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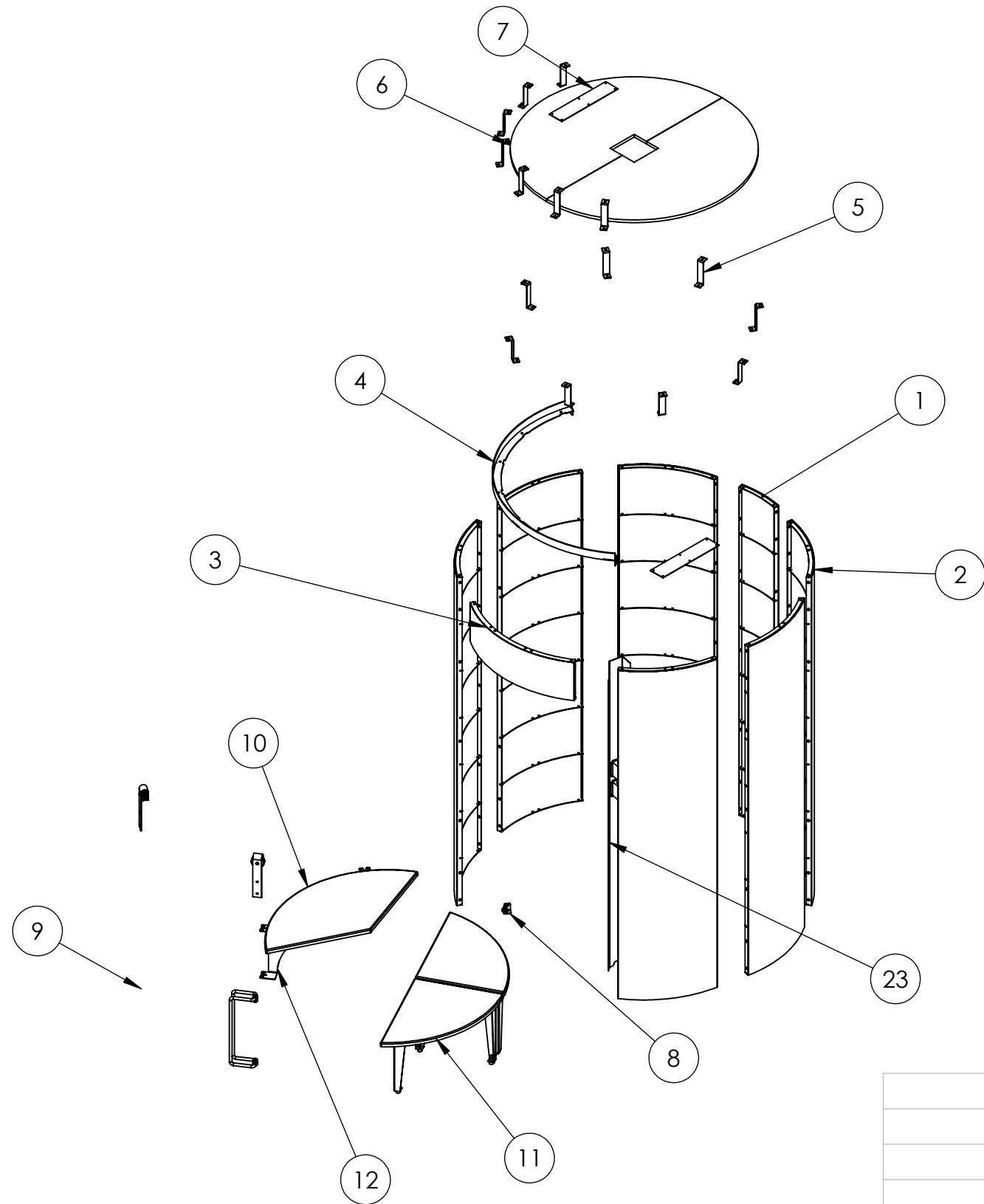
3

2

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B

B



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Silo Panel	22.5 Degree	1
2	Silo Panel	45 Degree	6
3	Silo Header		1
4	Silo Track		1
5	Silo Z Bracket		15
6	Silo Roof Panel		2
7	Silo Roof Connector Plate		2
8	Silo Roller Guide		1
9	Curved Door		1
10	Silo Desk		1
11	Silo Bench		1
12	Silo Desk Support		2
13	Fiord Pull		2
14	Stag Hanger		2
15	No. 10 x 3/4" Wood Screw (Blk)		46
16	3/8-16 x 1" Hex Head Bolt (Blk)		76
17	3/8-16 x 1 1/2 Hex Head Bolt (Blk)		1
18	3/8-16 Nut (Blk)		77
19	5/32 Rivets		20
20	Plastic Bushing		2
21	Plastic Washer		1
22	1 1/8" Bearing		2
23	Silo Electrical Post		1
24	Electrical box ASM		1
25	#6-32 x 3/8" panhead screw (Z)		8

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES		DRAWN	AZ		
TOLERANCES:		CHECKED			TITLE: <h1>Silo Booth</h1>
FRACTIONAL ±		ENG APPR.			
ANGULAR: MACH ± BEND ±		MFG APPR.			
TWO PLACE DECIMAL ±		Q.A.			
THREE PLACE DECIMAL ±		COMMENTS:			SIZE DWG. NO. REV B 3
NEXT ASSY	USED ON	FINISH	SCALE: 1:1 WEIGHT: SHEET 1 OF 21		
APPLICATION		DO NOT SCALE DRAWING			

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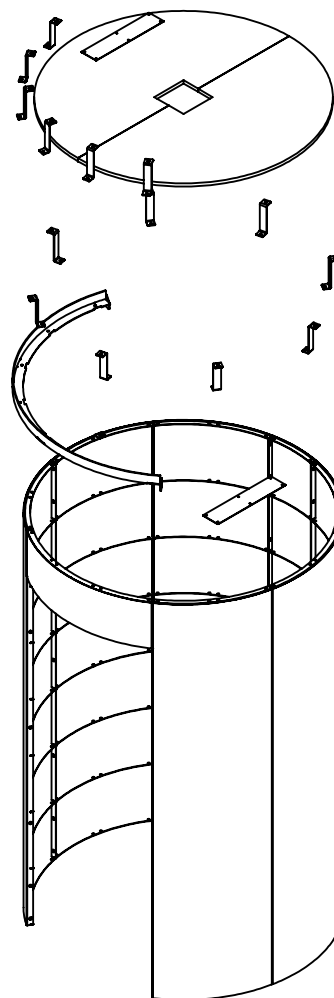
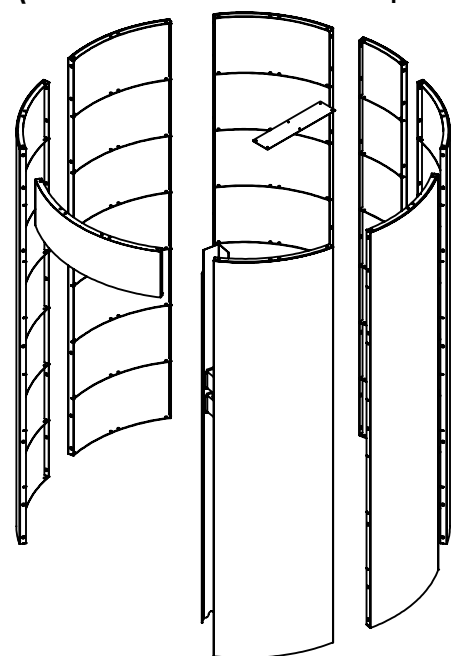
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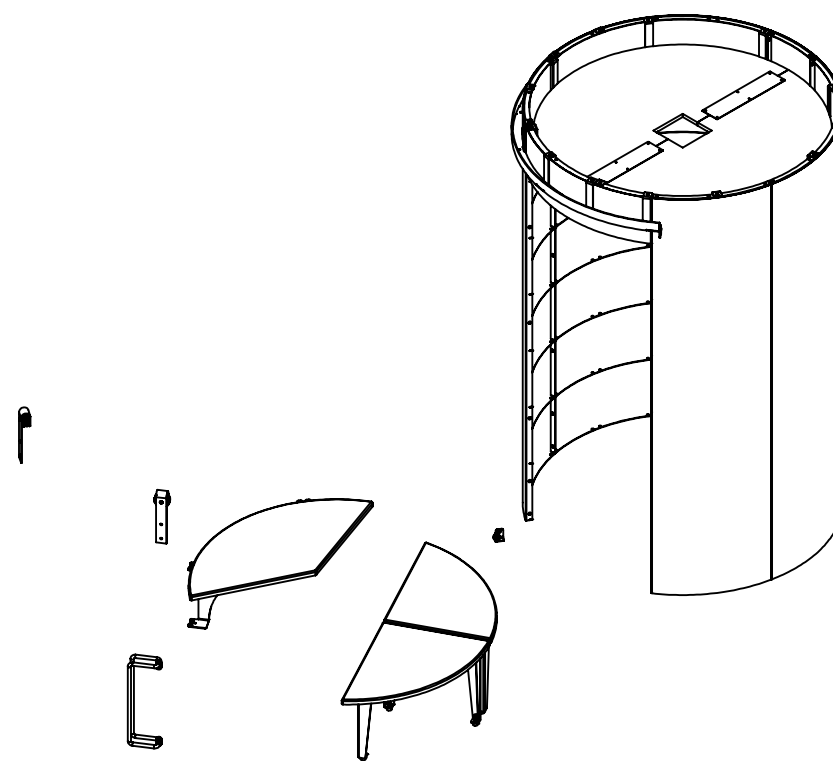
1

Step 1
Assemble side panels
(*and electrical post)




Step 2
Attach track and roof

Step 3
Add door, desk, bench, and roller guide



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NEXT ASSY	USED ON			Q.A.			B 3
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			SCALE: 1:1 WEIGHT: SHEET 2 OF 21

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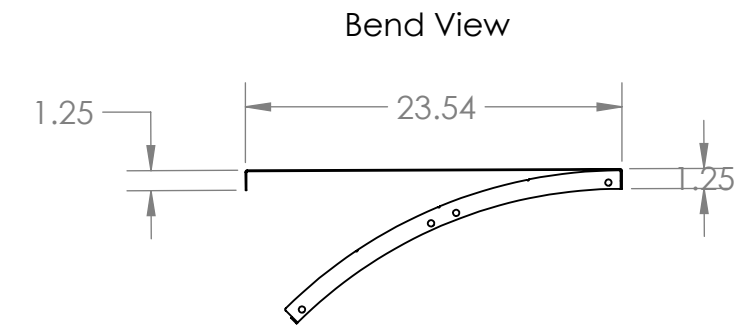
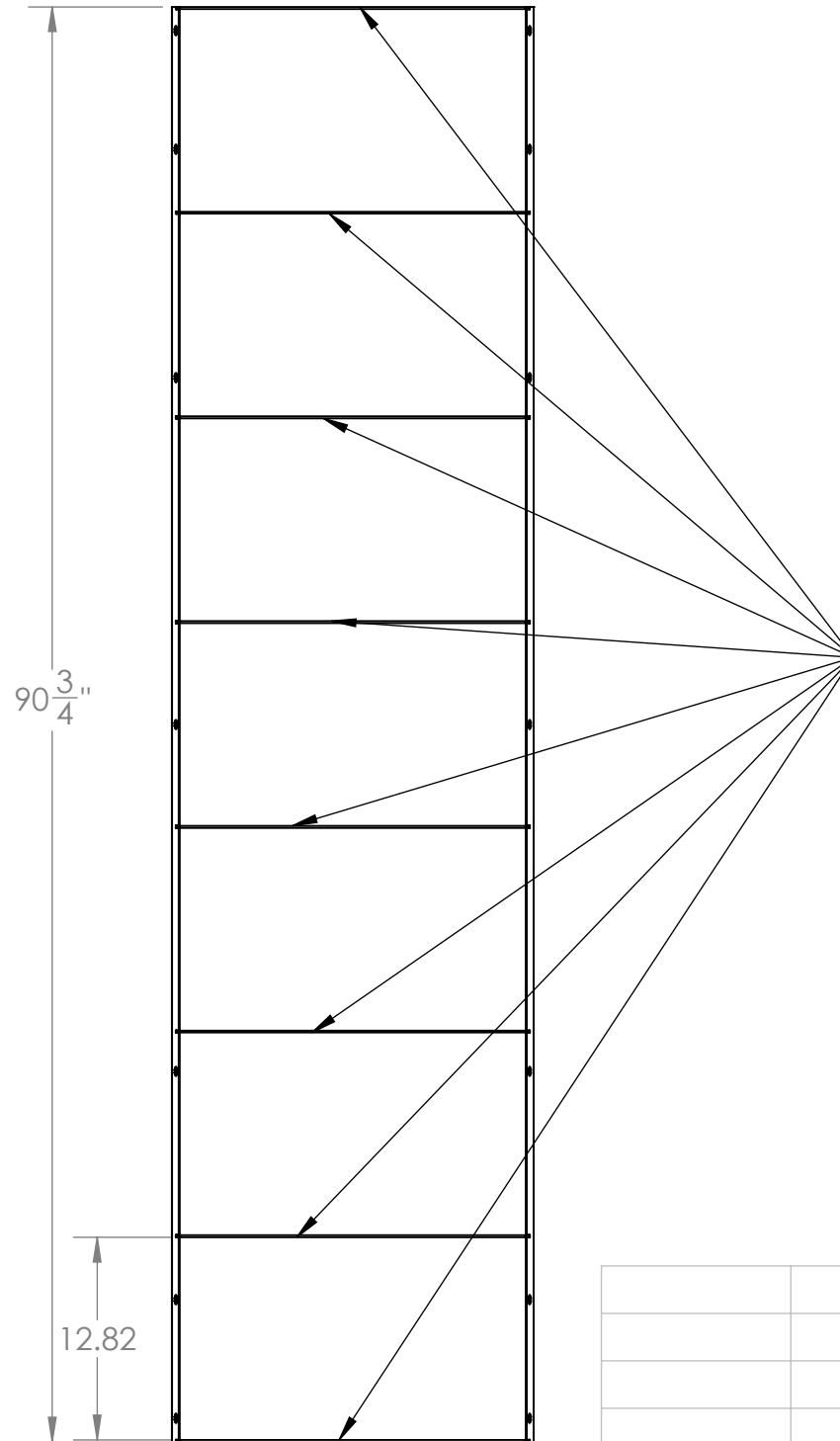
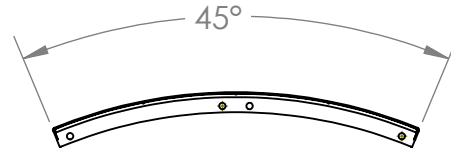
2

1

Panel made from 16 gauge steel
 Ribs made from 10 gauge steel
 Sound panels made from 5/8" wool felt


Clear powdercoated unless otherwise specified in job

6 panels (45 deg) per silo assembly



8 Ribs per panel
 Ribs provide 45° Shape
 Ribs Tack Welded on

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		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV
		THREE PLACE DECIMAL ±		COMMENTS:			B 3
NEXT ASSY	USED ON	FINISH					SCALE: 1:16 WEIGHT:
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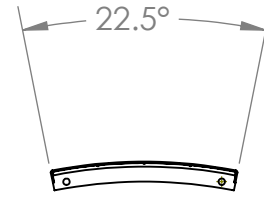
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1

Panel made from 16 gauge steel
Ribs made from 10 gauge steel

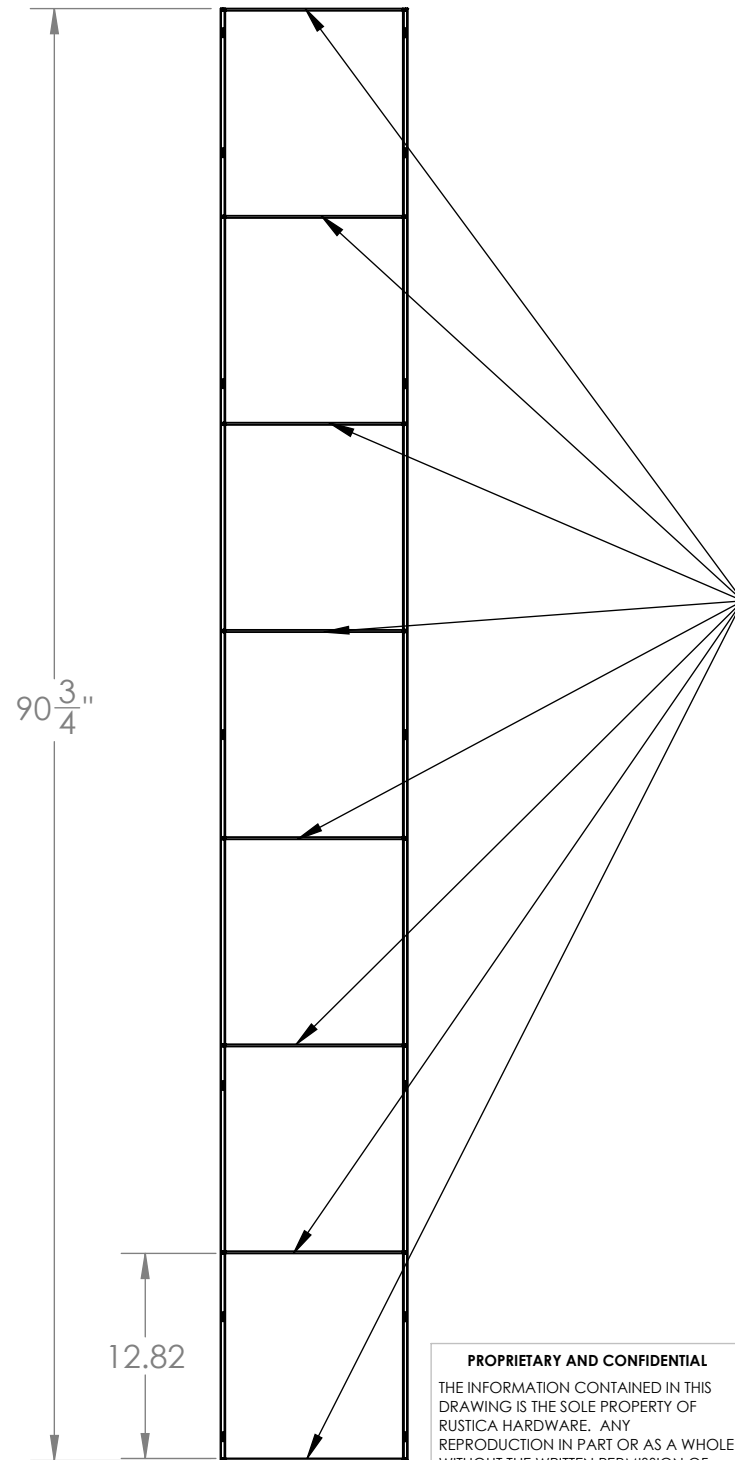
Clear powdercoated unless otherwise specified in job

1 panel (22.5 deg) per silo assembly



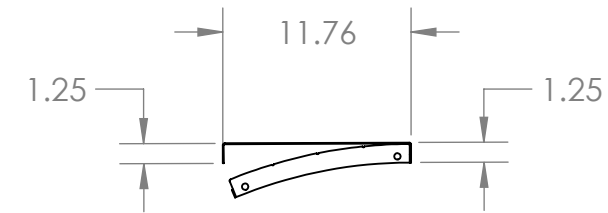
B

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8 Ribs per panel
Ribs provide 22.5° Shape
Ribs Tack Welded on


Bend View



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		FINISH	MFG APPR.			SIZE DWG. NO. REV
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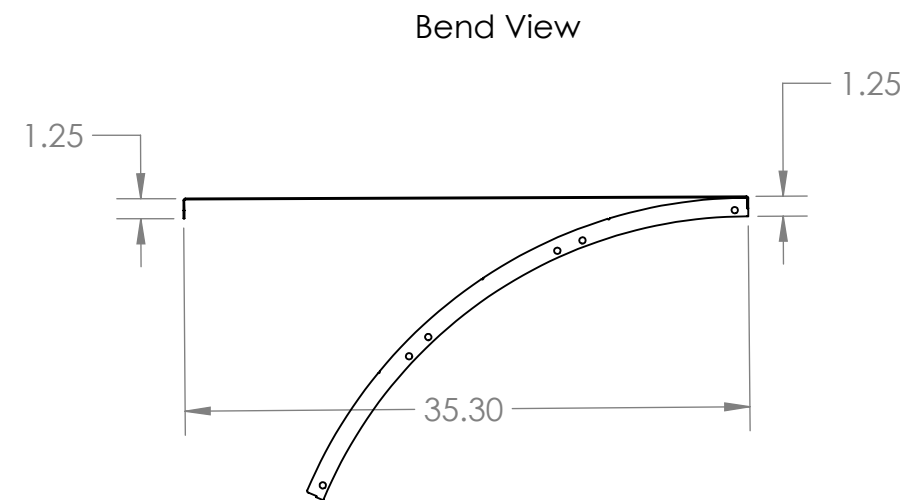
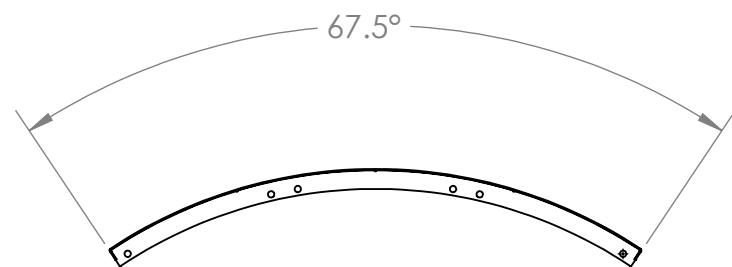
2

1

Panel made from 16 gauge steel
Ribs made from 10 gauge steel


Clear powdercoated unless otherwise specified in job

1 header per silo assembly



2 Ribs per panel
Ribs provide 67.5° Shape
Ribs Tack Welded on

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		FINISH		MFG APPR.					
NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B		3
							SCALE: 1:16	WEIGHT:	SHEET 5 OF 21

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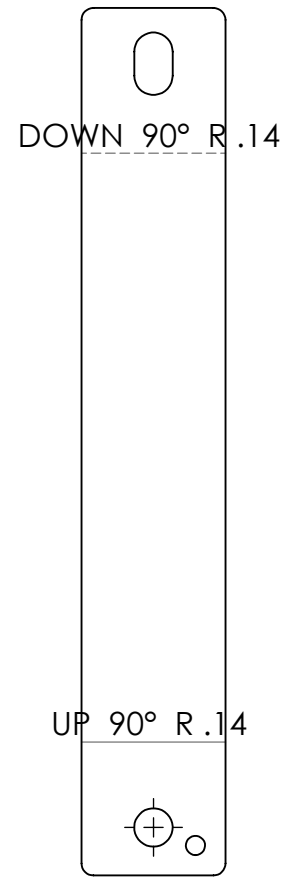
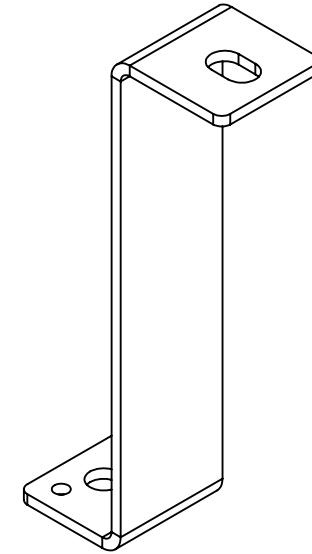
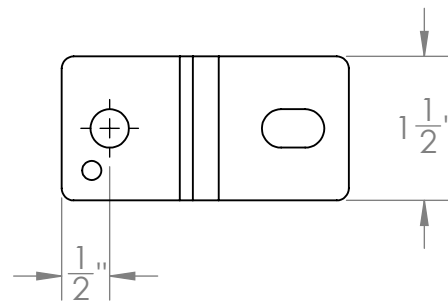
2

1

Z-Bracket made from 10 gauge steel

Clear powdercoated unless otherwise specified in job


15 Z-Brackets total per silo assembly



Flat Pattern



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NEXT ASSY	USED ON	FINISH		MFG APPR.			SCALE: 1:16 WEIGHT: SHEET 6 OF 21
APPLICATION		DO NOT SCALE DRAWING		Q.A.			
				COMMENTS:			

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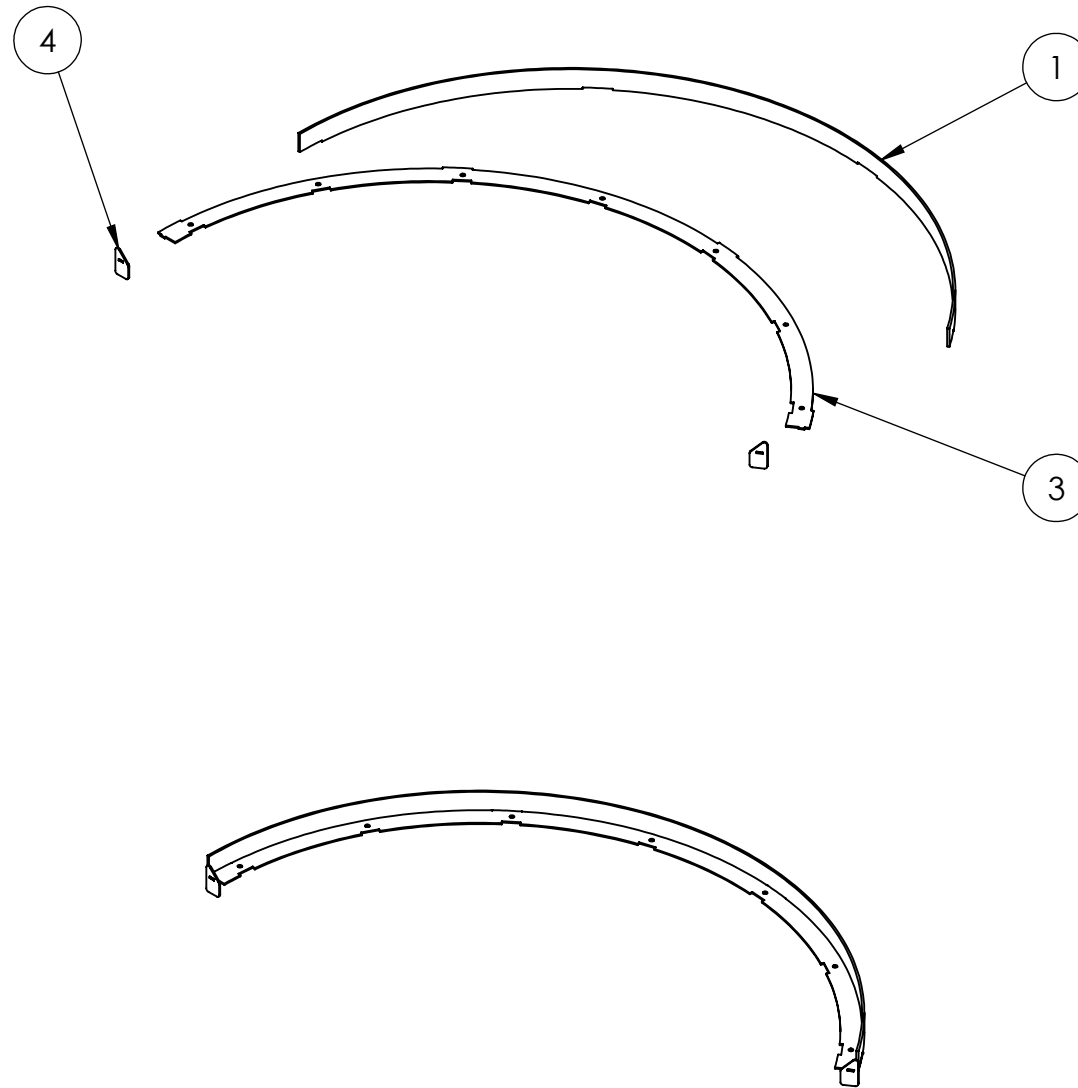
Item #	Description	QTY.
1	Track	1
3	Track Base	1
4	Stops	2

Track made from 3/16" steel
 Track Base made from 3/16" steel
 Stops made from 3/16" Steel

Clear powdercoated unless otherwise specified in job

1 Track Weldment per assembly

Stitch weld track and track base using tabs and slots to locate




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		MATERIAL	ENG APPR.			Silo Booth
		FINISH	MFG APPR.			SIZE DWG. NO. REV
NEXT ASSY	USED ON	APPLICATION	COMMENTS:			B 3
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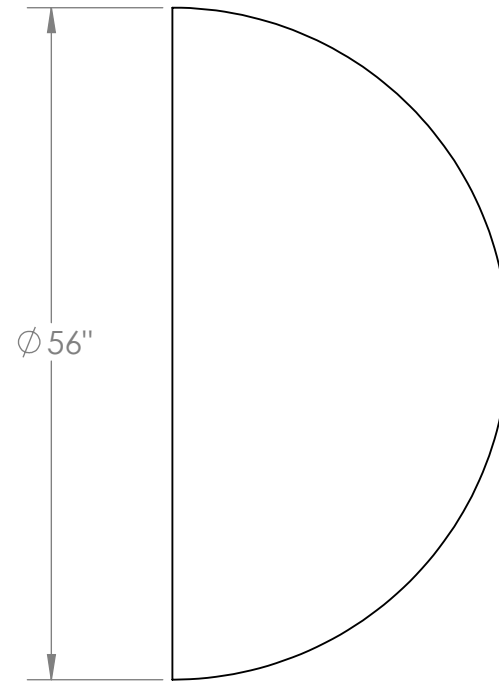
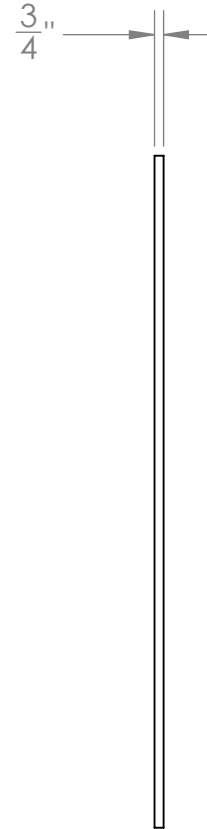
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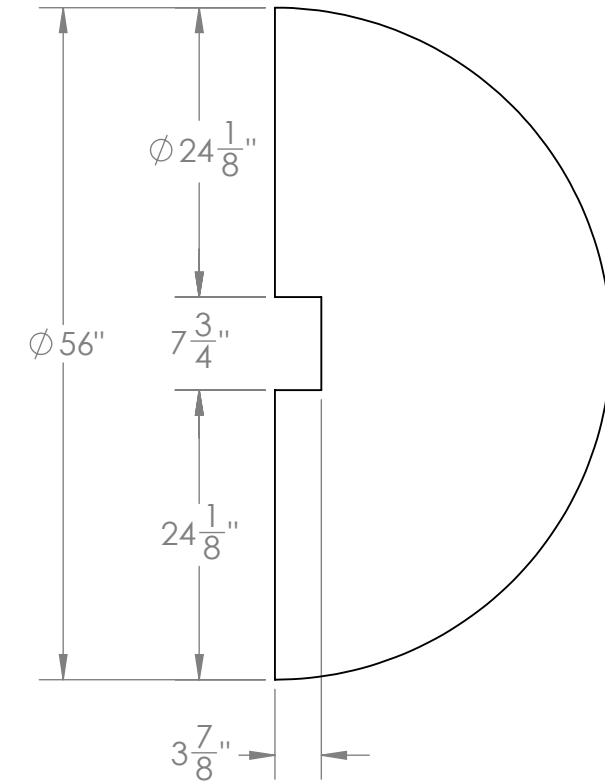
Roof Panel cut from 3/4" Alder Faced Plywood

Clear coated unless otherwise specified in job

2 Roof Panels per Silo Assembly



CEILING HAS CUT OUT IF ORDERED WITH LIGHT/FAN




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				CHECKED			TITLE: <h1>Silo Booth</h1>
				ENG APPR.			
				MFG APPR.			
				Q.A.			SIZE DWG. NO. REV B 3
				COMMENTS:			
				MATERIAL			SCALE: 1:16 WEIGHT: SHEET 8 OF 21
				FINISH			
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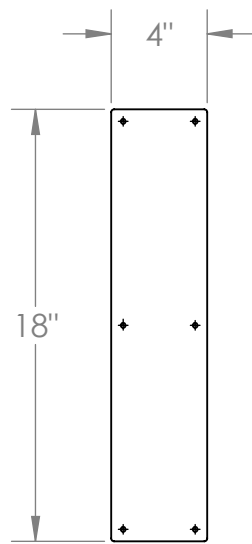
2

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Roof connector plate made from 16 gauge steel

Clear powdercoated unless otherwise specified in job

2 Roof Connector Plate per silo assembly




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						REV 3
					SHEET 9 OF 21	

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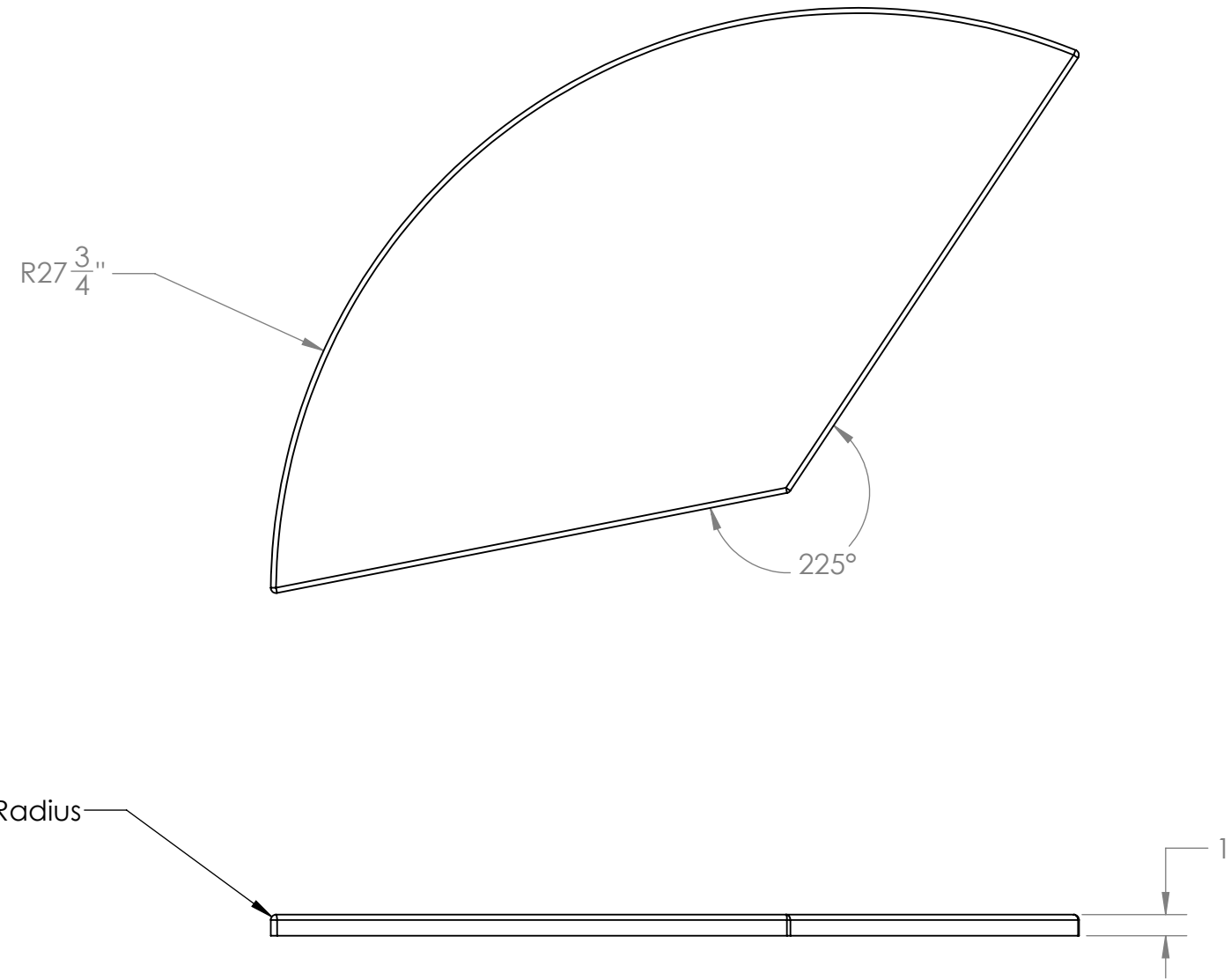
2

1

Desk made from 1" Alder

Clear coated unless otherwise specified in job

1 Desk per Silo Assembly




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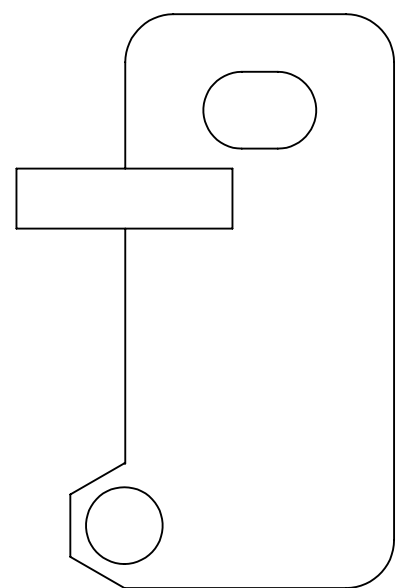
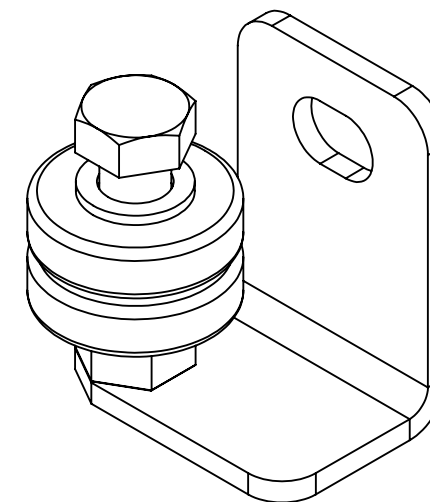
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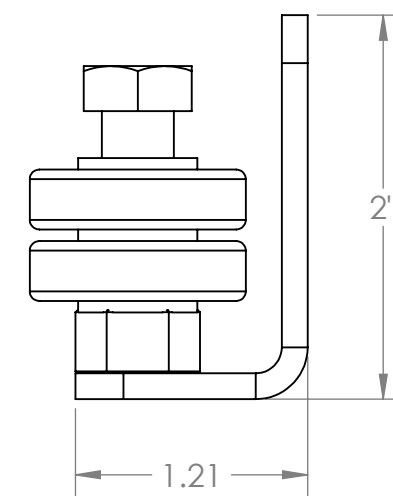
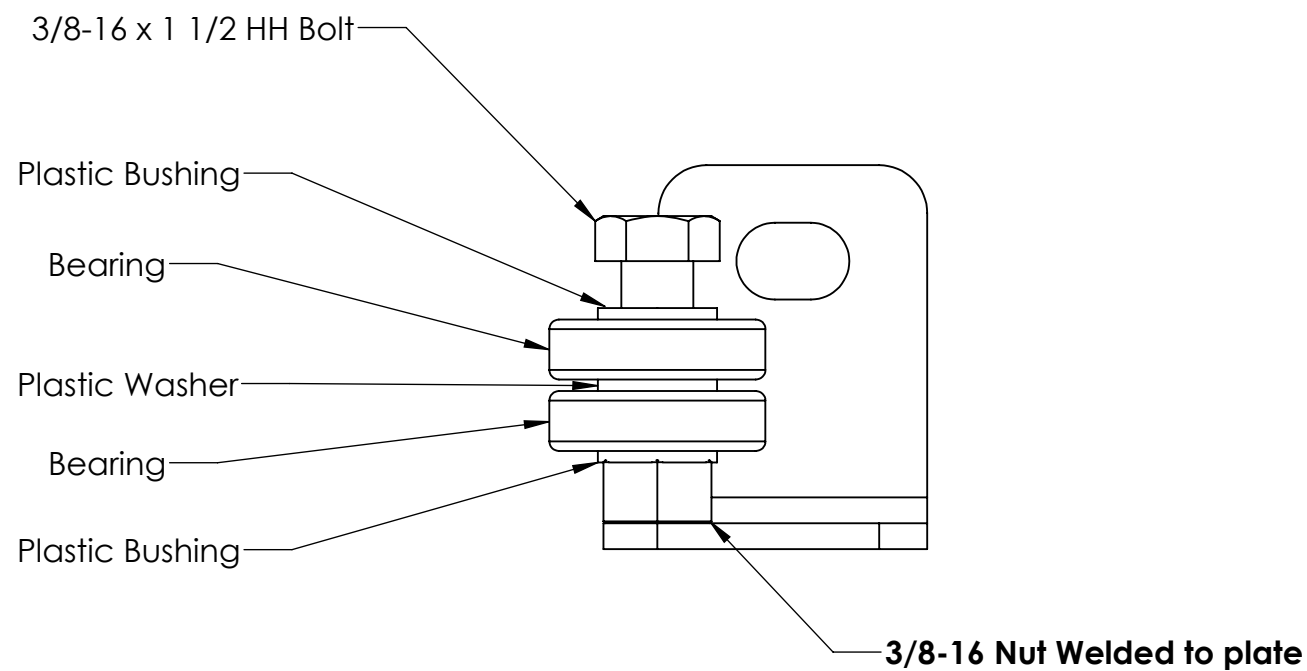
Roller guide made from 10 gauge steel

Clear powdercoated unless otherwise specified in job


1 Roller guide per silo assembly



Flat Pattern



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NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B		3
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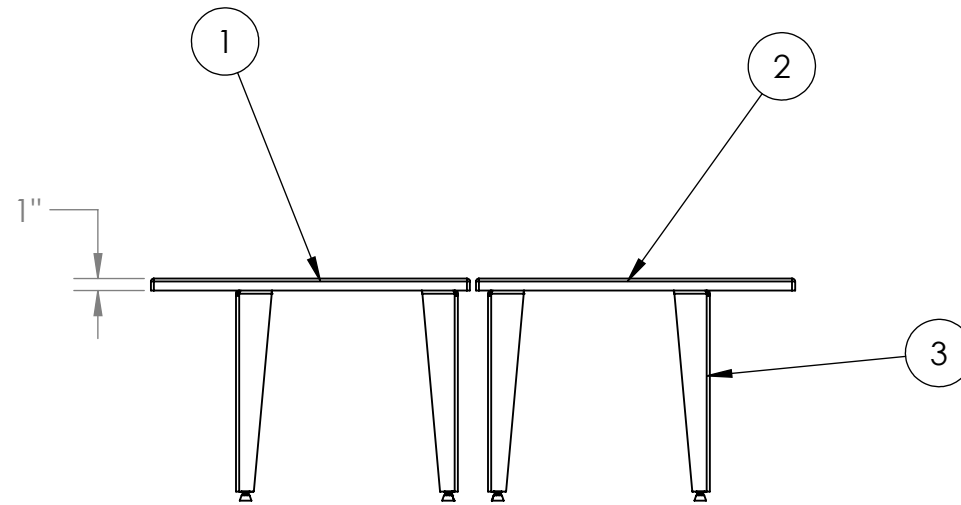
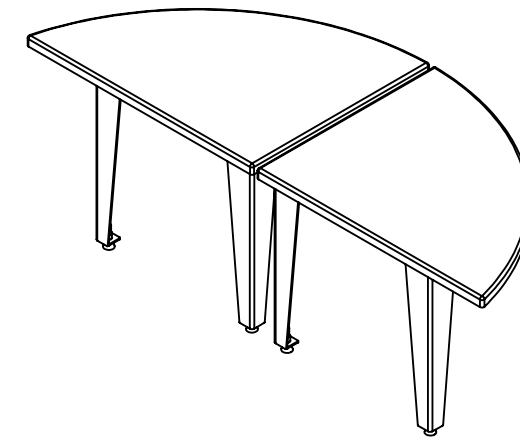
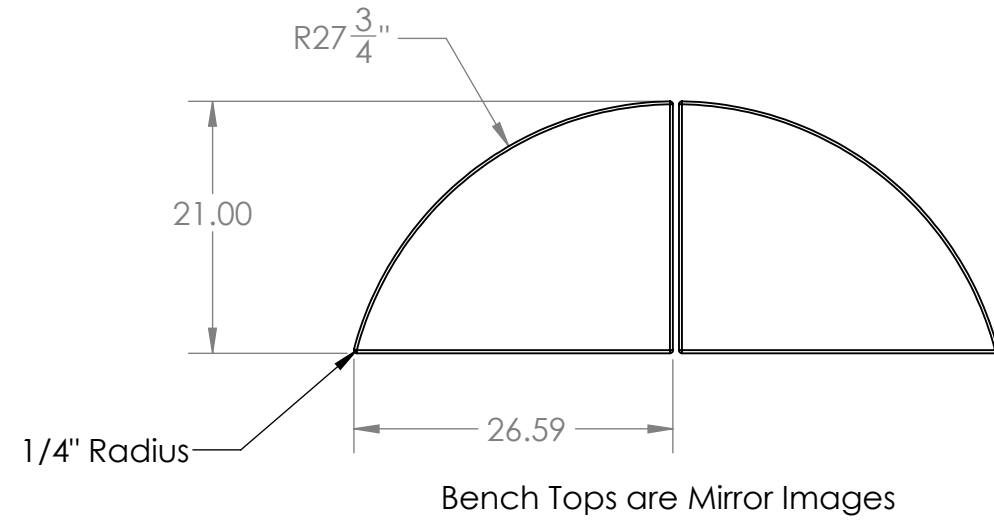
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Item #	Description	Qty
1	Left Bench Top	1
2	Right Bench Top	1
3	Bench Leg	6



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		FINISH		MFG APPR.			SIZE DWG. NO. REV
NEXT ASSY	USED ON			Q.A.			B 3
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			SCALE: 1:16 WEIGHT: SHEET 13 OF 21

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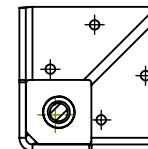
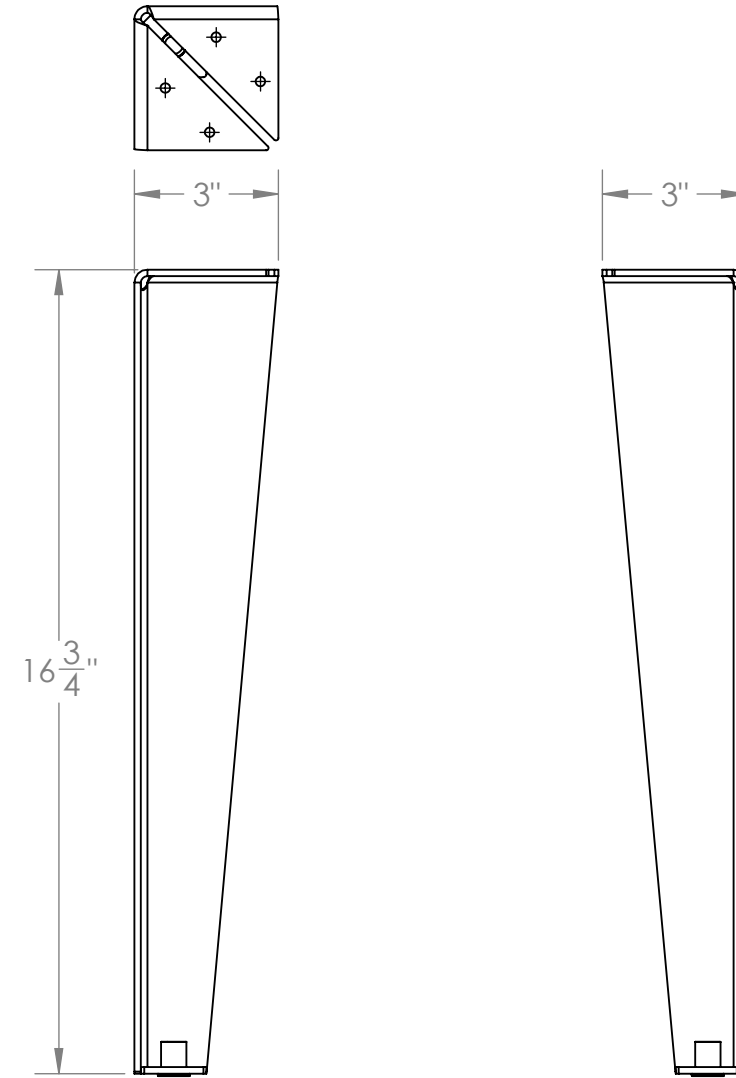
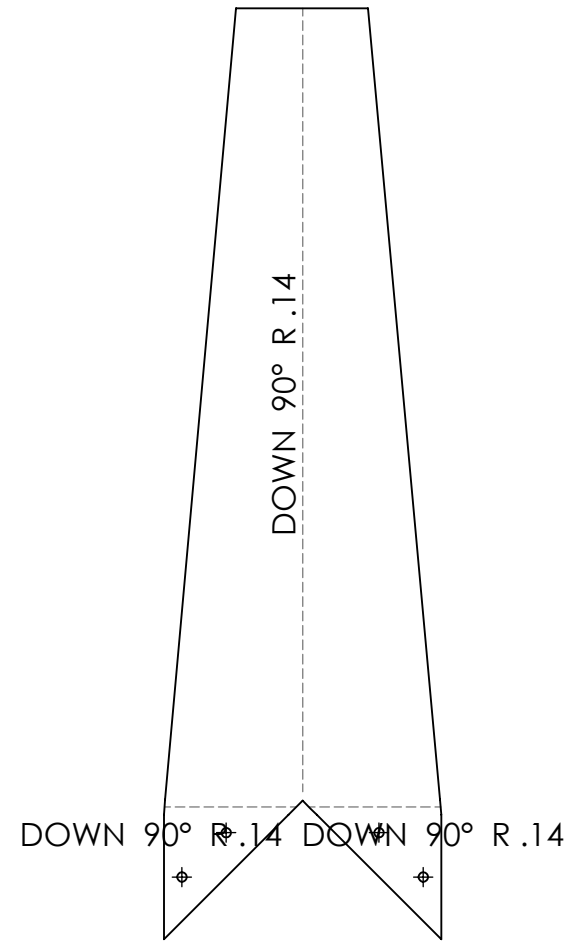
2

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Bench Leg made from 10 gauge steel

Clear powdercoated unless otherwise specified in job

6 legs per silo assembly



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NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B		3
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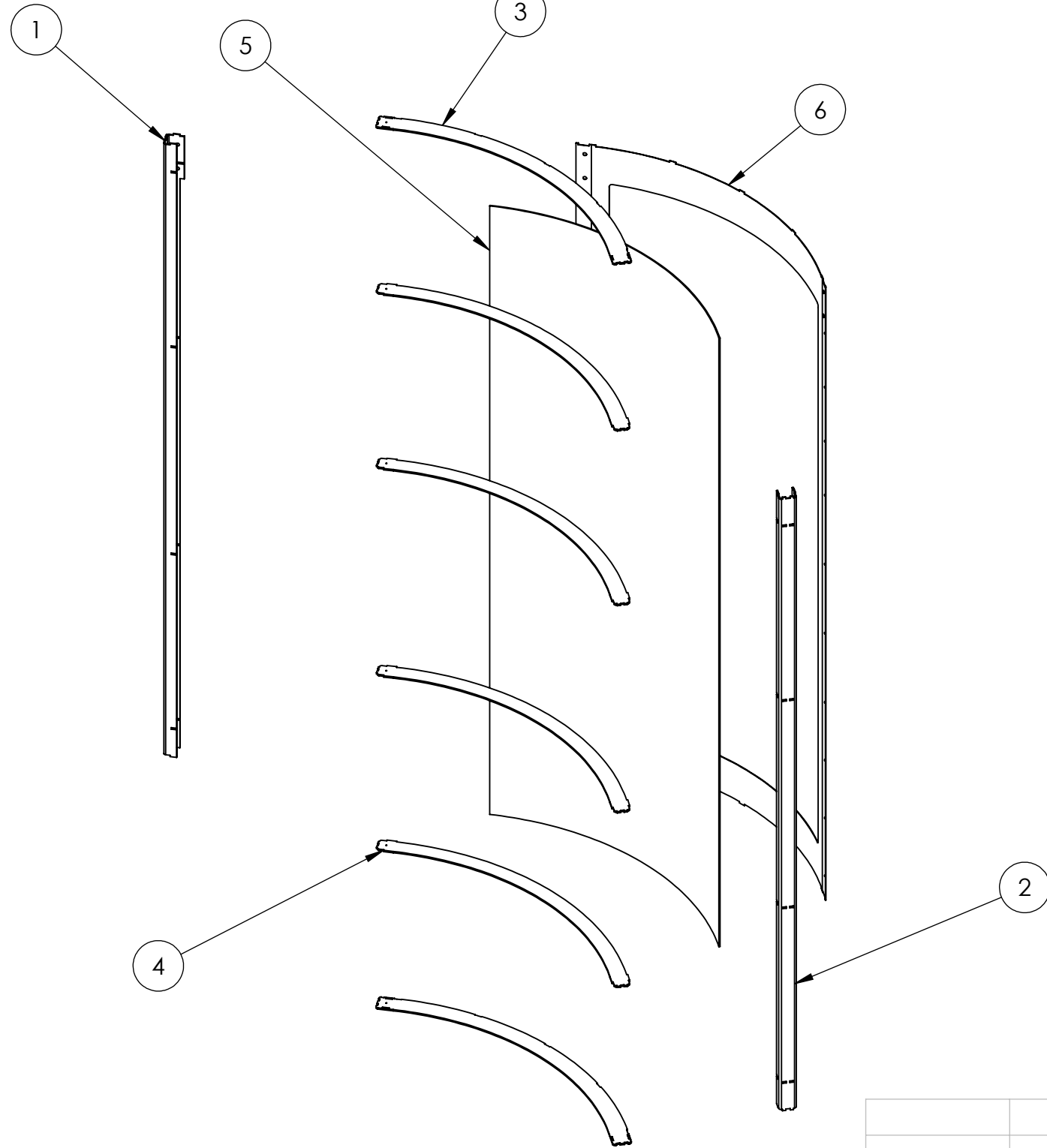
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Item #	Description	Qty
1	Right Stile	1
2	Left Stile	1
3	Rail	2
4	Rib	4
5	Acrylic Panel	1
6	Door Front	1




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		TOLERANCES:	CHECKED			TITLE:
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		ANGULAR: MACH ± BEND ±	MFG APPR.			SIZE DWG. NO. REV
		TWO PLACE DECIMAL ±	Q.A.			B 3
		THREE PLACE DECIMAL ±	COMMENTS:			SCALE: 1:16 WEIGHT: SHEET 15 OF 21
NEXT ASSY	USED ON	MATERIAL				
APPLICATION		FINISH	DO NOT SCALE DRAWING			

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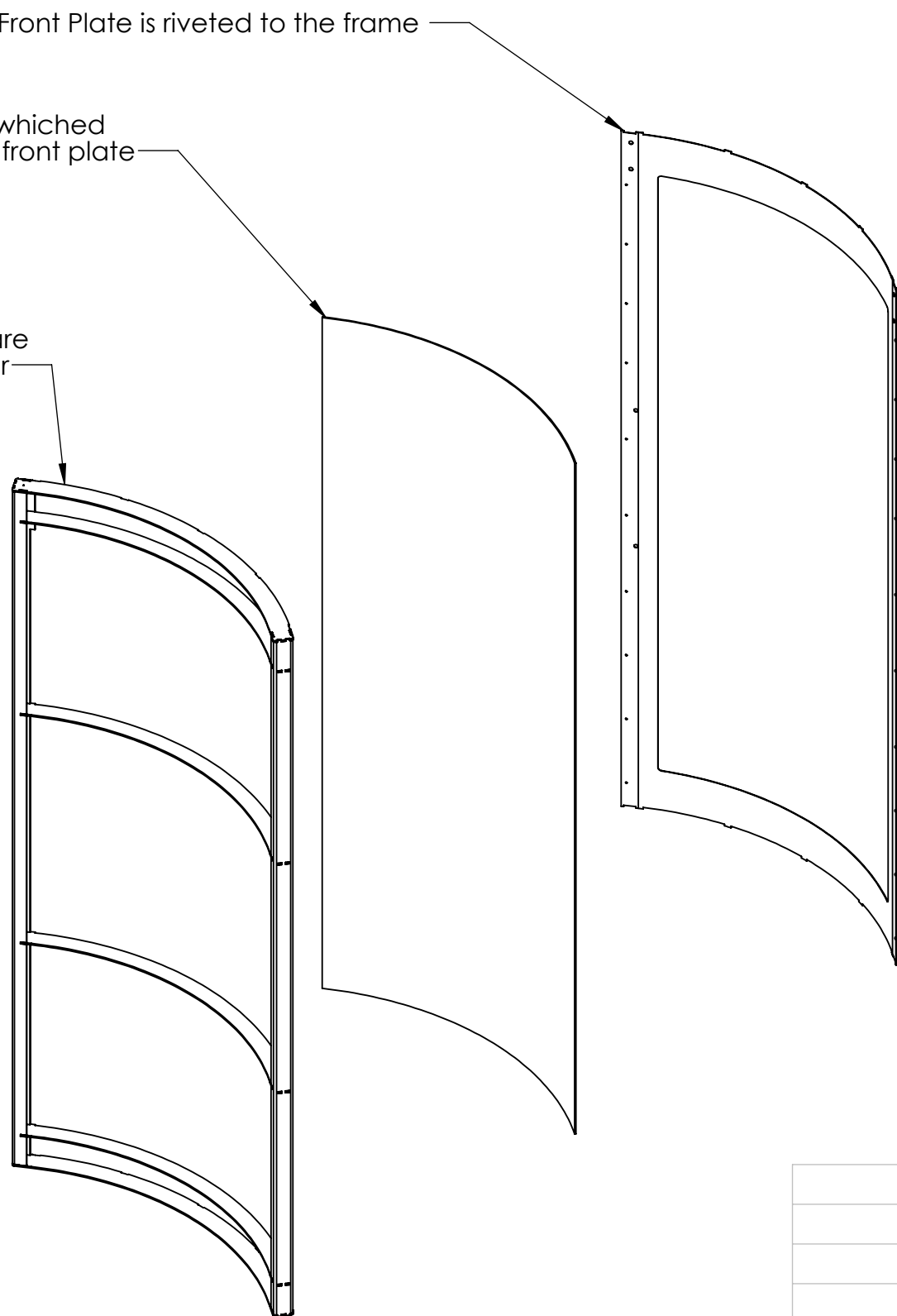
2

1


Front Plate is riveted to the frame

Acrylic Panel is sandwiched between frame and front plate

Stiles, rails, and ribs are tac welded together



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 RUSTICA HARDWARE	
		DIMENSIONS ARE IN INCHES	DRAWN	AZ		
		TOLERANCES:	CHECKED			TITLE:
		FRACTIONAL ±	ENG APPR.			Silo Booth
		ANGULAR: MACH ± BEND ±	MFG APPR.			SIZE DWG. NO. REV
		TWO PLACE DECIMAL ±	Q.A.			B 3
		THREE PLACE DECIMAL ±	COMMENTS:			SCALE: 1:16 WEIGHT: SHEET 16 OF 21
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER:				
APPLICATION		MATERIAL				
		FINISH				
		DO NOT SCALE DRAWING				

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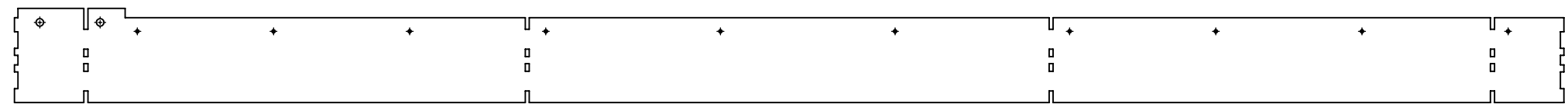
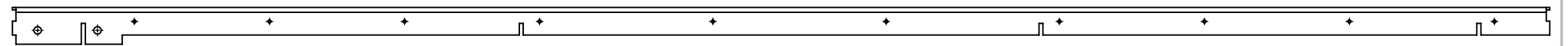
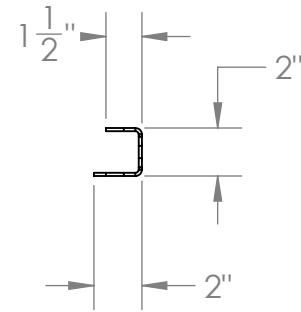
2

1

Stile made from 10 gauge steel


Welded to rails, and ribs then clear powdercoated unless otherwise specified in job

Bend one right handed and one left handed per silo assembly



Flat Pattern

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				CHECKED		TITLE:	
				ENG APPR.		Silo Booth	
				MFG APPR.		SIZE DWG. NO. REV	
				Q.A.		B 1 3	
				COMMENTS:		SCALE: 1:16 WEIGHT: SHEET 17 OF 21	
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APPLICATION		DO NOT SCALE DRAWING					

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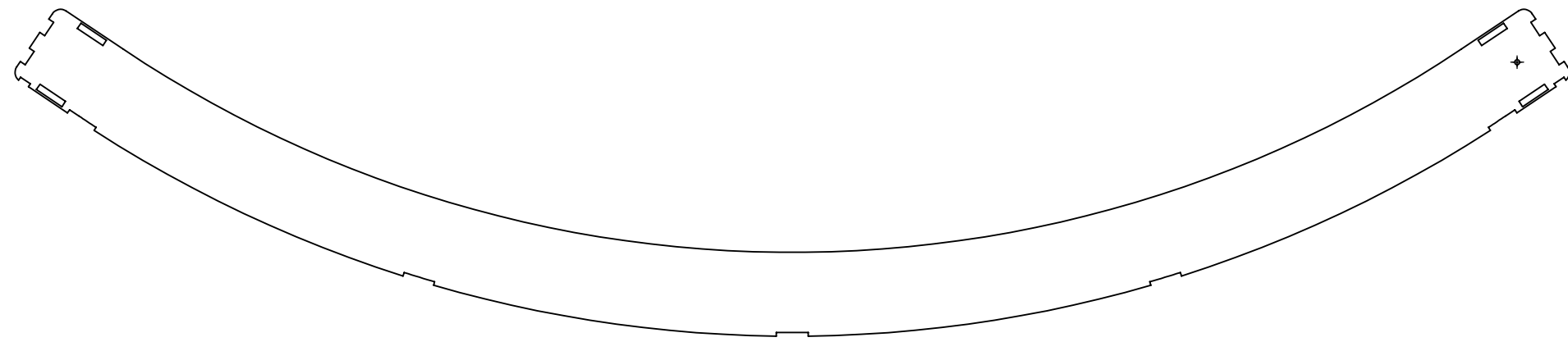
2

1

Door Rail made from 10 gauge steel

Welded to stiles and ribs, then clear powdercoated unless otherwise specified in job

2 Door Rails per silo assembly




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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	AZ	7/31/2019			TITLE:
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		MATERIAL				SIZE	DWG. NO.	REV
		FINISH				B		3
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APPLICATION		DO NOT SCALE DRAWING						

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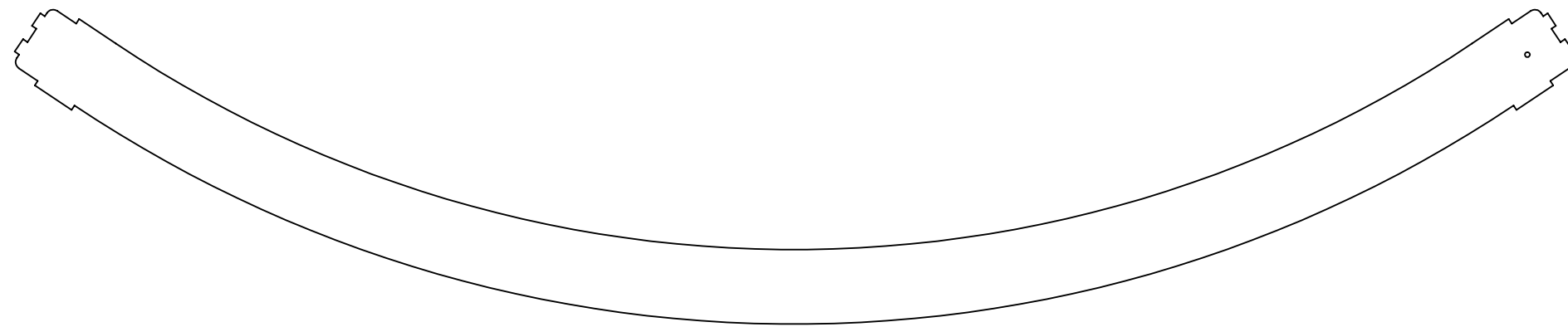
2

1

Door Rib made from 10 gauge steel

Welded to stiles and rails, then clear powdercoated unless otherwise specified in job

4 Door Ribs per silo assembly




B

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		FINISH	MFG APPR.					
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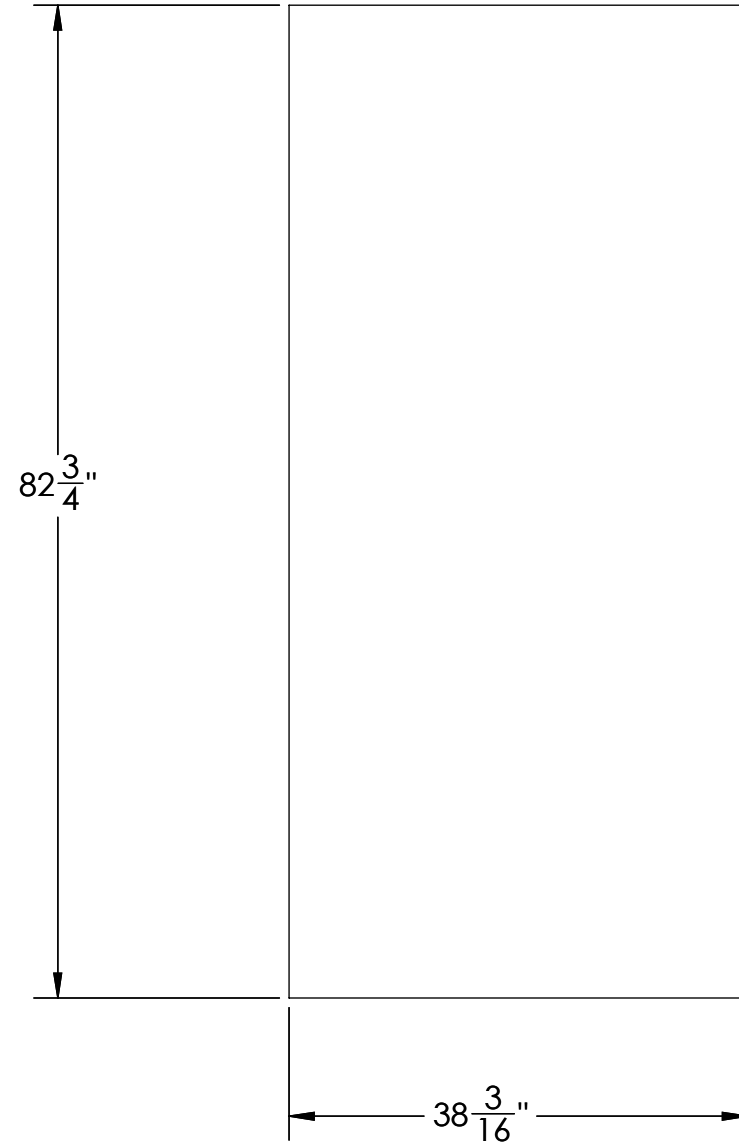
2

1

Acrylic Panel is made from 1/8" Acrylic

1 Acrylic Panel per assembly

Flat Dimensions



Panel is flexed in door assembly


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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: Silo Booth		
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		FINISH		MFG APPR.					
NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B		3
							SCALE: 1:16	WEIGHT:	SHEET 20 OF 21

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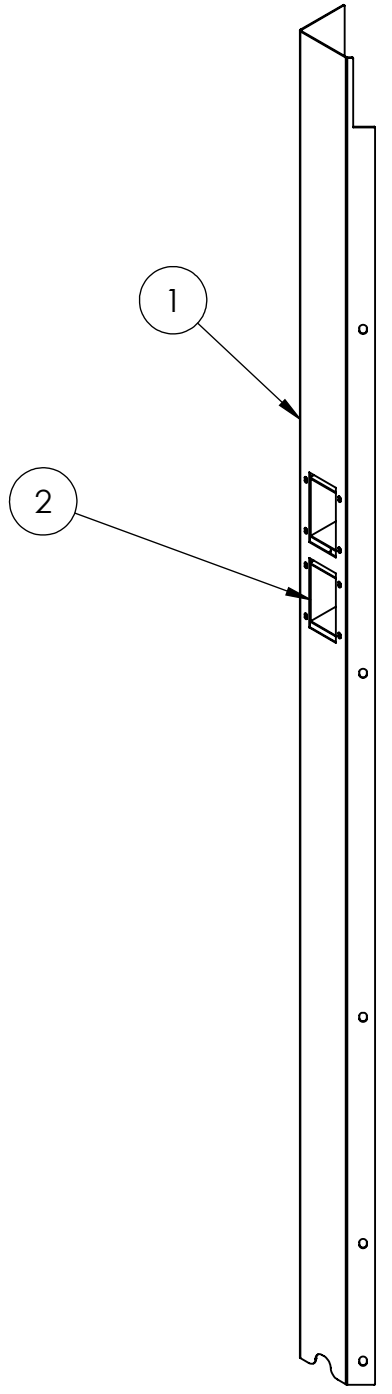
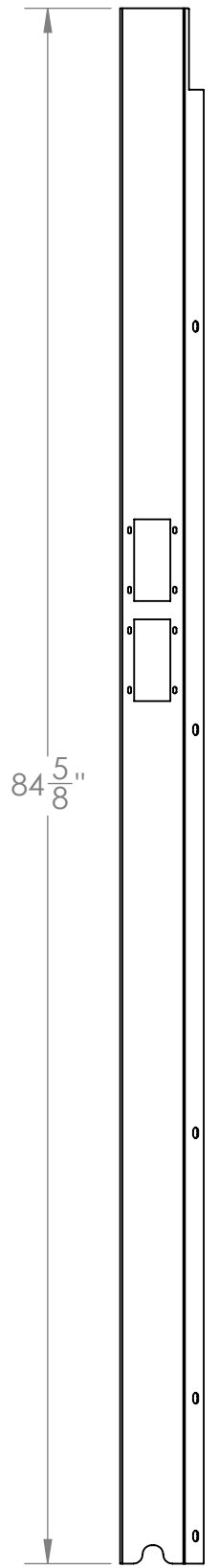
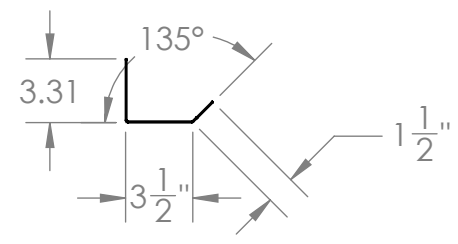
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Silo Electrical Post		1
2	Electrical Box assem		1



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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			TITLE: Silo Booth
		MATERIAL	ENG APPR.			
NEXT ASSY	USED ON	FINISH	MFG APPR.			SIZE B DWG. NO.
APPLICATION		DO NOT SCALE DRAWING	Q.A.			REV 3
			COMMENTS:			SCALE: 1:10 WEIGHT:
						SHEET 21 OF 21