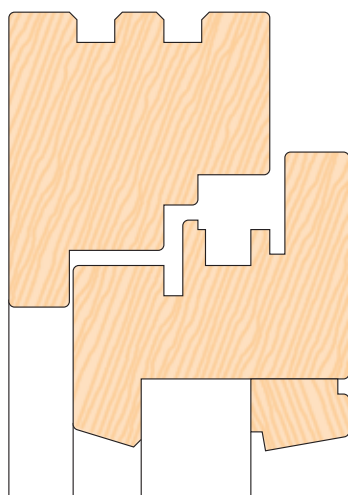
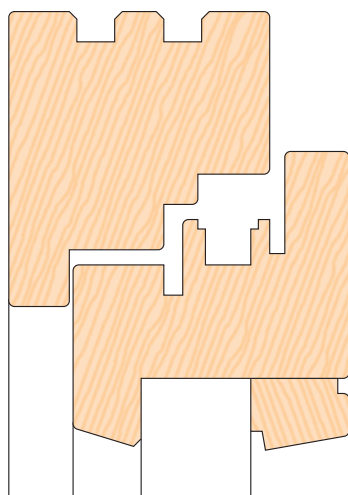


Nr din catalog	S 6600d
Material	TPE
Unitate de ambalare	200m distantiere



Garnituri
de margineNr din catalog **SP 33b**Material **TPS**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 25243Nr din catalog **SV 33**Material **TPE**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 35243Nr din catalog **S 8016**Material **TPE**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 35243Nr din catalog **SP 103a**Material **TPS**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 25233Nr din catalog **SV 103b**Material **TPE**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 34243Nr din catalog **SP 7610**Material **TPS**Unitate
de ambalare **200m sul**Clasificare conf. PN-EN 12365
W 32233

Garnituri de margine

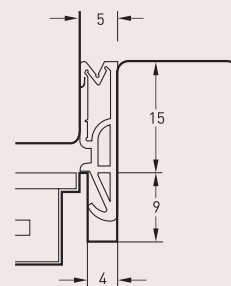


Nr din catalog **SV 415a**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365
W 36242

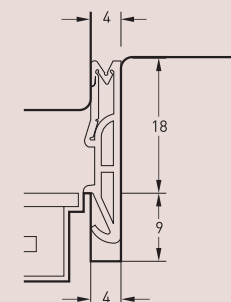


Nr din catalog **SV 418**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365
W 36253

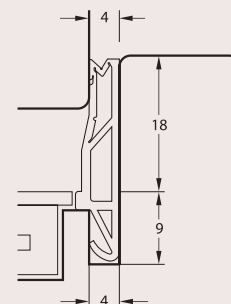


Nr din catalog **SV 180**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365
W 35242

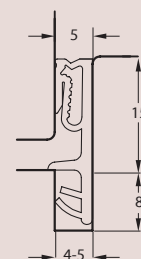


Nr din catalog **SP 7715**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365
W 45243

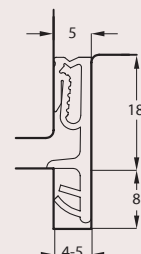


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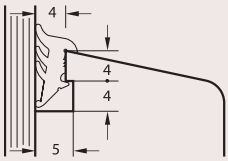
Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365
W 35242



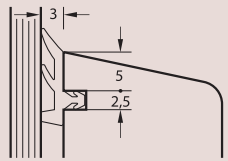
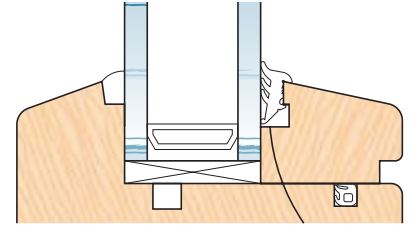
*Garnituri
aditionale*



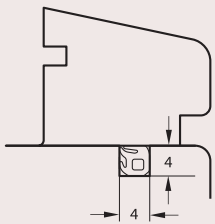
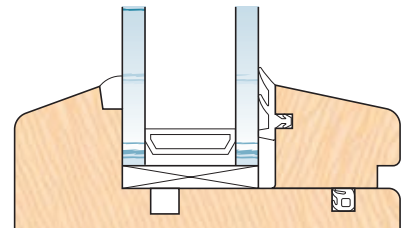
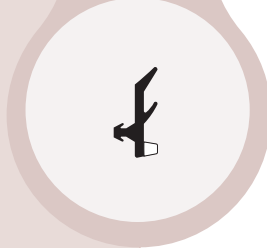
Nr din catalog **SV 3**
Material **TPE**
Unitate de ambalare **300 m sul**



*Garnituri pentru
montaj
uscat*



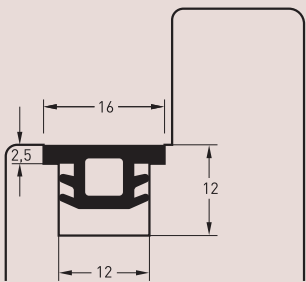
Nr din catalog **S 6584**
Material **TPE**
Unitate de ambalare **400 m sul**



Nr din catalog **S 6867**
Material **TPE**
Unitate de ambalare **400 m sul**



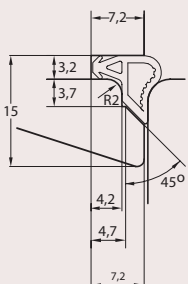
*Garnitura sub
profil langa sticla*



Nr din catalog **S 3117a**
Material **TPE**
Unitate de ambalare **150m, distantiere**



*Garnitura pentru
umplerea canalului
de feronerie*

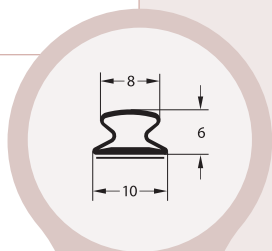
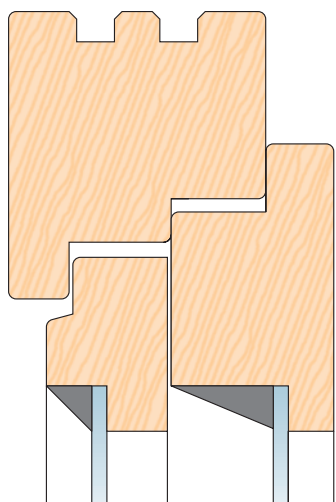


Nr din catalog **SP 6803**
Material **TPE**
Unitate de ambalare **250 m sul**



*Garnitura pentru
etansarea tocului*

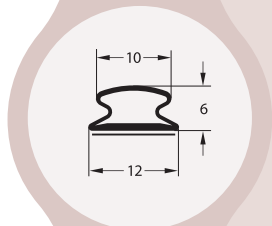
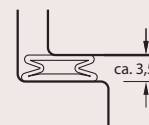
Garnituri autoadezive pentru renovare



Nr din catalog **S 9414K**

Material **TPE**

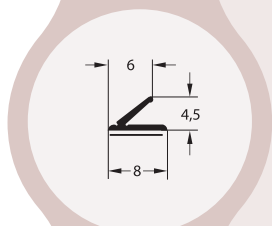
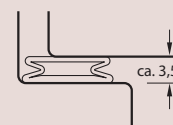
Unitate de ambalare **200 m sul**



Nr din catalog **S 9216K**

Material **TPE**

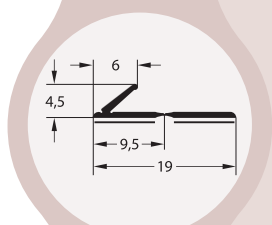
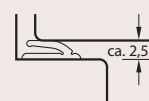
Unitate de ambalare **100 m sul**



Nr din catalog **S 9168a K**

Material **TPE**

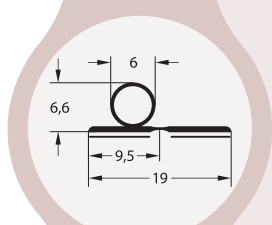
Unitate de ambalare **100 m sul**



Nr din catalog **S 9200-10 K**

Material **TPE**

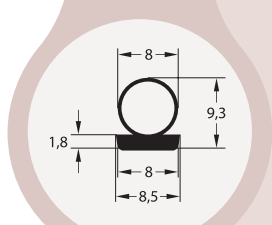
Unitate de ambalare **100 m sul**



Nr din catalog **S 9100-10 K**

Material **TPE**

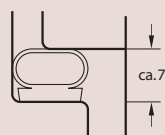
Unitate de ambalare **100 m sul**



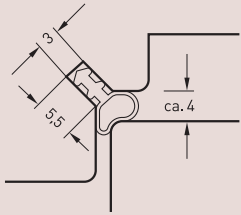
Nr din catalog **S 9612 K**

Material **TPE**

Unitate de ambalare **100 m sul**



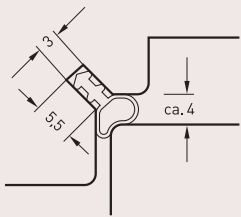
Garnituri pentru renovare



Nr din catalog **S 9608**

Material **TPE**

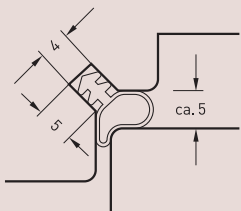
Unitate de ambalare **100m sul**



Nr din catalog **DS 9608**

Material **Silicon**

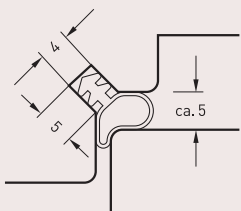
Unitate de ambalare **100m sul**



Nr din catalog **S 9609**

Material **TPE**

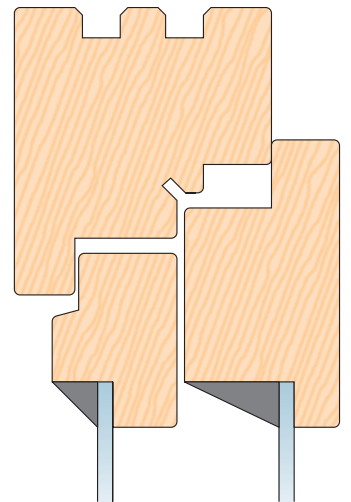
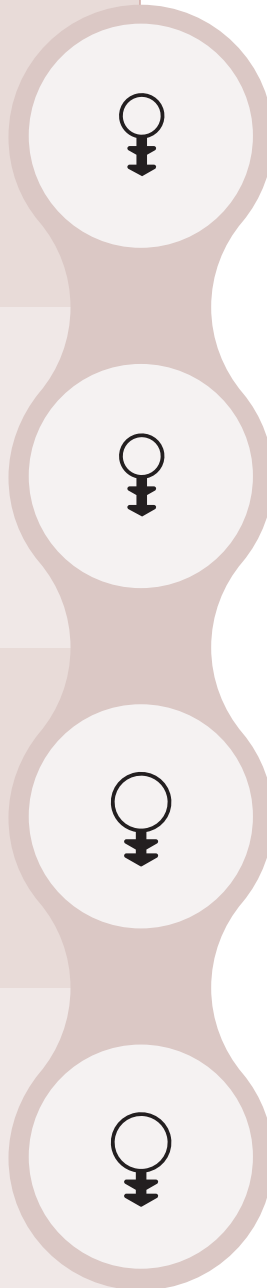
Unitate de ambalare **100m sul**



Nr din catalog **DS 9609**

Material **Silicon**

Unitate de ambalare **100m sul**



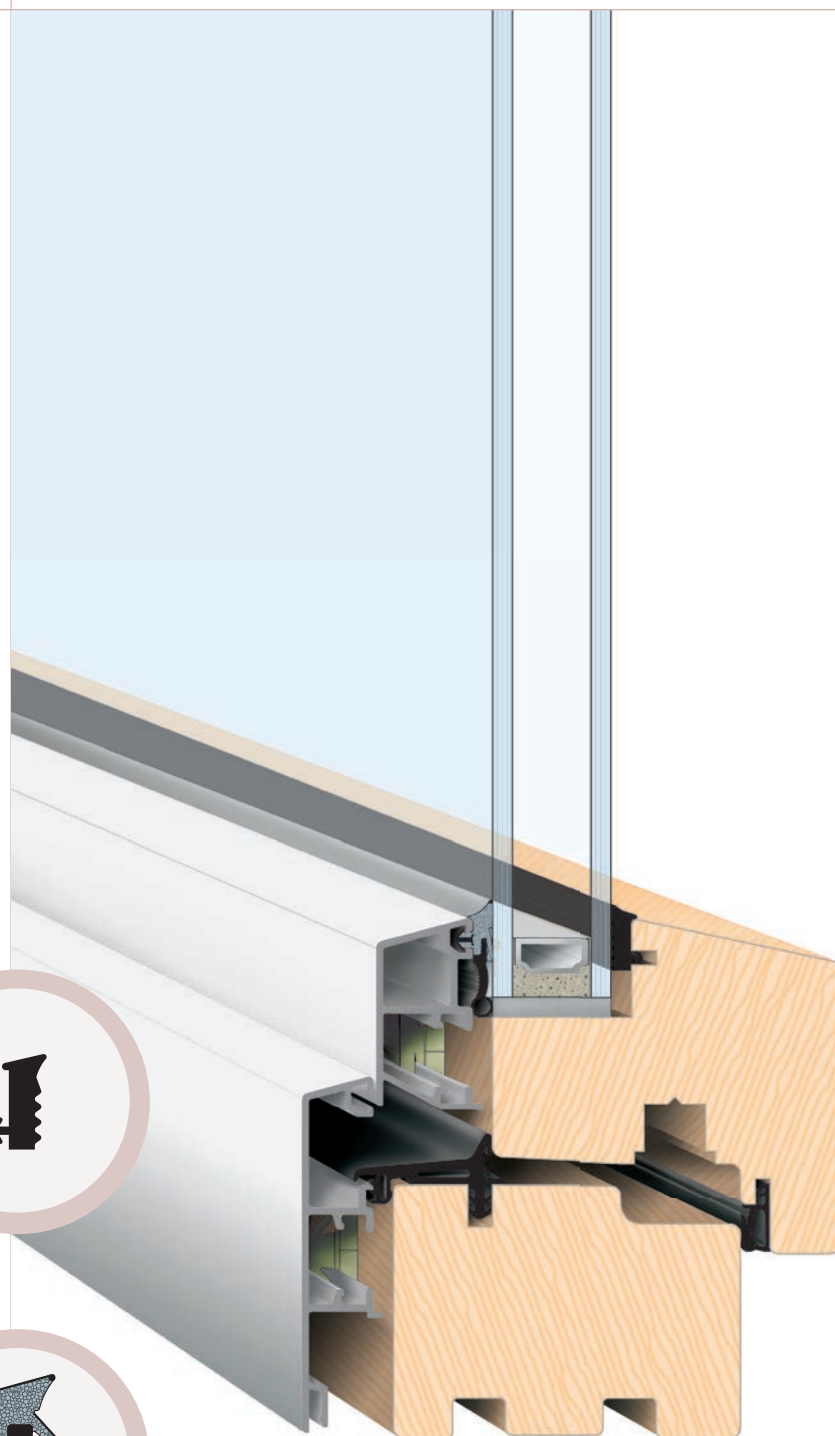
Garnituri pentru ferestre lemn - aluminiu

Garnituri DE VENTER Pentru ferestre lemn - aluminiu

- avem in oferta garnituri pentru ferestre lemn - aluminiu
- oferim solutii individuale, sfatuim competent si sigur
- toate profilele pot fi lipite la cald

In aceste profile trebuiesc aplicate solutii de sistem.

Le putem proiecta pentru dumneavoastra cu mare placere.

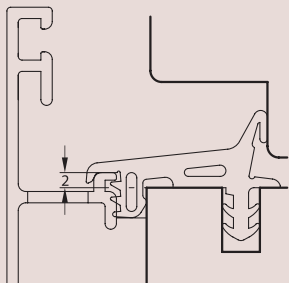
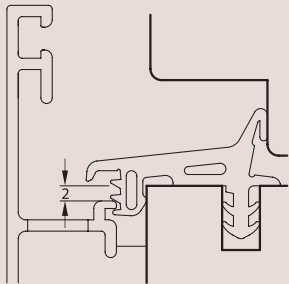
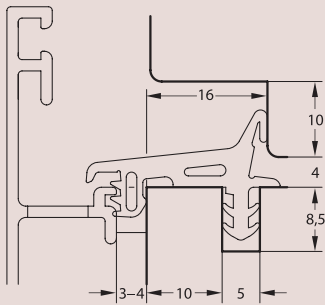


*Garnituri pentru
ferestre lemn -
aluminiiu*



Garnitura universală S 7650

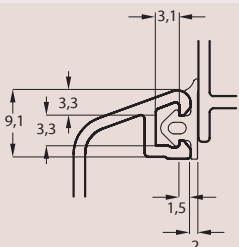
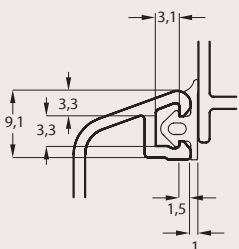
- se potriveste lamaimulte sisteme
- se poate lipi la cald
- este disponibila in mai multe culori



Nr din catalog **S 7650**

Material **TPE**

Unitate
de ambalare **80m sul**



Nr din catalog **S 6647**

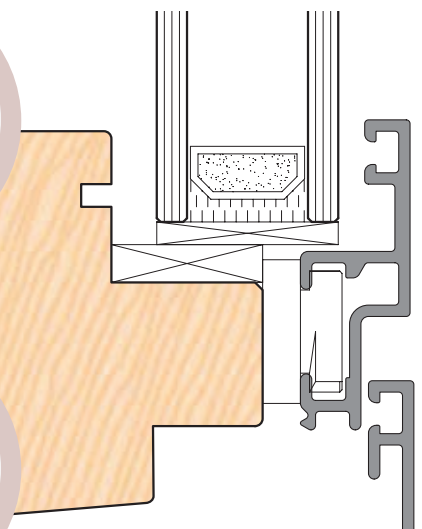
Material **TPE**

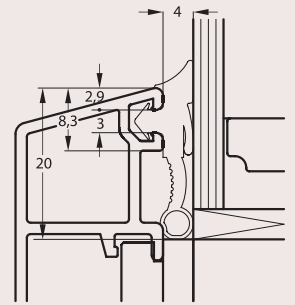
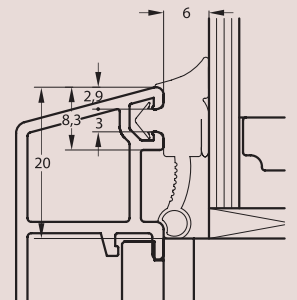
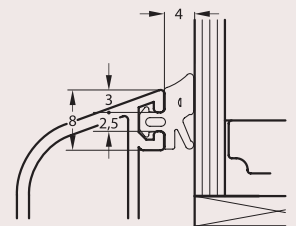
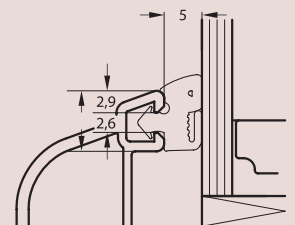
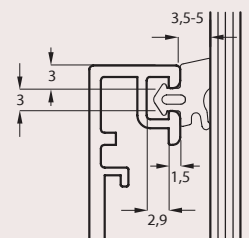
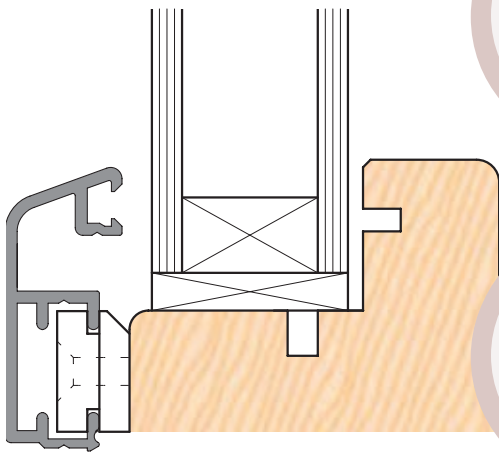
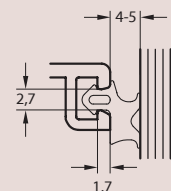
Unitate
de ambalare **500m sul**

Nr din catalog **S 6647 a**

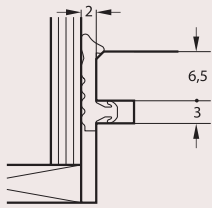
Material **TPE**

Unitate
de ambalare **500m sul**



*Garnituri pentru montaj
exterior*Nr din catalog **SP 6881 b**Material **TPS**Unitate
de ambalare **150m sul**Nr din catalog **SP 6882 a**Material **TPS**Unitate
de ambalare **100m sul**Nr din catalog **SP 7618**Material **TPS**Unitate
de ambalare **300m sul**Nr din catalog **SP 6942**Material **TPS**Unitate
de ambalare **250 m sul**Nr din catalog **DS 7354**Material **Silicon**Unitate
de ambalare **100 m sul**Nr din catalog **DS 7620**Material **Silicon**Unitate
de ambalare **100 m sul**

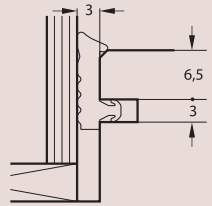
Garnituri pentru interior



Nr din catalog **S 7632**

Material TPE

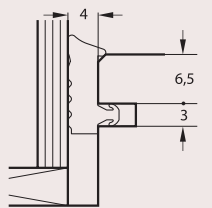
Unitate de ambalare 400m sul



Nr din catalog **S 7633**

Material TPE

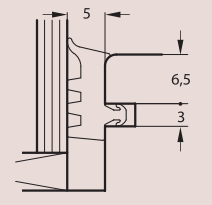
Unitate de ambalare 300m sul



Nr din catalog **S 7634**

Material TPE

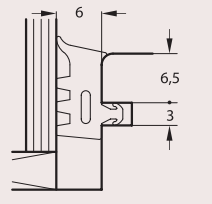
Unitate de ambalare 200m sul



Nr din catalog **S 7635**

Material TPE

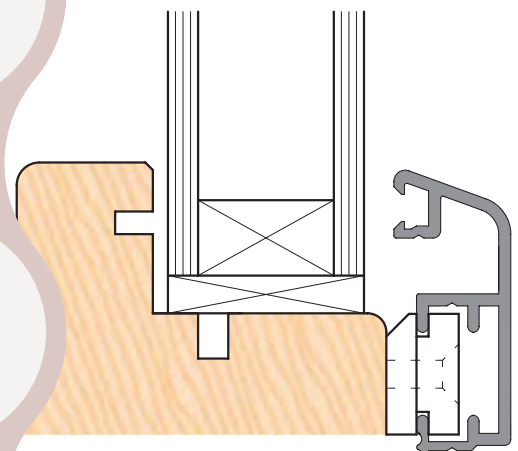
Unitate de ambalare 200m sul



Nr din catalog **S 7636**

Material TPE

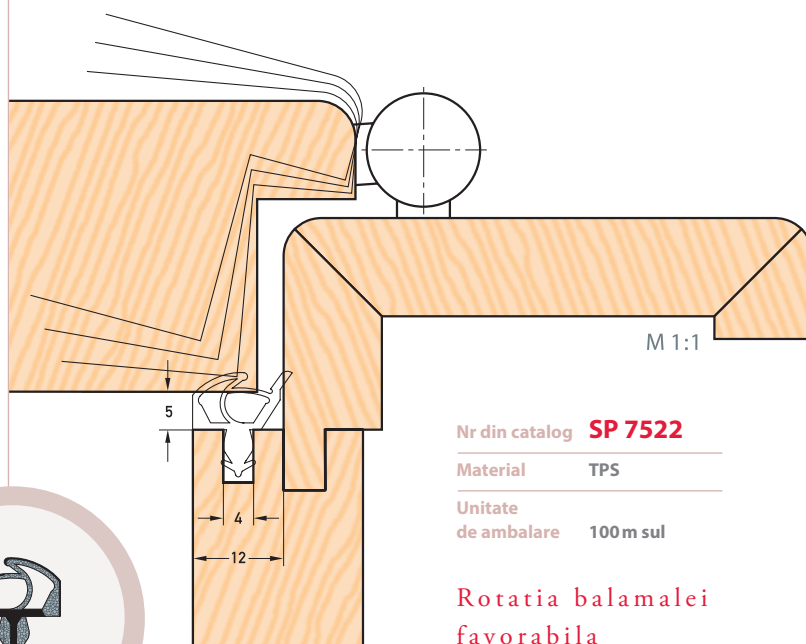
Unitate de ambalare 200m sul



Garnituri pentru usi de interior



Simte confortul inchiderii usilor



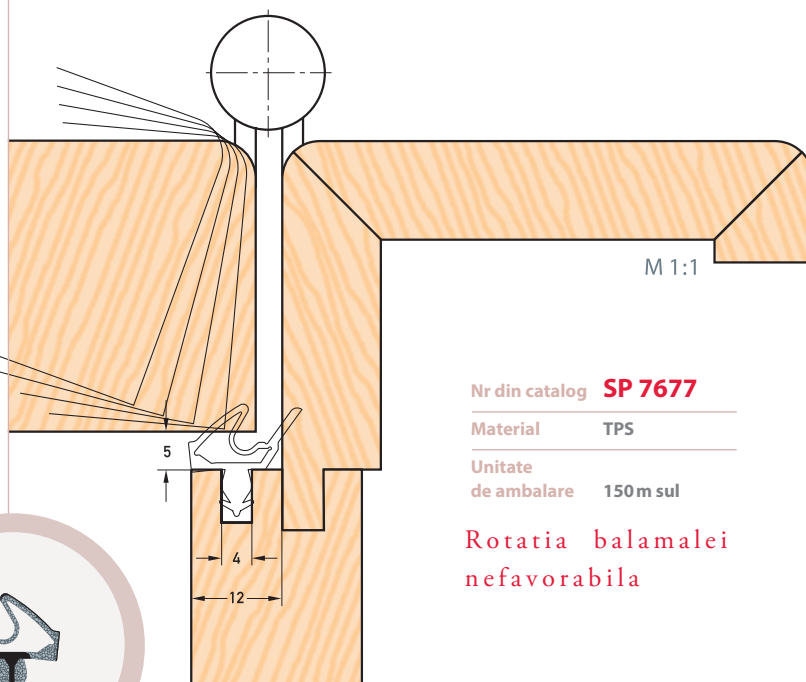
Nr din catalog **SP 7522**

Material **TPS**

Unitate de ambalare **100 m sul**

Rotatia balamalei favorabila

- constructia piciorusului asigura montaj usor si fixarea sigura
- amplasarea liniara in canal indiferent de materialul tocului
- functionalitate sigura cu proprietatii bune la izolarea fonica



Nr din catalog **SP 7677**

Material **TPS**

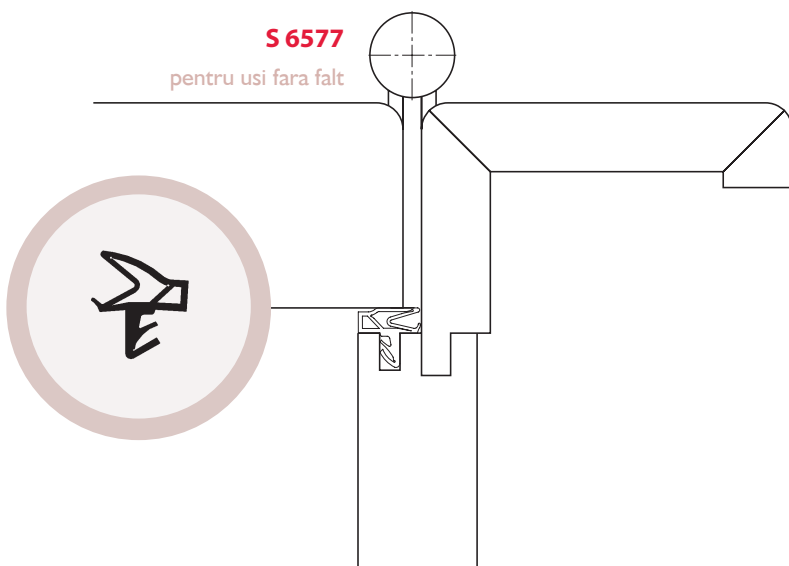
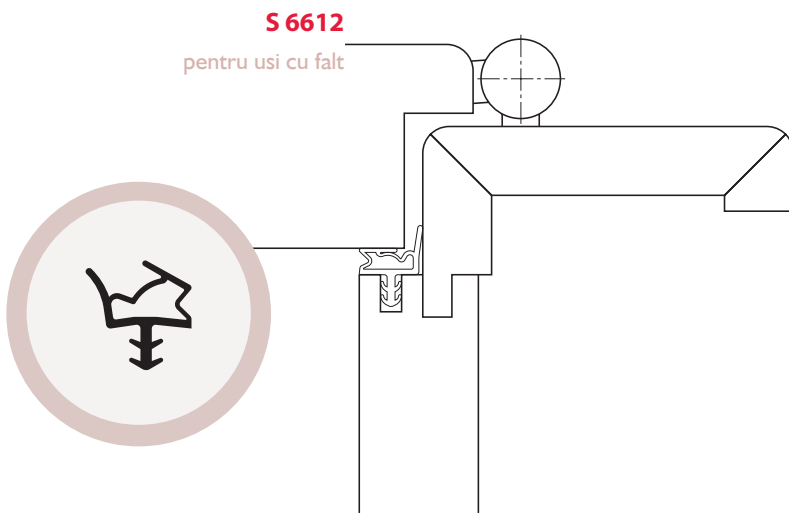
Unitate de ambalare **150 m sul**

Rotatia balamalei nefavorabila

Garnituri pentru usi**Garnituri DEVENTER pentru usi de interior**

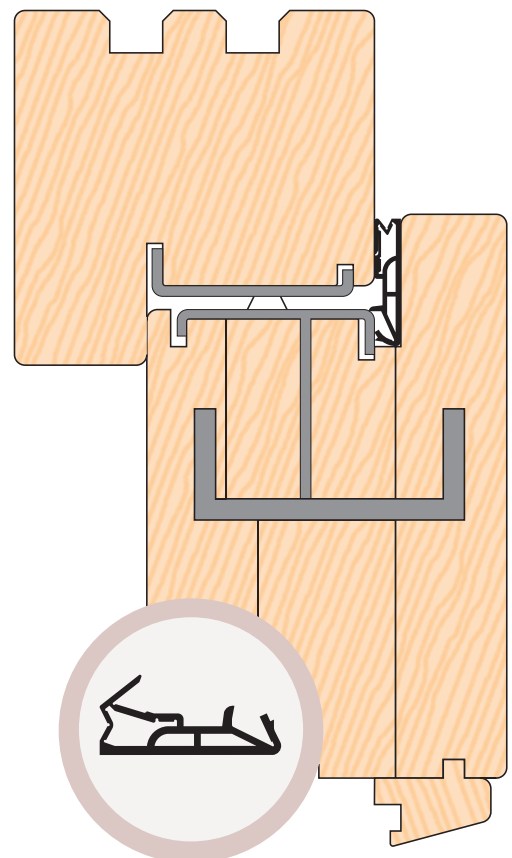
Avantaje:

- domeniul de lucru larg si in cazul usilor curbate
- izolarea fonica foarte buna
- proprietatii care previn patrunderea fumului

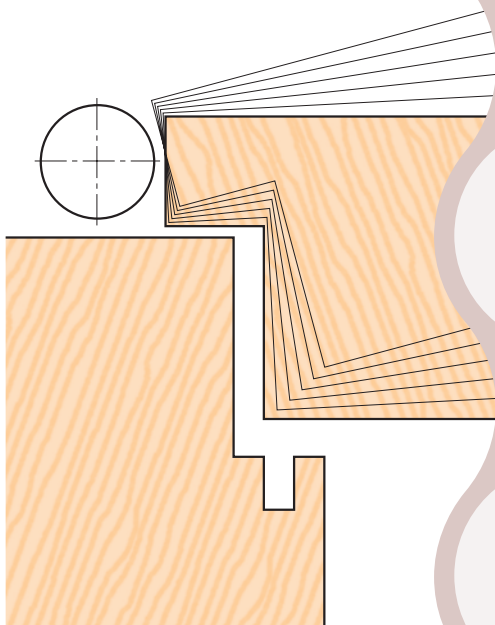
**Garnituri DEVENTER pentru usi de exterior**

Avantaje:

- Usi de exterior sunt supuse actionarii conditiilor climatice variabile. Conditii de lucru diferite pentru suprafata interioara si exterioara cauzate de umiditatea si temperatura diferite pot cauza potrivirea inegala a foi de usa cu tocul.
- Garniturile DEVENTER pentru usi de exterior niveleaza tolerante mari in cazul usilor care se curbeaza.

**DS 185a**

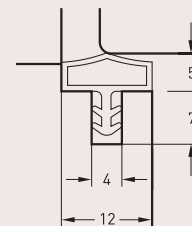
*Garnituri pentru usi
de interior
cu falt*



Nr din catalog **S 7292**
M 7292

Material TPE
Sau PVC

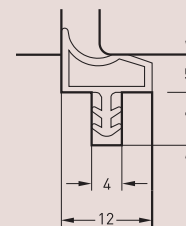
Unitate
de ambalare 100 m sul



Nr din catalog **S 3967**
M 3967

Material TPE
Sau PVC

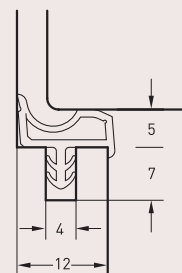
Unitate
de ambalare 100 m sul



Nr din catalog **S 6582**
M 6582

Material TPE
Sau PVC

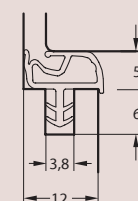
Unitate
de ambalare 100 m sul



Nr din catalog **S 7330**
M 7330

Material TPE
Sau PVC

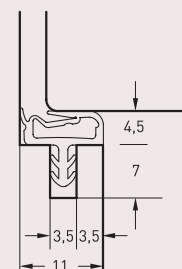
Unitate
de ambalare 100 m sul



Nr din catalog **S 6535**
M 6535

Material TPE
Sau PVC

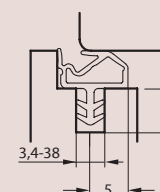
Unitate
de ambalare 200 m sul /
150 m sul



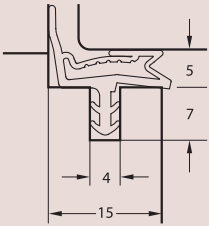
Nr din catalog **S 7299**
M 7299

Material TPE
Sau PVC

Unitate
de ambalare 200 m sul /
150 m sul



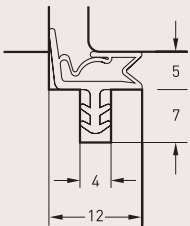
*Garnituri pentru
usi de interior
cu falt*



Nr din catalog **S 7683**

Material **TPE**

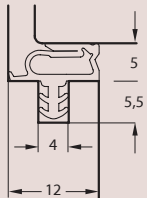
Unitate
de ambalare **60 m sul**



Nr din catalog **S 6612**

Material **TPE**

Unitate
de ambalare **100 m sul**

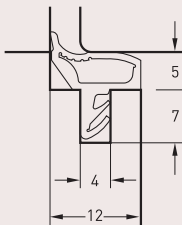


Nr din catalog **S 7381**

Material **TPE**

Unitate
de ambalare **180 m sul**

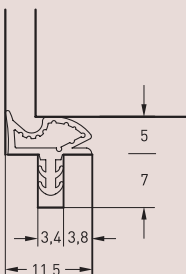
Culoare **negru**



Nr din catalog **S 6812**

Material **TPE**

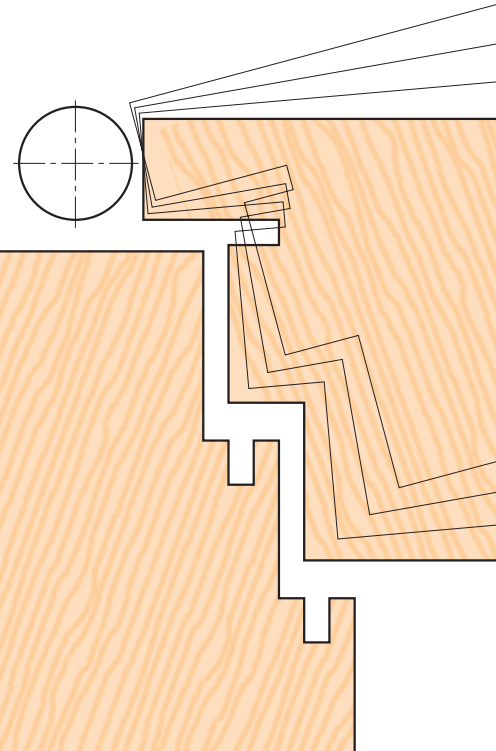
Unitate
de ambalare **100 m sul**



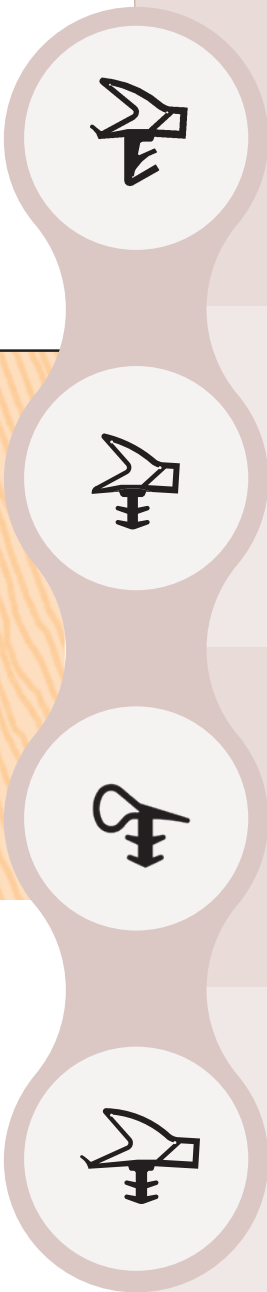
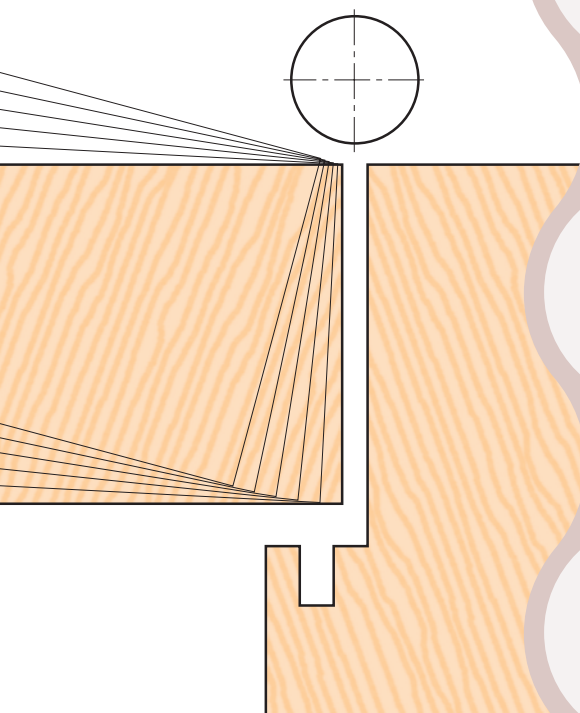
Nr din catalog **S 9877**

Material **TPE**

Unitate
de ambalare **200 m sul**



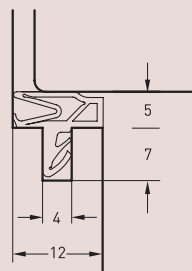
Garnituri pentru usi de interior fara falt



Nr din catalog **S 6577**

Material **TPE**

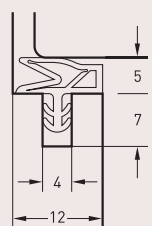
Unitate de ambalare **200 m sul**



Nr din catalog **DS 6577**

Material **Silicon**

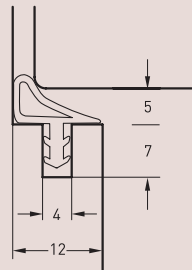
Unitate de ambalare **50 m sul**



Nr din catalog **S 485**

Material **TPE**

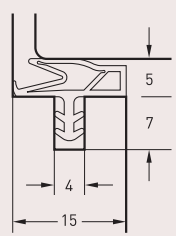
Unitate de ambalare **150 m sul**



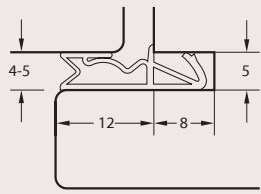
Nr din catalog **S 6699**

Material **TPE**

Unitate de ambalare **150 m sul**



Garnituri pentru usi de exterior

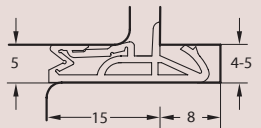


Nr din catalog **S 6512**

Material **TPE**

Unitate de ambalare **180 m sul**

Clasificare conf. PN-EN 12365 **W 46222**

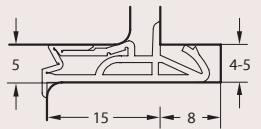


Nr din catalog **S 7672**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365 **W 35252**

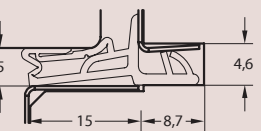


Nr din catalog **S 7322**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365 **W 46232**

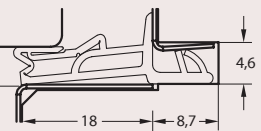


Nr din catalog **S 7312**

Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365 **W 46232**

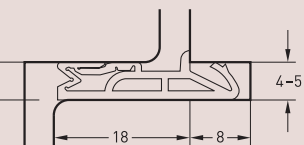


Nr din catalog **S 7346**

Material **TPE**

Unitate de ambalare **100 m sul**

Clasificare conf. PN-EN 12365 **W 46232**

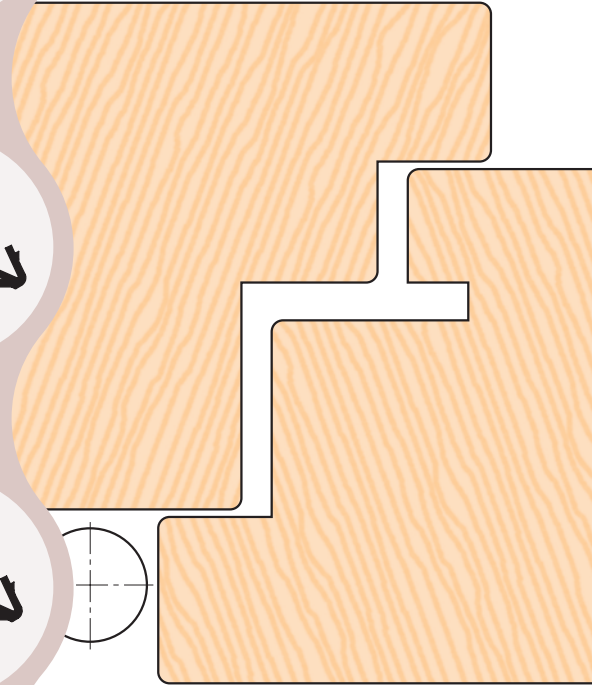


Nr din catalog **SV 185**

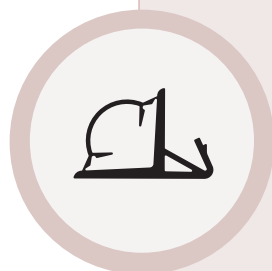
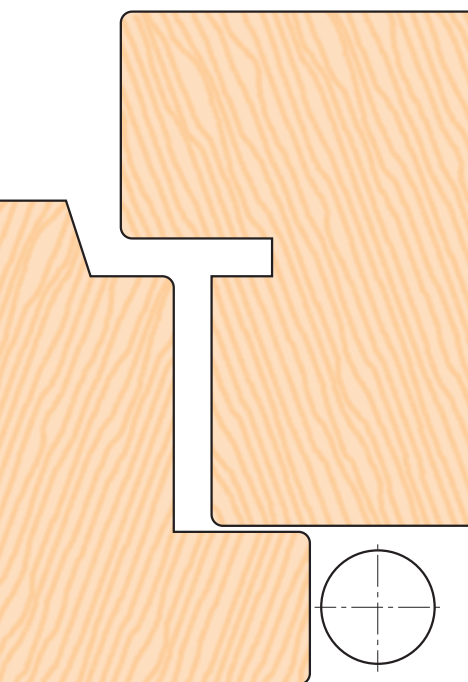
Material **TPE**

Unitate de ambalare **150 m sul**

Clasificare conf. PN-EN 12365 **W 46232**



Garnituri din silicon pentru usi de exterior

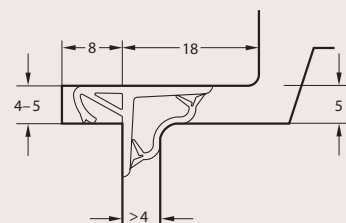
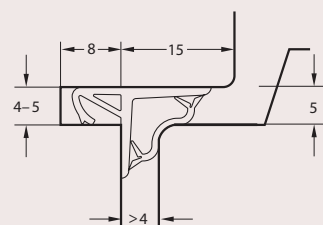
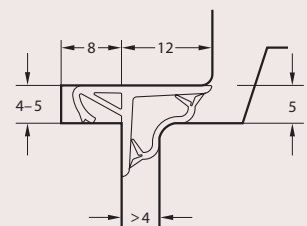


Nr din catalog **DS 12-18**

Material **Silicon**

Unitate de ambalare **50m sul**

Clasificare conf. PN-EN 12365 W 43276

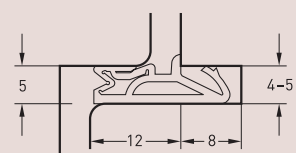


Nr din catalog **DS 112 a**

Material **Silicon**

Unitate de ambalare **50m sul**

Clasificare conf. PN-EN 12365 W 45276

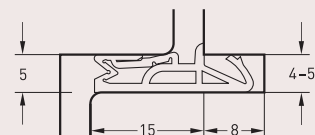


Nr din catalog **DS 155 a**

Material **Silicon**

Unitate de ambalare **50m sul**

Clasificare conf. PN-EN 12365 W 45276

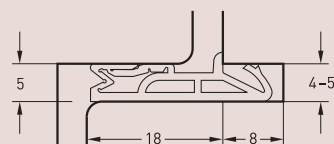


Nr din catalog **DS 185 a**

Material **Silicon**

Unitate de ambalare **50m sul**

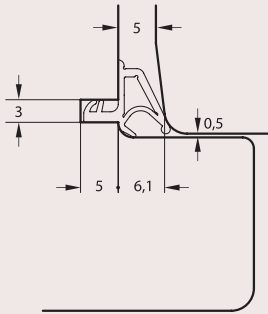
Clasificare conf. PN-EN 12365 W 45276



Garnituri din silicon pentru usi de exterior



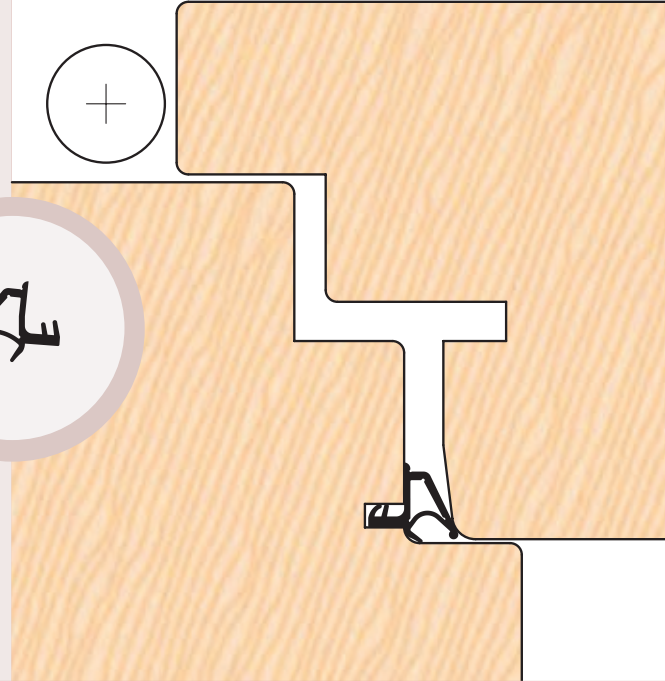
Rotatia balmalei favorabila



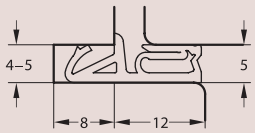
Nr din catalog **DS 7621**

Material **Silicon**

Unitate de ambalare **50 m sul**



Rotatia balmalei nefavorabila

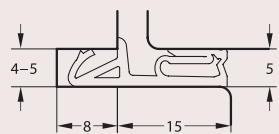
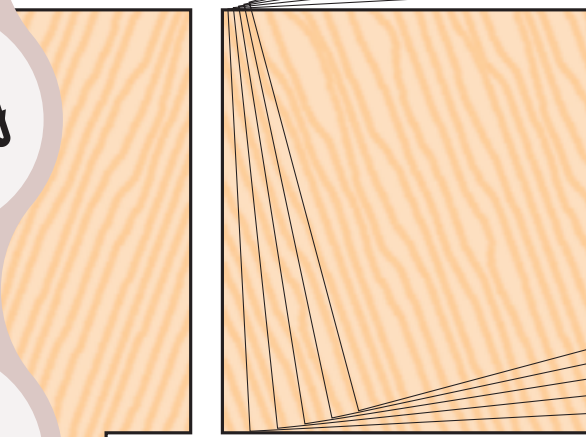
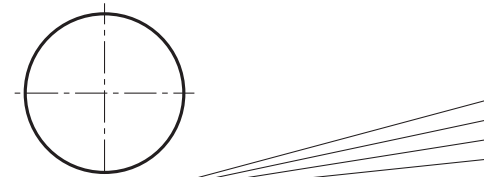


Nr din catalog **DS 6922 a**

Material **Silicon**

Unitate de ambalare **50 m sul**

Clasificare conf. PN-EN 12365 W 45276

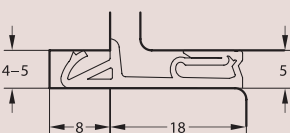


Nr din catalog **DS 6955 a**

Material **Silicon**

Unitate de ambalare **50 m sul**

Clasificare conf. PN-EN 12365 W 44276



Nr din catalog **DS 6988 a**

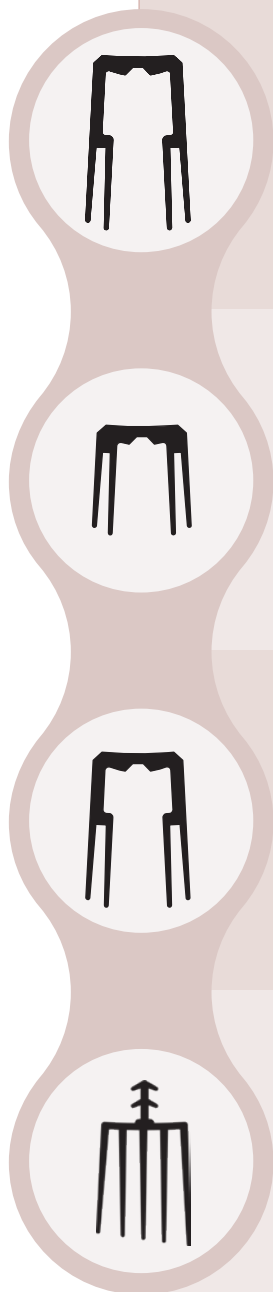
Material **Silicon**

Unitate de ambalare **50 m sul**

Clasificare conf. PN-EN 12365 W 44276



Garnituri pentru etansarea pragului

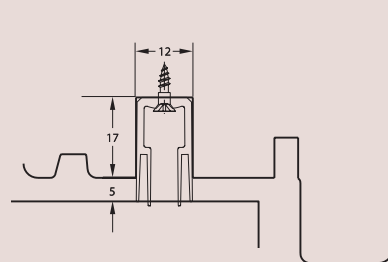


Nr din catalog **S 7639**

Material **TPE**

lungimi **10 x 1,1 ml**

Culoare **RAL 7017**

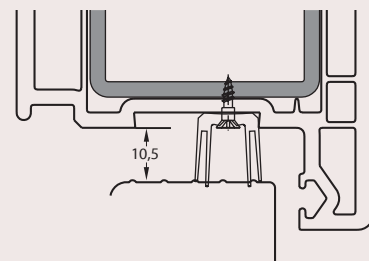


Nr din catalog **S 7688**

Material **TPE**

lungimi **10 x 1,1 ml**

Culoare **RAL 7017**

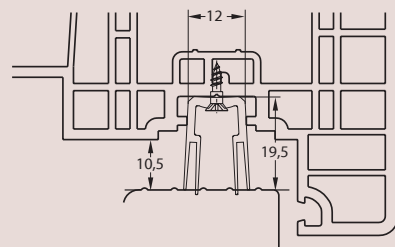


Nr din catalog **S 7690**

Material **TPE**

lungimi **10 x 1,1 ml**

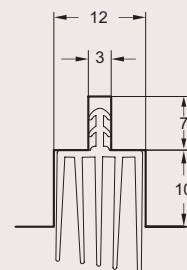
Culoare **RAL 7017**

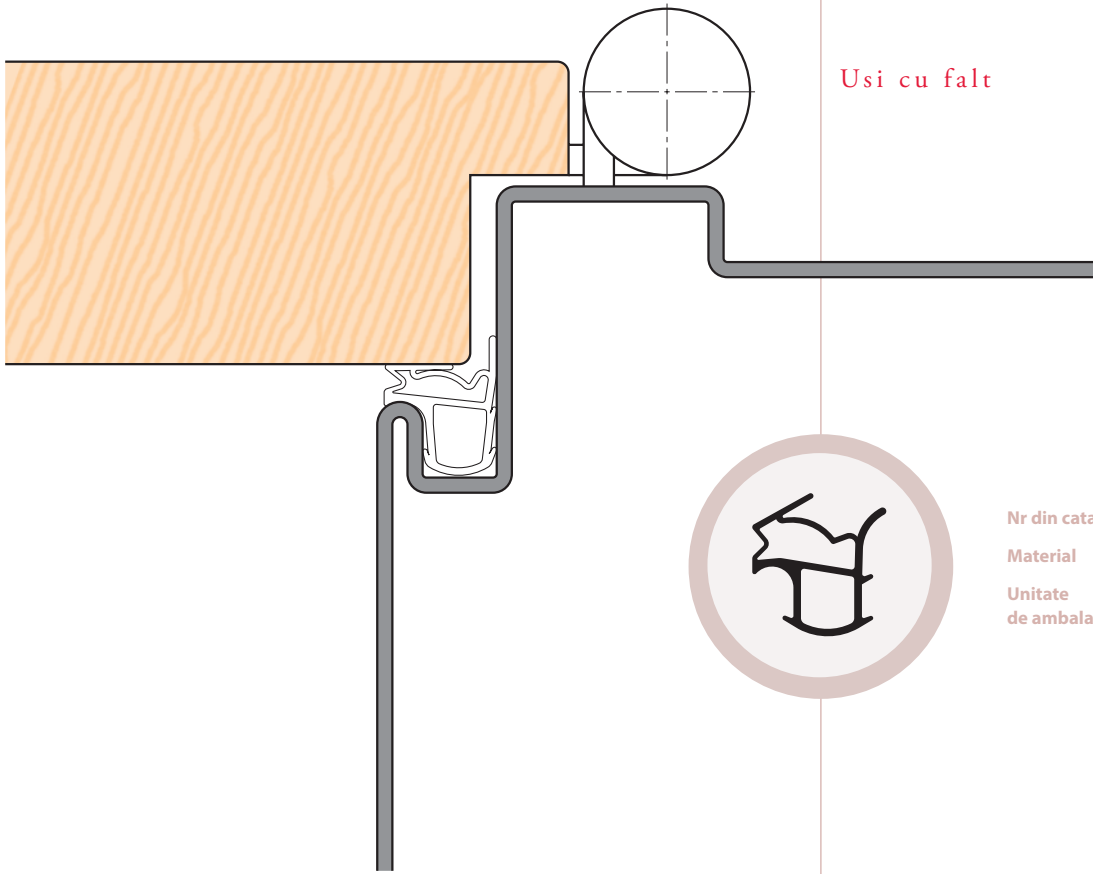


Nr din catalog **S 6701**

Material **TPE**

lungimi **2m**

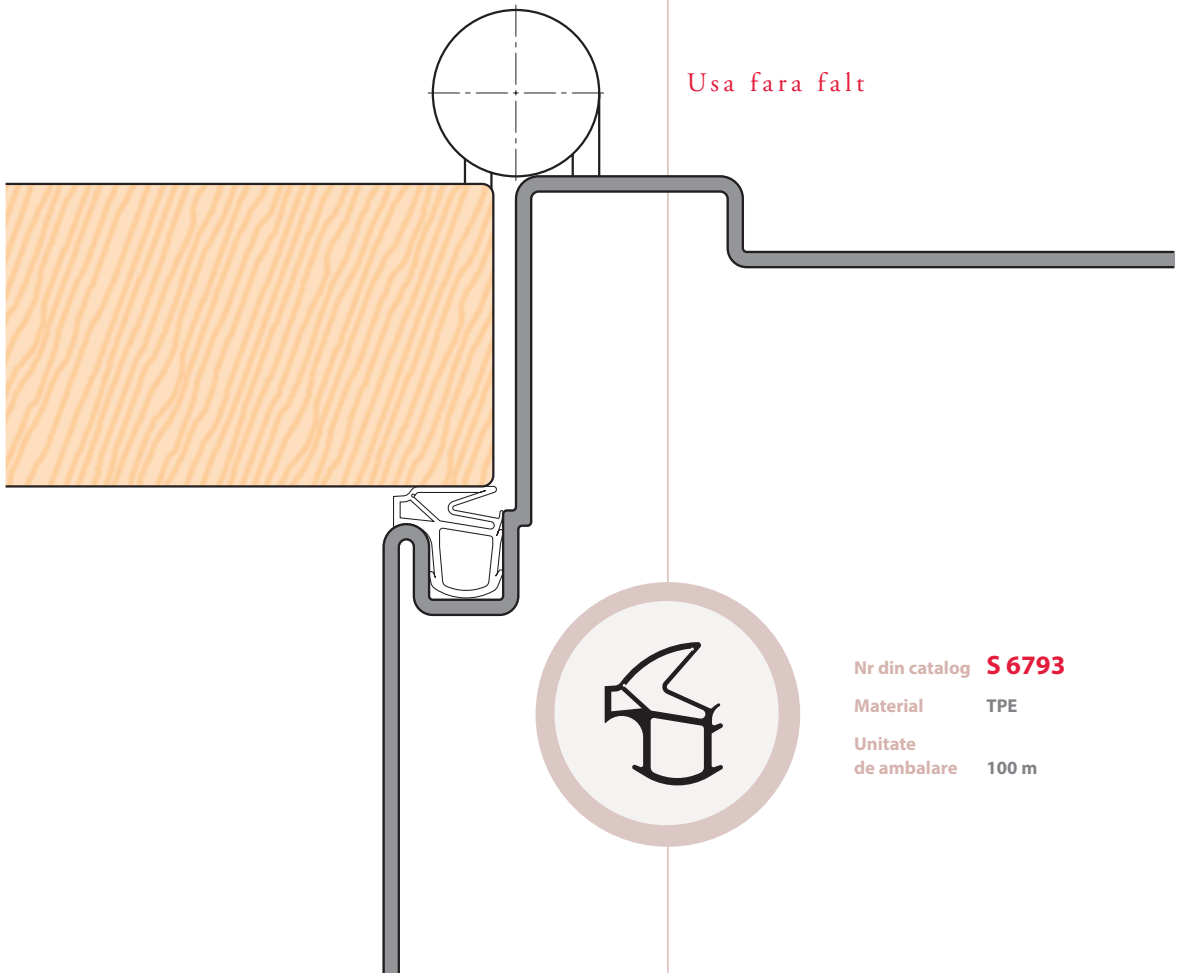


*Garnituri pentru
tocuri de otel*

Usi cu falt

Nr din catalog **S 6741**

Material TPE

Unitate
de ambalare 70 m

Usa fara falt

Nr din catalog **S 6793**

Material TPE

Unitate
de ambalare 100 m

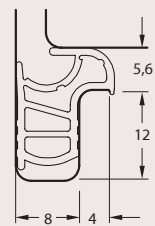
*Garnituri pentru
tocuri de oțel*



Nr din catalog **M 7234**
S 7234

Material **TPE**

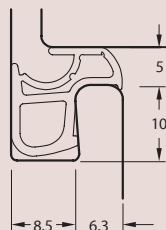
Unitate
de ambalare **100 m**



Nr din catalog **M 7243**
S 7243

Material **TPE**

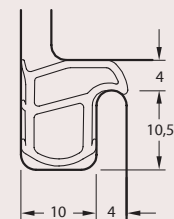
Unitate
de ambalare **100 m**



Nr din catalog **M 4167**
S 4167

Material **TPE**

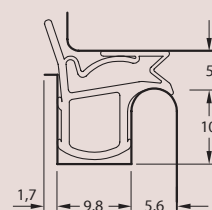
Unitate
de ambalare **100 m**



Nr din catalog **S 6741**

Material **TPE**

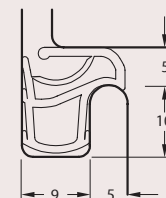
Unitate
de ambalare **70 m**



Nr din catalog **S 7343**

Material **TPE**

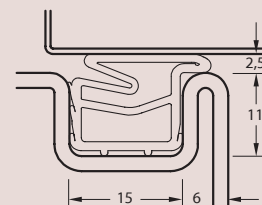
Unitate
de ambalare **100 m**



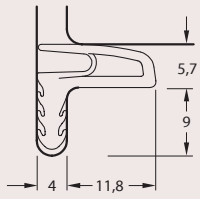
Nr din catalog **S-6845**

Material **TPE**

Unitate
de ambalare **70 m**



Garnituri pentru tocuri de otel



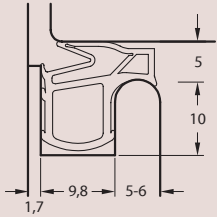
Nr din catalog **S 6586**

Material **TPE**

Unitate de ambalare **150 m**



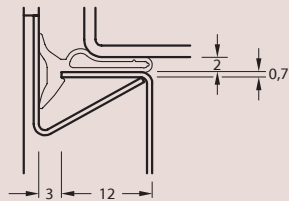
Garnituri pentru usi fara falt



Nr din catalog **S 6793**

Material **TPE**

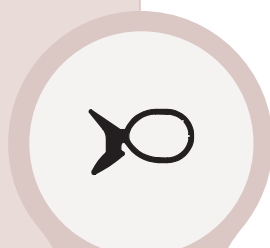
Unitate de ambalare **100 m**



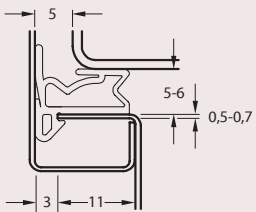
Nr din catalog **S 7301**

Material **TPE**

Unitate de ambalare **200 m**



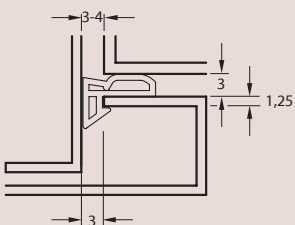
Garnituri pentru usa de otel



Nr din catalog **S 7390**

Material **TPE**

Unitate de ambalare **140 m**



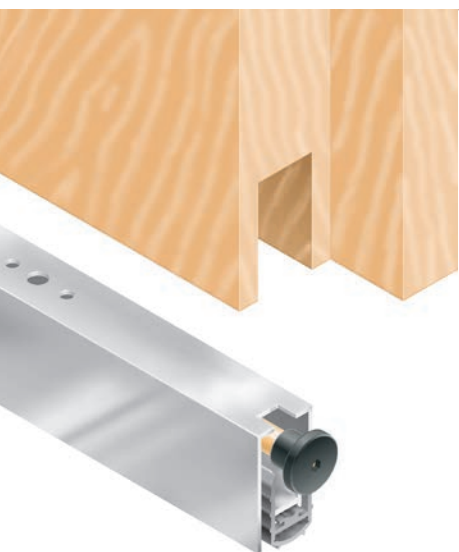
Nr din catalog **S 6734**

Material **TPE**

Unitate de ambalare **300 m**



Praguri automate pentru usi



Destinatia:

Praguri automate DEVENTER sunt completarea ofertei solutiilor pentru etansarea usilor. Pot fi aplicate in usi de exterior si interior.

Domeniu de utilizare

Praguri automate sunt aplicate in usi montate in scolii, spitaturi, hoteluri, cladiri de birouri dar si in apartamente de locuit.

Proprietatii acustice

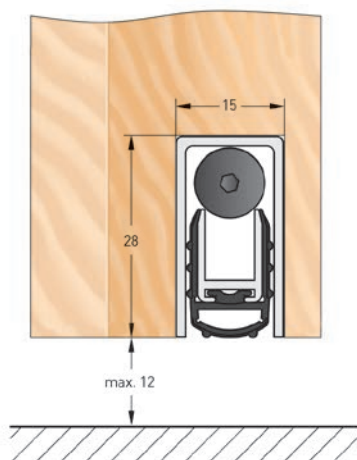
Constructia eficienta a pragurilor automate DEVENTER permite obtinerea izolatiei acustice la nivelul 48 dB ce le predispune pentru a fi folosite la usi acustice.

Rezistenta la foc si fum

Profil de etansare fabricat din material TPE cu proprietatii de autostingere permite folosirea pragurilor automate la usi antifoc.

DE VENTER

Prag automat pentru usi etanse la fum si zgomot DRS 1528 SL



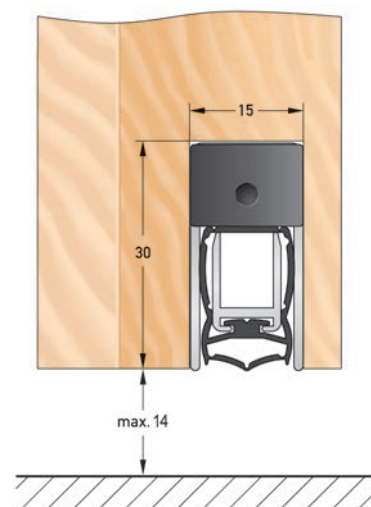
DRS 1528 SL

simbol	*	↑	←	↓	cant / set.
1528 SL - 430	430	28	15	4-12	10
1528 SL - 530	530	28	15	4-12	10
1528 SL - 630	630	28	15	4-12	10
1528 SL - 730	730	28	15	4-12	10
1528 SL - 834	834	28	15	4-12	10
1528 SL - 930	930	28	15	4-12	10
1528 SL - 1030	1030	28	15	4-12	10
1528 SL - 1130	1130	28	15	4-12	10
1528 SL - 1230	1230	28	15	4-12	10

* aratate in tabel lungimii standard ale pragurilor destinatarul poate modifica intre 0 si 100mm prin taierea surplusului din partea care nu contine mecanismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice.

DE VENTER

Prag automat pentru usi etanse la fum si zgomot DRS 1530 SL



DRS 1530 SL

simbol	*	↑	←	↓	cant / set.
1530 SL - 459	459	30	15	4-14	10
1530 SL - 584	584	30	15	4-14	10
1530 SL - 709	709	30	15	4-14	10
1530 SL - 834	834	30	15	4-14	10
1530 SL - 959	959	30	15	4-14	10
1530 SL - 1084	1084	30	15	4-14	10
1530 SL - 1209	1209	30	15	4-14	10

* aratate in tabel lungimii standard ale pragurilor destinatarul poate modifica intre 0 si 125mm prin taierea surplusului din partea care nu contine mecanismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice.

Praguri automate pentru usi

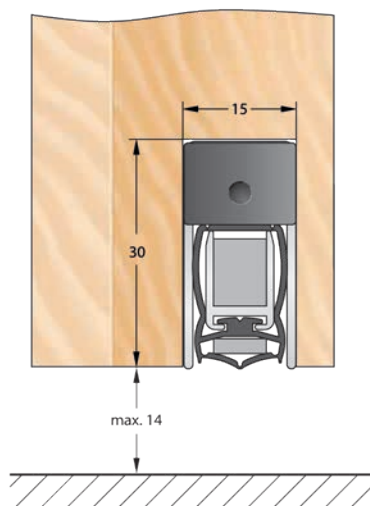
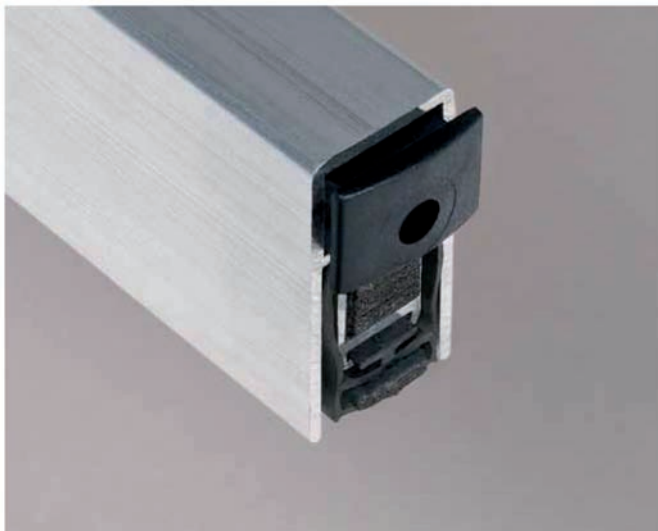


Avantajele produsului:

- etanseitate acustica sporita
- montaj usor
- apasarea exacta, continua a garniturii la sol, care permite renuntarea la prag fix.
- reglaj usor a fortei de apasare
- garnitura facuta din TPE de inalta calitate cu proprietatii de autostingere
- lungimii disponibile de la 235 mm la 1500 mm
- livrate in ambalaje colective si unice

DE VENTER

Prag automat DBB 1530



Din cauza ajustarii normelor la nivel european, semnificativ au crescut cerinte referitoare la verificarii si sunt in norma EN 1634-1:2008

In timpul verificarilor rezistentei la foc usi si ferestre sunt supuse unor sarcini mari in timp limitat.

Intro incapere unde este incendiu presiunea a crescut de la 12 Pa pana la 20 Pa, provocand printre altele sporirea curentului de aer dinspre incendiu spre incaperea fara incendiu, rezultat fiind temperatuta crescuta la etnasarea de jos a usii.

In vederea sporirii sigurantei firma Deventer a dezvoltat pragul automat

DBB 1530, in care partea etansanta a fost echipata aditional cu garnitura care se expandeaza de la temperatura. In timpul incendiului, garnitura expandanta in totalitate protejeaza muchia de jos a usii si face ca acest loc nu mai este critic.

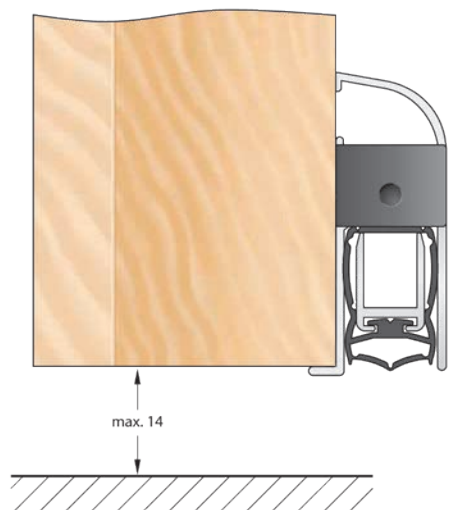
La depunerea comenzii trebuie specificata lungimea exacta, deoarece DBB 1530 nu ar trebui scurtat pe cont propriu.

DBB 1530 rapoarte din verificarii:
proba de rezistenta (timp) - raportul
Nr 2514195-4
proba de etanseitate la fum - raportul
Nr 2814238-9

DBB 1530

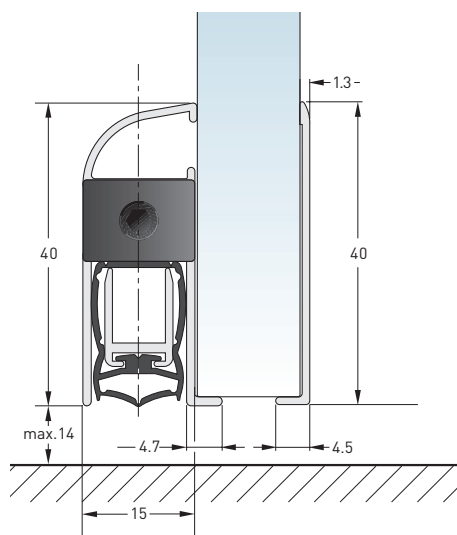
simbol					cant / set.
1530 - 459	459	30	15	4-14	10
1530 - 584	584	30	15	4-14	10
1530 - 709	709	30	15	4-14	10
1530 - 834	834	30	15	4-14	10
1530 - 959	959	30	15	4-14	10
1530 - 1084	1084	30	15	4-14	10
1530 - 1209	1209	30	15	4-14	10

Praguri automate pentru usi



Prag automat pentru usi din sticla DRS 1540G

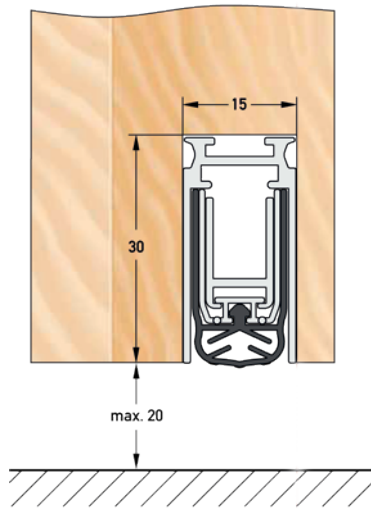
- montat pe usi din sticla, pe partea interioara
 - este compus din mecanismul DRS 1540G si profilul de mascare
 - pentru aplicarea pe foi de usi din sticla de orice grosime
 - montaj cu ajutorul benzi autoadezive speciale
 - profilul exterior de mascare pe partea cealalta
 - indoit la unghi 90° colt de aluminiu al pragului coboara sub muchia usii si apasa uniform pe toata lungimea. Aceeasi actiune se repeta pentru profilul de mascare in partea cealalta.
 - usor se poate schimba pragul stang in drept ceea ce permite folosirea la usi pe dreapta si pe stanga.
- posibilitatea ajustarii lungimii intre 0 si 125 mm
 - finisajele suprafetelor de aluminiu:
 - a) lustruita
 - b) satinata



simbol	*	↑	←	↓	cant / set.
1540 G – 459	459	40	15	4–14	10
1540 G – 584	584	40	15	4–14	10
1540 G – 709	709	40	15	4–14	10
1540 G – 834	834	40	15	4–14	10
1540 G – 959	959	40	15	4–14	10
1540 G – 1084	1084	40	15	4–14	10
1540 G – 1209	1209	40	15	4–14	10
1540 G – 1334	1334	40	15	4–14	10

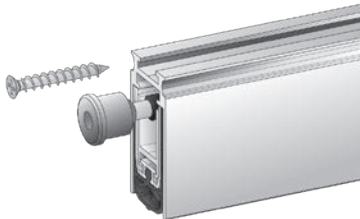
* aratate in tabel lungimii standard ale pragurilor destinatarul poate modifica intre 0 si 125mm prin taierea surplusului din partea care nu contine mechnismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice

Praguri automate pentru usi

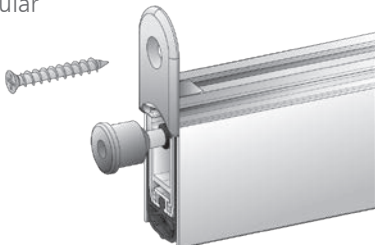


Alte modalitati de montaj

frontal



unghiular



DSD 1530

simbol	*				cant / set.
1530 – 459	459	30	15	4–20	10
1530 – 584	584	30	15	4–20	10
1530 – 709	709	30	15	4–20	10
1530 – 834	834	30	15	4–20	10
1530 – 959	959	30	15	4–20	10
1530 – 1084	1084	30	15	4–20	10
1530 – 1209	1209	30	15	4–20	10

* aratate in tabel lungimii standard ale pragurilor destinatarul poate modifica intre 0 si 125mm prin taierea surplusului din partea care nu contine mechnismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice

DEVENTER

Prag automat pentru usi acustice
DSD 1530

Avantajele pragului

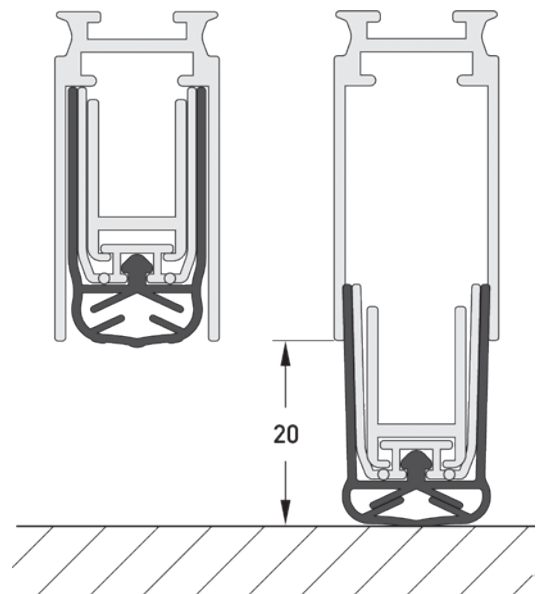
Multumita folosirii constructiei inovative a garnituri, obtinem:

- protectie acustica sigura si de durata
- etanseitate optima
- posibilitatea folosirii pragului cu spatiu pana la 20 mm

Certificat din cercetare Rosenheim

5 mm spatiu - 54 dB, raport Nr 16738690/Z05

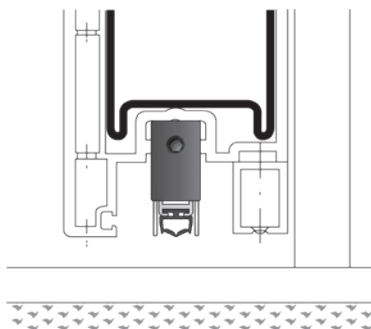
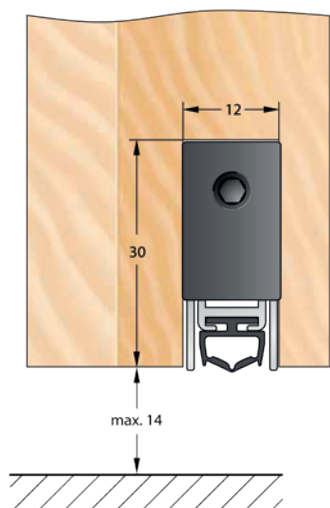
10 mm spatiu - 51 dB, raport Nr 16738690/Z06



Praguri automate pentru usi

DEVENTER

Prag automat autoreglabil DBS 1230



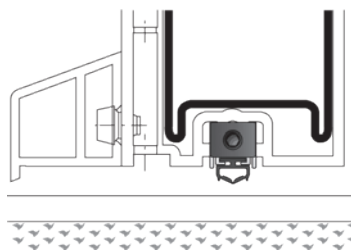
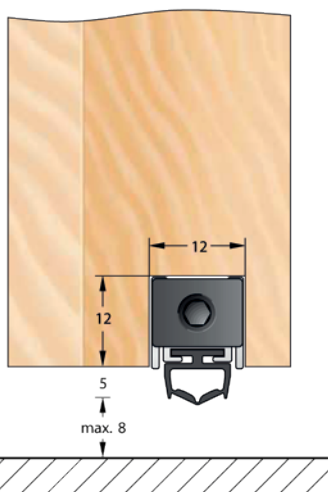
DBS 1230

simbol	*				cant / set.
1230 - 459	459	30	12	4-14	10
1230 - 584	584	30	12	4-14	10
1230 - 709	709	30	12	4-14	10
1230 - 834	834	30	12	4-14	10
1230 - 959	959	30	12	4-14	10
1230 - 1084	1084	30	12	4-14	10
1230 - 1209	1209	30	12	4-14	10

* aratate in tabel lungimii standard ale pragurilor destinarul poate modifica intre 0 si 125mm prin taierea surplusului din partea care nu contine mecanismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice.

DEVENTER

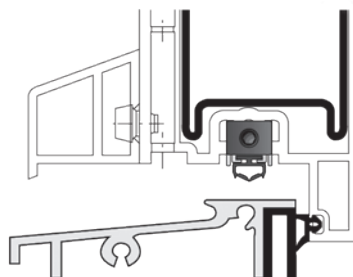
Prag automat mini DBM 1212



DBM 1212

simbol	*				cant / set.
1212 - 459	459	12	12	4-8	10
1212 - 584	584	12	12	4-8	10
1212 - 709	709	12	12	4-8	10
1212 - 834	834	12	12	4-8	10
1212 - 959	959	12	12	4-8	10
1212 - 1084	1084	12	12	4-8	10
1212 - 1209	1209	12	12	4-8	10

* aratate in tabel lungimii standard ale pragurilor destinarul poate modifica intre 0 si 125mm prin taierea surplusului din partea care nu contine mecanismul declansator, obtinand astfel potrivirea perfecta cu latimea foi de usa - necesar in cazul dimensiunilor atipice



Codificare

Clasificarea si sistemul codificarii profilelor de etansare
conf. PN-EN 12365 1-4

CATEGORIA 1	CATEGORIA 2	CATEGORIA 3	CATEGORIA 4	CATEGORIA 5	CATEGORIA 6
Categoria Aplicarii	Domeniu de lucru	Fora lineara de apasare	Domeniul temperaturilor de lucru	Revenirea la forma initiala	Revenirea la forma initiala dupa imbatranire
G = garnitura	1: pana 1 mm	1: pana 10 N/m	1: 0°C - +45°C	0: fara cerinte	0: fara cerinte
	2: > 1 mm – 2 mm	2: > 10 N/m – 20 N/m	2: -10°C - +55°C	1: >30% - 40%	1: > 30% - 40%
	3: > 2 mm – 4 mm	3: > 20 N/m – 50 N/m	3: -20°C - +85°C	2: > 40% - 50%	2: > 40% - 50%
W = Profil de etansare	4: > 4 mm – 6 mm	4: > 50 N/m – 100 N/m	4: -25°C - +100°C	3: > 50% - 60%	3: > 50% - 60%
	5: > 6 mm – 8 mm	5: > 100 N/m – 200 N/m	5: -40°C - +70°C	4: > 60% - 70%	4: > 60% - 70%
	6: > 8 mm – 10 mm	6: > 200 N/m – 500 N/m	6: 0°C - +200°C	5: > 70% - 80%	5: > 70% - 80%
	7: > 10 mm – 15 mm	7: > 500 N/m – 700 N/m		6: > 80% - 90%	6: > 80% - 90%
	8: > 15 mm – 30 mm	8: > 700 N/m – 1000 N/m		7: > 90%	7: > 90%
	9: peste 30 mm	9: peste 1000 N/m			

Garnitura SV 125 se clasifica in felul urmatoar: W 36243 (controlul propriu in fabrica) Categoria 1: W - pentru profil de etansare

- 8 mm (inaltimea partii etansante) – 5 mm (spatiu intre foaie si toc) = 3 mm (domeniul de lucru) → indicator 3
- Apasare de inchidere peste. 200 N/m → Indicator 6. Masurarea fortei de inchidere se face prin: o singura inceata inchidere la dimensiunea de montaj.

Deschiderea dispozitivului de masurare. A doua inchidere la dimensiunea de montaj, iar dupa 30 s. masurarea fortei de inchidere.

Astfel forta de inchidere va fi aproximativ 20% sub valoarea masurata.

- Nu a fost descris cum este stabilit domeniul temperaturii de folosire, in fereastra de lemn se poate astepta indicatorul 2
- Masurarea inaltimii portiunii de etansare. Profilul este strans intrun bloc tipic si depozitat 1 zi in temperatura maxima de utilizare.

Se elibereaza profilul in temperatura camerei. Dupa 24 ore se masoara latimea capului.

Calitatea de a recupera forma initiala = $[1 - (\text{inaltimea portiunii de etansare}) \rightarrow - \text{inaltimea portiunii de etansare} \rightarrow \text{domeniul de lucru}] * 100$.

Pentru garnitura SP 125 → indicator 4

- Proprietate permanenta pentru recuperarea formei initiale se stabileste cu ajutorul unui furtun cu diametru exterior 15 mm (+/- 0,3 mm) si grosimea peretelui 3 mm (+/- 0,1 mm). Se taie furtunul la 8mm (domeniul de lucru = 6 mm) si se depoziteaza 21 zile in temperatura maxima de lucru,

Se lasa liber 1 zi la temperatura camerei. Proprietate de a recupera forma initiala sub 60% → indicator 3.

Fisa produsului



Tip SP 125
Aplicatie: etansarea faltului
Producator: Deventer Profile GmbH + Co. KG
Material: TPS
Finisarea coltului: la fix sau lipirea la cald

clasificarea conf. EN12365: W 36243

certIFICATE



QM 338
Dichtungen und Dichtungsprofile
Nr. 593 7011541

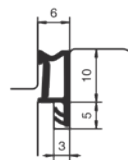
Indicatii de executie:

- Finisare coltului trebuie sa fie fara spatii libere
- La finisarea coltului la fix taierea profilului trebuie sa fie incompleta.
- In cazul lipirii la cald coltul trebuie curatat.
- Nu pot fi strapunse suprafete garniturii.
- Conectarea garnituri se face in partea de sus a foi.
- Conectarea garniturii trebuie sa fie etansa.
- In timpul montajului nu se trage de profil.
- Trebuie pastrata geometria montajului.
- Trebuie respectat montajul conform desenului.
- Trebuie respectate indicatiile referitoare la scule de montaj.
- Trebuie aplicata solutia adecvata.

Indicatii referitoare controlului de calitate intern:

- Marfa livrata trebuie verificata daca este completa si conforma cu documente de livrare
- Depozitarea conform cu indicatiile producatorului.
- Controlul produsului.
- Respectarea Indicatiilor de prelucrare.

Fisa produsului



Tip SP 103a
Aplicatie: etansarea marginiilor foi
Producator: Deventer Profile GmbH + Co. KG
Material: TPS
Finisarea coltului: la fix sau lipirea la cald

clasificarea conf. EN12365: W 25233

certIFICATE



QM 338
Dichtungen und Dichtungsprofile
Nr. 593 7011541

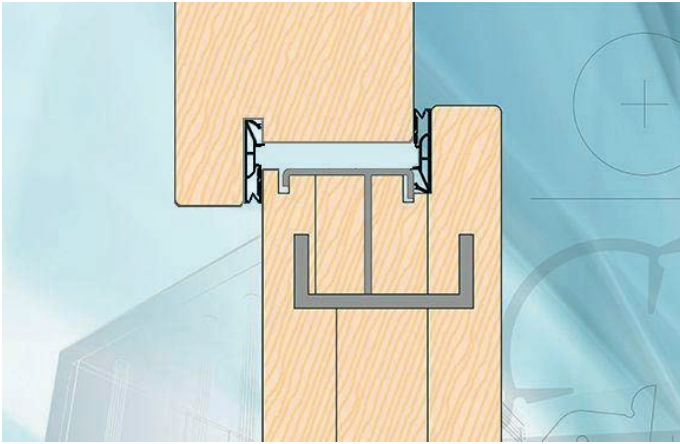
Indicatii de executie:

- Finisare coltului trebuie sa fie fara spatii libere
- La finisarea coltului la fix taierea profilului trebuie sa fie incompleta.
- In cazul lipirii la cald coltul trebuie curatat.
- Nu pot fi strapunse suprafete garniturii.
- Conectarea garnituri se face in partea de sus a foi.
- Conectarea garniturii trebuie sa fie etansa.
- In timpul montajului nu se trage de profil.
- Trebuie pastrata geometria montajului.
- Trebuie respectat montajul conform desenului.
- Trebuie respectate indicatiile referitoare la scule de montaj.
- Trebuie aplicata solutia adecvata.

Indicatii referitoare controlului de calitate intern:

- Marfa livrata trebuie verificata daca este completa si conforma cu documente de livrare
- Depozitarea conform cu indicatiile producatorului.
- Controlul produsului.
- Respectarea Indicatiilor de prelucrare.

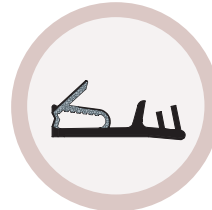
Etansarii perfecte pentru usi confortabile



ETANSAREA ADITIONALA A PRAGULUI

Avantaje

- montaj usor,
- aplicarea la usi de exterior si de balcon cu prag jos.
- garniturile protejeaza impotriva vantului si a ploii,
- impreuna cu produsul Phone Stop obtinem etansarea sigura.



SP 7715



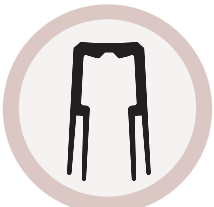
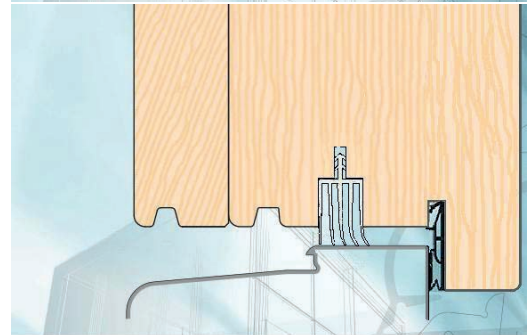
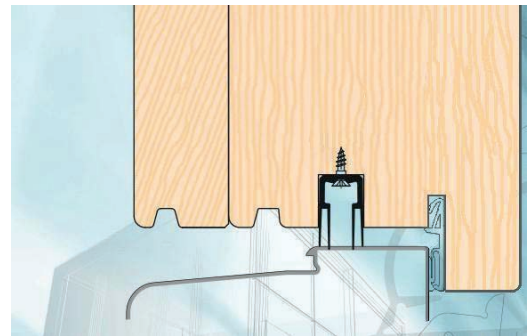
S 7672



DS 6955



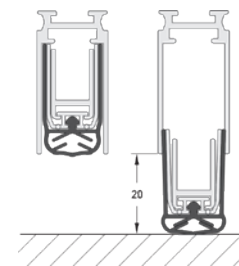
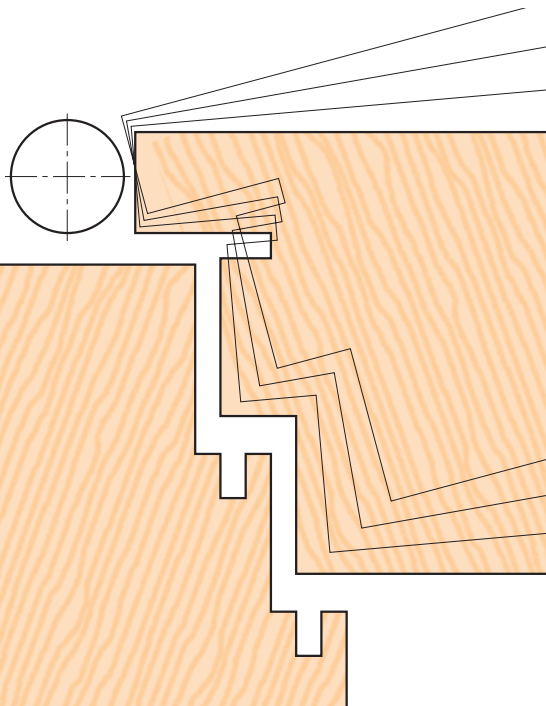
S 7312



S 7639



S 6701



S 6612



S 6512

INTER DEVENTER

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